TOYOTA SERVICE BULLETIN

Group: 09 No.: 04 Date: Mar, 17

Model: RAV4

Subject: Corrections to Repair Manual RM01N3E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
Please see the attached list on page 2.		

The revised pages listed above are attached.

(The corrected parts are indicated by arrows.)

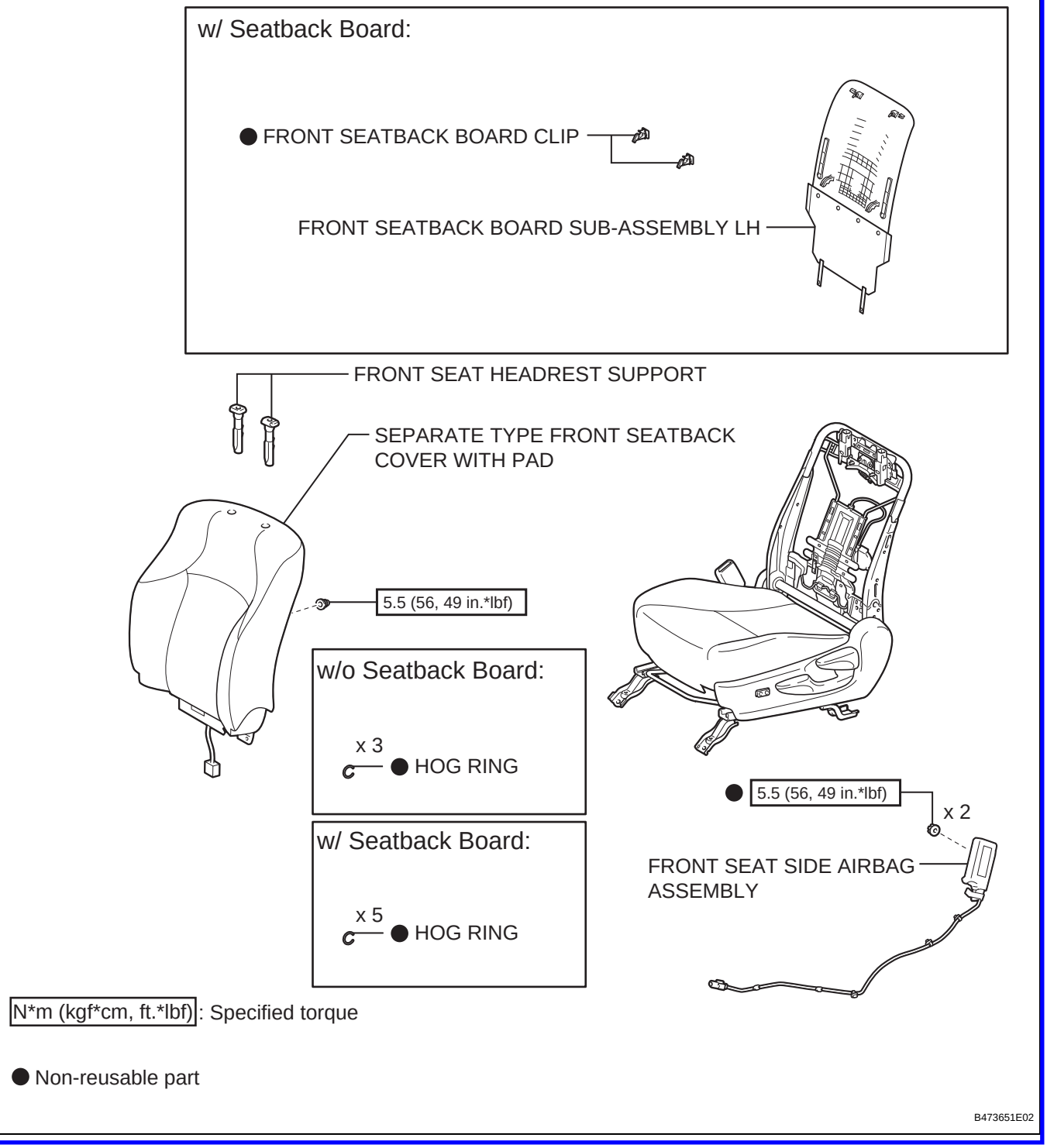
This bulletin does not cause the Flat Rate Manual to be changed

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Section	Title	Paragraph
SUPPLEMENTAL RESTRAINT SYSTEMS	FRONT SEAT SIDE AIRBAG ASSEMBLY	COMPONENTS (2013/08-)
		REMOVAL (2013/08-2014/08)
		REMOVAL (2014/08-)
		INSTALLATION (2013/08-2014/08)
		INSTALLATION (2014/08-)
SEAT	FRONT SEAT ASSEMBLY (for Power Seat)	COMPONENTS (2013/08- 2014/08)
		COMPONENTS (2014/08-)
		DISASSEMBLY (2013/08-2014/08)
		DISASSEMBLY (2014/08-)
		REASSEMBLY (2013/08-2014/08)
		REASSEMBLY (2014/08-)
	FRONT SEATBACK HEATER (for Power Seat)	COMPONENTS (2013/08-)
		REMOVAL (2013/08-2014/08)
		REMOVAL (2014/08-)
		INSTALLATION (2013/08-2014/08)
		INSTALLATION (2014/08-)
	FRONT SEAT CUSHION HEATER (for Power Seat)	COMPONENTS (2013/08-2014/08)
		COMPONENTS (2014/08-)
		REMOVAL (2013/08-2014/08)
		REMOVAL (2014/08-)
		INSTALLATION (2013/08-2014/08)
		INSTALLATION (2014/08-)

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[Corrected]

ON-VEHICLE INSPECTION

1. **CHECK FRONT SEAT SIDE AIRBAG ASSEMBLY (VEHICLE NOT INVOLVED IN COLLISION)**
   (a) Perform a diagnostic system check (See page).

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NOTICE:

- **After turning the ignition switch off, waiting time may be required before disconnecting the cable from the battery terminal. Therefore, make sure to read the disconnecting the cable from the battery terminal notice before proceeding with work. (See page)**
- **When disconnecting the cable, some systems need to be initialised after the cable is reconnected (See page).**

2. **REMOVE FRONT SEAT HEADREST ASSEMBLY**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-6)
   for Walk in Seat Type: (See page)
3. **REMOVE FRONT SEAT INNER TRACK BRACKET COVER LH**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-6)
4. **REMOVE FRONT SEAT OUTER TRACK BRACKET COVER LH**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-6)
5. **REMOVE INNER SEAT TRACK BRACKET COVER LH**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-6)
6. **REMOVE SEAT TRACK COVER LH**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-7)
7. **REMOVE FRONT SEAT INNER TRACK BRACKET COVER RH (for Walk in Seat Type) (See page)**
8. **REMOVE FRONT SEAT OUTER TRACK BRACKET COVER RH (for Walk in Seat Type) (See page)**
9. **REMOVE INNER SEAT TRACK BRACKET COVER RH (for Walk in Seat Type) (See page)**
10. **REMOVE SEAT TRACK COVER RH (for Walk in Seat Type) (See page)**
11. **REMOVE FRONT SEAT ASSEMBLY**
    for Manual Seat: (See page)
    for Power Seat: (See page SE-6)
    for Walk in Seat Type: (See page)

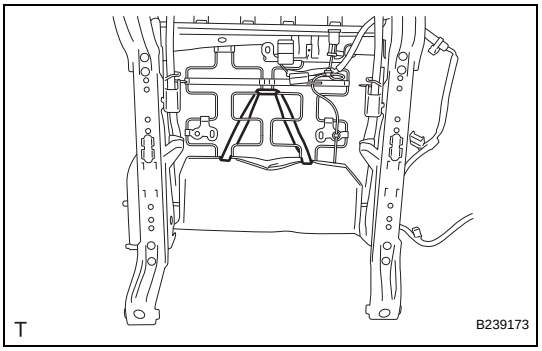
[Added]

12. **REMOVE FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-8)**
13. **REMOVE FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-8)**

See SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - DISASSEMBLY (2013/08-2014/08)

See SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - DISASSEMBLY (2013/08-2014/08)

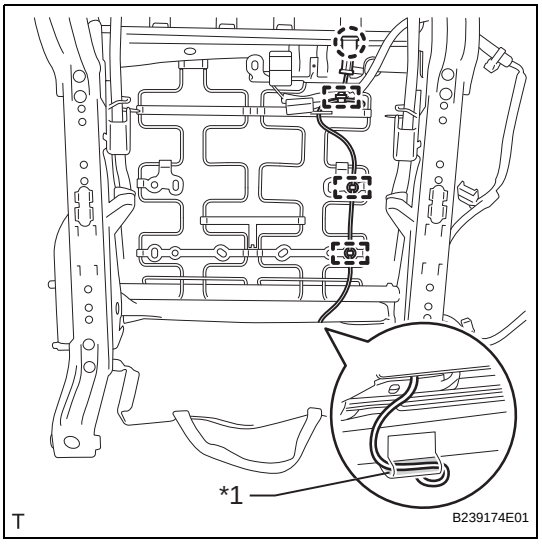
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14. DISCONNECT FRONT SEAT SIDE AIRBAG ASSEMBLY

(a) w/o Seatback Board: [Corrected]

(1) Remove the rubber band from the seat cushion spring.



(b) for Manual Seat, Power Seat:

(1) Detach the claw and disconnect the airbag connector.

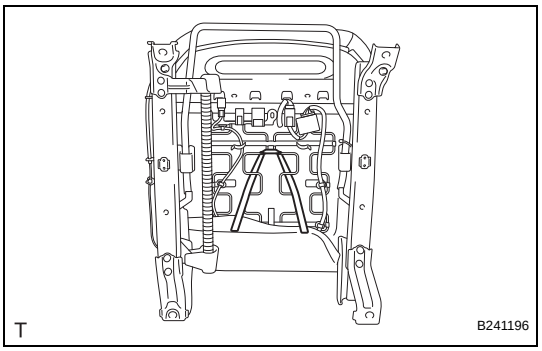
Text in Illustration

*1	Fastening Tape

(2) Detach the 3 airbag wire harness clamps.

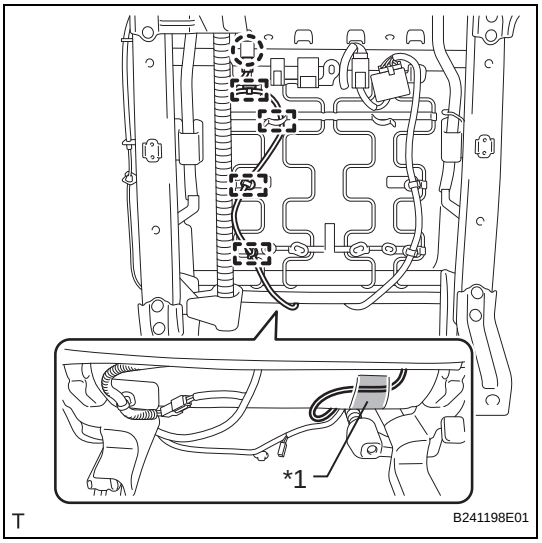
(3) Detach the fastening tape and open the cover.

(4) Disconnect the airbag wire harness.



(c) for Walk in Seat Type:

(1) Remove the rubber band from the seat cushion spring.



(2) Detach the claw and disconnect the airbag connector.

Text in Illustration

*1	Fastening Tape

(3) Detach the 4 airbag wire harness clamps.

(4) Detach the fastening tape and open the cover.

(5) Disconnect the airbag wire harness.

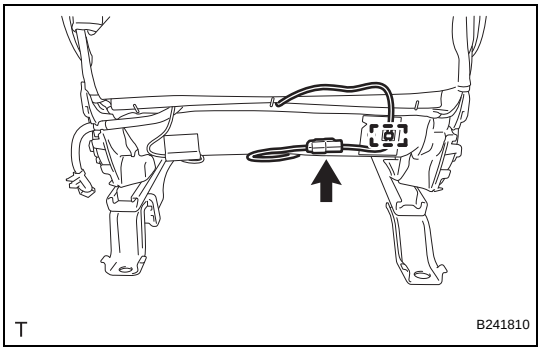
15. REMOVE SEPARATE TYPE FRONT SEATBACK COVER WITH PAD

HINT:

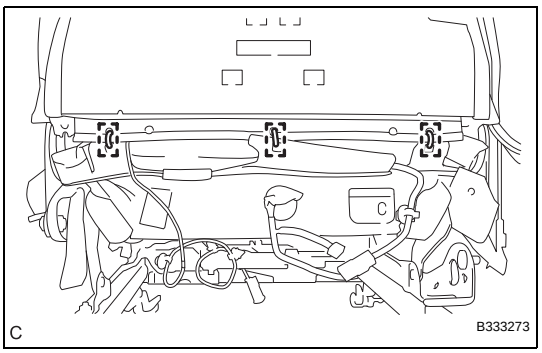
Use the same procedure for the RH and LH sides.

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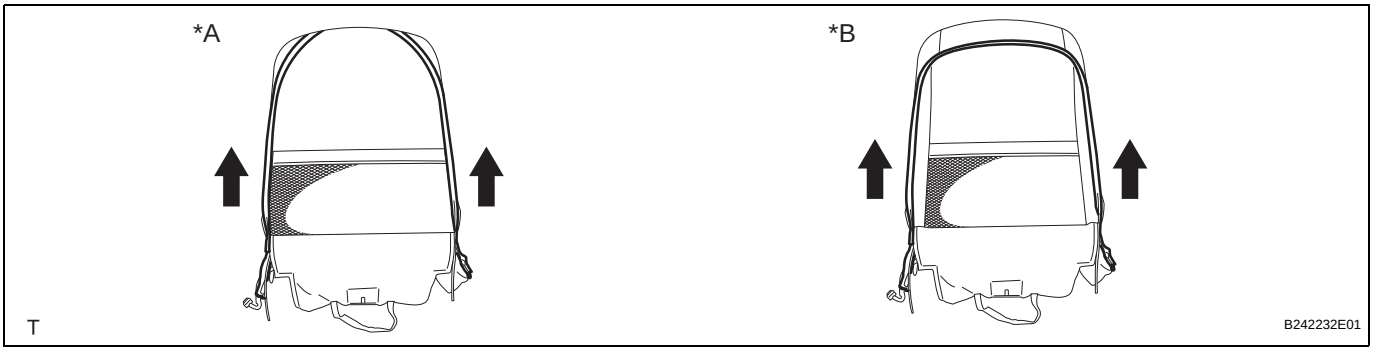
RS



(a) w/ Seat Heater System:
(1) Disconnect the seat heater connector and detach the wire harness clamp.

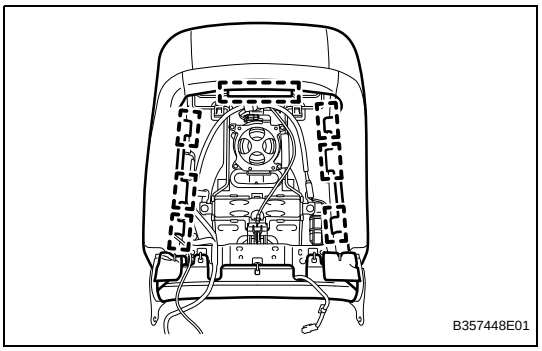


(b) w/o Seatback Board: [Added]
(1) Remove the 3 hog rings.
(2) Open the 2 fasteners, and then open the front seatback cover.



