SERVICE TRAINING AND PUBLICATION BULLETIN

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TRAINING	
PUBLICATION	■
INFORMATION	
ADVANCE ORDER	
OTHERS	

APPLICABLE COUNTRIES:

	ALL COUNTRIES		N. AMERICA	■	GENERAL COUNTRIES, EUROPE
	Other				

To: Service Manager

CORRECTION TO
- [x] REPAIR MANUAL
- [ ] ELECTRICAL WIRING DIAGRAM
- [ ] NEW CAR FEATURES
- [ ] BODY REPAIR MANUAL
- [ ] SERVICE DATA SHEET

The following manual has revised service information:

Pub. No.: **RM01N3E** Pub. Name: **RAV4 Repair Manual**

Section	Title	Paragraph
WINDSHIELD / WINDOWGLASS	WINDSHIELD GLASS	INSTALLATION

The revised pages listed above are attached.
(The corrected parts are indicated by arrows.)

Please attach the accompanying revised pages to the applicable pages in the manual above.

This Bulletin does not cause the Flat Rate Manual to be changed.

This bulletin is also available on the OASIS Global Service Information Center.
Inquiries : BM_correction_information@mta.mx.toyota.co.jp

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TOYOTA
QUALITY SERVICE

TOYOTA MOTOR CORPORATION
VEHICLE ENGINEERING DEPARTMENT
TECHNICAL SERVICE DIVISION
CUSTOMER FIRST PROMOTION GROUP



[Corrected]

4. INSTALL FRONT WINDOW MOULDING INNER CENTER

(a) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.

NOTICE:

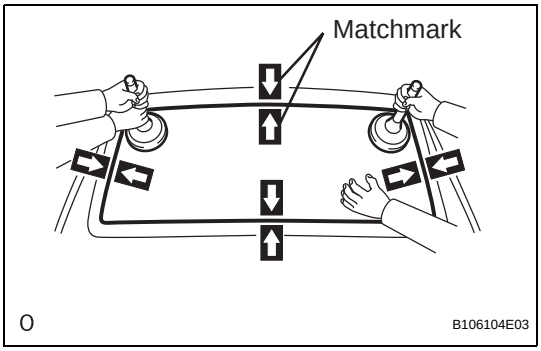
- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**

(b) Install the windshield outside moulding, as shown in the illustration.

NOTICE:

Do not drive the vehicle for the amount of time written in the table below.

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours



5. INSTALL WINDSHIELD GLASS

(a) Position the glass.

(1) Using suction cups, place the glass in the correct position.

(2) Check that the entire contact surface of the glass rim is perfectly even.

(3) Place matchmarks on the glass and vehicle body on the locations indicated in the illustration.

HINT:

- Placing matchmarks is only necessary when installing new glass. If it is the reused glass, matchmarks should already be present.
- When reusing the glass, check and correct the matchmark positions.

NOTICE:

Check that the stoppers are attached to the vehicle body correctly.

(4) Using suction cups, remove the glass.