SEAT

TORQUE SPECIFICATION

031VZ–01

Part Tightened	N·m	kgf·cm	ft·lbf
FRONT SEAT ASSY			
Airbag sensor x Seat adjuster assy	8	82	71 in.·lbf
Seat Inner belt assy x Seat adjuster assy	42	428	31
Seatback cover bracket x Seat adjuster assy (w/ Side airbag)	5.5	56	49 in.·lbf
Seat assy x Body	37	377	27
REAR SEAT ASSY			
Seatback hinge sub–assy x Seatback frame	36.8	375	27
Seatback hinge sub–assy center x Seatback frame	36.8	375	27
Seatback hinge sub–assy center x Body	18.1	185	13
Seatback hinge sub–assy x Body	18.1	185	13
Seatback lock assy x Seatback frame	18.1	185	13
Seat belt assy outer center x Seatback frame	42	428	31
Seat belt floor anchor x Body	42	428	31