Text in Illustration

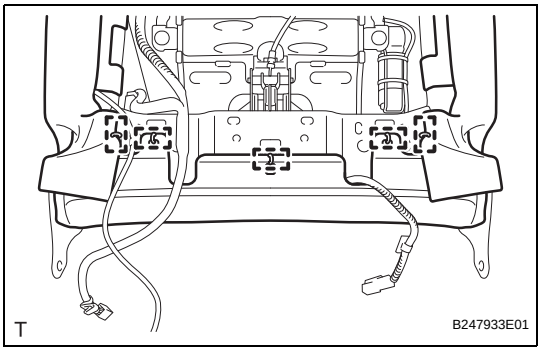
*A	for Cloth Seat	*B	for Leather Seat



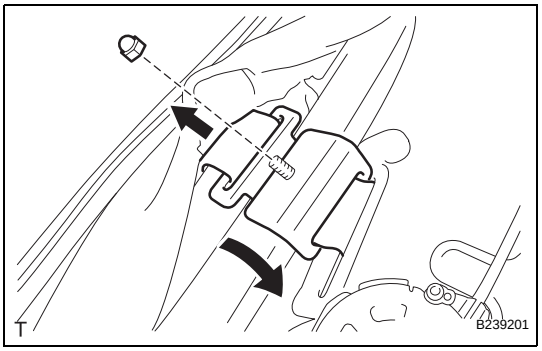
(c) w/ Seatback Board:
(1) Detach the hooks.

[Added]

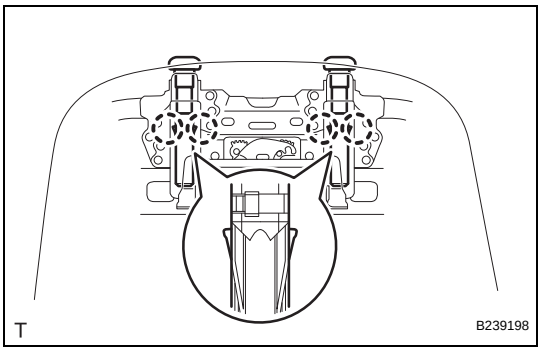
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(2) Remove the 5 hog rings.



(d) Remove the nut and front seatback cover bracket.



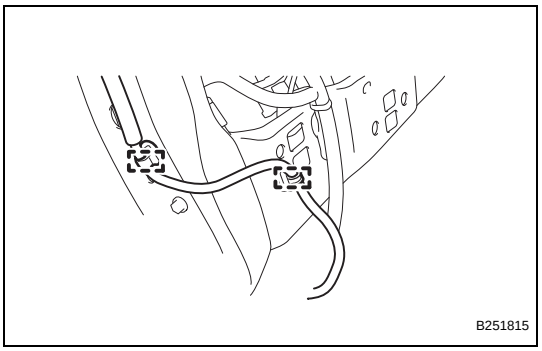
(e) Using a screwdriver, detach the 4 claws to remove the 2 front seat headrest supports.

(f) Remove the separate type seatback cover with pad.

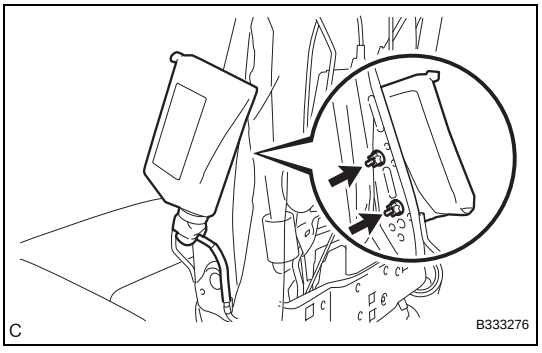
16. REMOVE FRONT SEAT SIDE AIRBAG ASSEMBLY

CAUTION:
When storing the front seat side airbag assembly, keep the airbag deployment side facing upward.

HINT:
Use the same procedure for the RH and LH sides.



(a) Detach the 2 clamps.



(b) Remove the 2 nuts and front seat side airbag assembly.

CAUTION:
- **The nuts must not be reused.**
- **Make sure that the separate type front seatback spring assembly is not deformed. If it is, replace it with a new one.**

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NOTICE:

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- **When disconnecting the cable, some systems need to be initialised after the cable is reconnected (See page).**

2. **REMOVE FRONT SEAT HEADREST ASSEMBLY**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-6)
   for Walk in Seat Type: (See page)
3. **REMOVE FRONT SEAT INNER TRACK BRACKET COVER LH**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-6)
4. **REMOVE FRONT SEAT OUTER TRACK BRACKET COVER LH**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-6)
5. **REMOVE INNER SEAT TRACK BRACKET COVER LH**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-6)
6. **REMOVE SEAT TRACK COVER LH**
   for Manual Seat: (See page)
   for Power Seat: (See page SE-7)
7. **REMOVE FRONT SEAT INNER TRACK BRACKET COVER RH (for Walk in Seat Type) (See page)**
8. **REMOVE FRONT SEAT OUTER TRACK BRACKET COVER RH (for Walk in Seat Type) (See page)**
9. **REMOVE INNER SEAT TRACK BRACKET COVER RH (for Walk in Seat Type) (See page)**
10. **REMOVE SEAT TRACK COVER RH (for Walk in Seat Type) (See page)**
11. **REMOVE FRONT SEAT ASSEMBLY**
    for Manual Seat: (See page)
    for Power Seat: (See page SE-6)
    for Walk in Seat Type: (See page)

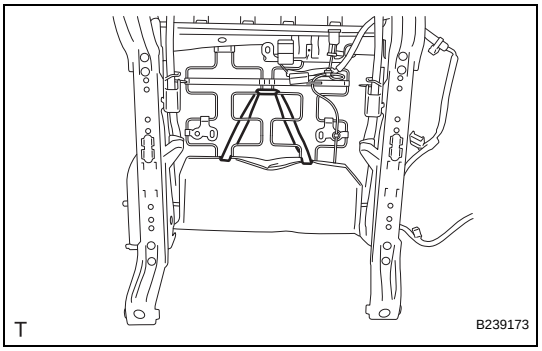
[Added]

12. **REMOVE FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-8)**
13. **REMOVE FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-8)**

See SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - DISASSEMBLY (2014/08-)

See SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - DISASSEMBLY (2014/08-)

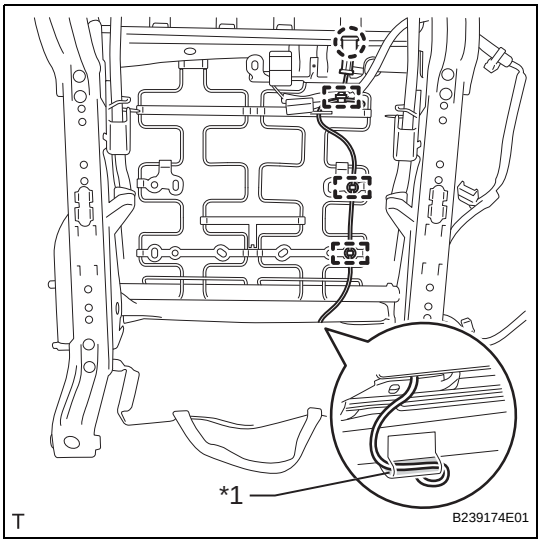
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14. DISCONNECT FRONT SEAT SIDE AIRBAG ASSEMBLY

(a) w/o Seatback Board: [Corrected]

(1) Remove the rubber band from the seat cushion spring.



(b) for Manual Seat, Power Seat:

(1) Detach the claw and disconnect the airbag connector.

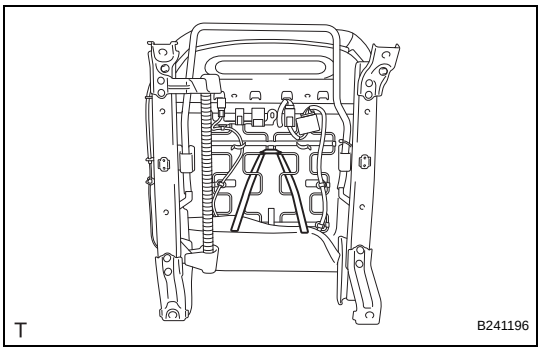
Text in Illustration

*1	Fastening Tape

(2) Detach the 3 airbag wire harness clamps.

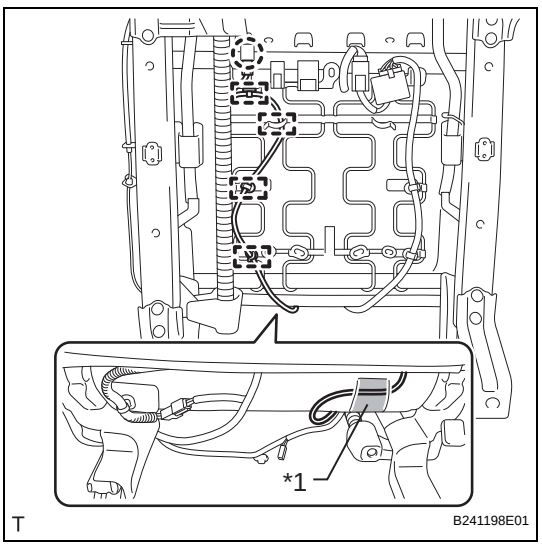
(3) Detach the fastening tape and open the cover.

(4) Disconnect the airbag wire harness.



(c) for Walk in Seat Type:

(1) Remove the rubber band from the seat cushion spring.



(2) Detach the claw and disconnect the airbag connector.

Text in Illustration

*1	Fastening Tape

(3) Detach the 4 airbag wire harness clamps.

(4) Detach the fastening tape and open the cover.

(5) Disconnect the airbag wire harness.

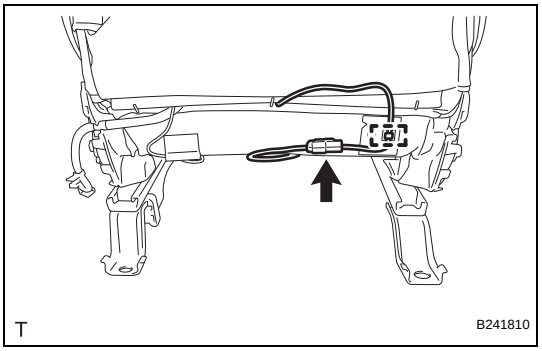
15. REMOVE SEPARATE TYPE FRONT SEATBACK COVER WITH PAD

HINT:

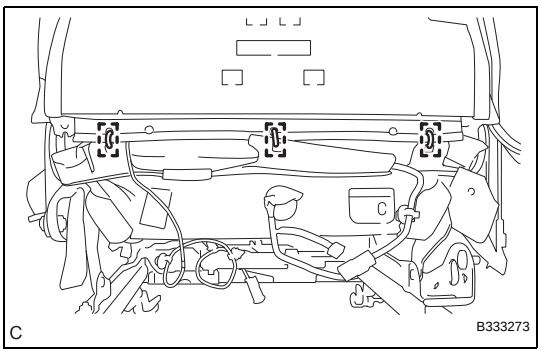
Use the same procedure for the RH and LH sides.

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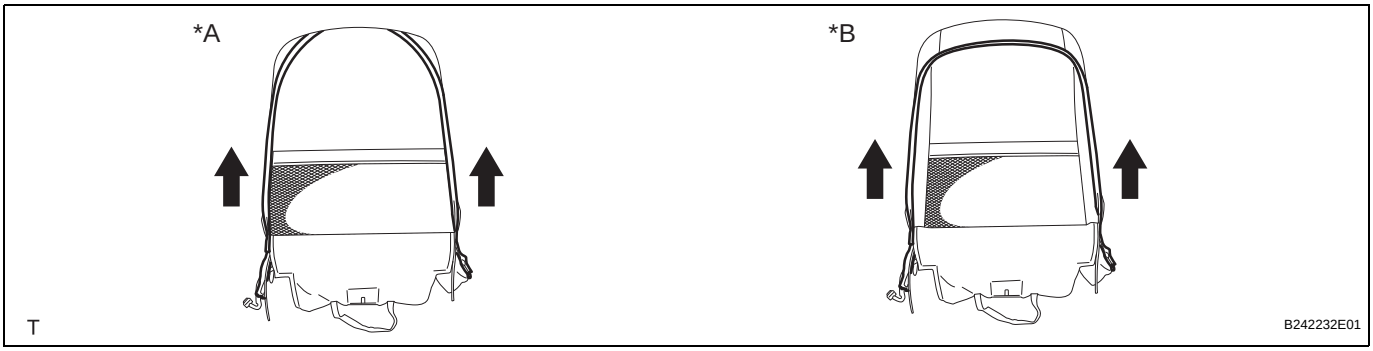
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(a) w/ Seat Heater System:
(1) Disconnect the seat heater connector and detach the wire harness clamp.

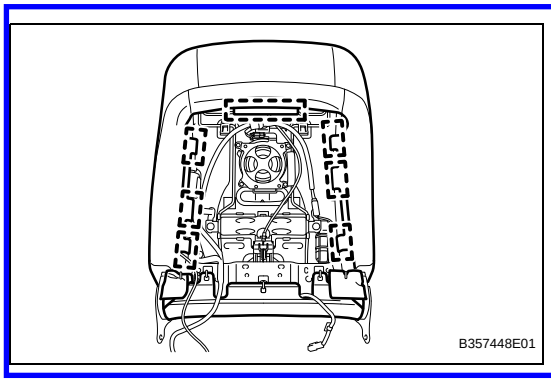


(b) w/o Seatback Board: [Added]
(1) Remove the 3 hog rings.
(2) Open the 2 fasteners, and then open the front seatback cover.



Text in Illustration

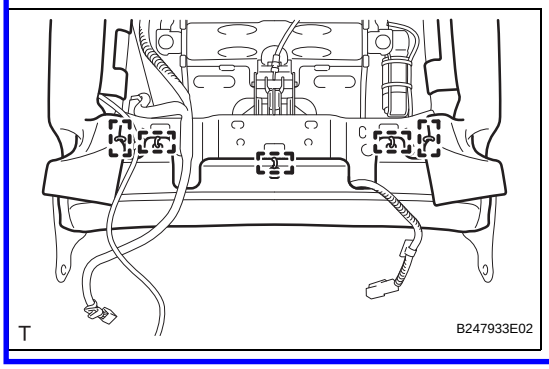
*A	for Cloth Seat	*B	for Leather Seat



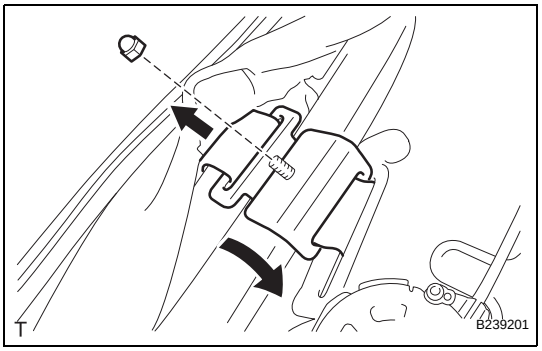
(c) w/ Seatback Board:
(1) Detach the hooks.

