FRONT DOOR WINDOW FRAME MOULDING

7615G–01

REPLACEMENT

HINT:

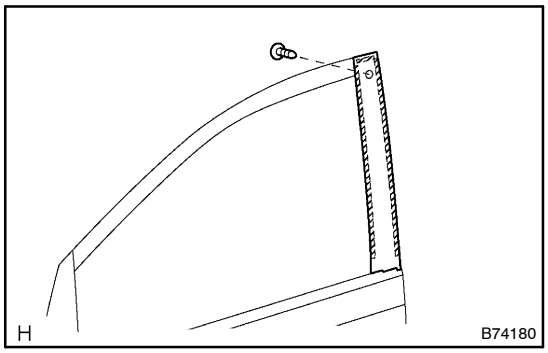
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When replacing the moulding, heat the body and moulding using a heat light.

Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.



1. REMOVE FRONT DOOR WINDOW FRAME MOULDING

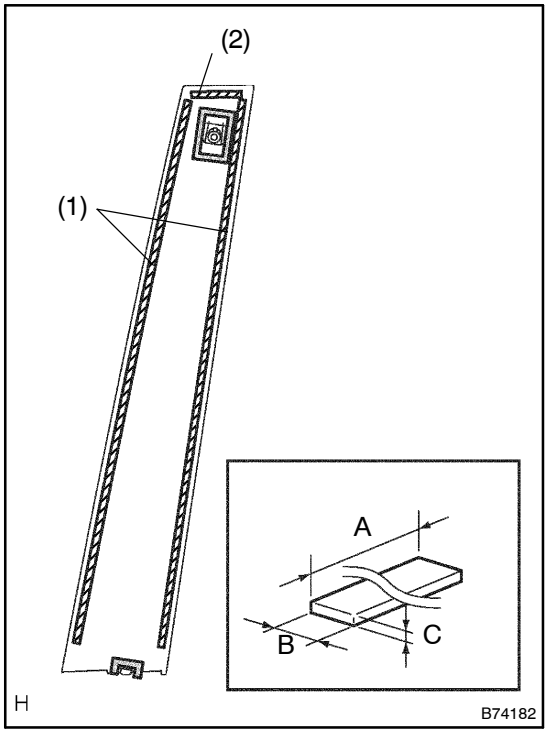
(a) Remove the screw.

(b) Using a heat light, heat the moulding.

(c) Remove the moulding.

NOTICE:

If planning o reuse the moulding, take care not to damage the moulding.



2. INSTALL FRONT DOOR WINDOW FRAME MOULDING

(a) Using a shop rag, remove the tape from the moulding.

(b) Clean the contact surface of the body with a shop rag saturated with white gasoline.

(c) Clean the outer edges of the moulding with white gasoline.

(d) Apply new double–sided tape to the moulding, as shown in the illustration.

Specification:

Area	Measurement
A	(1) 440 mm (17.32 in.) (2) 37 mm (1.46 in.)
B	5.0 mm (0.197 in.)
C	0.8 mm (0.032 in.)

(e) Using a heat light, heat the body and moulding.

(f) Remove the peeling paper from the moulding face.

(g) Install the moulding with a screw.