FRONT SIDE MEMBER (CUT-P)



F24658A

With the radiator support removed.

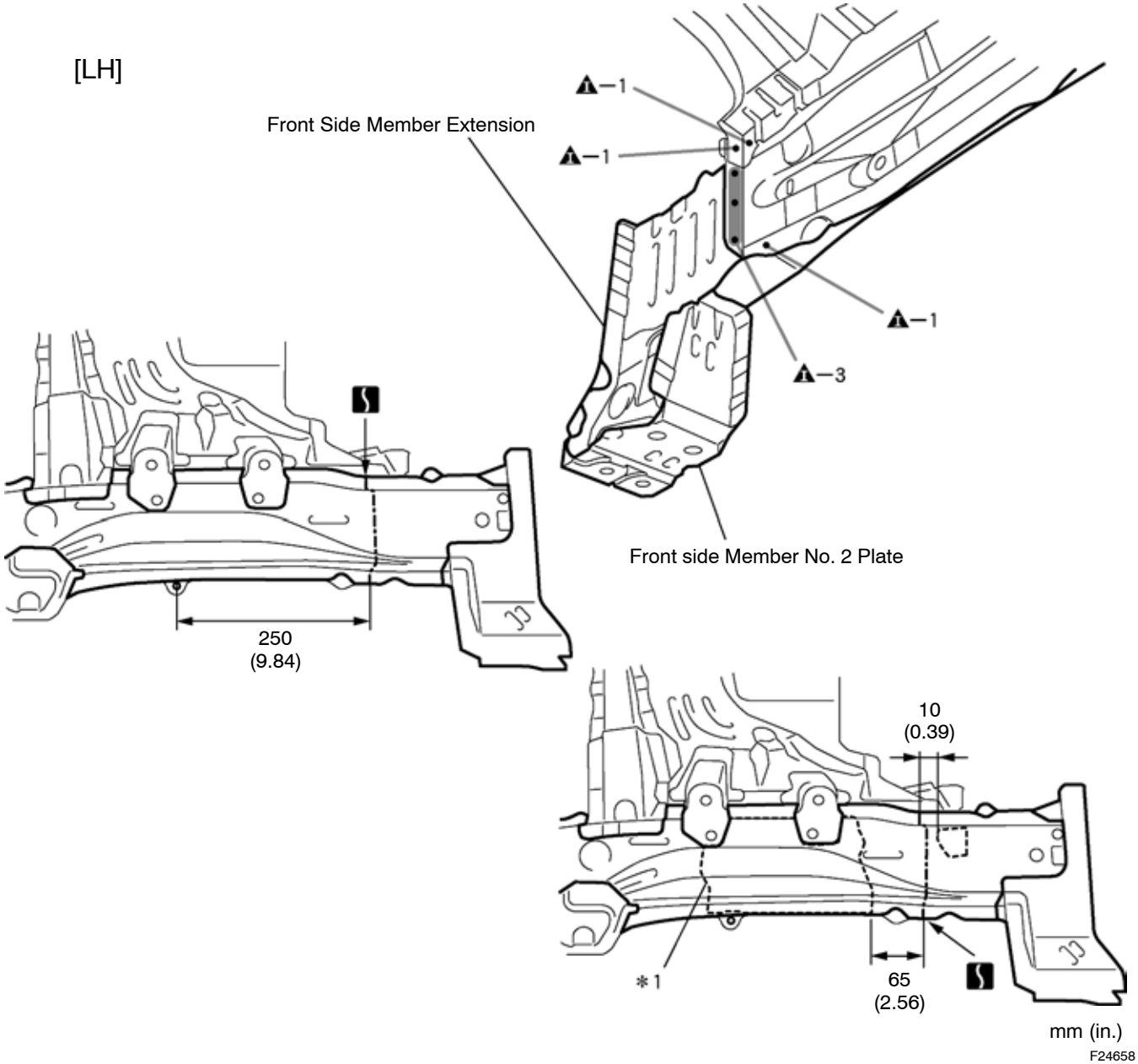
Symbol meaning

▲ : Remove Weld Points ✂ : Cut and Join Location

F24658B

REMOVAL

[LH]