[Added]

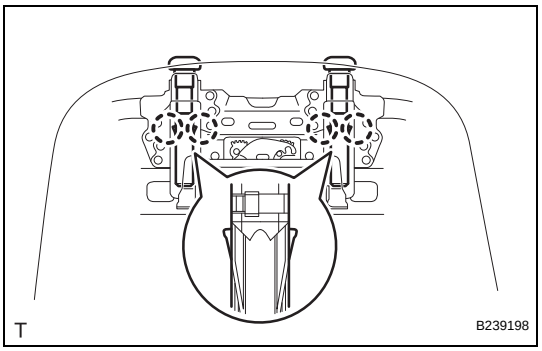
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(2) Remove the 5 hog rings.



(d) Remove the nut and front seatback cover bracket.



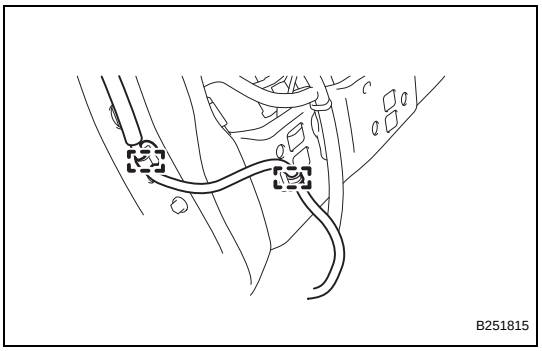
(e) Using a screwdriver, detach the 4 claws to remove the 2 front seat headrest supports.

(f) Remove the separate type seatback cover with pad.

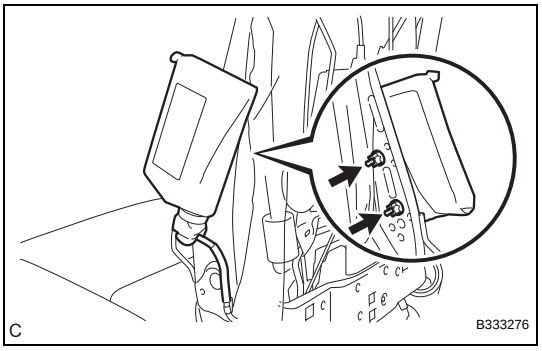
16. REMOVE FRONT SEAT SIDE AIRBAG ASSEMBLY

CAUTION:
When storing the front seat side airbag assembly, keep the airbag deployment side facing upward.

HINT:
Use the same procedure for the RH and LH sides.



(a) Detach the 2 clamps.



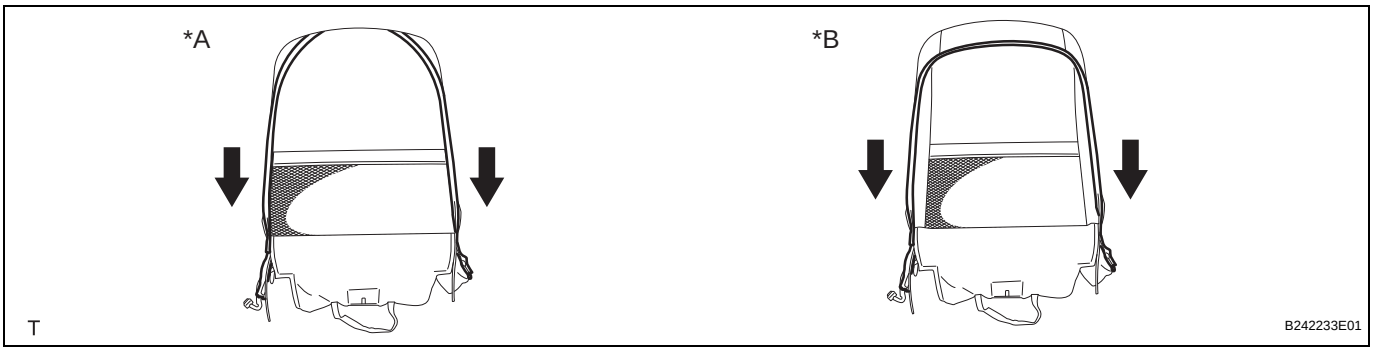
(b) Remove the 2 nuts and front seat side airbag assembly.

CAUTION:
- **The nuts must not be reused.**
- **Make sure that the separate type front seatback spring assembly is not deformed. If it is, replace it with a new one.**

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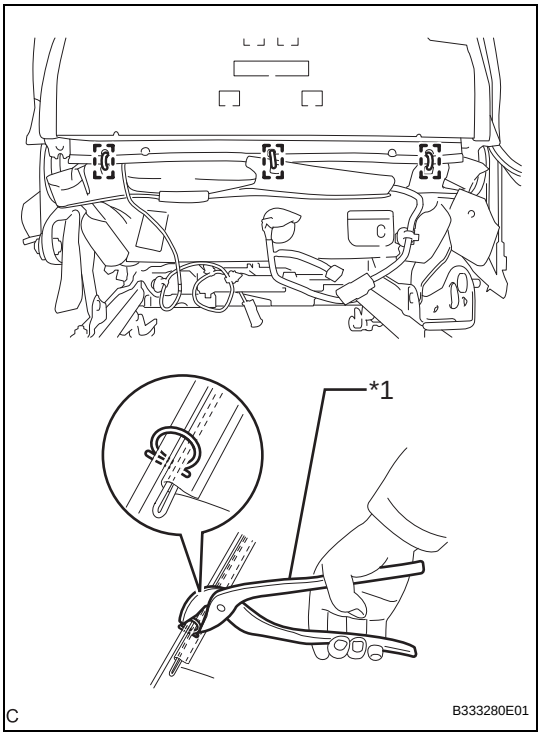
(d) w/o Seatback Board: [Added]

(1) Close the 2 fasteners, and then close the seatback cover.



Text in Illustration

*A	for Cloth Seat	*B	for Leather Seat



(2) Using hog ring pliers, install 3 new hog rings.

Text in Illustration

*1	Hog Ring Pliers

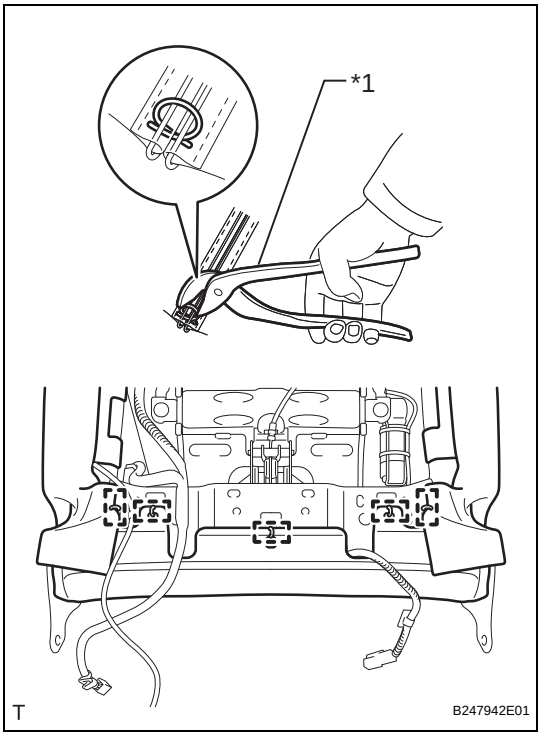
NOTICE:
Be sure to securely install the hog rings as shown in the illustration.

(e) w/ Seatback Board: [Added]

(1) Attach the hooks.

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RS



[Added]

(2) Using hog ring pliers, install 5 new hog rings.

Text in Illustration

*1	Hog Ring Pliers

NOTICE:

- **Be careful not to damage the separate type front seatback cover.**
- **Be sure to securely install the hog rings as shown in the illustration while preventing wrinkles from forming on the separate type front seatback cover.**

(f) w/ Seat Heater System:

(1) Connect the seat heater connector and attach the wire harness clamp.

3. CONNECT FRONT SEAT SIDE AIRBAG ASSEMBLY

(a) for Manual Seat, Power Seat:

(1) Connect the airbag wire harness.
(2) Attach the fastening tape and close the cover.
(3) Attach the 3 airbag wire harness clamps.
(4) Attach the claw and connect the airbag connector.

(b) for Walk in Seat Type:

(1) Connect the airbag wire harness.
(2) Attach the fastening tape and close the cover.
(3) Attach the 4 airbag wire harness clamps.
(4) Attach the claw and connect the airbag connector.

(c) w/o Seatback Board: [Added]

(1) Install the rubber band to the seat cushion spring.

[Added]

4. INSTALL FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-28) See *1

5. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-28)

See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - REASSEMBLY (2013/08-2014/08)

6. INSTALL FRONT SEAT ASSEMBLY See *1
for Manual Seat: (See page)
for Power Seat: (See page SE-35)
for Walk in Seat Type: (See page)

7. INSTALL SEAT TRACK COVER LH
for Manual Seat: (See page)
for Power Seat: (See page SE-36)

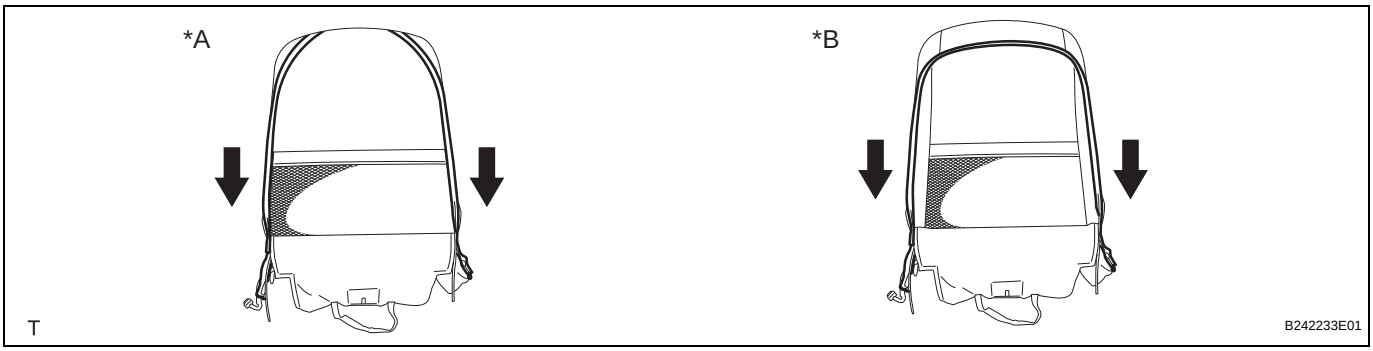
8. INSTALL INNER SEAT TRACK BRACKET COVER LH
for Manual Seat: (See page)
for Power Seat: (See page SE-36)

9. INSTALL FRONT SEAT OUTER TRACK BRACKET COVER LH
for Manual Seat: (See page)
for Power Seat: (See page SE-36)

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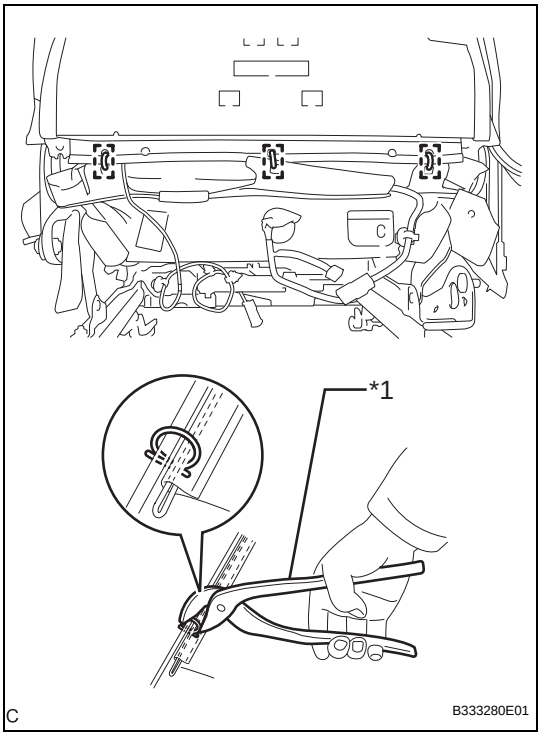
(d) w/o Seatback Board: [Added]

(1) Close the 2 fasteners, and then close the seatback cover.



Text in Illustration

*A	for Cloth Seat	*B	for Leather Seat



(2) Using hog ring pliers, install 3 new hog rings.

Text in Illustration

*1	Hog Ring Pliers

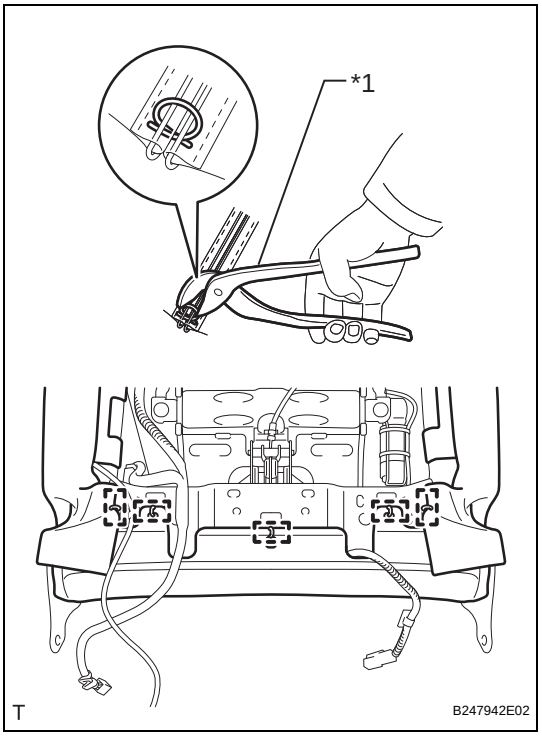
NOTICE:
Be sure to securely install the hog rings as shown in the illustration.

(e) w/ Seatback Board: [Added]

(1) Attach the hooks.

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RS



[Added]

(2) Using hog ring pliers, install 5 new hog rings.

Text in Illustration

*1	Hog Ring Pliers

NOTICE:

- **Be careful not to damage the separate type front seatback cover.**
- **Be sure to securely install the hog rings as shown in the illustration while preventing wrinkles from forming on the separate type front seatback cover.**

(f) w/ Seat Heater System:

(1) Connect the seat heater connector and attach the wire harness clamp.

3. CONNECT FRONT SEAT SIDE AIRBAG ASSEMBLY

(a) for Manual Seat, Power Seat:

(1) Connect the airbag wire harness.
(2) Attach the fastening tape and close the cover.
(3) Attach the 3 airbag wire harness clamps.
(4) Attach the claw and connect the airbag connector.

