031VL–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Camshaft timing oil control valve assy x Cylinder head sub–assy	7.5	76	66 in.·lbf
Engine coolant temperature sensor x Cylinder head sub–assy	20	200	14
Throttle w/ motor body assy x Intake manifold	20	204	15
Air cleaner assy x Cylinder head cover sub–assy	7.0	71	62 in.·lbf
Air cleaner assy x Throttle w/ motor body assy	3.0	31	27 in.·lbf
Air cleaner inlet No. 1 x Air cleaner assy	3.0	31	27 in.·lbf
Knock sensor x Cylinder block sub–assy	20	204	15
Intake manifold x Cylinder head sub–assy	20	204	15
Harness clamp x Intake manifold	9.0	92	80 in.·lbf
Oil level gauge guide x Intake manifold	9.0	92	80 in.·lbf
ECM x Instrument panel reinforcement assy	3.0	31	27 in.·lbf
ECM x Blower assy	3.0	31	27 in.·lbf