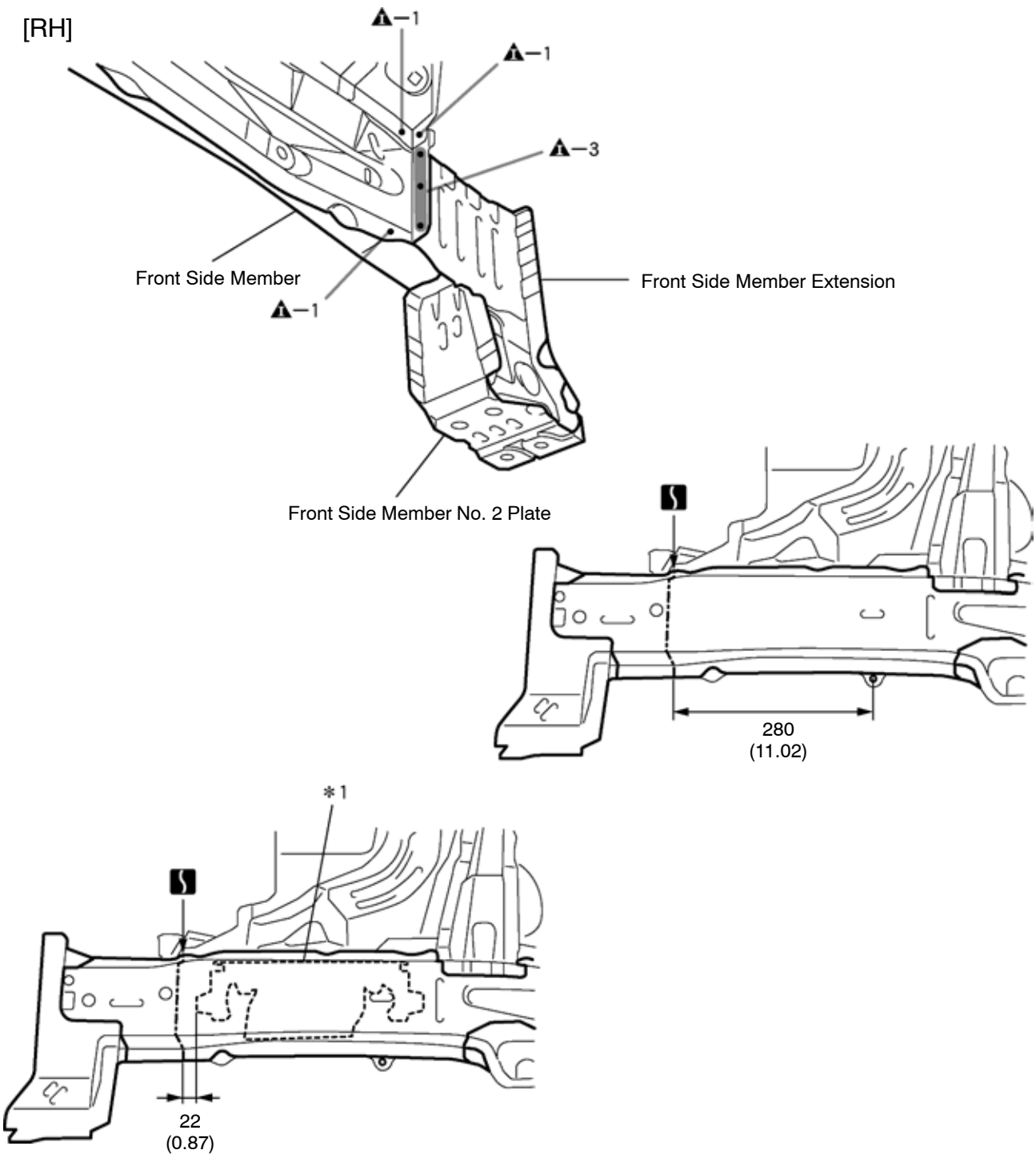


F24658

REMOVAL POINT

1 Remove the front side member extension and front side member No. 2 plate at the same time.

2 *1: Take care not to damage the internal reinforcement.



mm (in.)

