7616P–01

REPLACEMENT

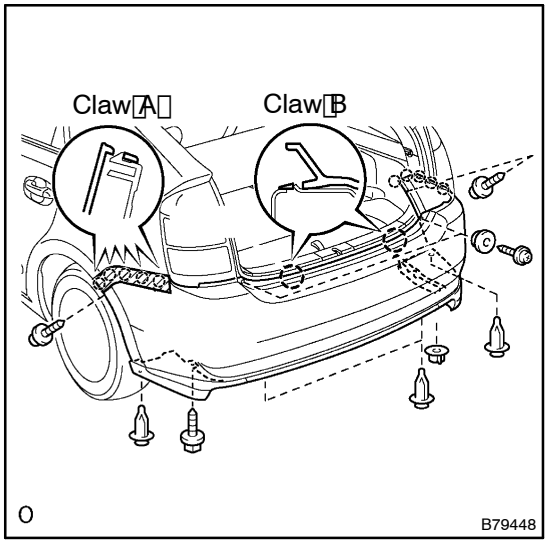
HINT:

- The installation procedures are the removal procedures in reverse order.
- When replacing the spoiler, heat the body and spoiler using a heat light.

Heating temperature:

Item	Temperature
Spoiler No.1 Side spoiler	40 to 60°C (104 to 140°F)
Bumper	20 to 30°C (68 to 86°F)

- A bolt without a torque specification is shown in the standard bolt chart (see page 03–2).

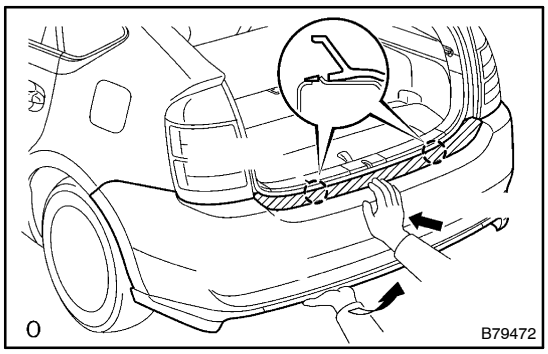


1. REMOVE REAR BUMPER COVER

(a) Put protective tape under the quarter panel.
(b) Remove the 2 screws and 2 stoppers.
(c) Remove the clip, screw and side spoiler LH.
(d) Remove the nut, clip and side spoiler RH.
(e) Using a clip remover, remove the 4 clips.
(f) Disengage the 10 claws labeled A and 2 claws labeled B.

HINT:

Tape the screwdriver tip before use.



(g) Engage the claw.
  (1) Hold the rear bumper on its upper and lower parts with your hands as shown in the illustration.
  (2) Pull up the rear bumper's lower part while holding its upper part securely.

NOTICE:

- **Securely hold the rear bumper's upper part, otherwise the claw will not be disengaged.**
- **Forcibly pulling up the rear bumper will deform the claw.**

2. REMOVE REAR BUMPER ENERGY ABSORBER

3. REMOVE REAR BUMPER BRACKET CENTER

4. REMOVE REAR BUMPER REINFORCEMENT SUB–ASSY

(a) Remove the 4 nuts and reinforcement.

5. REMOVE REAR BUMPER ARM SUB–ASSY LH

(a) Remove the 2 bolts and bumper arm.

6. REMOVE REAR BUMPER ARM SUB–ASSY RH

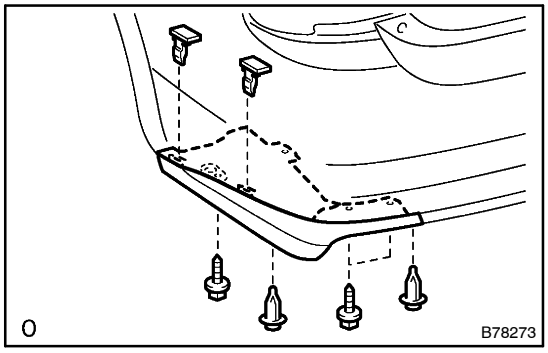
(a) Remove the 2 bolts and bumper arm.

7. REMOVE REAR BUMPER SIDE RETAINER LH

(a) Remove the 2 screws and side retainer.

8. REMOVE REAR BUMPER SIDE RETAINER RH

(a) Remove the 2 screws and side retainer.



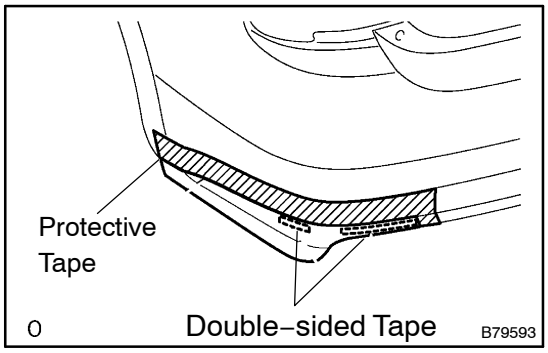
9. REMOVE REAR SIDE SPOILER LH

(a) Using a screwdriver, remove the 2 retainers.

