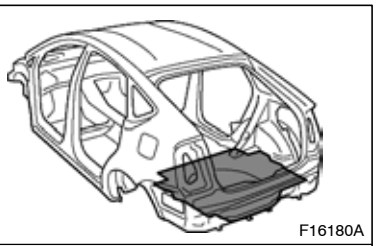
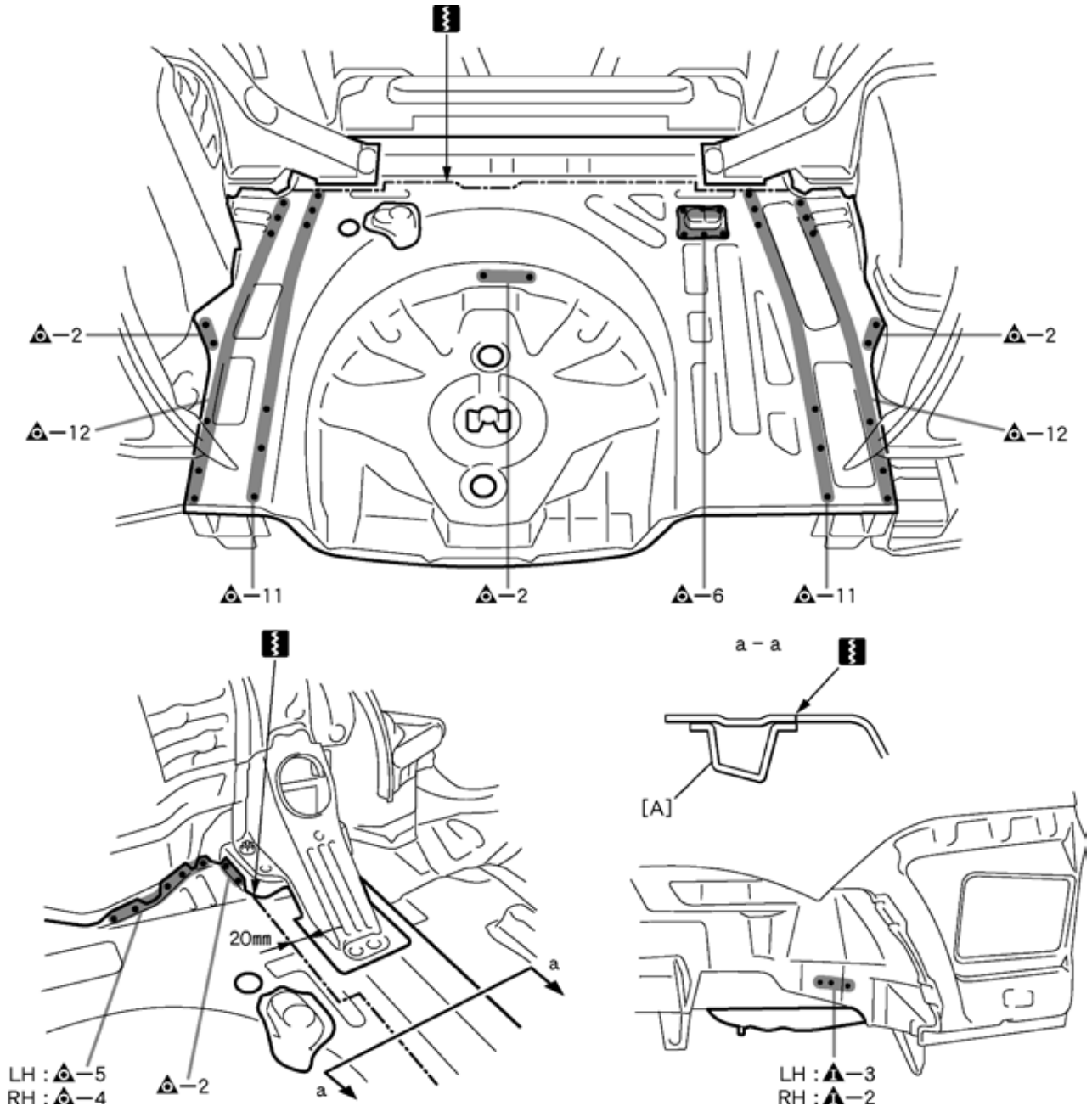
REAR FLOOR PAN (CUT)


F16180A

REPLACEMENT
With the body lower back panel removed.

