INSTRUMENT PANEL SUB–ASSY LOWER

710LC–01

REPLACEMENT

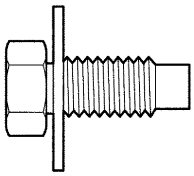
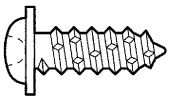
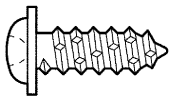
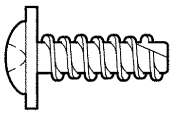
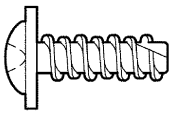
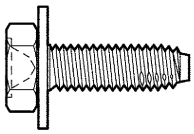
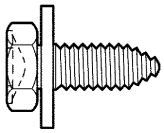
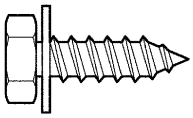
HINT:

- Installation is in the reverse order of removal.
- COMPONENTS: SEE PAGE 71–1

1. TABLE OF BOLT, SCREW AND NUT

HINT:

All bolts, screws and nuts relevant to installing and removing the instrument panel are shown along with their alphabet code in the table below.

Code	Shape	Code	Shape	Code	Shape
<A>	 φ = 8 (0.31) L = 20 (0.79) 91633-60820	<B>	 φ = 5 (0.20) L = 16 (0.63) B30768 93567-15016	<C>	 φ = 5 (0.20) L = 14 (0.55) B50922 93567-55014
<D>	 φ = 5 (0.20) L = 14 (0.55) 93568-55014	<E>	 φ = 5 (0.20) L = 18 (0.71) 93568-55018	<F>	 φ = 6 (0.24) L = 20 (0.79) 90159-60610
<G>	 φ = 6 (0.24) L = 16 (0.63) 91635-60616	<H>	 φ = 6 (0.24) L = 20 (0.79) 90159-60200		

P B74073

2. DISCONNECT BATTERY NEGATIVE TERMINAL (SEE PAGE 60–1)

3. REMOVE INSTRUMENT PANEL SUB–ASSY W/PASSENGER AIRBAG ASSY (SEE PAGE 60–1)

4. REMOVE STEERING WHEEL COVER LOWER NO.2

5. REMOVE STEERING WHEEL COVER LOWER NO.3

6. REMOVE HORN BUTTON ASSY (SEE PAGE 60–20)

7. REMOVE STEERING WHEEL ASSY (SEE PAGE 50–8)

SST 09950–50013 (09951–05010, 09952–05010, 09953–05020, 09954–05021)

8. REMOVE TILT LEVER BRACKET (SEE PAGE 50–8)

9. REMOVE STEERING COLUMN COVER (SEE PAGE 50–8)

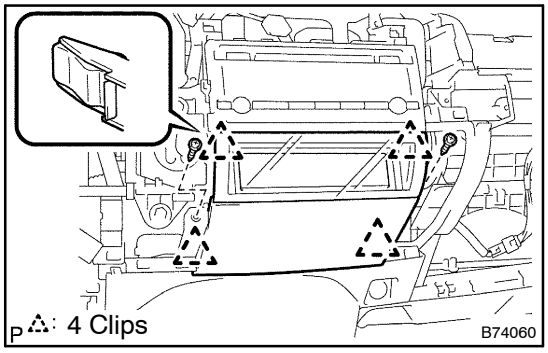
10. REMOVE TURN SIGNAL SWITCH ASSY W/SPIRAL CABLE SUB–ASSY (SEE PAGE 50–8)

11. REMOVE FRONT DOOR SCUFF PLATE LH (SEE PAGE 76–29)

12. REMOVE FRONT DOOR SCUFF PLATE RH (SEE PAGE 76–29)

13. REMOVE COWL SIDE TRIM BOARD LH (SEE PAGE 76–29)

14. REMOVE COWL SIDE TRIM BOARD RH (SEE PAGE 76–29)



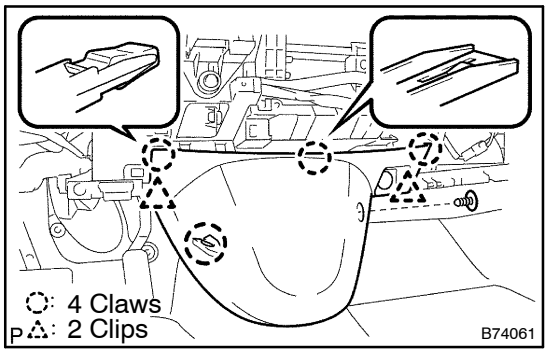
15. REMOVE INSTRUMENT CLUSTER FINISH PANEL ASSY CENTER

(a) Remove the 2 screws <B>.