(b) for Walk in Seat Type:

(1) Connect the airbag wire harness.
(2) Attach the fastening tape and close the cover.
(3) Attach the 4 airbag wire harness clamps.
(4) Attach the claw and connect the airbag connector.

(c) w/o Seatback Board: [Added]

(1) Install the rubber band to the seat cushion spring.

[Added]

4. INSTALL FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-28) See *1

5. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-28)

See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - REASSEMBLY (2014/08-)

6. INSTALL FRONT SEAT ASSEMBLY See *1
for Manual Seat: (See page)
for Power Seat: (See page SE-35)
for Walk in Seat Type: (See page)

7. INSTALL SEAT TRACK COVER LH
for Manual Seat: (See page)
for Power Seat: (See page)

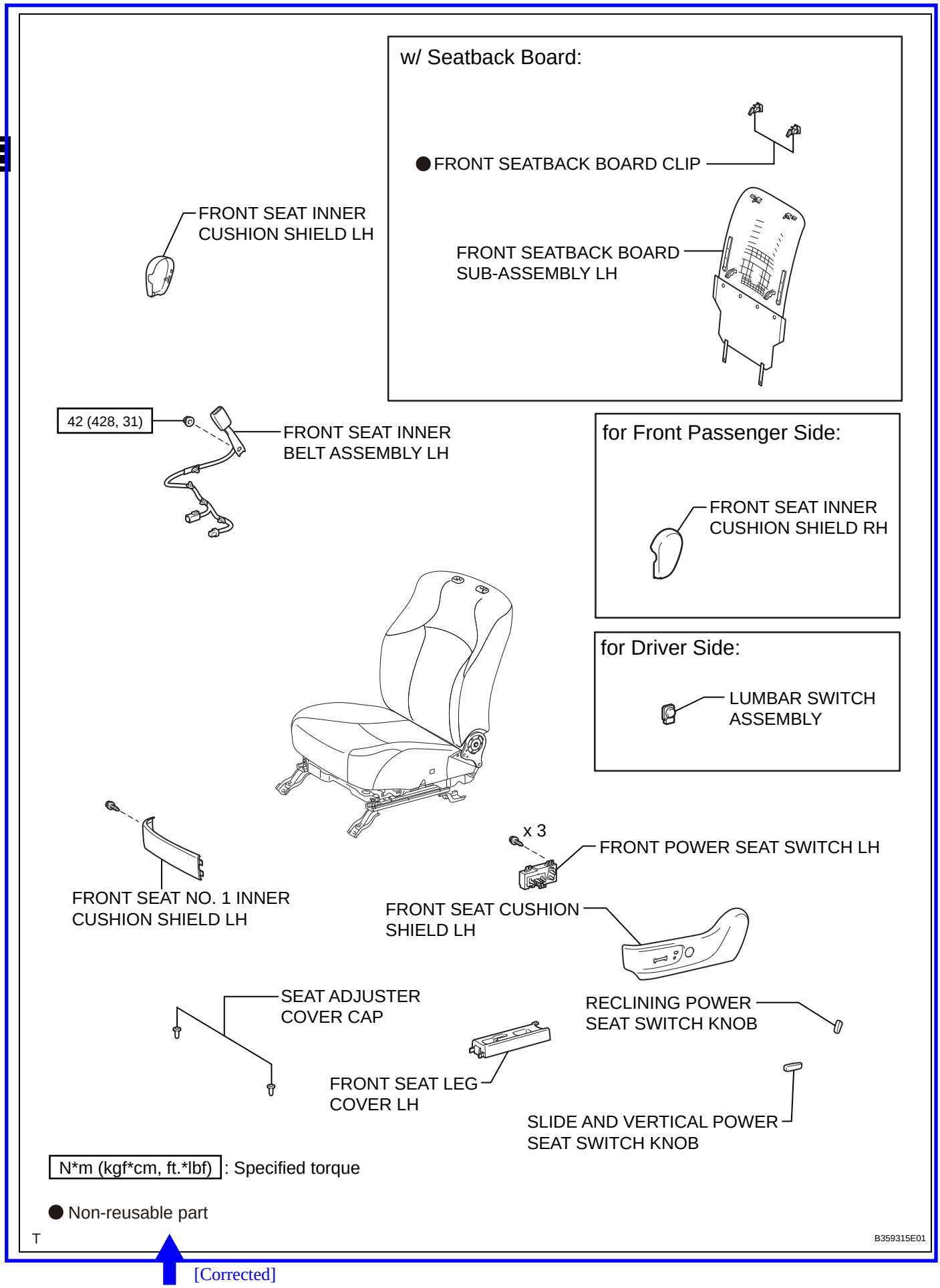
8. INSTALL INNER SEAT TRACK BRACKET COVER LH
for Manual Seat: (See page)
for Power Seat: (See page SE-36)

9. INSTALL FRONT SEAT OUTER TRACK BRACKET COVER LH
for Manual Seat: (See page)
for Power Seat: (See page SE-36)

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SEAT – FRONT SEAT ASSEMBLY (for Power Seat)

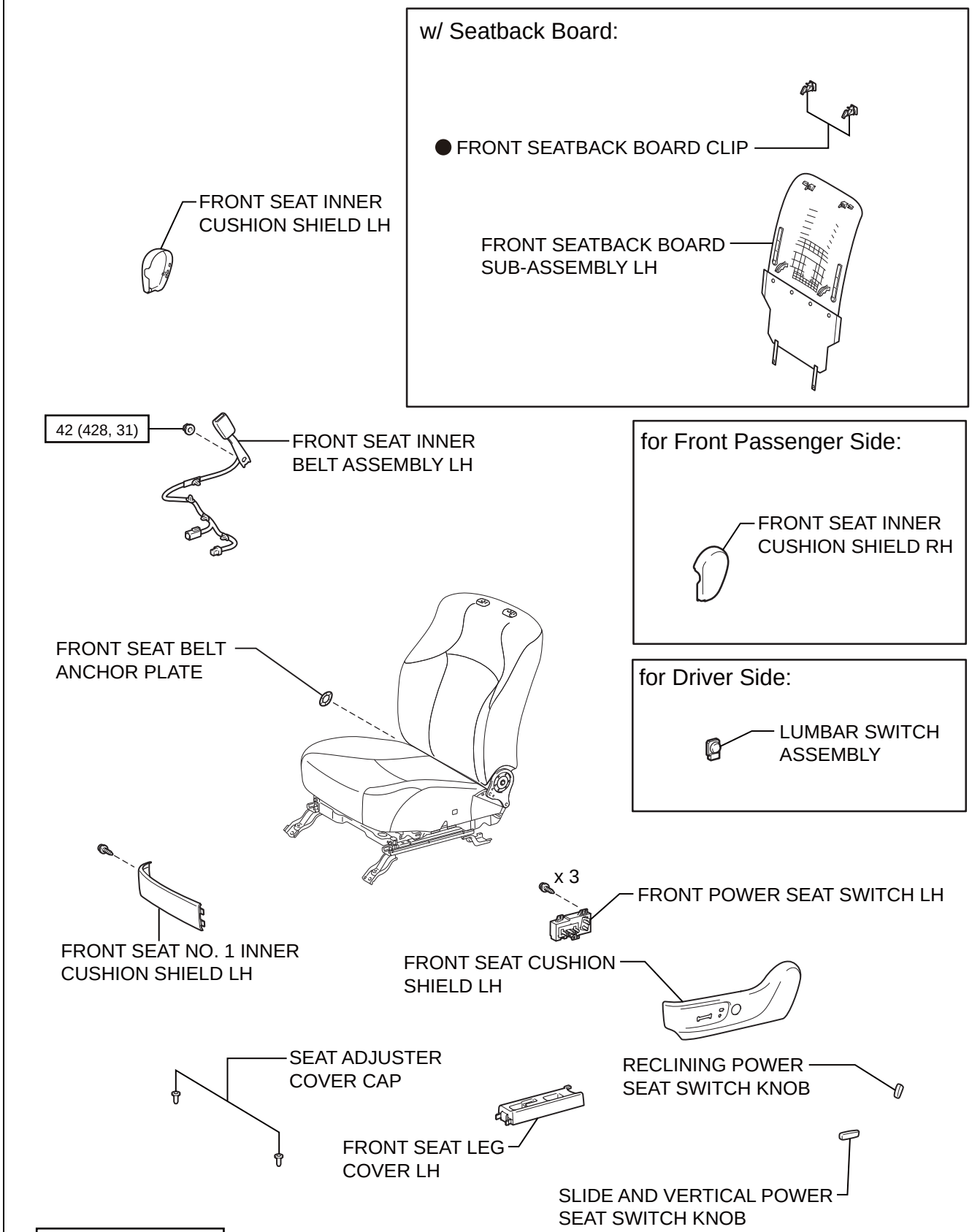
SE



[Corrected]

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SE



T

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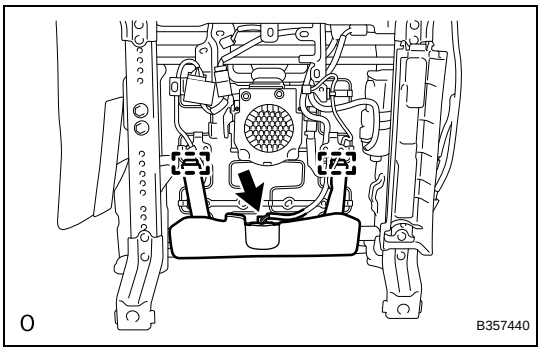
SE

DISASSEMBLY

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

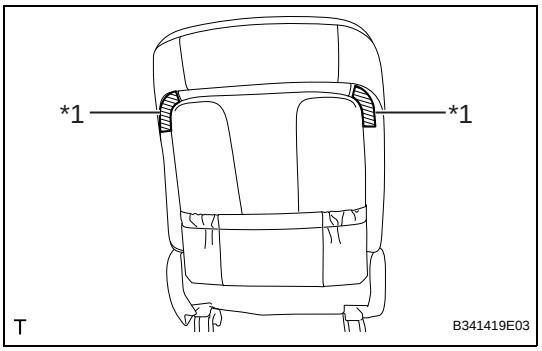
HINT:

- Use the same procedure for RHD and LHD vehicles.
- The procedure listed below is for LHD vehicles.
- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.



1. REMOVE FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board)

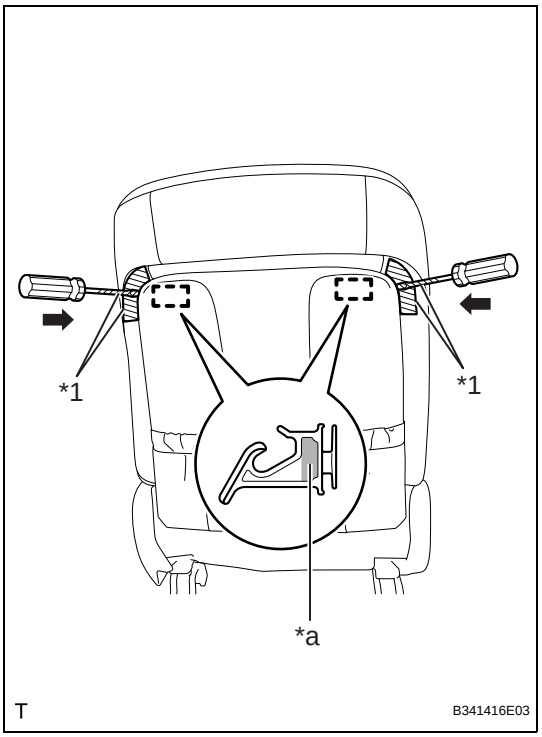
(a) Detach the 2 hooks and disconnect the 2 rubber bands.



(b) Apply protective tape to the locations shown in the illustration.

Text in Illustration

*1	Protective Tape



(c) Insert a screwdriver in the clearance between the front seatback board sub-assembly LH and separate type front seatback assembly.
HINT:
Tape the screwdriver tip before use.

(d) Place the screwdriver at point (A) shown in the illustration and move the screwdriver in the direction of the arrow to detach the 2 guides and remove the 2 front seatback board clips from the front seatback board sub-assembly LH.

Text in Illustration

*1	Protective Tape
*a	Point (A)

NOTICE:
Do not reuse the front seatback board clips afterremoving it.

[Added]

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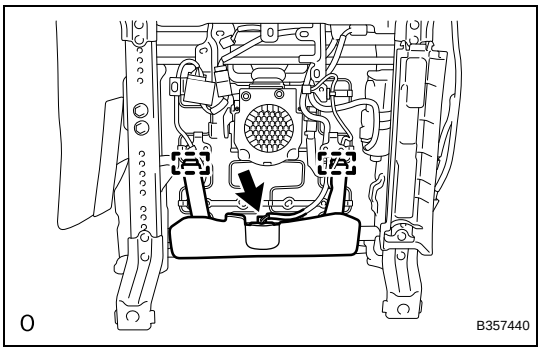
SE

DISASSEMBLY

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

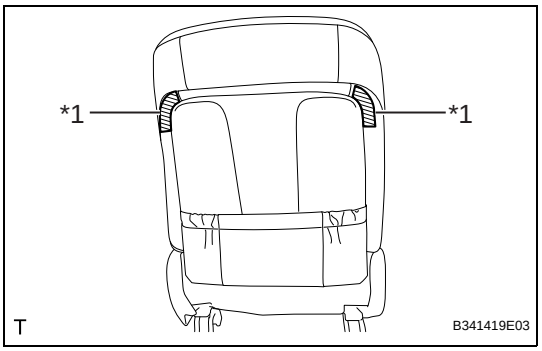
HINT:

- Use the same procedure for RHD and LHD vehicles.
- The procedure listed below is for LHD vehicles.
- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.



1. REMOVE FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board)

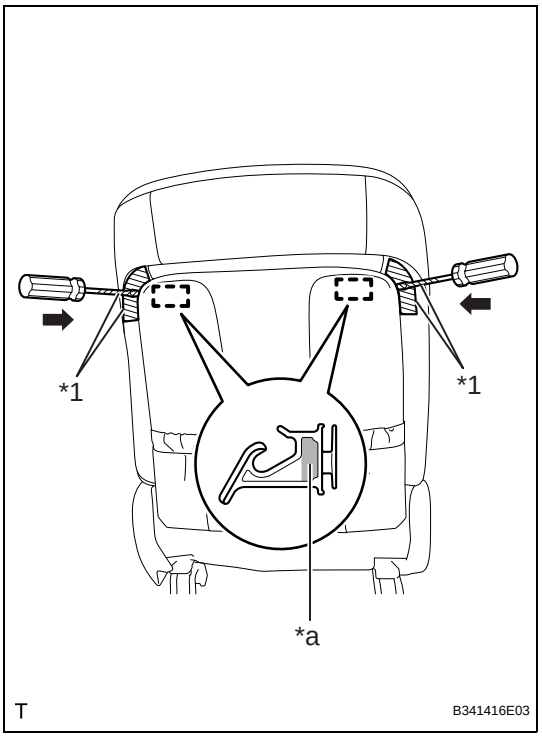
(a) Detach the 2 hooks and disconnect the 2 rubber bands.



