031V5–01

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Oil pump cover x MG2 assembly	5.5	56	49 in.·lbf
Transaxle oil drain plug	39	400	29
Hybrid transaxle assembly x Engine	33	332	24
Coolant drain plug x MG1 assembly	39	400	29
Screw plug x MG1 assembly	55	561	41
Set plug x MG2 assembly	39	400	29
Filler plug x MG2 assembly	39	400	29
MG1 assembly x MG2 assembly	25	250	18
Oil strainer x MG2 assembly	7.9	81	70 in.·lbf
Motor water jacket cover x MG2 assembly	5.5	56	49
Housing tube x MG1 assembly	15	155	11
Detent spring set bolt	9.8	100	86 in.·lbf
Parking cover x MG2 assembly	5.5	56	49 in.·lbf
Parking shaft cover x MG2 assembly	5.5	56	49 in.·lbf
Oil pump cover x plug	7.4	75	65 in.·lbf
Power cable cover x MG1 assembly	4.8	48	42 in.·lbf
Mounting bracket x MG2 assembly	52	530	38
Shift lever assembly x Steering column	8	80	71 in.·lbf
Generator cable x Converter & Inverter	5.5	56	49 in.·lbf
Generator cable x MG1 cable cover	5.8	59	51 in.·lbf
Generator cable x MG1 assembly	8.5	87	75 in.·lbf
Connector x MG1 assembly	5.8	59	51 in.·lbf
Connector x MG2 assembly	5.8	59	51 in.·lbf
Transmission case cover x MG2 assembly	7.0	71	62 in.·lbf
Shift control actuator x MG2 assembly	16	160	12
Shift lever assy x Body	12	122	9
Engine hanger x Hybrid transaxle assembly	38	387	28
Stay x Hybrid transaxle assembly	9.0	92	80 in.·lbf
Engine mounting bracket No.3 x Hybrid transaxle assembly	52	530	38
Housing side cover x Hybrid transaxle assembly	32	326	23
Engine mounting insulator x Hybrid transaxle assembly	80	816	59
Earth wire x Hybrid transaxle assembly	9.0	92	80 in.·lbf
Set plug x MG2 assembly	39	400	29
Screw plug x MG2 assembly	13	130	9
Nut x Baring	280	2860	207