ROOF DRIP SIDE FINISH MOULDING

7615E–01

REPLACEMENT

HINT:

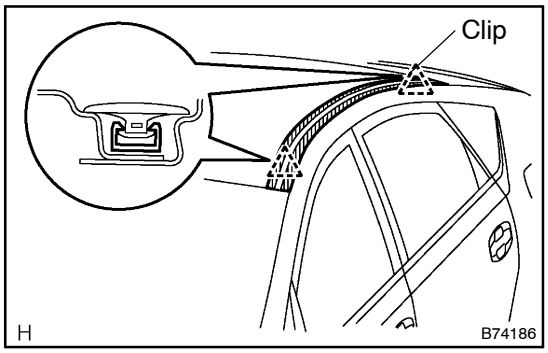
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When replacing the moulding, heat the body and moulding using a heat light.

Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.



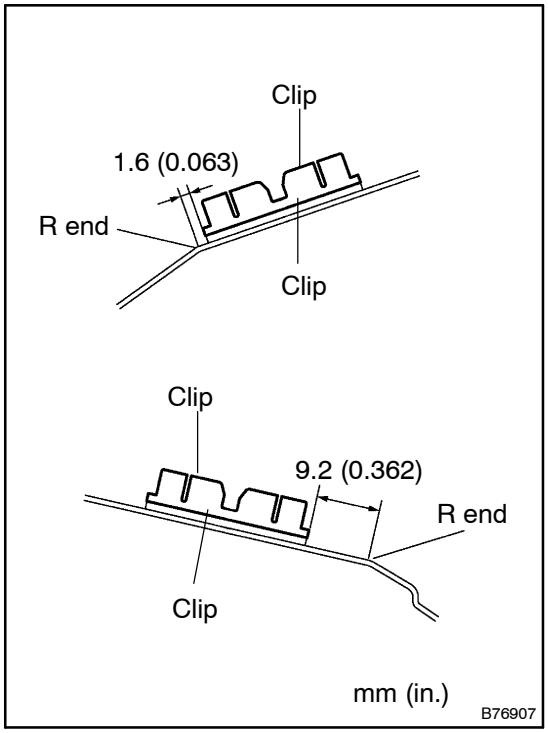
1. REMOVE ROOF DRIP SIDE FINISH MOULDING

(a) Put protective tape around the edges of the moulding.

(b) Using a moulding remover, disengage the moulding's front and rear end clips from the vehicle. Remove the moulding.

NOTICE:

- **Do not remove the clips from vehicle body.**
- **If the clips are damaged or removed accidentally, replace them.**



2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP

HINT:

Use the following steps (a) to (c) only replacing the clips.

(a) Remove the tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.

(b) Heat the clip installation surfaces of the body and moulding.

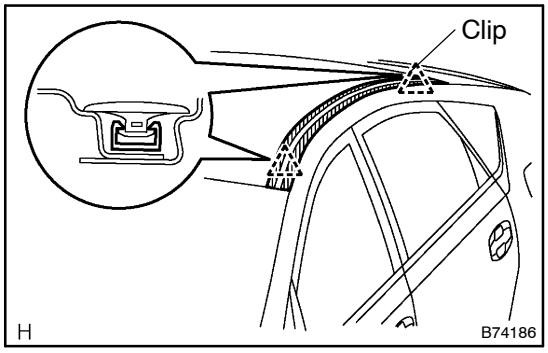
(c) Install new clips in the positions shown in the illustration. Press fit the clips by hand.

NOTICE:

After press fitting the clips, wait 30 minutes or more before installing the moulding.

HINT:

- Minimum hardening time: 30 minutes
- Time needed for complete hardening: 24 hours



3. INSTALL ROOF DRIP SIDE FINISH MOULDING

(a) Install the moulding so that the front and rear ends attach to the vehicle's clips.

(b) Remove the protective tape from the edge of the moulding.