(b) Apply protective tape to the locations shown in the illustration.

Text in Illustration

*1	Protective Tape



(c) Insert a screwdriver in the clearance between the front seatback board sub-assembly LH and separate type front seatback assembly.
HINT:
Tape the screwdriver tip before use.

(d) Place the screwdriver at point (A) shown in the illustration and move the screwdriver in the direction of the arrow to detach the 2 guides and remove the 2 front seatback board clips from the front seatback board sub-assembly LH.

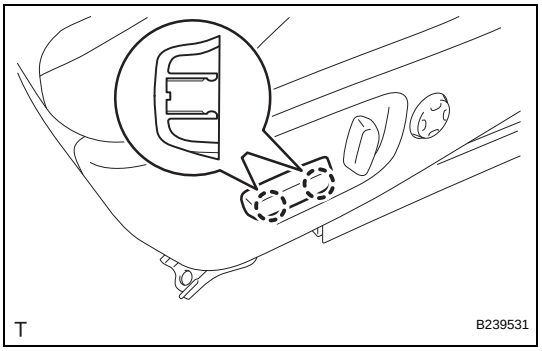
Text in Illustration

*1	Protective Tape
*a	Point (A)

NOTICE:
Do not reuse the front seatback board clips afterremoving it.

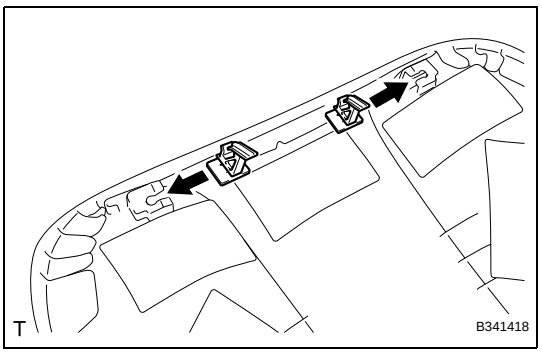
[Added]

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33. INSTALL SLIDE AND VERTICAL POWER SEAT SWITCH KNOB

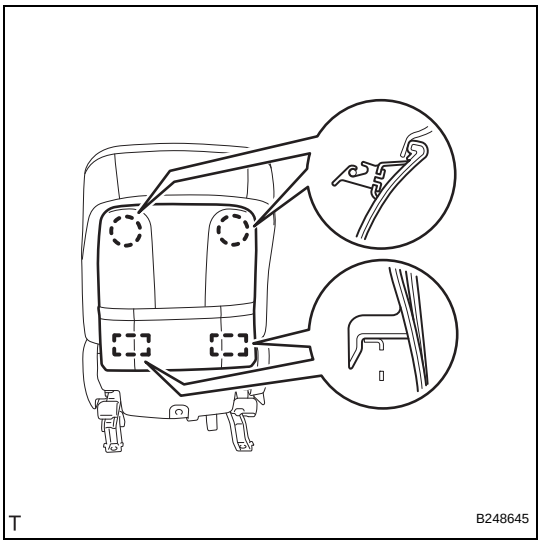
(a) Attach the 2 claws to install the slide and vertical power seat switch knob.



34. INSTALL FRONT SEATBACK BOARD CLIP (w/ Seatback Board)

(a) Install 2 new front seatback board clips to front seatback board sub-assembly LH.

[Corrected]



35. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board)

(a) Attach the 2 guides and 2 claws of the front seatback board clip to install the front seatback board sub-assembly LH.

(b) Attach the 2 hooks to connect the 2 rubber bands.

INSTALLATION

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:

- Use the same procedure for RHD and LHD vehicles.
- The procedure listed below is for LHD vehicles.
- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

1. INSTALL FRONT SEAT ASSEMBLY

(a) Place the front seat assembly in the cabin.
NOTICE:
Be careful not to damage the vehicle body.

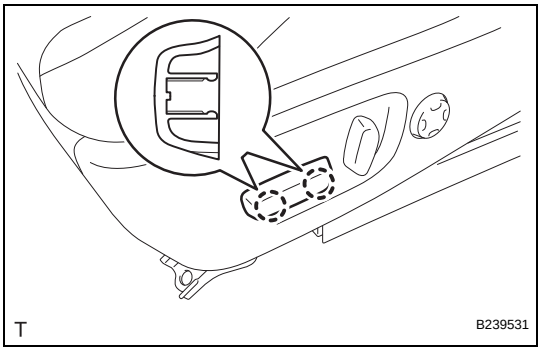
(b) Connect the seat wire connectors under the seat.

(c) Temporarily install the front seat assembly with the 4 bolts.

(d) Connect the cable to the negative (-) battery terminal.
NOTICE:
When disconnecting the cable, some systems need to be initialised after the cable is reconnected (See page).

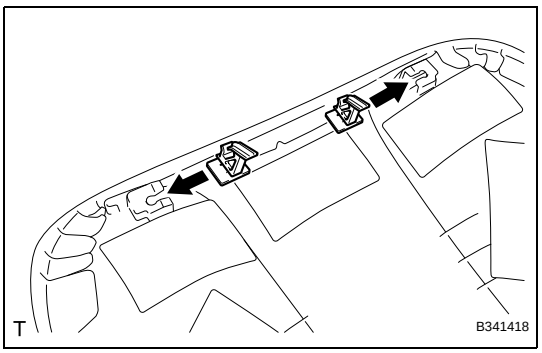
(e) Operate the power seat switch to move the seat to the rearmost position.

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33. INSTALL SLIDE AND VERTICAL POWER SEAT SWITCH KNOB

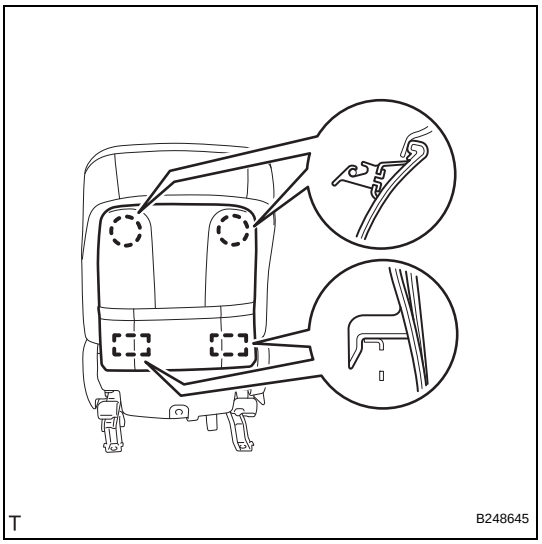
(a) Attach the 2 claws to install the slide and vertical power seat switch knob.



34. INSTALL FRONT SEATBACK BOARD CLIP (w/ Seatback Board)

(a) Install 2 new front seatback board clips to front seatback board sub-assembly LH.

[Corrected]



35. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board)

(a) Attach the 2 guides and 2 claws of the front seatback board clip to install the front seatback board sub-assembly LH.

(b) Attach the 2 hooks to connect the 2 rubber bands.

INSTALLATION

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:

- Use the same procedure for RHD and LHD vehicles.
- The procedure listed below is for LHD vehicles.
- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

1. INSTALL FRONT SEAT ASSEMBLY

(a) Place the front seat assembly in the cabin.
NOTICE:
Be careful not to damage the vehicle body.

(b) Connect the seat wire connectors under the seat.

(c) Temporarily install the front seat assembly with the 4 bolts.

(d) Connect the cable to the negative (-) battery terminal.
NOTICE:
When disconnecting the cable, some systems need to be initialised after the cable is reconnected (See page).

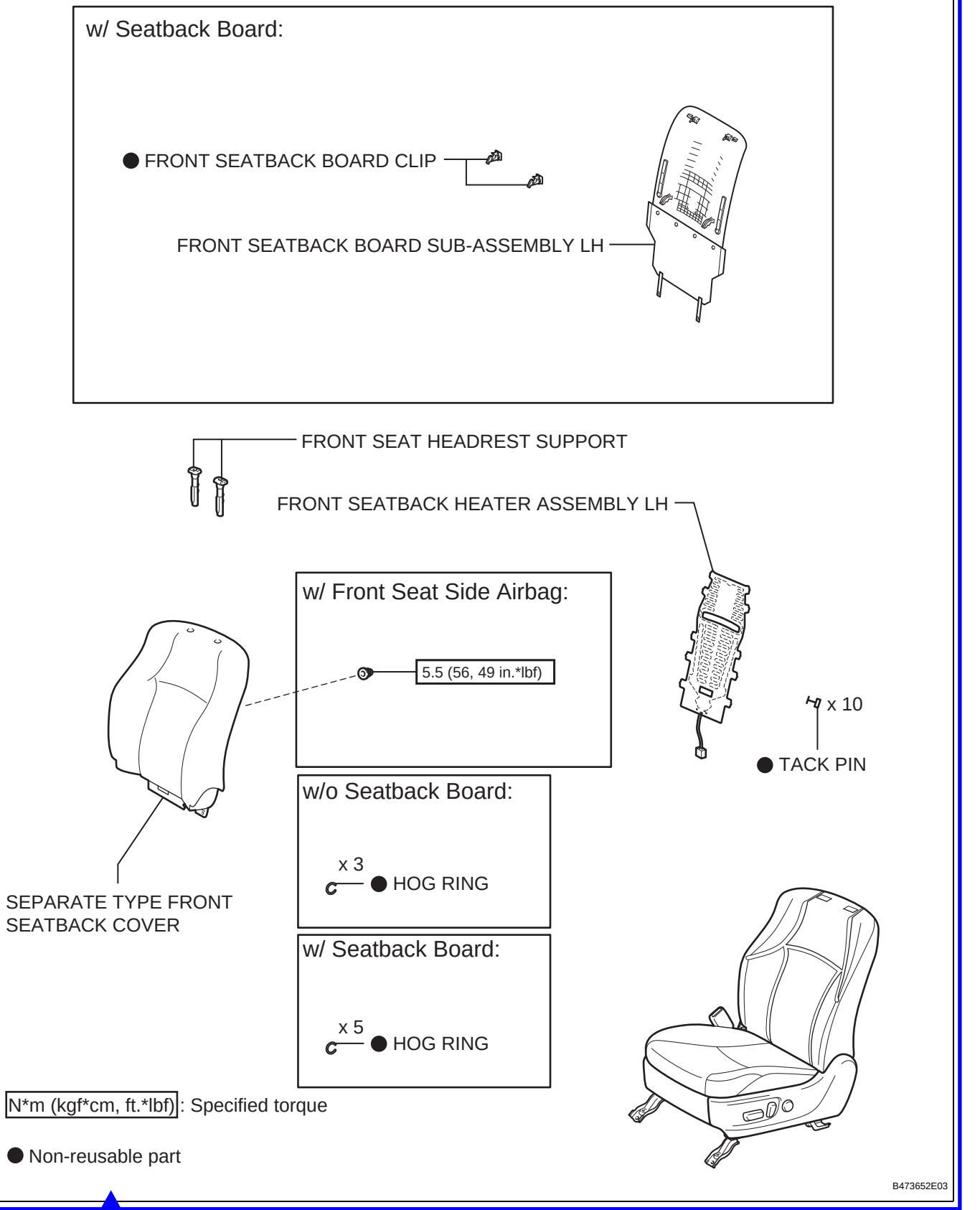
(e) Operate the power seat switch to move the seat to the rearmost position.

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FRONT SEATBACK HEATER (for Power Seat)

COMPONENTS

SE



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REMOVAL

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:

- Use the same procedure for RHD and LHD vehicles.
- The procedure listed below is for LHD vehicles.
- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

SE

See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - DISASSEMBLY (2013/08-2014/08)

1. REMOVE FRONT SEAT ASSEMBLY (See *1)

(a) Remove the front seat assembly (See page SE-6).

[Added]

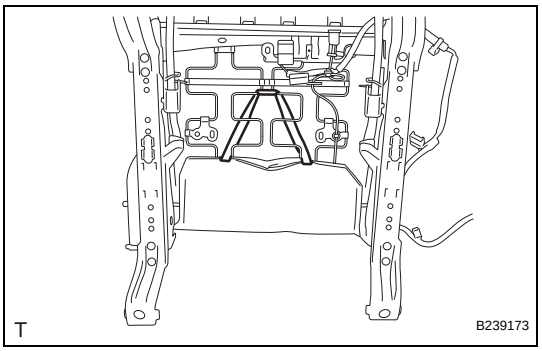
2. REMOVE FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-8)

3. REMOVE FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-8)

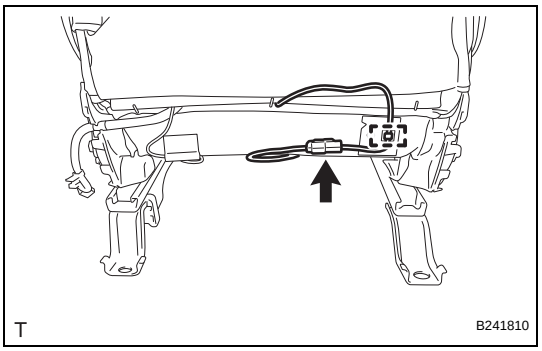
4. REMOVE SEPARATE TYPE FRONT SEATBACK COVER (See *1)

(a) w/o Seatback Board: [Added]

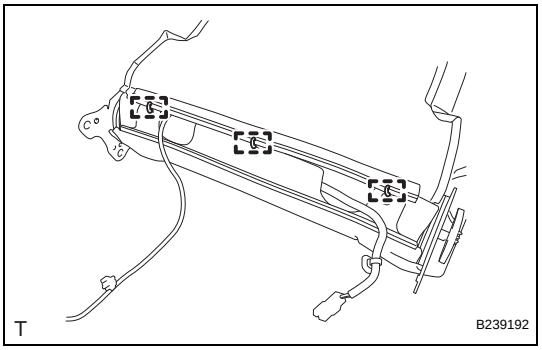
(1) Remove the rubber band from the seat cushion spring.



(2) Disconnect the seat heater connector and detach the seat heater wire harness clamp.

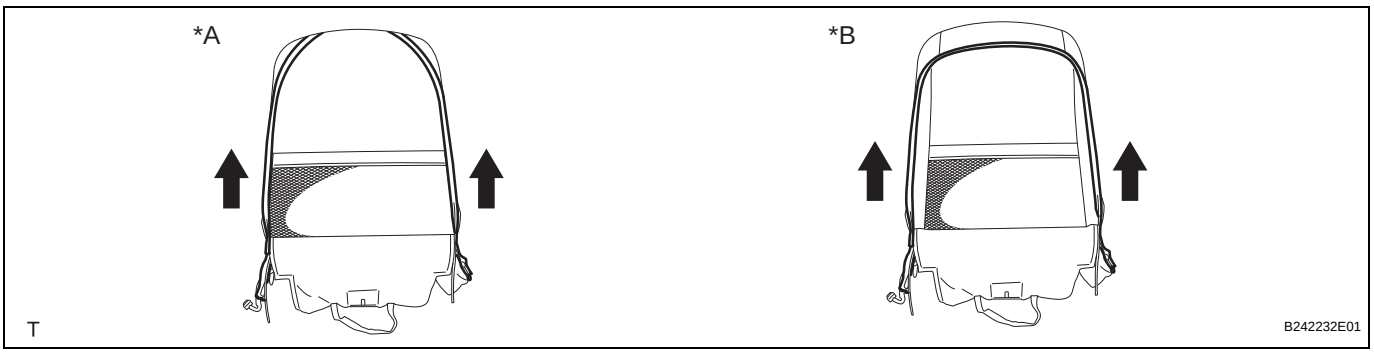


(3) Remove the 3 hog rings.



