REAR SPEAKER ASSY

REPLACEMENT

6714Z–01

HINT:

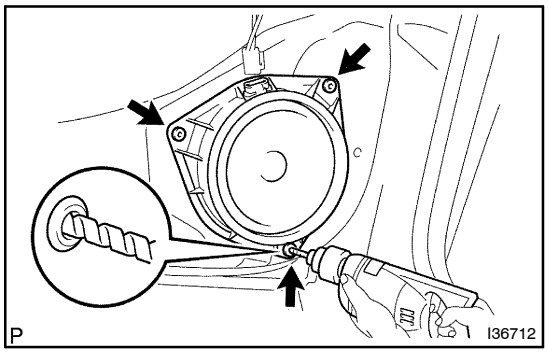
- COMPONENTS: see page 67–2
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- Installation is in the reverse order of removal.

1. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH **(SEE PAGE 75–22)**

2. REMOVE DOOR PULL HANDLE **(SEE PAGE 75–22)**

3. REMOVE REAR DOOR ARMREST BASE PANEL UPPER LH **(SEE PAGE 75–22)**

4. REMOVE REAR DOOR TRIM BOARD SUB–ASSY LH **(SEE PAGE 75–22)**



5. REMOVE REAR SPEAKER ASSY

(a) Disconnect the connector.

(b) Drill out the 3 rivet heads using a drill with a bit diameter of less than 4 mm (0.16 in.), and remove the rear speaker assy from the rear door panel.

(c) Operate the drill along the rivet head circumference and cut out the flange.

NOTICE:

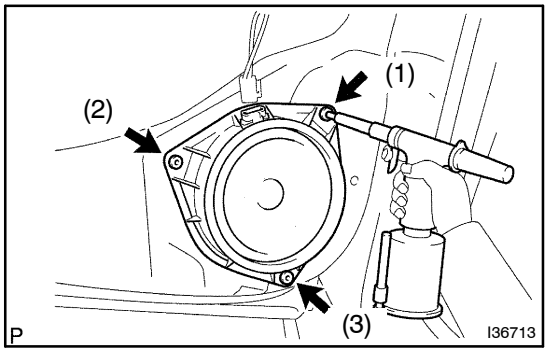
Priying the rivet using a drill may scratch the rivet hole or break the drill bit.

CAUTION:

Be careful. The cut rivet is very hot.

(d) After drilling out the flange, continue drilling to push out the shards on the drill.

(e) Using a vacuum cleaner, remove the holed rivet and foreign matter from the front door panel.

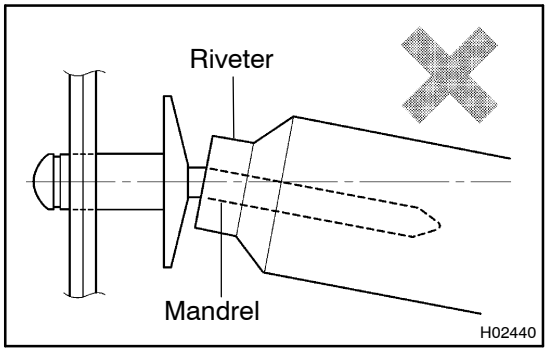


6. INSTALL REAR SPEAKER ASSY

(a) Using an air riveter or hand riveter, install 3 new strike rivets on the rear speaker assy on the front door panel.

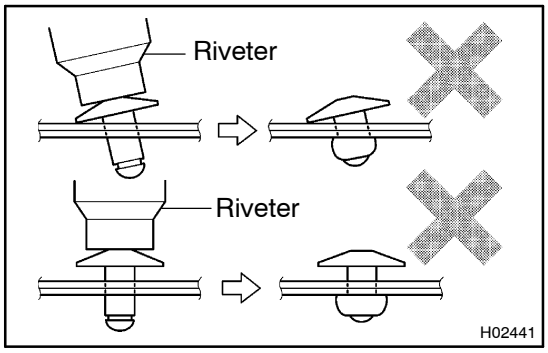
HINT:

Install the new strike rivets in order as shown in the illustration.

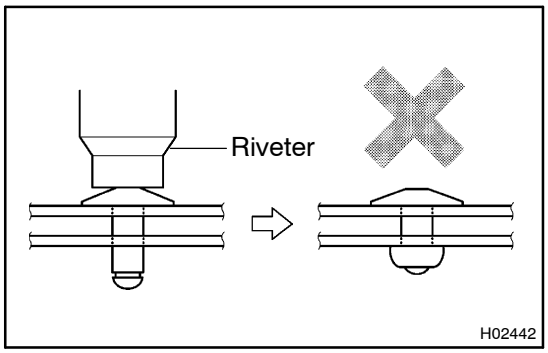


NOTICE:

- **Do not tilt the rivet head. Doing so may scratch the riveter or bend the loosened rivet on the mandrel.**



- **Do not tilt the riveter or remove the rivet from the material. Material that is not securely tightened may become lose.**



- **The rivet should be installed only when there is no clearance between materials to ensure secure installation.**

(b) Connect the connector.