F24659

REMOVAL POINT

1 Remove the front side member extension and front side member No. 2 plate at the same time.

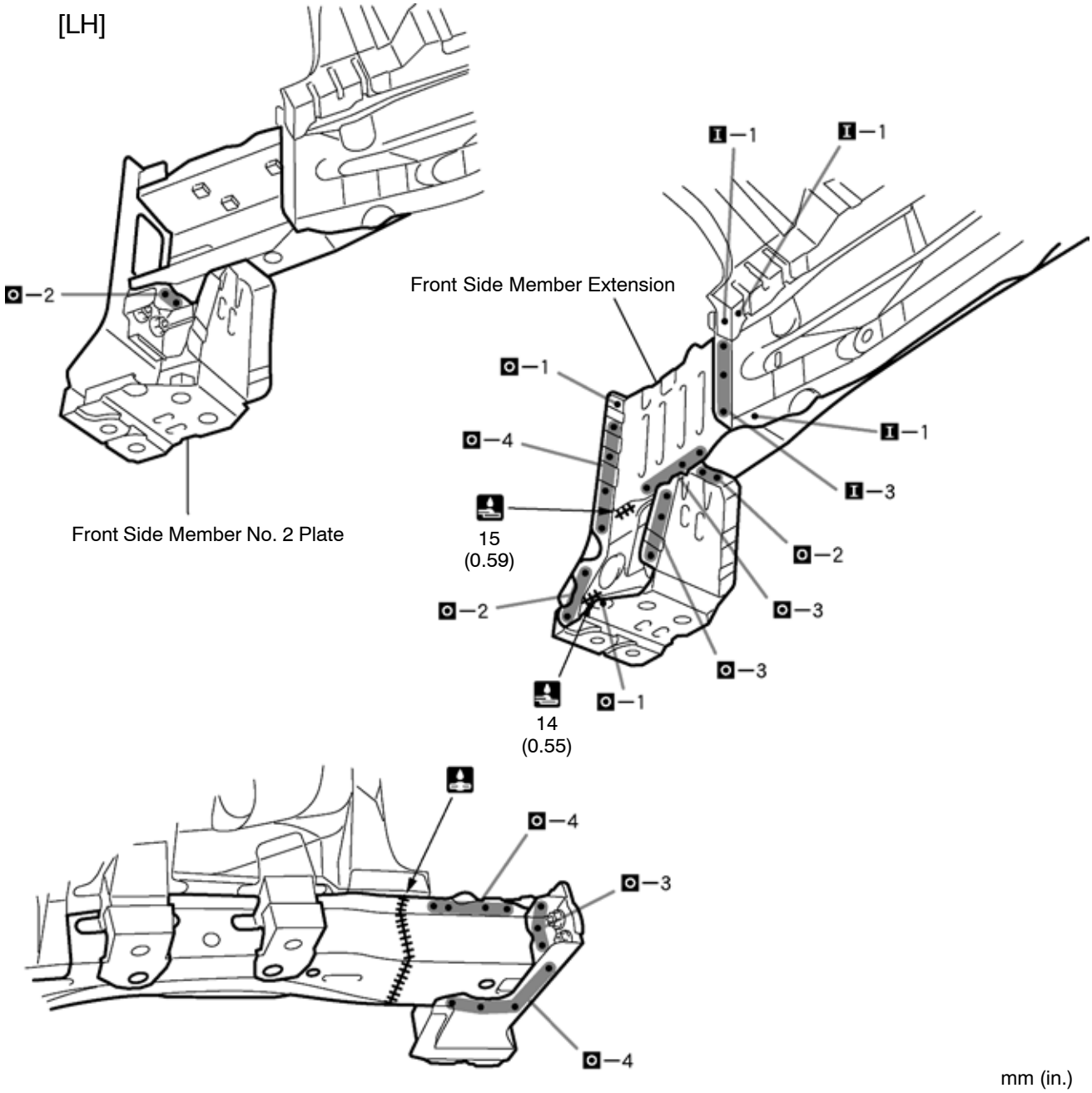
2 *1: Take care not to damage the internal reinforcement.

