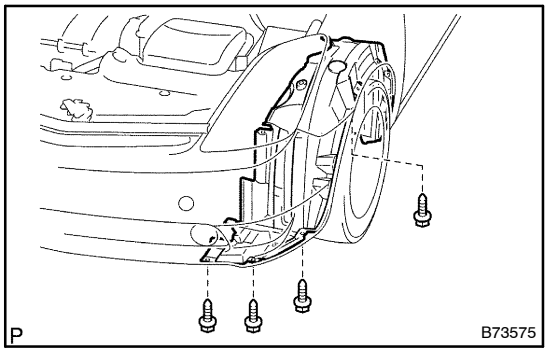
7616N–01

REPLACEMENT

HINT:

- The installation procedures are the removal procedures in reverse order.
- A bolt without a torque specification is shown in the standard bolt chart (see page 03–2).



1. REMOVE FRONT FENDER LINER LH

(a) Remove the 4 screws.

(b) Partially remove the fender liner.

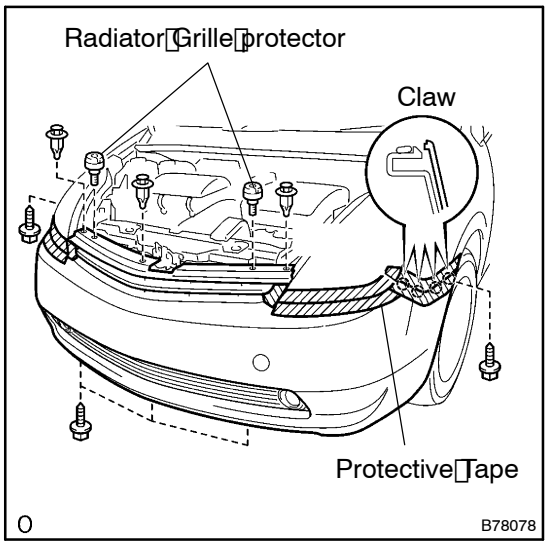
HINT:

It is not necessary to fully remove the fender liner completely. Partially remove it so that the bumper cover can be removed in step (3).

2. REMOVE FRONT FENDER LINER RH

HINT:

Use the same procedure described for the LH side.



3. REMOVE FRONT BUMPER COVER

(a) Put protective tape under the front fender.

(b) Remove the 2 radiator grille protectors and 5 screws.

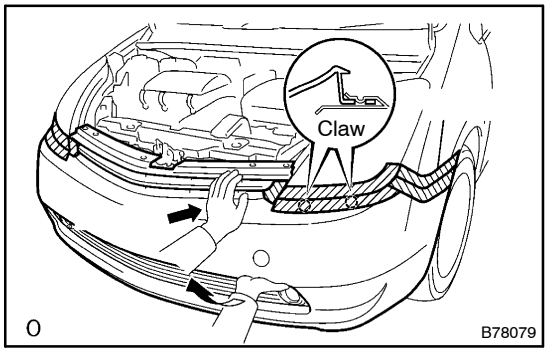
(c) Using a screwdriver, disengage the 8 clips.

HINT:

Tape the screwdriver tip before use.

(d) w/ Fog lamp:

Disconnect the 2 fog lamp connectors.



(e) Engage the 4 claws.

(1) Hold the front bumper on its upper and lower parts with your hands as shown in the illustration.

(2) Pull up the front bumper's lower part while holding its upper part securely.

NOTICE:

- **Securely hold the front bumper's upper part, otherwise the claw will not be disengaged.**
- **Forcibly pulling up the front bumper will deform the claw.**

4. REMOVE FRONT BUMPER ENERGY ABSORBER

5. REMOVE FRONT BUMPER REINFORCEMENT

(a) Using a screwdriver, remove the 4 wire harness clamps.

HINT:

Tape the screwdriver tip before use.

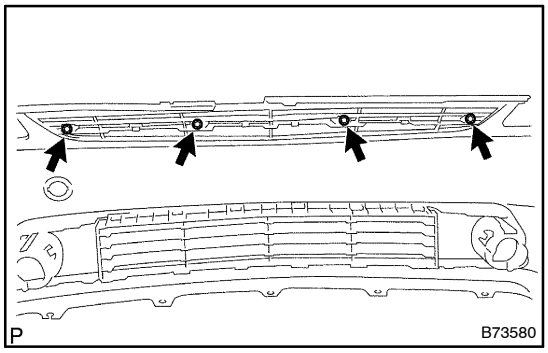
(b) Remove the 4 nuts and reinforcement.

6. REMOVE FRONT BUMPER SIDE SUPPORT LH

(a) Remove the 2 screws and side support.

7. REMOVE FRONT BUMPER SIDE SUPPORT RH

(a) Remove the 2 screws and side support.



8. REMOVE FRONT BUMPER MOULDING

(a) Remove the 4 screws.

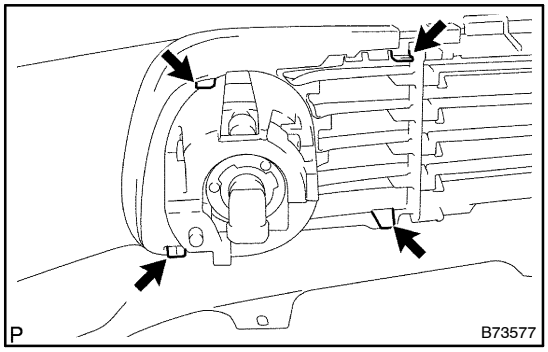
(b) Using a screwdriver, disengage the 4 claws and moulding.

HINT:

Tape the screwdriver tip before use.

9. REMOVE FOG LAMP ASSY LH

10. REMOVE FOG LAMP ASSY RH



11. REMOVE RADIATOR GRILLE LOWER LH

(a) Using a screwdriver, disengage the 4 claws and remove the grill lower.

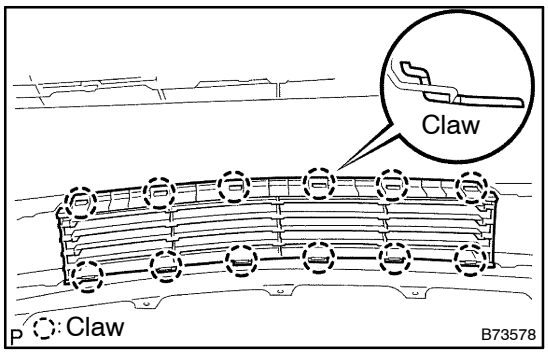
HINT:

Tape the screwdriver tip before use.

12. REMOVE RADIATOR GRILLE LOWER RH

HINT:

Use the same procedure described for the LH side.



13. REMOVE RADIATOR GRILLE

(a) Using a screwdriver, disengage the 12 claws and remove the grill.

HINT:

Tape the screwdriver tip before use.

14. REMOVE FRONT TURN SIGNAL LAMP MOUNTING BRACKET RH

(a) Using a screwdriver tip before use.

15. INSTALL FRONT BUMPER REINFORCEMENT

(a) Install the reinforcement with the 6 nuts.

16. INSTALL FRONT BUMPER COVER

(a) Install the bumper cover with the 2 bolts.
Torque: 5.0 N·m (51, kgf·cm, 44 in.·lbf)