031VT–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Fan × Fan motor		6.2	63	55 in. lbf
Radiator assy × Fan shroud		7.5	76	66 in.·lbf
Radiator support × Body		5.0	51	44 in.·lbf
Water inlet × Cylinder block		9.0	92	80 in.·lbf
Water pump × Oil pump assy		11	112	8.1
Water pump pulley × Water pump		15	153	11
Cooler bracket × Radiator support	Bolt A	20	204	15
Cooler bracket × Suction hose	Bolt B	8.5	87	75 in. lbf
Inverter bracket × Radiator support	Bolt A	21	214	16
Inverter bracket × Inverter	Bolt B	25	255	18
Battery negative terminal × Battery negative cable		6.0	61	53 in. lbf
Radiator fan temperature switch × Radiator		7.0	71	62 in. lbf
Radiator support lower LH × Radiator	Bolt A	5.0	51	44 in. lbf
	Bolt B	3.9	40	35 in. lbf
Radiator support lower RH × Radiator	Bolt A	5.0	51	44 in. lbf
	Bolt B	3.9	40	35 in. lbf
Radiator support upper LH × Radiator	Bolt A	5.0	51	44 in. lbf
	Bolt B	3.9	40	35 in. lbf
Radiator support upper RH × Radiator	Bolt A	5.0	51	44 in. lbf
	Bolt B	3.9	40	35 in. lbf
Engine drain cock plug × Cylinder block		13	133	9.6
Radiator bleeder plug × Radiator		1.5	15	13 in. lbf