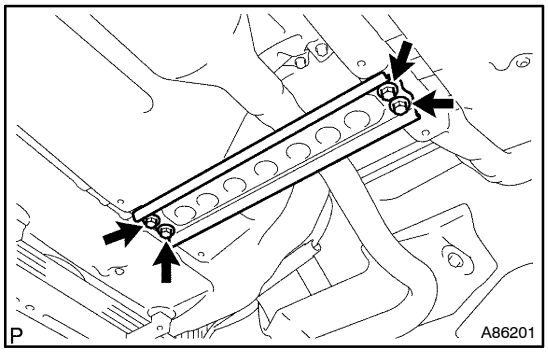
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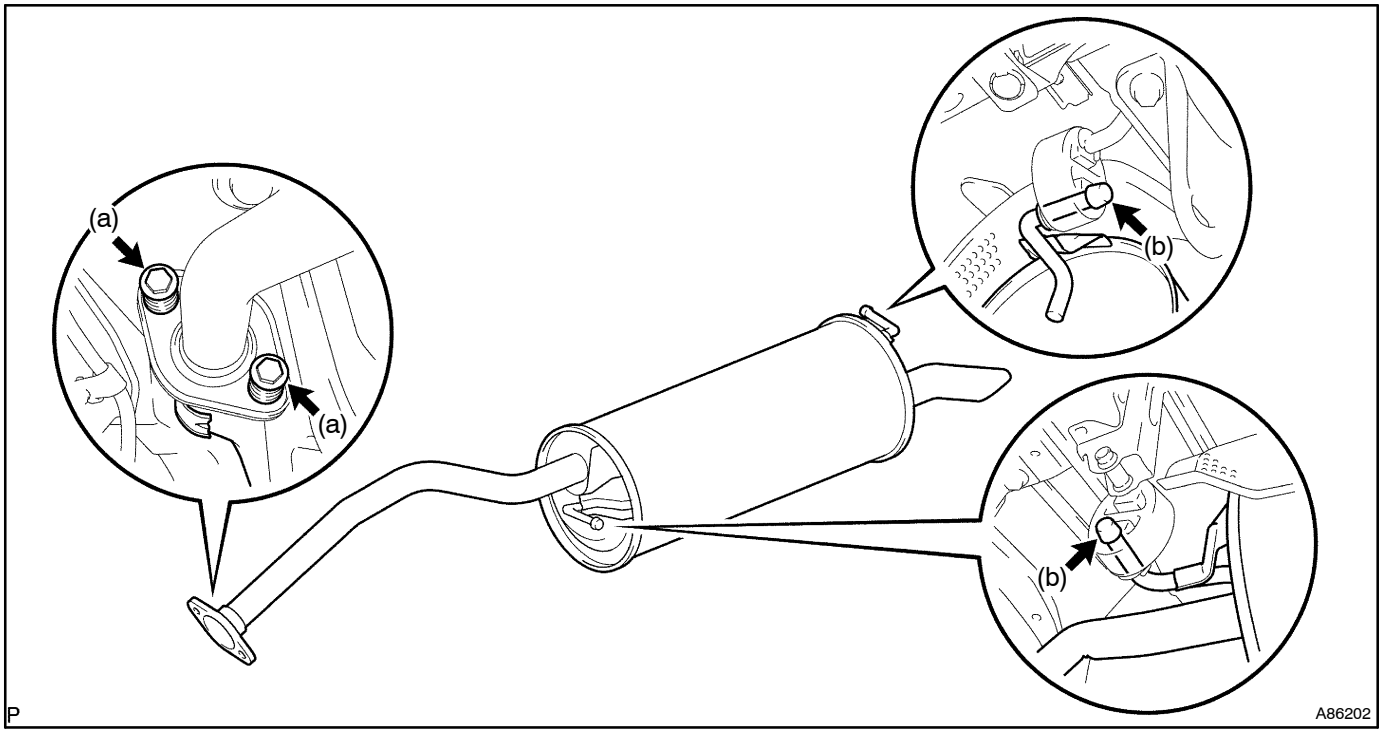
Removal & Installation and Disassembly & Reassembly

1. REMOVE REAR FLOOR BOARD NO.2 (See page 19–2)
2. REMOVE DECK FLOOR BOX REAR (See page 19–2)
3. REMOVE REAR FLOOR BOARD NO.3 (See page 19–2)
4. DISCONNECT ENGINE WIRE NO.3 (BATTERY NEGATIVE TERMINAL) (See page 19–2)
5. REMOVE FRONT FLOOR FOOTREST (RHD STEERING POSITION TYPE) (See page 76–25)
6. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER (See page 71–13)
7. REMOVE HEATED OXYGEN SENSOR (See page 12–16)
   SST 09224–00010



8. **REMOVE FLOOR PANEL BRACE FRONT**
(a) Remove the 4 bolts, then remove the floor panel brace front.