(b) Disengage the 4 clips and then remove the instrument cluster finish panel assy.

16. REMOVE CENTER CLUSTER CUSHION NO.1

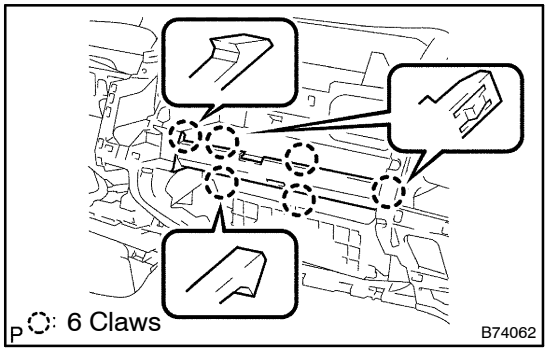
17. REMOVE RADIO RECEIVER ASSY W/STEREO OPENING COVER (SEE PAGE 67–5)



18. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER

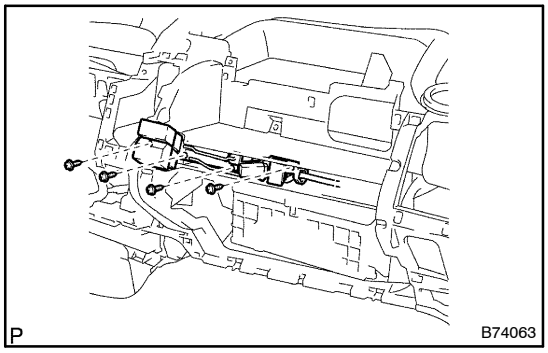
(a) Using a clip remover, remove the clip from the instrument panel finish panel lower center.

(b) Disengage the 4 claws and the 2 clips, and then remove the instrument panel finish panel lower center.



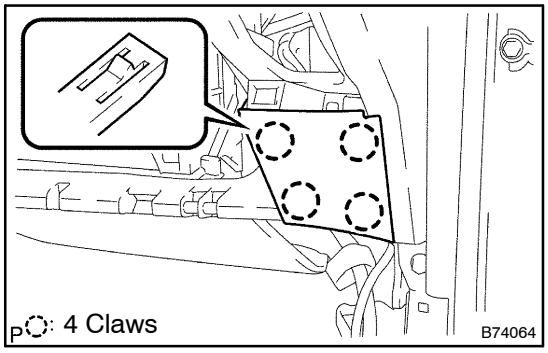
19. REMOVE GLOVE COMPARTMENT DOOR LOCK COVER

(a) Disengage the 6 claws and then remove the glove compartment door lock cover.



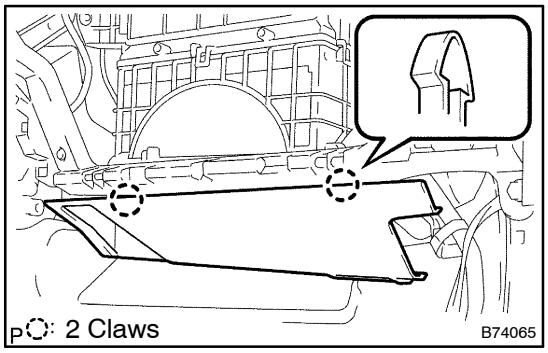
20. REMOVE GLOVE COMPARTMENT DOOR LOCK ASSY

(a) Remove the 4 screws <B> and then the glove compartment door lock assy.



21. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER

(a) Disengage the 4 claws and then remove the instrument panel finish panel lower.



22. REMOVE INSTRUMENT PANEL UNDER COVER SUB–ASSY NO.1

(a) Disengage the 2 claws and then remove the instrument panel under cover sub–assy No.1.