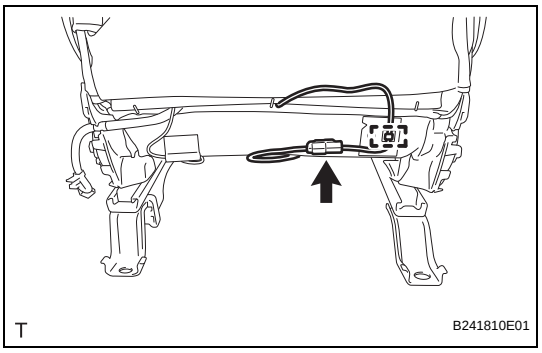
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(4) Open the 2 fasteners, and then open the seatback cover.



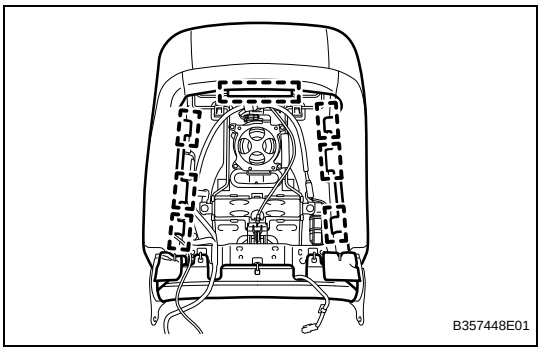
Text in Illustration

*A	for Cloth Seat	*B	for Leather Seat

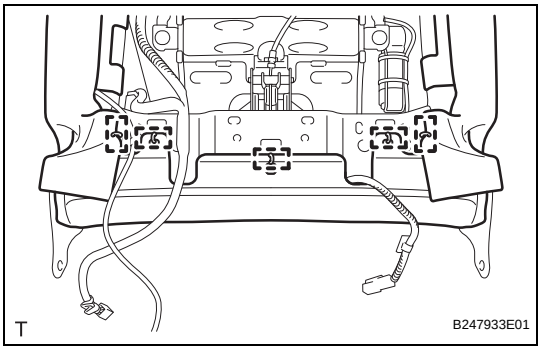


(b) w/ Seatback Board:

(1) Disconnect the seat heater connector anddetach the seat heater wire harness clamp.



(2) Detach the hooks.



(3) Remove the 5 hog rings.

[Added]

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REMOVAL

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:

- Use the same procedure for RHD and LHD vehicles.
- The procedure listed below is for LHD vehicles.
- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

SE

See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - DISASSEMBLY (2014/08-)

1. REMOVE FRONT SEAT ASSEMBLY (See *1)

(a) Remove the front seat assembly (See page SE-6).

2. REMOVE FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-8)

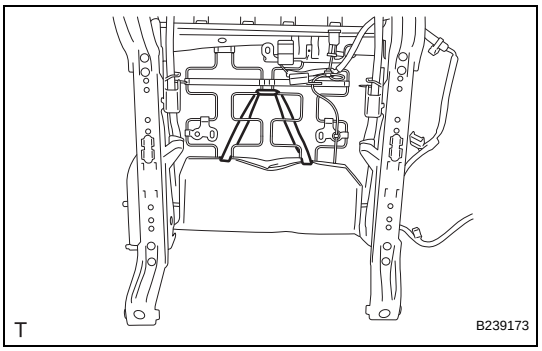
[Added]

3. REMOVE FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-8)

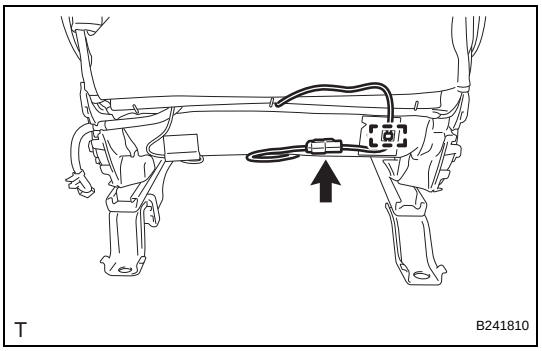
4. REMOVE SEPARATE TYPE FRONT SEATBACK COVER (See *1)

(a) w/o Seatback Board: [Added]

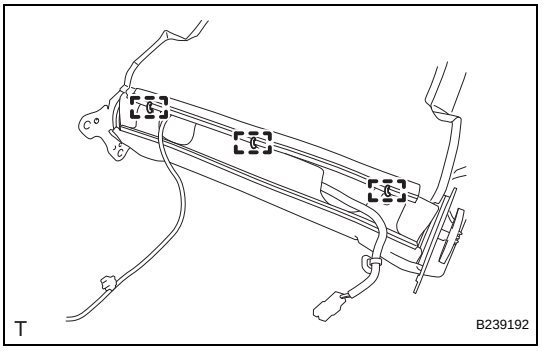
(1) Remove the rubber band from the seat cushion spring.



(2) Disconnect the seat heater connector and detach the seat heater wire harness clamp.

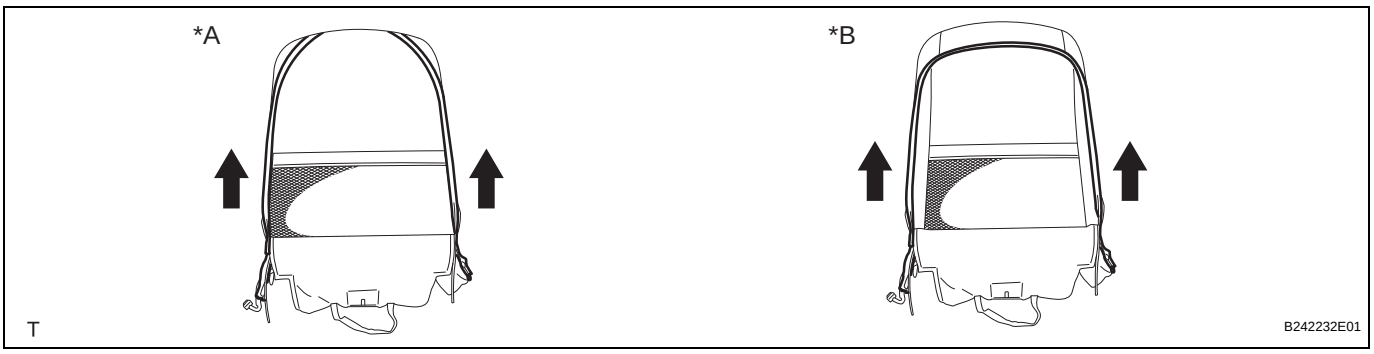


(3) Remove the 3 hog rings.



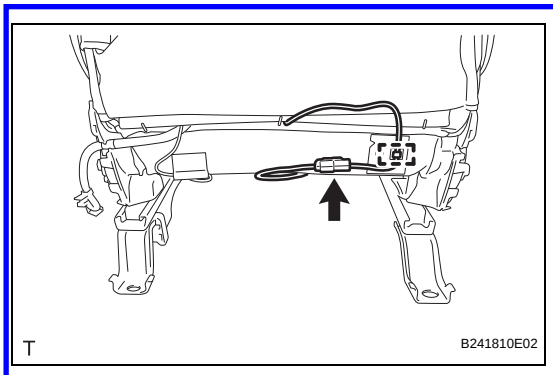
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(4) Open the 2 fasteners, and then open the seatback cover.



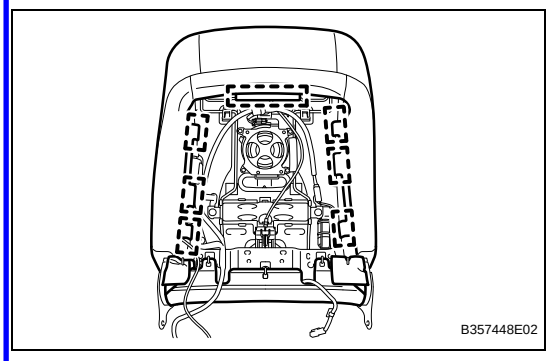
Text in Illustration

*A	for Cloth Seat	*B	for Leather Seat

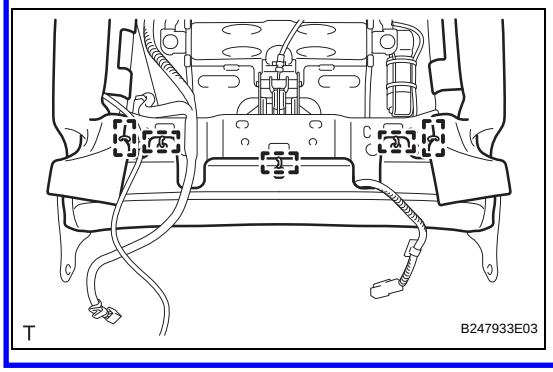


(b) w/ Seatback Board:

(1) Disconnect the seat heater connector anddetach the seat heater wire harness clamp.



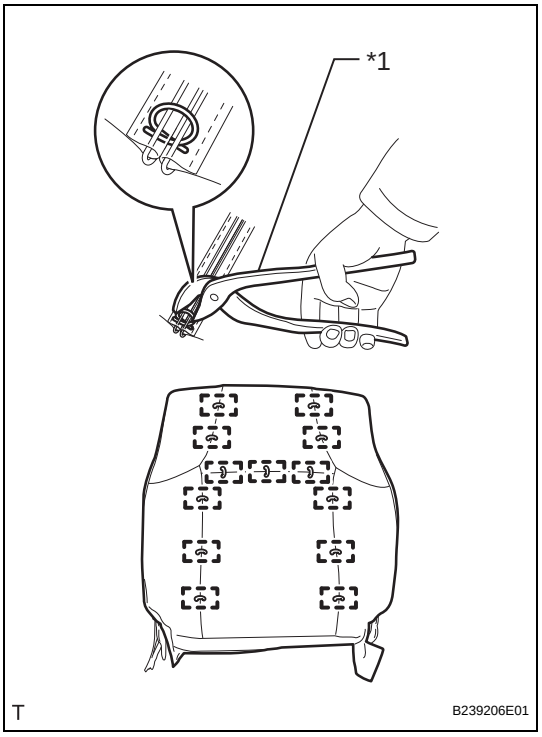
(2) Detach the hooks.



(3) Remove the 5 hog rings.

[Added]

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2. INSTALL SEPARATE TYPE FRONT SEATBACK COVER

(a) Using hog ring pliers, install the seatback cover to the seatback pad with new hog rings.

Text in Illustration

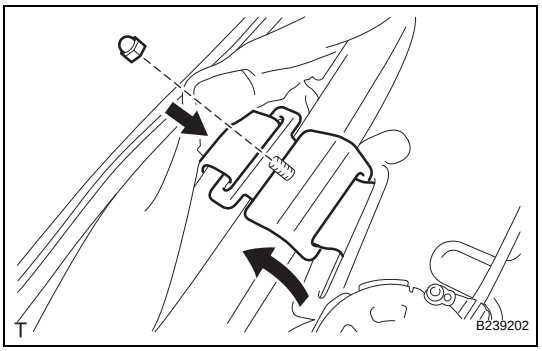
*1	Hog Ring Pliers

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, avoid wrinkling the cover.**

(b) Attach the 4 claws to install the 2 headrest supports.

(c) w/ Front Seat Side Airbag:
Connect the seatback cover bracket to the seatback pad.



(d) Install the seatback cover bracket to the seat frame with the nut.

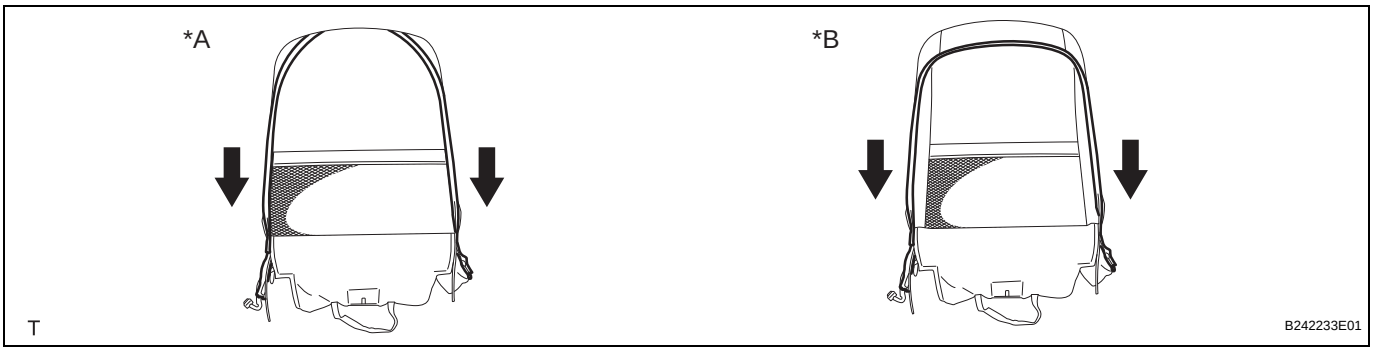
Torque: 5.5 N*m (56 kgf*cm, 49 in.*lbf)

NOTICE:

After the seatback trim cover is assembled, make sure the side airbag strap is not twisted.

(e) w/o Seatback board: [Added]

(1) Close the 2 fasteners, and then close the seatback cover.