9. **REMOVE EXHAUST PIPE ASSY TAIL**
(a) Remove the 2 bolts and 2 compression springs.
(b) Remove the exhaust pipe tail from the 2 exhaust pipe supports.
(c) Remove the gasket from the exhaust pipe front.

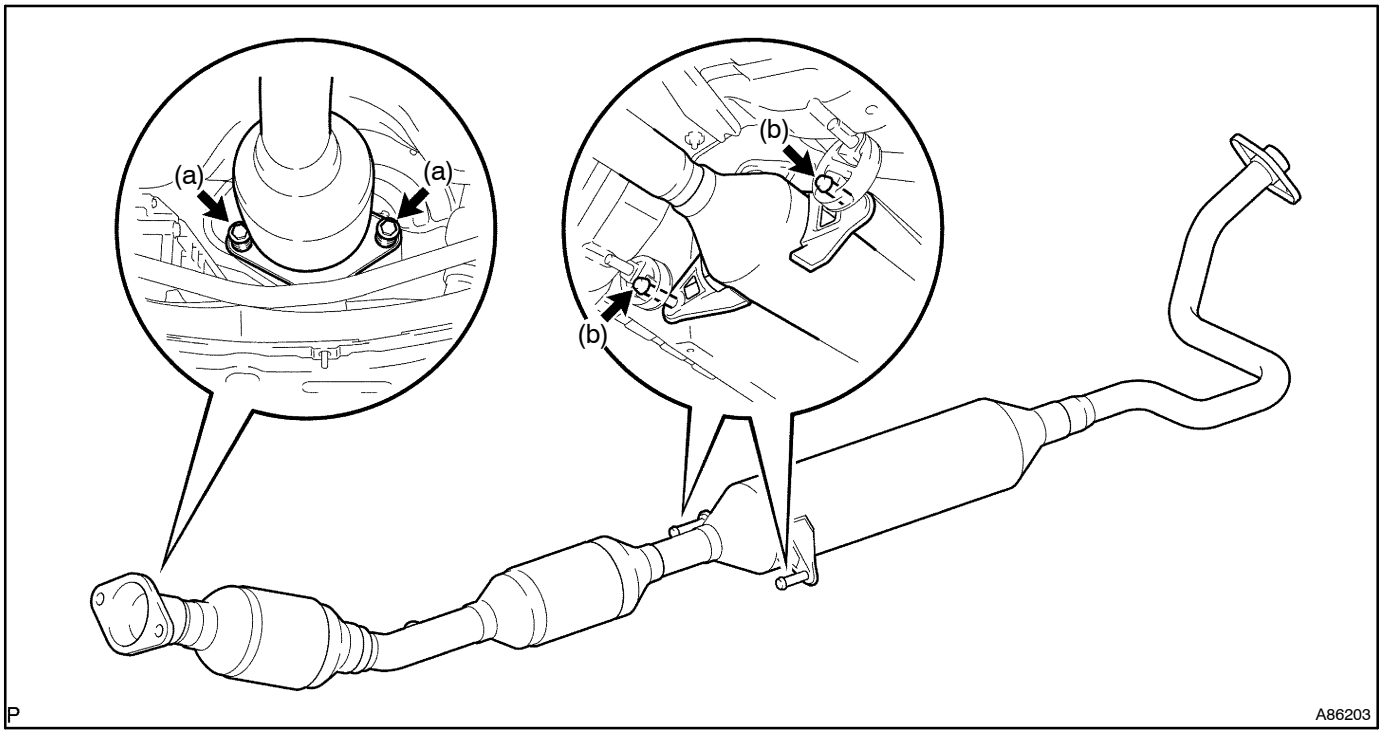


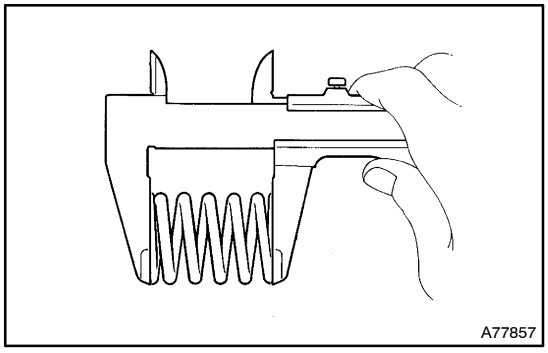
10. REMOVE EXHAUST PIPE ASSY FRONT

(a) Remove the 2 bolts and 2 compression springs.