REMOVAL



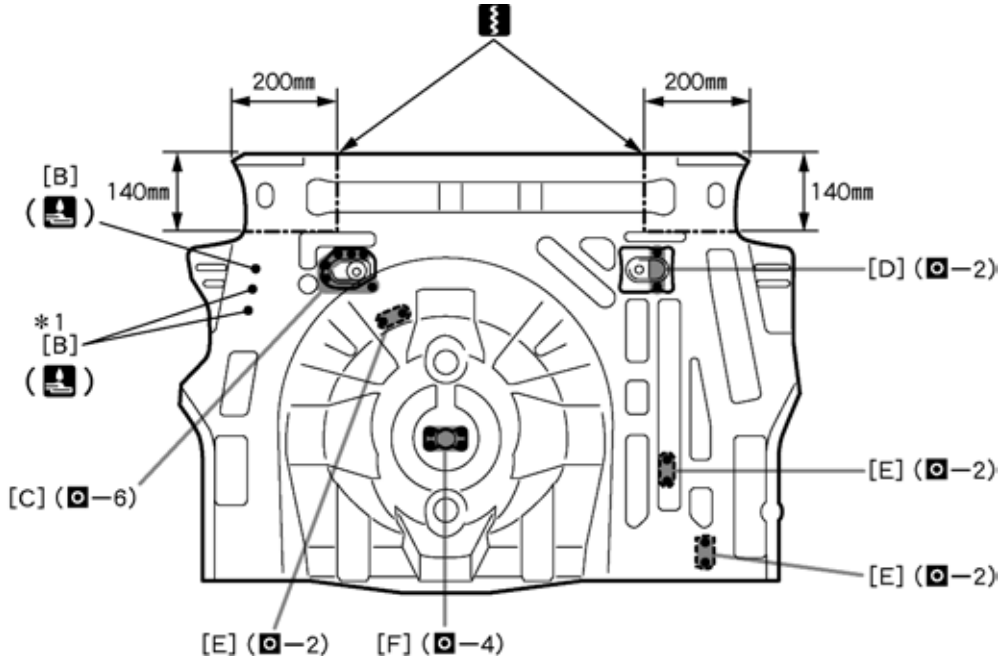
F16200

PART NAME
[A] Rear Floor No.2 Crossmember

20mm (0.79in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F12095

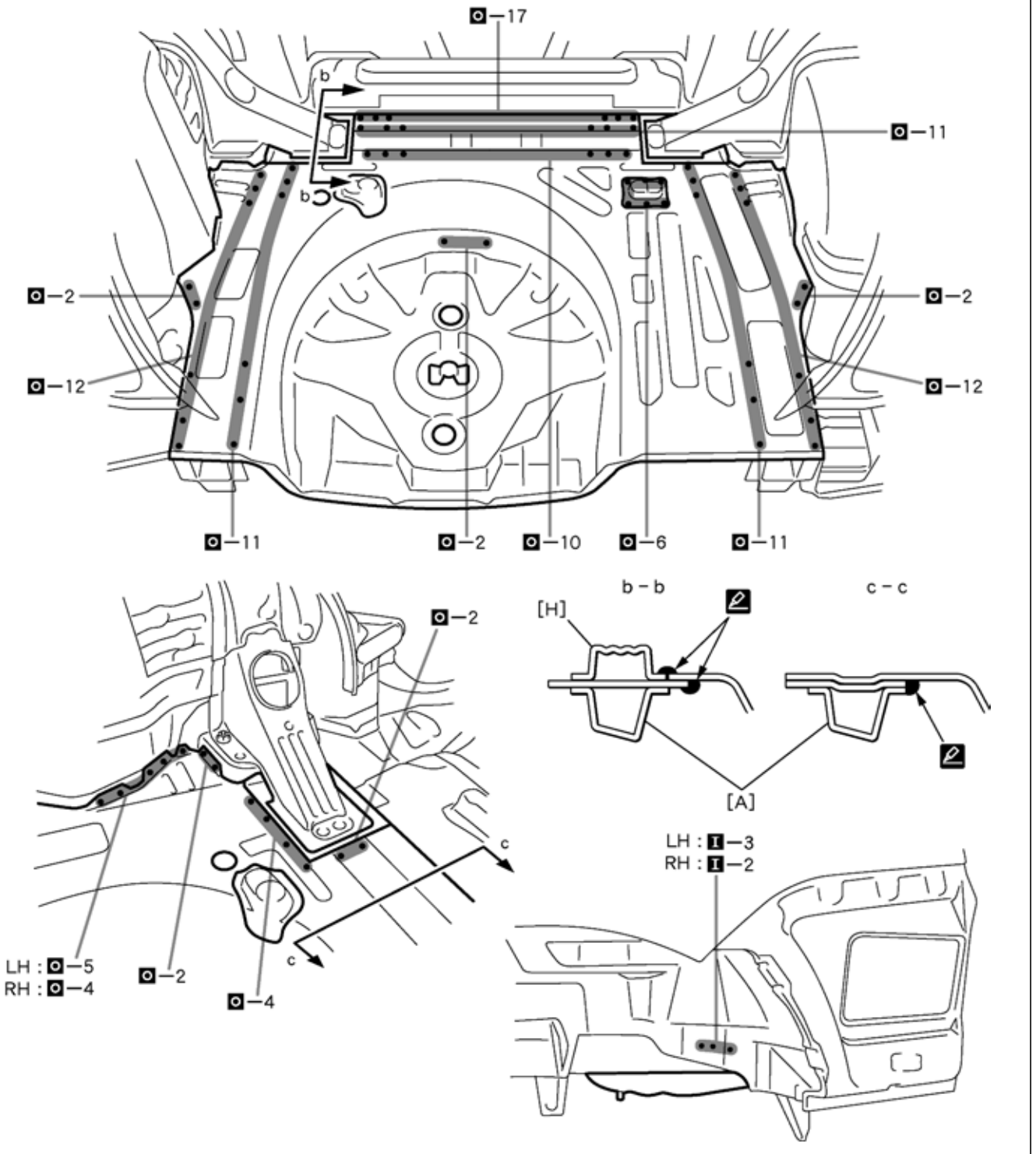
POINT

1 Attach of the [B] to center of the bearing surface.
2 *1: w/smart entry system

PART NAME

[B] Weld Bolt [C] Rear Floor Mounting No.2 LH Bracket
[D] Rear Floor Mounting No.2 RH Bracket [E] Fuel Tube No.3 Bracket
[F] Spare Wheel Clamp Bracket

140mm (5.51in.) 200mm (7.87in.)



POINT

1 Perform MIG plug-welding in the area where the panels are overlapped. Apply body sealer to both sides of each panel.

HINT:

1) Confirm that the panels are securely welded together.

PART NAME

[A] Rear Floor No.2 Crossmember [H] Rear Absorber Mounting No.1 Bracket