23. REMOVE POWER STEERING ECU ASSY (SEE PAGE 50–17)

24. REMOVE THEFT WARNING ECU ASSY (W/ THEFT DETERRENT SYSTEM)

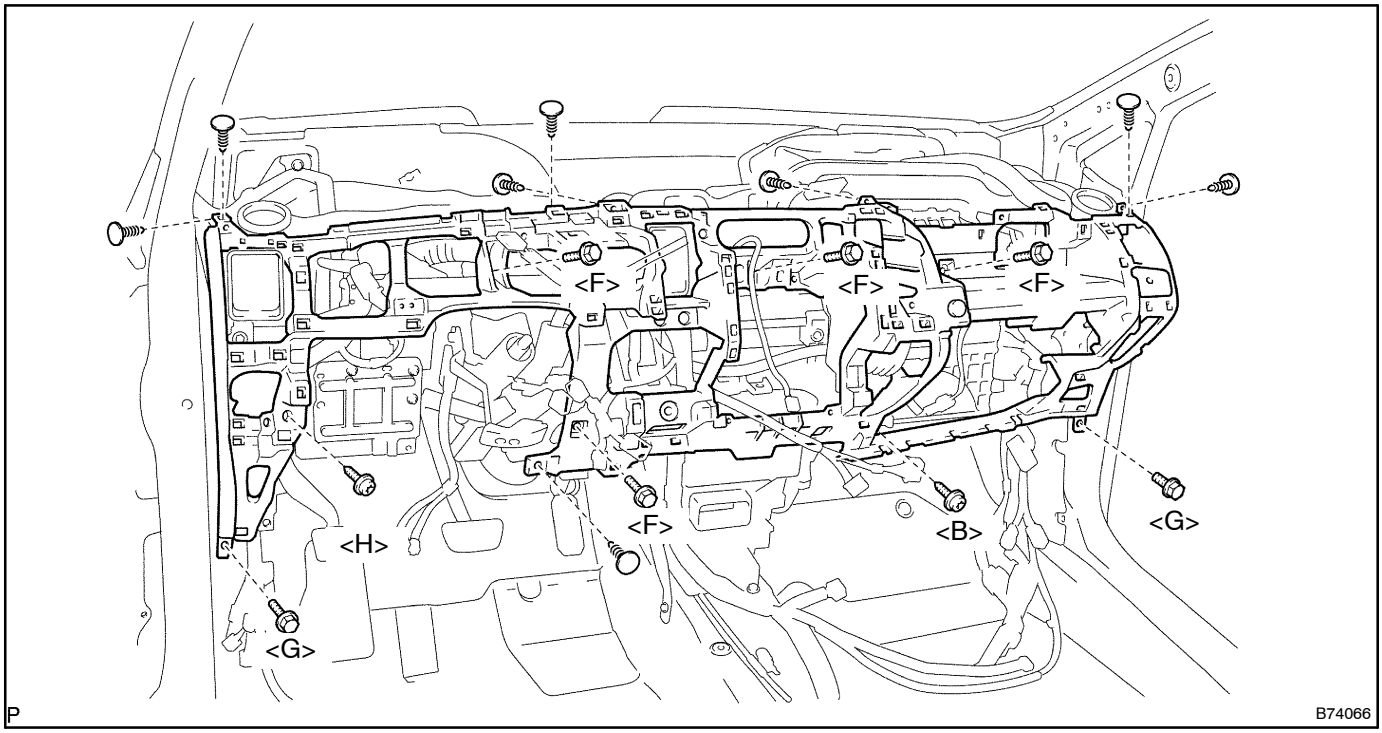
25. REMOVE SHIFT LEVER ASSY LWR (SEE PAGE 22–69)

26. REMOVE INSTRUMENT PANEL SUB–ASSY LOWER

(a) Using a clip remover, remove the 8 clips from the duct and the instrument panel sub–assy lower.

(b) Remove the 4 bolts <F>, the 2 bolts <G>, the screw <B> and the screw <H>.

(c) Disconnect all connectors, and disengage all clamps. Make sure the wire harness is not caught on anything, and then remove the instrument panel sub–assy lower.



27. REMOVE GLOVE COMPARTMENT PLATE

(a) Remove the 2 screws <B>.

(b) Disengage the 2 claws and then remove the glove compartment plate.

28. REMOVE INSTRUMENT PANEL CUSHION LOWER NO.1

29. INSTALL SHIFT LEVER ASSY LWR (SEE PAGE 22–69)

30. INSTALL POWER STEERING ECU ASSY (SEE PAGE 50–17)

31. INSTALL INSTRUMENT PANEL SUB–ASSY W/PASSENGER AIRBAG ASSY (SEE PAGE 71–7)

32. INSTALL TILT LEVER BRACKET (SEE PAGE 50–8)

33. ADJUST SPIRAL CABLE SUB–ASSY (SEE PAGE 60–29)

34. INSTALL STEERING WHEEL ASSY (SEE PAGE 50–8)

35. INSTALL HORN BUTTON ASSY (SEE PAGE 60–20)

36. CONNECT BATTERY NEGATIVE TERMINAL (SEE PAGE 19–2)

37. INSPECT HORN BUTTON ASSY (SEE PAGE 60–14)

38. INSPECT SRS WARNING LIGHT (SEE PAGE 05–1165)

39. PERFORM INITIALIZATION (SEE PAGE 01–29)

40. PERFORM CALIBRATION OF TORQUE SENSOR ZERO POINT (SEE PAGE 05–981)