031VB–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
AIR CONDITIONING RADIATOR ASSY				
Air conditioning tube assy x Cooler evaporator sub–assy No. 1		3.5	35	30 in.·lbf
ELECTRIC INVERTER COMPRESSOR ASSY				
Electric inverter compressor assy x Engine		25	255	18
Suction hose sub–assy x Electric inverter compressor assy		9.8	100	87 in.·lbf
Discharge hose sub–assy x Electric inverter compressor assy		9.8	100	87 in.·lbf
W/ RECEIVER CONDENSER ASSY				
Cap x W/ receiver condenser assy		2.9	30	25 in.·lbf
W/ receiver condenser assy x Radiator		3.9	40	35 in.·lbf
Radiator support sub–assy upper RH x Radiator	Bolt A	5.0	51	44 in.·lbf
Radiator support sub–assy upper RH x Radiator	Bolt B	3.9	40	35 in.·lbf
Radiator support sub–assy upper RH x Radiator	Bolt C	7.5	76	66 in.·lbf
Radiator support sub–assy upper LH x Radiator	Bolt A	5.0	51	44 in.·lbf
Radiator support sub–assy upper LH x Radiator	Bolt B	3.9	40	35 in.·lbf
Radiator support sub–assy upper LH x Radiator	Bolt C	7.5	76	66 in.·lbf
Cooler refrigerant liquid pipe E x W/ receiver condenser assy		5.4	55	47 in.·lbf
Discharge hose sub–assy x W/ receiver condenser assy		5.4	55	47 in.·lbf