HINT:

Tape the screwdriver tip before use.

(b) Remove the 2 clips, 3 screws and side spoiler.



(c) Put protective tape under the rear bumper.

(d) Heat the spoiler.

NOTICE:

Do not heat the spoiler excessively.

(e) Pull off the spoiler No. 1 by cutting the adhesive with a knife.

(f) Remove the side spoiler.

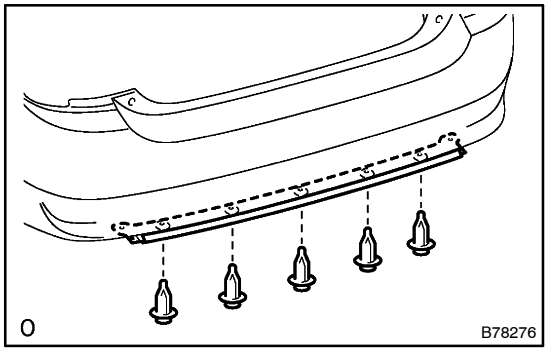
10. REMOVE REAR SIDE SPOILER RH

(a) Using a screwdriver, remove the 2 retainers.

HINT:

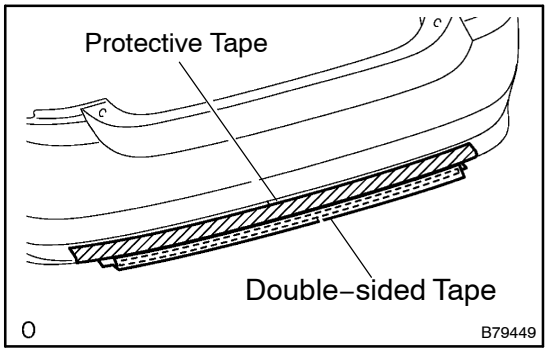
Tape the screwdriver tip before use.

(b) Remove the 2 clips and screw, nut and side spoiler.



11. REMOVE REAR NO.1 SPOILER

(a) Using a clip remover, remove the 5 clips and No. 1 spoiler.



(b) Put protective tape under the rear bumper.

(c) Heat the spoiler.

NOTICE:

Do not heat the spoiler excessively.

(d) Pull off the spoiler No. 1 by cutting the adhesive with a knife.

(e) Remove the spoiler No.1.

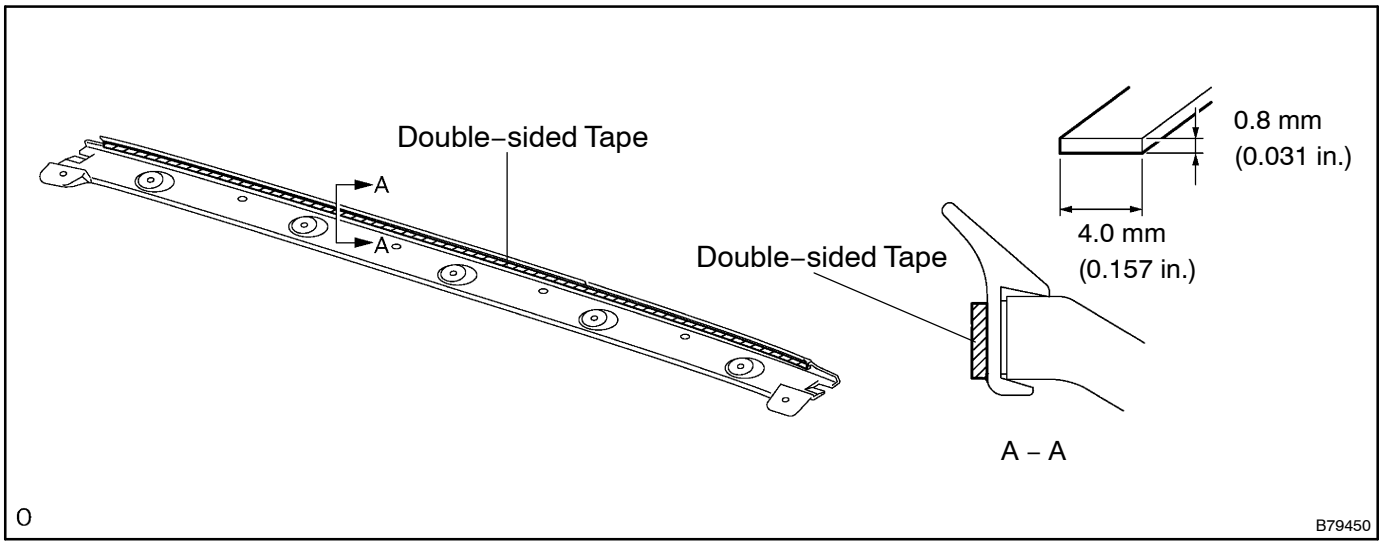
12. INSTALL REAR NO.1 SPOILER

(a) Clean the bumper surface.
  (1) Using a heat light, heat the bumper surface.
  (2) Remove the double–sided tape from the bumper.
  (3) Wipe off the stains with cleaner.