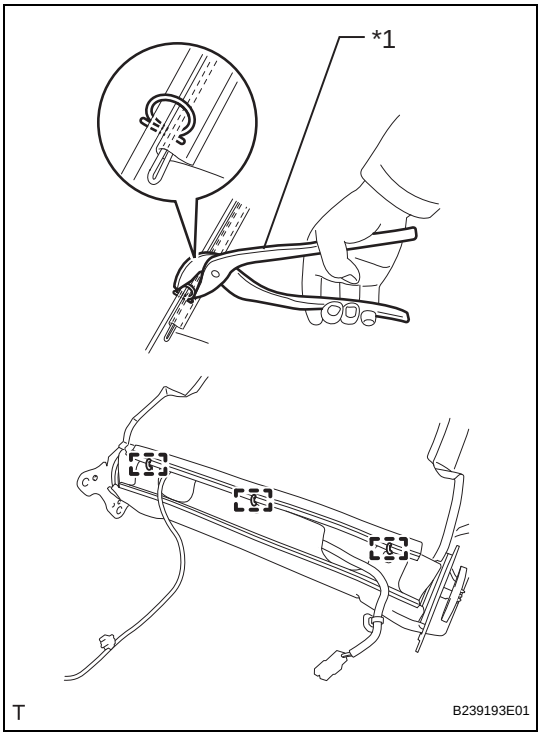


Text in Illustration

*A	for Cloth Seat	*B	for Leather Seat

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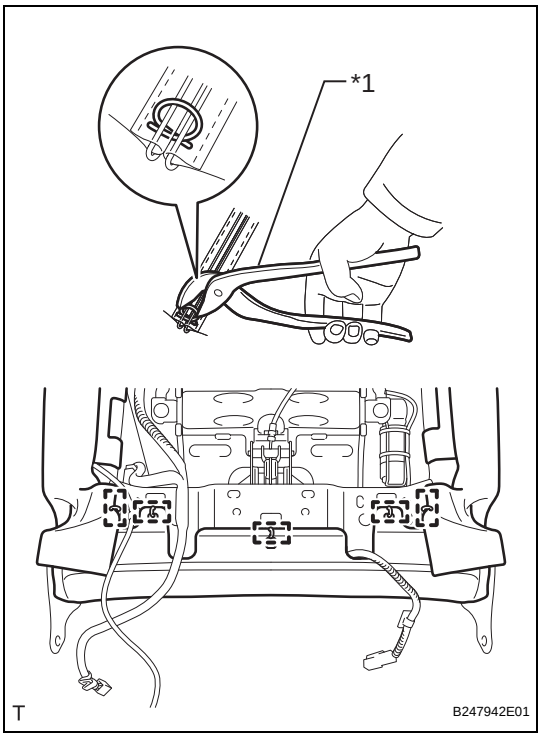
SE



(2) Using hog ring pliers, install 3 new hog rings.
Text in Illustration

*1	Hog Ring Pliers

(3) Connect the seat heater connector and attach the wire harness clamp.
(4) Install the rubber band to the seat cushion spring.



[Added]

(f) w/ Seatback Board:
(1) Using hog ring pliers, install 5 new hog rings.
Text in Illustration

*1	Hog Ring Pliers

NOTICE:
- **Be careful not to damage the separate type front seatback cover.**
- **Be sure to securely install the hog rings as shown in the illustration while preventing wrinkles from forming on the separate type front seatback cover.**

(2) Attach the hooks.
(3) Connect the seat heater connector and attach the wire harness clamp.

3. INSTALL FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-28)

See *1

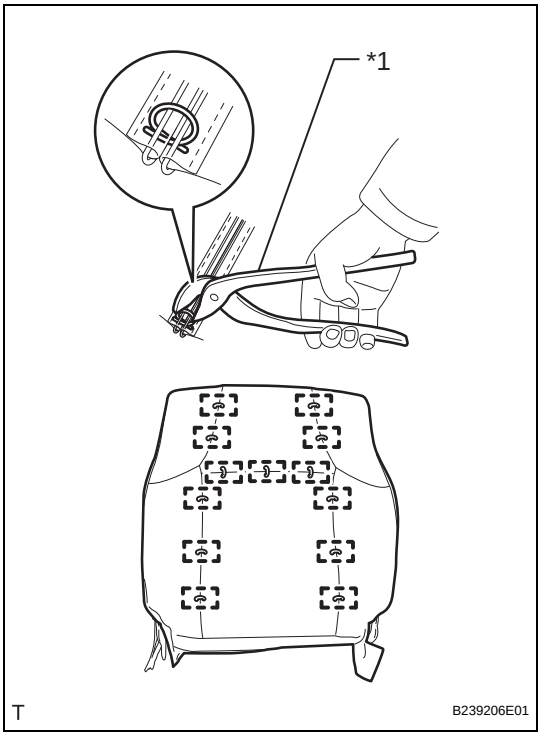
4. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-28)

5. INSTALL FRONT SEAT ASSEMBLY
(a) Install the front seat assembly (See page SE-35).

See *1

See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - REASSEMBLY (2013/08-2014/08)

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2. INSTALL SEPARATE TYPE FRONT SEATBACK COVER

(a) Using hog ring pliers, install the seatback cover to the seatback pad with new hog rings.

Text in Illustration

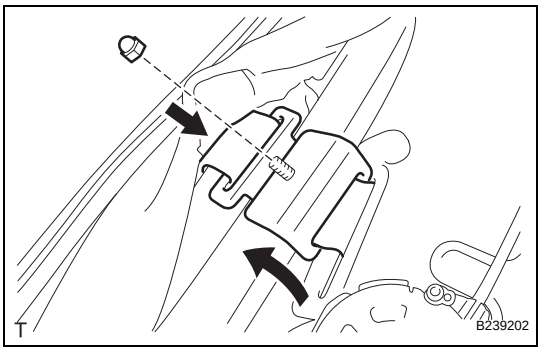
*1	Hog Ring Pliers

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, avoid wrinkling the cover.**

(b) Attach the 4 claws to install the 2 headrest supports.

(c) w/ Front Seat Side Airbag:
Connect the seatback cover bracket to the seatback pad.



(d) Install the seatback cover bracket to the seat frame with the nut.

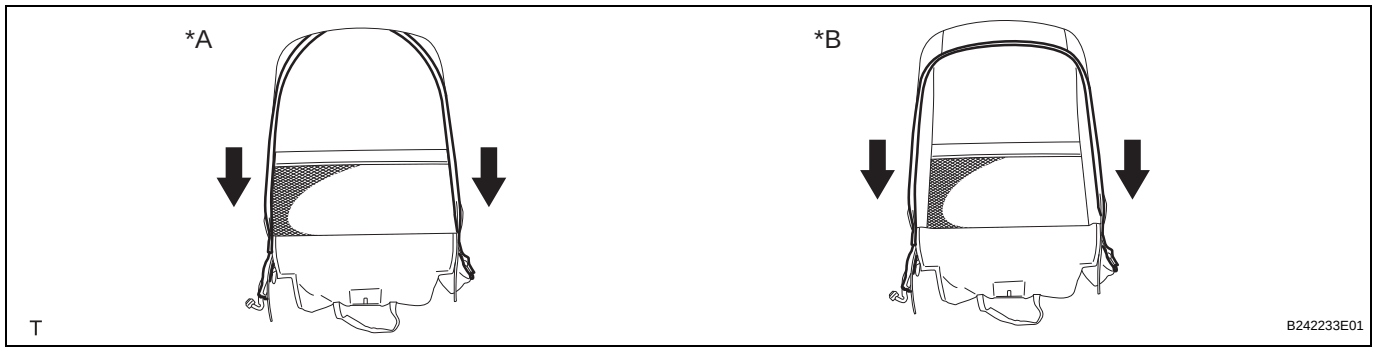
Torque: 5.5 N*m (56 kgf*cm, 49 in.*lbf)

NOTICE:

After the seatback trim cover is assembled, make sure the side airbag strap is not twisted.

(e) w/o Seatback board: [Added]

(1) Close the 2 fasteners, and then close the seatback cover.

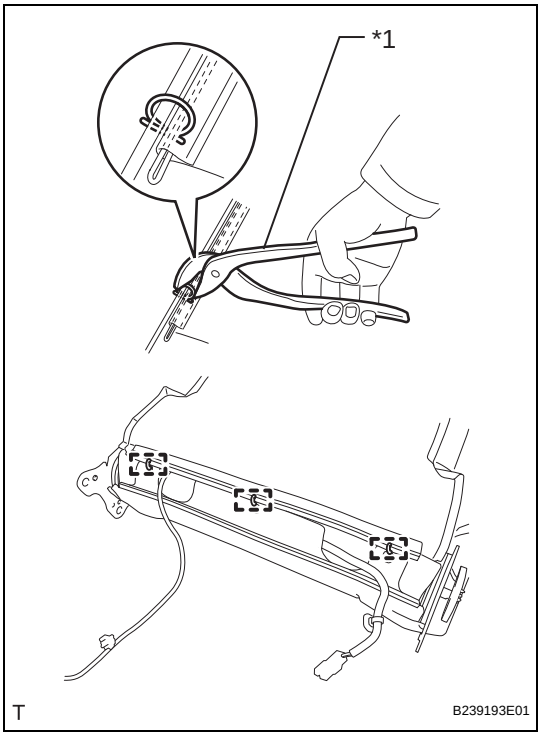


Text in Illustration

*A	for Cloth Seat	*B	for Leather Seat

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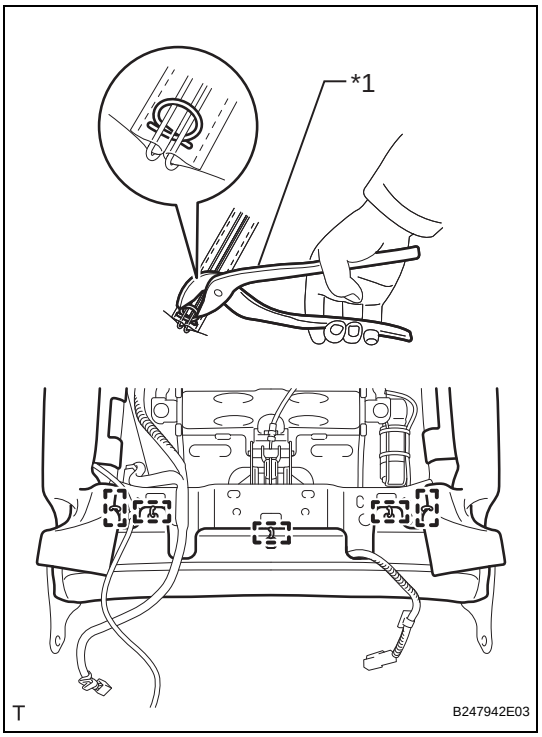
SE



(2) Using hog ring pliers, install 3 new hog rings.
Text in Illustration

*1	Hog Ring Pliers

(3) Connect the seat heater connector and attach the wire harness clamp.
(4) Install the rubber band to the seat cushion spring.



(f) w/ Seatback Board:
(1) Using hog ring pliers, install 5 new hog rings.
Text in Illustration

*1	Hog Ring Pliers

NOTICE:
- **Be careful not to damage the separate type front seatback cover.**
- **Be sure to securely install the hog rings as shown in the illustration while preventing wrinkles from forming on the separate type front seatback cover.**

(2) Attach the hooks.
(3) Connect the seat heater connector and attach the wire harness clamp.

3. INSTALL FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-28)

4. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-28)

5. INSTALL FRONT SEAT ASSEMBLY
(a) Install the front seat assembly (See page SE-35).

[Added]

See *1

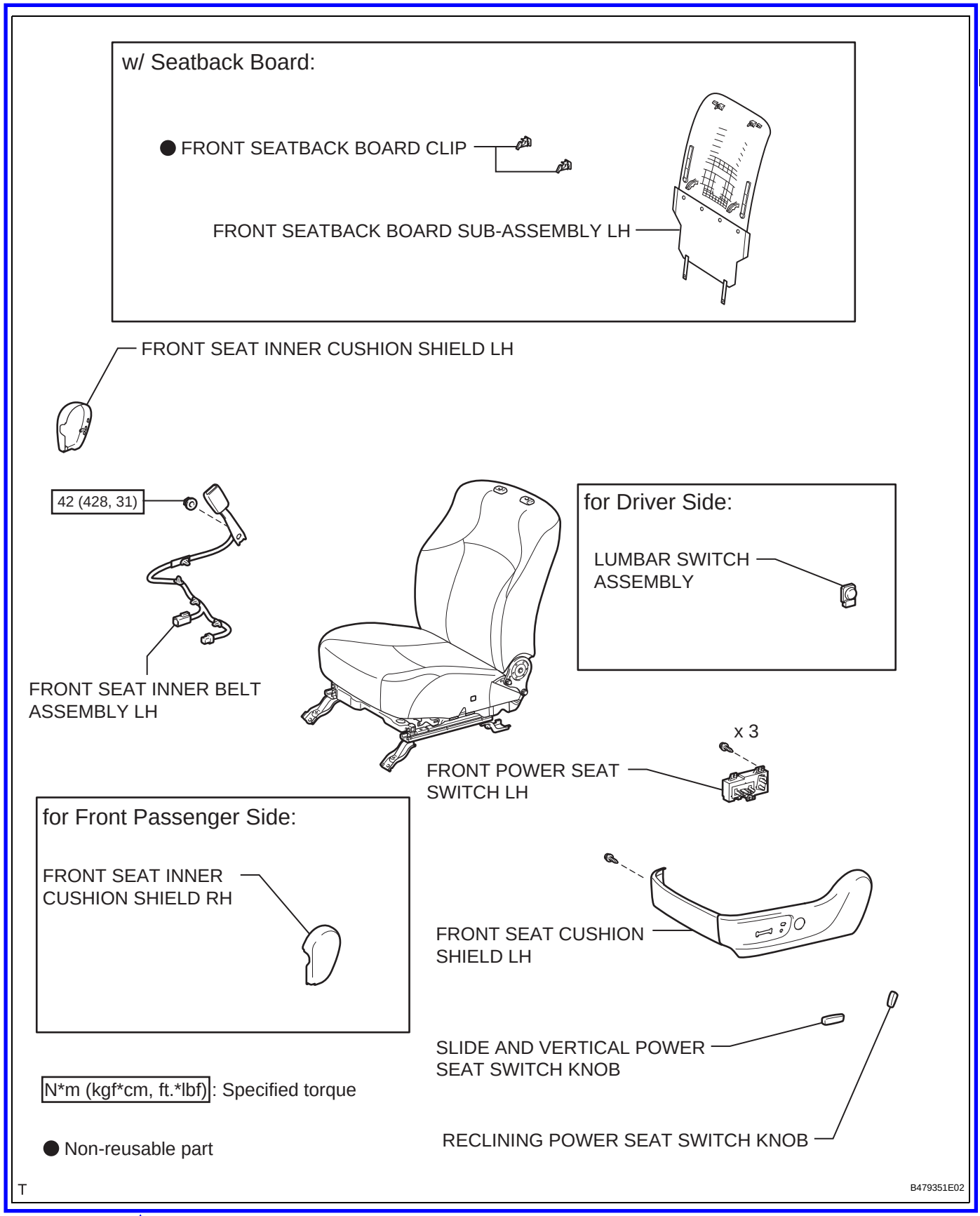
See *1

See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - REASSEMBLY (2014/08-)

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FRONT SEAT CUSHION HEATER (for Power Seat)

