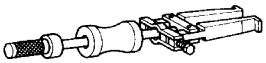
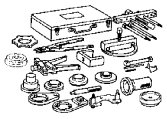
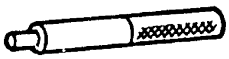
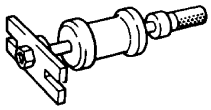
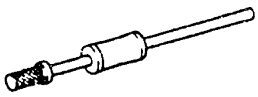
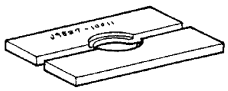
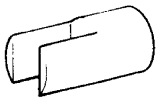
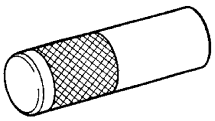
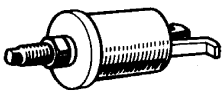
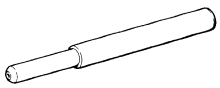
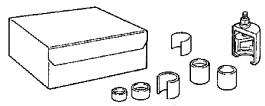
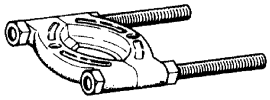
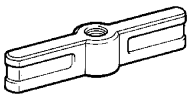
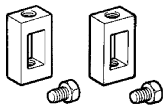
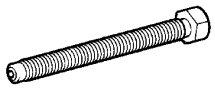
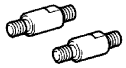
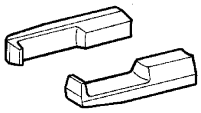
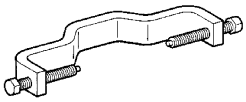
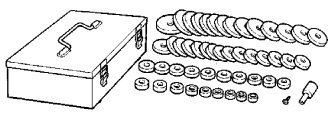
HYBRID TRANSAXLE

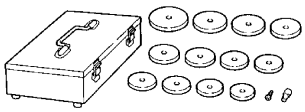
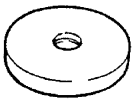
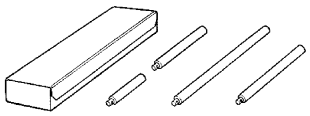
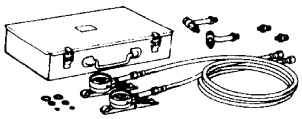
PREPARATION

023FK–01

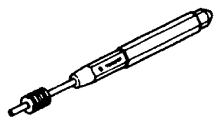
SST

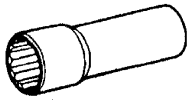
	09308–00010	Oil Seal Puller	HYBRID VEHICLE TRANSAXLE ASSY HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
	09350–32014	TOYOTA Automatic Transmission Tool Set	HYBRID VEHICLE TRANSAXLE ASSY HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
	(09351–32130)	Handle	HYBRID VEHICLE TRANSAXLE ASSY HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
	(09351–32150)	Oil Seal Replacer	HYBRID VEHICLE TRANSAXLE ASSY HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
	09520–01010	Drive Shaft Remover Attachment	HYBRID VEHICLE TRANSAXLE ASSY HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
	09520–24010	Differential Side Gear Shaft Puller	HYBRID VEHICLE TRANSAXLE ASSY HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
	(09520–32040)	Shocker Set	HYBRID VEHICLE TRANSAXLE ASSY HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
	09527–10011	Rear Axle Shaft Bearing Remover	DIFFERENTIAL DRIVE PINION
	09564–32011	Differential Preload Adaptor	HYBRID VEHICLE TRANSAXLE ASSY
	09608–06041	Front Hub Inner Bearing Cone Replacer	DIFFERENTIAL DRIVE PINION
	09612–30012	Steering Worm Bearing Puller	HYBRID VEHICLE TRANSAXLE ASSY
	09670–00010	Front Crossmember Guide Tool	HYBRID VEHICLE TRANSAXLE ASSY

	09710–22021	Front Suspension Bushing Tool Set	DIFFERENTIAL CASE ASSY
	(09710–01031)	Upper Arm Bushing Replacer	DIFFERENTIAL CASE ASSY
	09950–00020	Bearing Remover	SPROCKET DRIVEN & COUNTER DRIVE GEAR DIFFERENTIAL DRIVE PINION
	09950–40011	Puller B Set	DIFFERENTIAL CASE ASSY
	(09951–04010)	Hanger 150	DIFFERENTIAL CASE ASSY
	(09952–04010)	Slide Arm	DIFFERENTIAL CASE ASSY
	(09953–04020)	Center Bolt 150	DIFFERENTIAL CASE ASSY
	(09954–04010)	Arm 25	DIFFERENTIAL CASE ASSY
	(09955–04061)	Claw No.6	DIFFERENTIAL CASE ASSY
	(09958–04010)	Holder (J)	DIFFERENTIAL CASE ASSY
	09950–60010	Replacer Set	SPROCKET DRIVEN & COUNTER DRIVE GEAR DIFFERENTIAL DRIVE PINION DIFFERENTIAL CASE ASSY
	(09951–00330)	Replacer 33	SPROCKET DRIVEN & COUNTER DRIVE GEAR
	(09951–00360)	Replacer 36	DIFFERENTIAL DRIVE PINION

	(09951–00370)	Replacer 37	DIFFERENTIAL DRIVE PINION DIFFERENTIAL CASE ASSY
	(09951–00460)	Replacer 46	SPROCKET DRIVEN & COUNTER DRIVE GEAR
	09950–60020	Replacer Set No.2	HYBRID VEHICLE TRANSAXLE ASSY
	(09951–00680)	Replacer 68	HYBRID VEHICLE TRANSAXLE ASSY
	09950–70010	Handle Set	HYBRID VEHICLE TRANSAXLE ASSY HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL SPROCKET DRIVEN & COUNTER DRIVE GEAR DIFFERENTIAL DRIVE PINION DIFFERENTIAL CASE ASSY
	(09951–07100)	Handle 100	HYBRID VEHICLE TRANSAXLE ASSY SPROCKET DRIVEN & COUNTER DRIVE GEAR DIFFERENTIAL DRIVE PINION DIFFERENTIAL CASE ASSY
	(09951–07200)	Handle 200	HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
	09992–00095	Automatic Transmission Oil Pressure Gauge Set	HYBRID TRANSAXLE SYSTEM
	(09992–00112)	Adaptor A	HYBRID TRANSAXLE SYSTEM
	(09992–00271)	Gauge Assy	HYBRID TRANSAXLE SYSTEM

Recomended Tools

	09031–00040	Pin Punch .	DIFFERENTIAL CASE ASSY
	09090–04020	Engine Sling Device	HYBRID VEHICLE TRANSAXLE ASSY

	09924–12411	Deep Socket Wrench 41	DIFFERENTIAL DRIVE PINION

SSM

	08833–00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	HYBRID VEHICLE TRANSAXLE ASSY

Equipment

Straight edge	Torque converter
Vernier calipers	Torque converter
Dial indicator or dial indicator with magnetic base	Drive plate
Punch	
Torque wrench	

Lubricant

Hybrid transaxle oil	3.8 liter (4.0 US qts, 3.3 Imp.qts)	ATF WS