NOTICE:

Do not heat the spoiler excessively.

(b) If reusing No. 1 spoiler:
Clean the No.1 spoiler.
  (1) Remove the double–sided tape from the No. 1 spoiler.
  (2) Wipe off the stains with cleaner.
  (3) Apply new double–sided tape to the No. 1 spoiler, as shown in the illustration.



(c) Install the No. 1 spoiler.
  (1) Using a heat light, heat the bumper and No. 1 spoiler.
  (2) Remove the peeling paper from the face of the No. 1 spoiler.

NOTICE:

Do not heat the spoiler excessively.

HINT:

After removing the peeling paper, keep the exposed adhesive free from dirt and other contaminants.

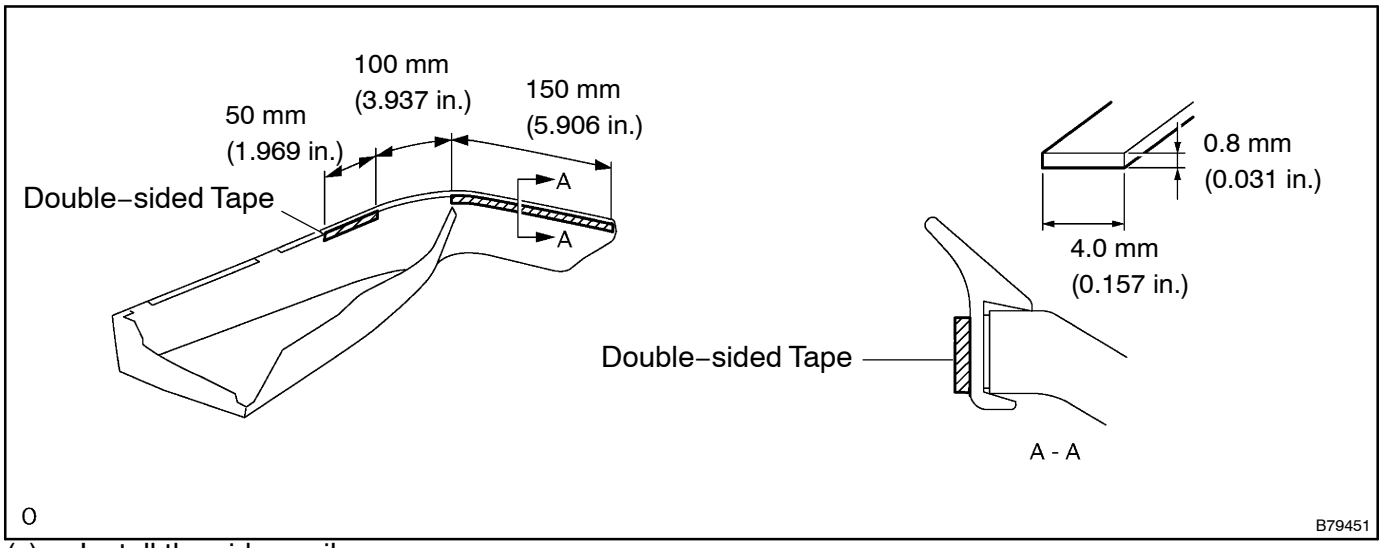
13. INSTALL REAR SIDE LH SPOILER

(a) Clean the bumper surface.
  (1) Using a heat light, heat the bumper surface.
  (2) Remove the double–sided tape from the bumper.
  (3) Wipe off the stains with cleaner.

NOTICE:

Do not heat the spoiler excessively.

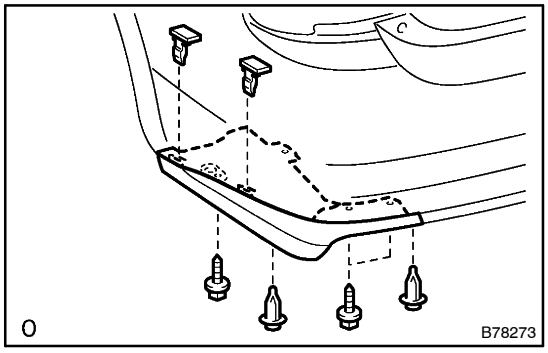
(b) If reusing side spoiler:
  (1) Remove the double–sided tape from the No. 1 spoiler.
  (2) Wipe off the stains with cleaner.
  (3) Apply new double–sided tape to the side spoiler, as shown in the illustration.



(c) Install the side spoiler.
  (1) Using a heat light, heat the bumper and side spoiler.
  (2) Remove the peeling paper from the face of the side spoiler.

NOTICE:

Do not heat the spoiler excessively.



  (3) Install the side spoiler with the 2 retainers, 2 clips and 3 screws.

HINT:

After removing the peeling paper, keep the exposed adhesive free from dirt and other contaminants.

14. INSTALL REAR SIDE RH SPOILER

HINT:

Use the same procedures described for the LH side.