COMPONENTS

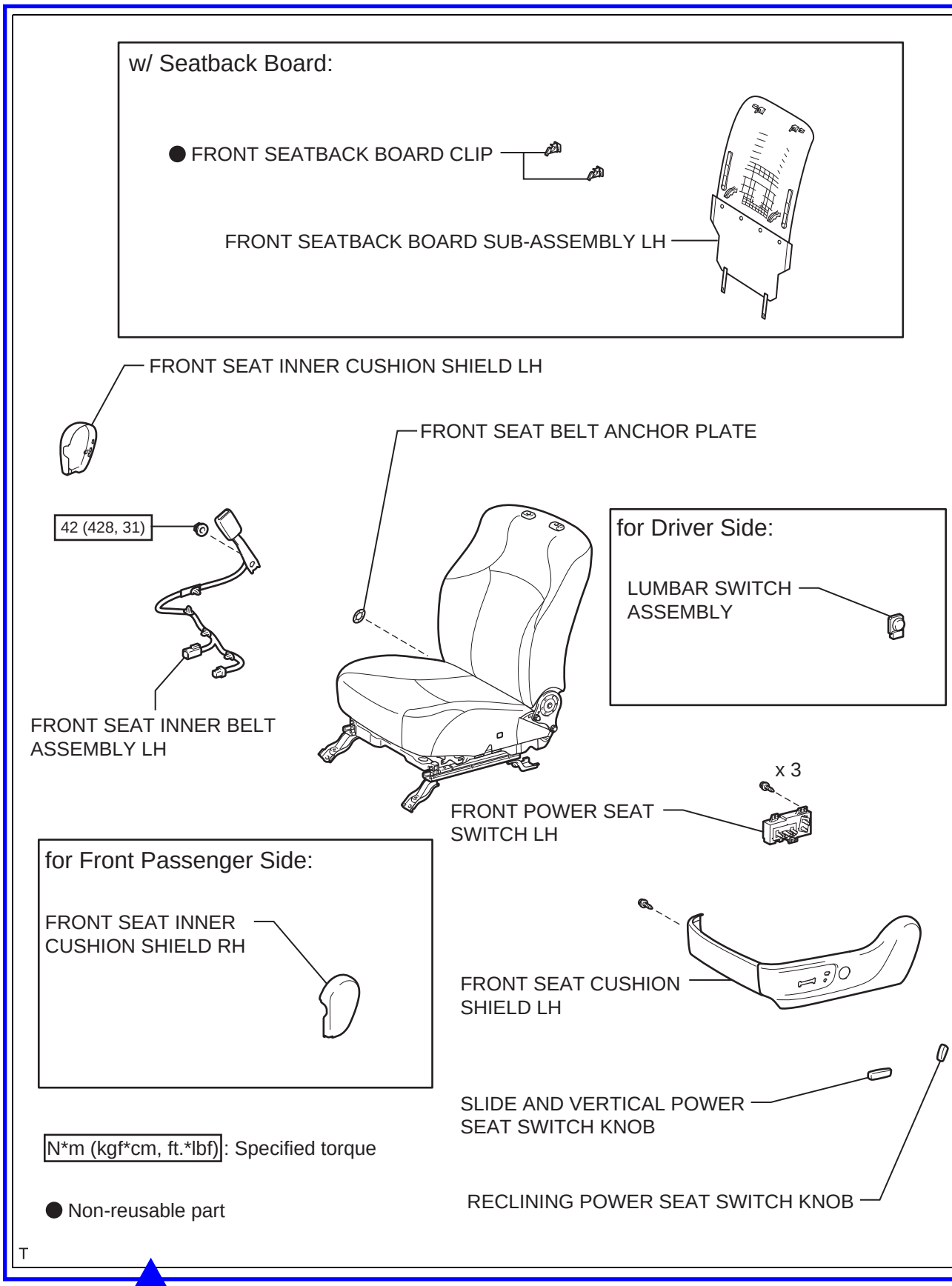


[Corrected]

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FRONT SEAT CUSHION HEATER (for Power Seat)

COMPONENTS



[Corrected]

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See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - DISASSEMBLY (2013/08-2014/08)

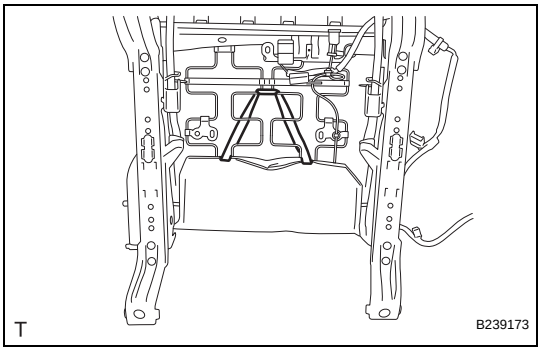
1. **REMOVE FRONT SEAT ASSEMBLY** (See *1)
   (a) Remove the front seat assembly (See page SE-6).

[Added]

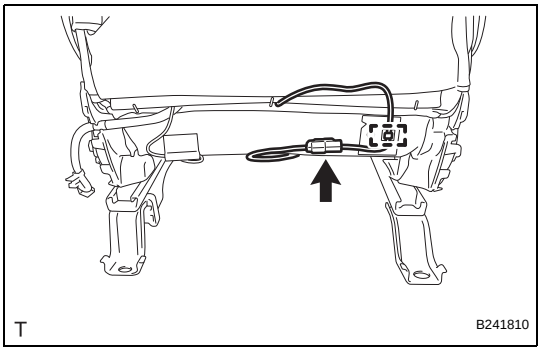
2. **REMOVE FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-8)**
3. **REMOVE FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-8)**

SE

4. **REMOVE SLIDE AND VERTICAL POWER SEAT SWITCH KNOB (See page SE-9)** (See *1)
5. **REMOVE RECLINING POWER SEAT SWITCH KNOB (See page SE-9)**
6. **REMOVE FRONT SEAT CUSHION SHIELD LH (See page SE-9)**
7. **REMOVE FRONT POWER SEAT SWITCH LH (See page SE-10)**
8. **REMOVE LUMBAR SWITCH ASSEMBLY (for Driver Side) (See page)**
9. **REMOVE FRONT SEAT INNER CUSHION SHIELD LH (See page SE-11)**
10. **REMOVE FRONT SEAT INNER CUSHION SHIELD RH (for Front Passenger Side) (See page SE-11)**
11. **REMOVE FRONT SEAT INNER BELT ASSEMBLY LH**
    (a) for Driver Side:
    (See page)
    (b) for Front Passenger Side:
    (See page)
12. **REMOVE SEAT CUSHION COVER WITH PAD**
    (a) w/o Seatback Board: [Added]
    (1) Remove the rubber band from the seat cushion spring.



(b) Disconnect the seat heater connector and detach the wire harness clamp.



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1. REMOVE FRONT SEAT ASSEMBLY See *1
(a) Remove the front seat assembly (See page SE-6).

[Added] **2. REMOVE FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-8)**

3. REMOVE FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-8) See *1

See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - DISASSEMBLY (2014/08-)

4. REMOVE SLIDE AND VERTICAL POWER SEAT SWITCH KNOB (See page SE-9)

5. REMOVE RECLINING POWER SEAT SWITCH KNOB (See page SE-9)

6. REMOVE FRONT SEAT CUSHION SHIELD LH (See page SE-9)

7. REMOVE FRONT POWER SEAT SWITCH LH (See page SE-10)

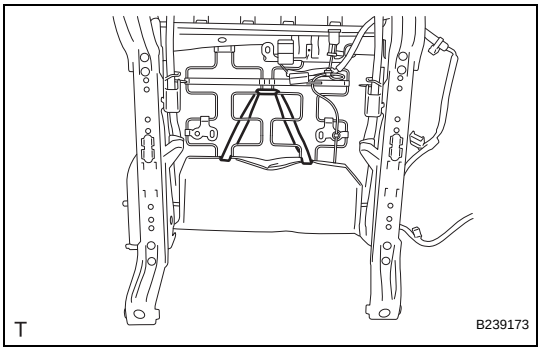
8. REMOVE LUMBAR SWITCH ASSEMBLY (for Driver Side) (See page)

9. REMOVE FRONT SEAT INNER CUSHION SHIELD LH (See page SE-11)

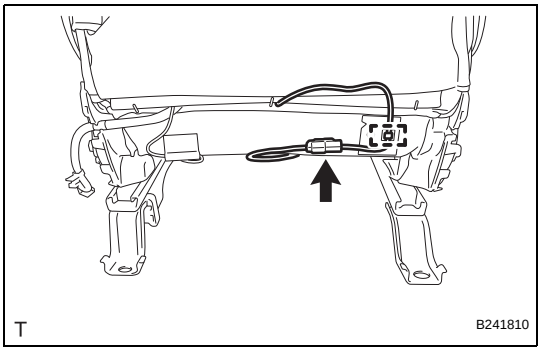
10. REMOVE FRONT SEAT INNER CUSHION SHIELD RH (for Front Passenger Side) (See page SE-11)

11. REMOVE FRONT SEAT INNER BELT ASSEMBLY LH
(a) for Driver Side:
(See page)
(b) for Front Passenger Side:
(See page)

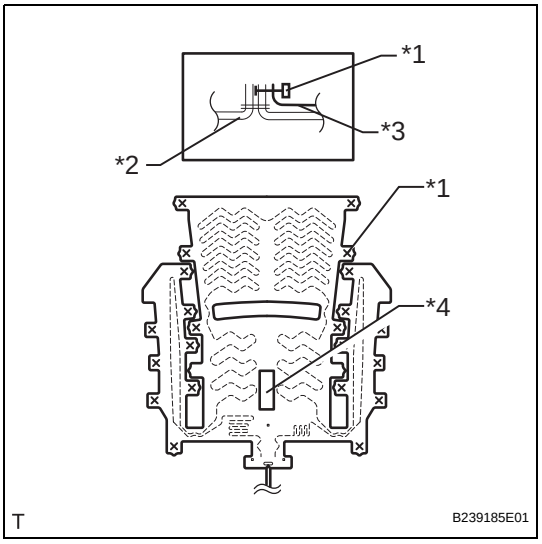
12. REMOVE SEAT CUSHION COVER WITH PAD
(a) w/o Seatback Board: [Added]
(1) Remove the rubber band from the seat cushion spring.



(b) Disconnect the seat heater connector and detach the wire harness clamp.



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1. INSTALL FRONT SEAT CUSHION HEATER ASSEMBLY LH

(a) Set the seat cushion heater with the name stamp side facing the seat cushion cover.

Text in Illustration

*1	Tack Pin
*2	Seatback Cover
*3	Seatback Heater
*4	Name Stamp

(b) Install the seat cushion heater with new tack pins.

2. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER (See page SE-31)

3. INSTALL SEAT CUSHION COVER WITH PAD

(a) Install the seat cushion cover with pad.

(b) for Front Passenger Side:
Attach the claw to connect the connector.

(c) Attach the hooks.

(d) Connect the seat heater connector and attach the 3 wire harness clamps.

(e) Attach the 2 hooks.

(f) w/ Front Seat Side Airbag:
(1) Connect the airbag wire harness.
(2) Attach the fastening tape to close the cover.

(g) Connect the seat heater connector and attach the wire harness clamp.

(h) w/o Seatback board: [Added]
(1) Install the rubber band to the seat cushion spring.

4. INSTALL FRONT SEAT INNER BELT ASSEMBLY LH

(a) for Driver Side:
(See page)

(b) for Front Passenger Side:
(See page)

5. INSTALL FRONT SEAT INNER CUSHION SHIELD LH (See page SE-33)

6. INSTALL FRONT SEAT INNER CUSHION SHIELD RH (for Front Passenger Side) (See page SE-33)

7. INSTALL LUMBAR SWITCH ASSEMBLY (for Driver Side) (See page)

8. INSTALL FRONT POWER SEAT SWITCH LH (See page SE-34)

9. INSTALL FRONT SEAT CUSHION SHIELD LH (See page SE-34)

10. INSTALL RECLINING POWER SEAT SWITCH KNOB (See page SE-34)

11. INSTALL SLIDE AND VERTICAL POWER SEAT SWITCH KNOB (See page SE-35)

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SE

[Added]

12. INSTALL FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-28) See *1

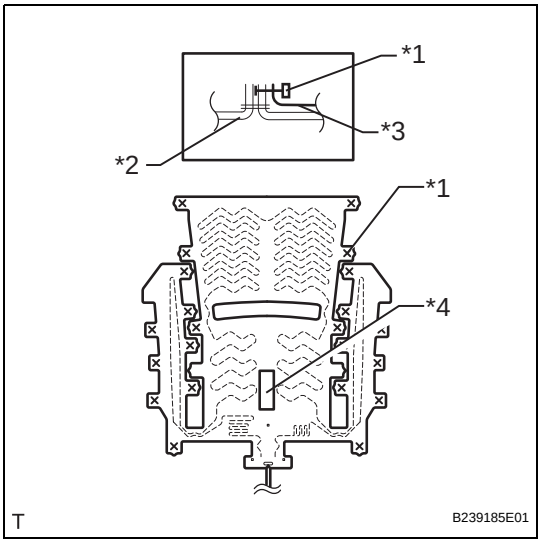
13. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-28)

14. INSTALL FRONT SEAT ASSEMBLY

(a) Install the front seat assembly (See page SE-35). See *1

See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - REASSEMBLY (2013/08-2014/08)

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1. INSTALL FRONT SEAT CUSHION HEATER ASSEMBLY LH

(a) Set the seat cushion heater with the name stamp side facing the seat cushion cover.

Text in Illustration

*1	Tack Pin
*2	Seatback Cover
*3	Seatback Heater
*4	Name Stamp

(b) Install the seat cushion heater with new tack pins.

2. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER (See page SE-31)

3. INSTALL SEAT CUSHION COVER WITH PAD

(a) Install the seat cushion cover with pad.

(b) for Front Passenger Side:
Attach the claw to connect the connector.

(c) Attach the hooks.

(d) Connect the seat heater connector and attach the 3 wire harness clamps.

(e) Attach the 2 hooks.

(f) w/ Front Seat Side Airbag:
(1) Connect the airbag wire harness.
(2) Attach the fastening tape to close the cover.

(g) Connect the seat heater connector and attach the wire harness clamp.

(h) w/o Seatback board: [Added]
(1) Install the rubber band to the seat cushion spring.

4. INSTALL FRONT SEAT INNER BELT ASSEMBLY LH

(a) for Driver Side:
(See page)

(b) for Front Passenger Side:
(See page)

5. INSTALL FRONT SEAT INNER CUSHION SHIELD LH (See page SE-33)

6. INSTALL FRONT SEAT INNER CUSHION SHIELD RH (for Front Passenger Side) (See page SE-33)

7. INSTALL LUMBAR SWITCH ASSEMBLY (for Driver Side) (See page)

8. INSTALL FRONT POWER SEAT SWITCH LH (See page SE-34)

9. INSTALL FRONT SEAT CUSHION SHIELD LH (See page SE-34)

10. INSTALL RECLINING POWER SEAT SWITCH KNOB (See page SE-34)

11. INSTALL SLIDE AND VERTICAL POWER SEAT SWITCH KNOB (See page SE-35)

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[Added]

12. INSTALL FRONT SEATBACK BOARD CLIP (w/ Seatback Board) (See page SE-28)

13. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board) (See page SE-28)

See *1

14. INSTALL FRONT SEAT ASSEMBLY

(a) Install the front seat assembly (See page SE-35).

See *1

See*1 SEAT - FRONT SEAT ASSEMBLY (for Power Seat) - REASSEMBLY (2014/08-)

SE

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