031RJ–01

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Steering column assembly set bolt	25	255	18
Power steering motor set bolt	18	185	13
Steering Intermediate shaft assy No.2 x Steering column assembly	35	360	26
Steering Intermediate shaft assy No.2 x Steering sliding yoke sub–assy	35	360	26
Steering sliding yoke sub–assy x Steering Intermediate shaft assy	35	360	26
Steering wheel set nut	50	510	37
Tilt lever bracket set screw	2.0	20	37
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
Power steering motor assy x Steering column assembly	18	185	18 in.·lbf
Power steering ECU assy	5	50	44 in.·lbf
Tie rod end lock nut	74	750	54