(b) Remove the exhaust pipe front from the 2 exhaust pipe supports.

(c) Remove the gasket from the exhaust manifold.





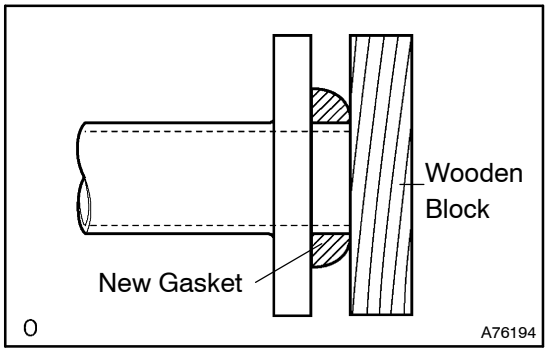
11. INSTALL EXHAUST PIPE ASSY FRONT

(a) Inspect the free length.

(1) Using vernier calipers, measure the free length of the compression spring.

Minimum: 40.5mm (1.594 in.)

If the free length is less than minimum, replace the compression spring.



(b) Using a wooden block and plastic–faced hammer, tap in a new gasket until it is flash with the exhaust manifold.

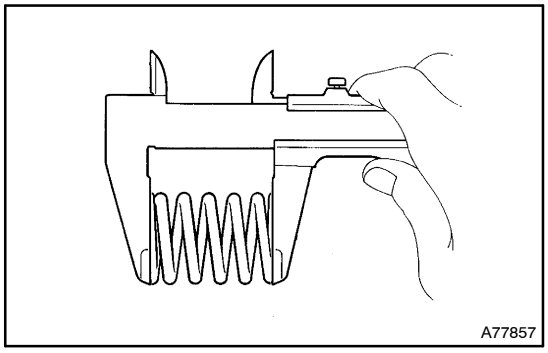
NOTICE:

- **Be careful of the installation direction of a new gasket.**
- **Do not reuse the removed gasket.**
- **Never push a new gasket into the exhaust manifold by installing the exhaust pipe front to the exhaust manifold.**

(c) Install the exhaust pipe front to the 2 exhaust pipe supports.

(d) Tighten the compression springs and 2 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)



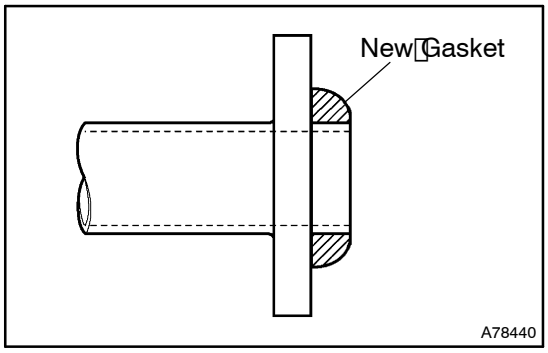
12. INSTALL EXHAUST PIPE ASSY TAIL

(a) Inspect the free length.

(1) Using vernier calipers, measure the free length of the compression spring.

Minimum: 38.5mm (1.516 in.)

If the free length is less than minimum, replace the compression spring.



(b) Install a new gasket to the exhaust pipe front.

NOTICE:

Be careful of the installation direction of a new gasket.

(c) Install the exhaust pipe tail to the 2 exhaust pipe supports.

(d) Tighten the 2 compression springs and 2 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

13. INSTALL FLOOR PANEL BRACE FRONT

Torque: 30 N·m (302 kgf·cm, 22 ft·lbf)

14. INSTALL HEATED OXYGEN SENSOR (See page 12–16)

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15. INSTALL INSTRUMENT PANEL FINISH PANEL LOWER CENTER

16. CONNECT ENGINE WIRE NO.3 (BATTERY NEGATIVE TERMINAL) (See page 19–2)

17. CHECK FOR EXHAUST GAS LEAKS

18. INSTALL FRONT FLOOR FOOTREST (RHD STEERING POSITION TYPE) (See page 76–25)

19. INSTALL REAR FLOOR BOARD NO.3

20. INSTALL DECK FLOOR BOX REAR

21. INSTALL REAR FLOOR BOARD NO.2

22. POWER WINDOW CONTROL SYSTEM INITIALIZE (See page 01–29)