FRONT NO.1 SPEAKER ASSY

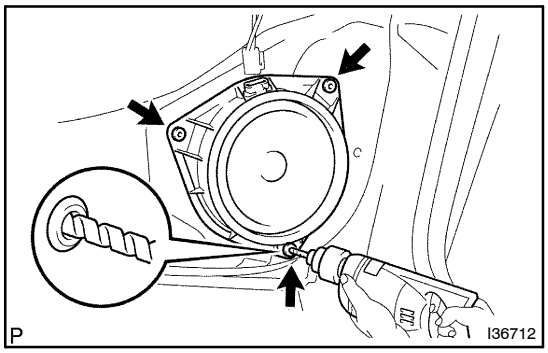
REPLACEMENT

6714X–01

HINT:

- COMPONENTS: see page 67–2
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- Installation is in the reverse order of removal.

1. **REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH** (SEE PAGE 75–9)
2. **REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH LH** (SEE PAGE 75–9)
3. **REMOVE DOOR PULL HANDLE** (SEE PAGE 75–9)
4. **REMOVE FRONT ARMREST BASE PANEL UPPER LH** (SEE PAGE 75–9)
5. **REMOVE FRONT DOOR GLASS WEATHERSTRIP INNER LH** (SEE PAGE 75–9)
6. **REMOVE FRONT DOOR TRIM BOARD SUB–ASSY LH** (SEE PAGE 75–9)



7. REMOVE FRONT NO.1 SPEAKER ASSY

(a) Disconnect the connector.

(b) Drill out the 3 rivet heads using a drill with a bit diameter of less than 4 mm (0.16 in.), and remove the front No.1 speaker assy from the front door panel.

(c) Operate the drill along the rivet head circumference and cut out the flange.

NOTICE:

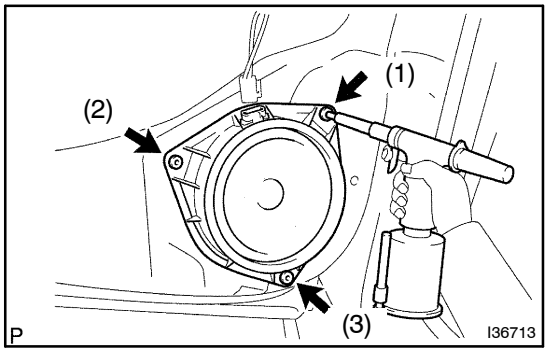
Priying the rivet using a drill may scratch the rivet hole or break the drill bit.

CAUTION:

Be careful. The cut rivet is very hot.

(d) After drilling out the flange, continue drilling to push out the shards on the drill.

(e) Using a vacuum cleaner, remove the holed rivet and foreign matter from the front door panel.

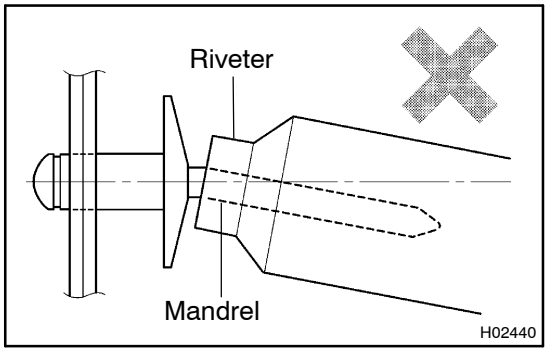


8. INSTALL FRONT NO.1 SPEAKER ASSY

(a) Using an air riveter or hand riveter, install 3 new strike rivets on the front No.1 speaker assy on the front door panel.

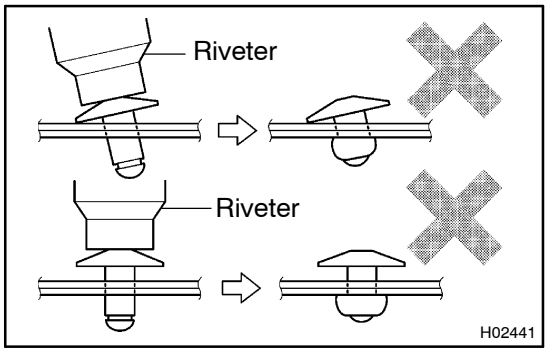
HINT:

Install the new strike rivets in order as shown in the illustration.

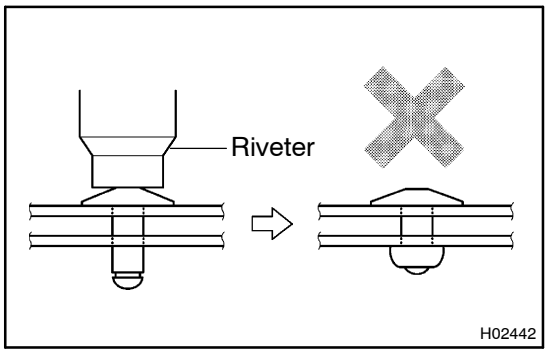


NOTICE:

- **Do not tilt the rivet head. Doing so may scratch the riveter or bend the loosened rivet on the mandrel.**



- **Do not tilt the riveter or remove the rivet from the material. Material that is not securely tightened may deviate.**



- **The rivet should be installed only when there is no clearance between materials to ensure secure installation.**

(b) Connect the connector.