Symbol meaning

O M I : MIG Plug Weld : Tack Weld : Butt Weld

F24660B

INSTALLATION



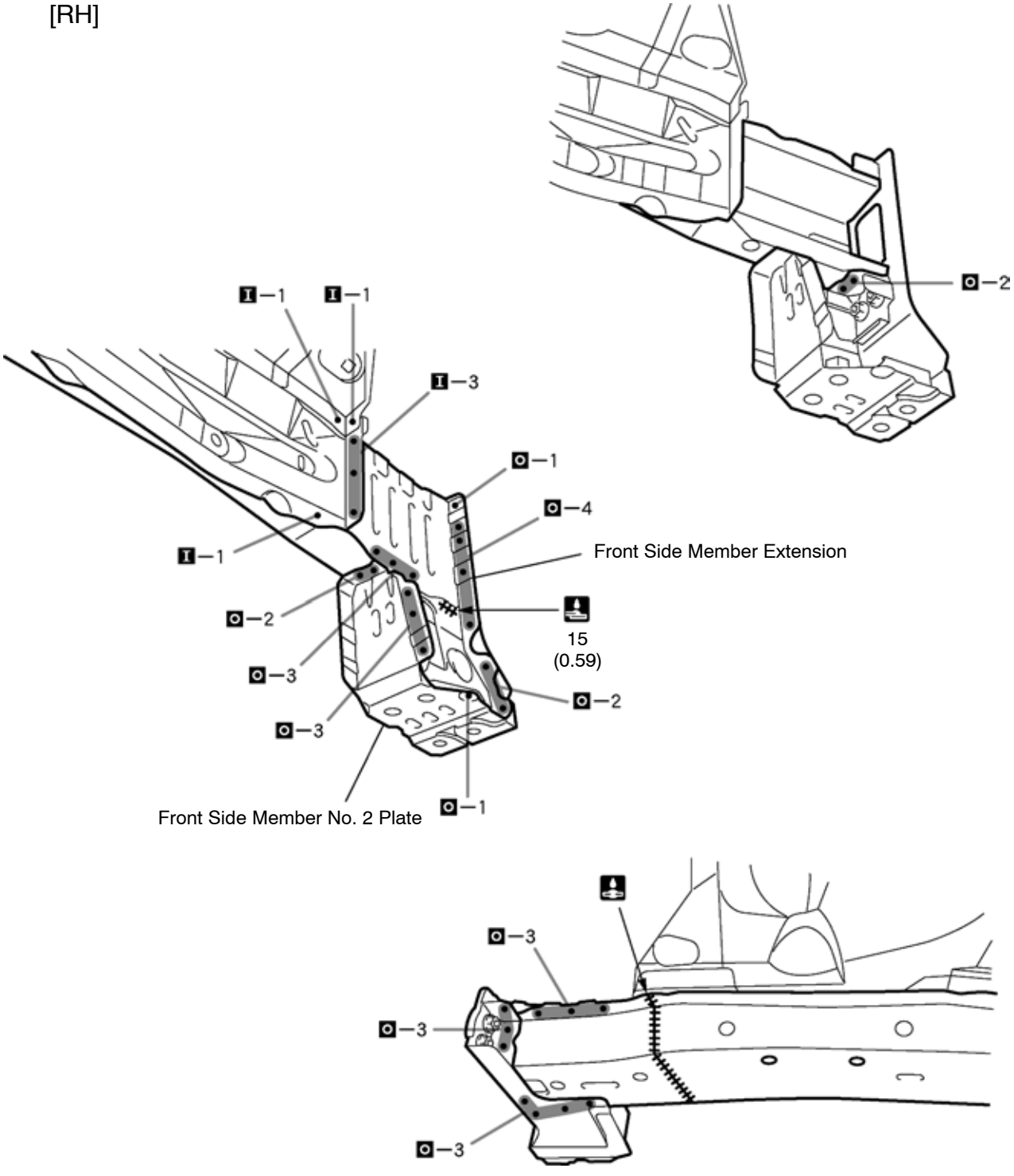
mm (in.)

F24660

INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

[RH]



mm (in.)

F24661

INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.