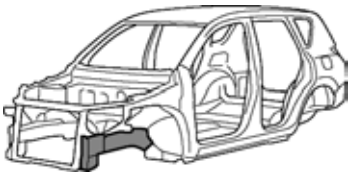
FRONT SIDE MEMBER (CUT-H)



F24662A

With the radiator support and front fender apron removed.

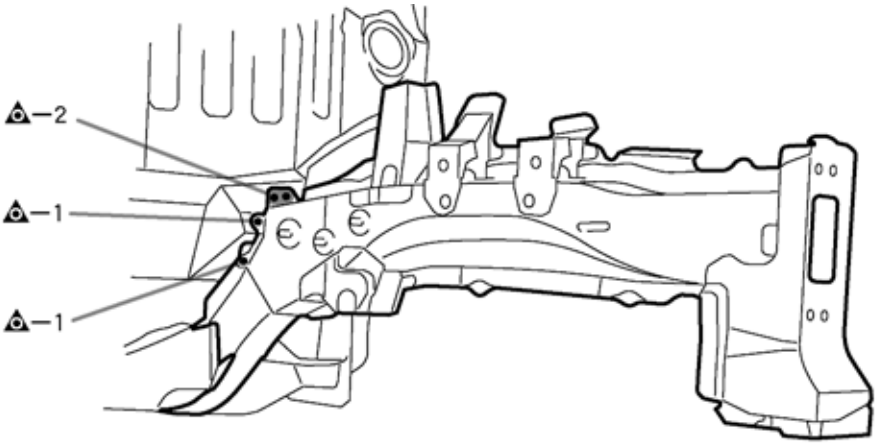
Symbol meaning

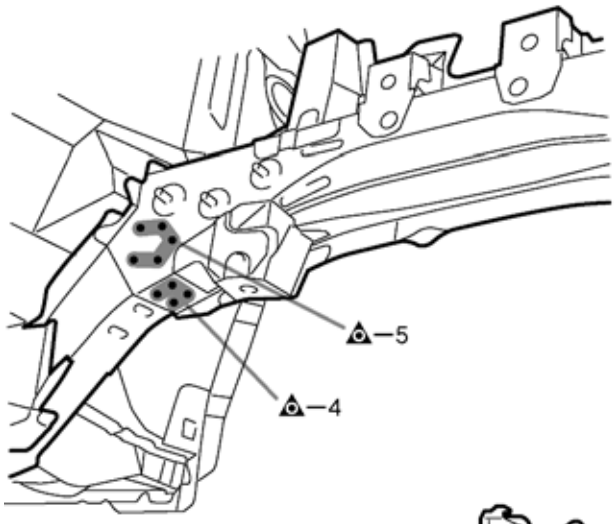
: Remove Weld Points

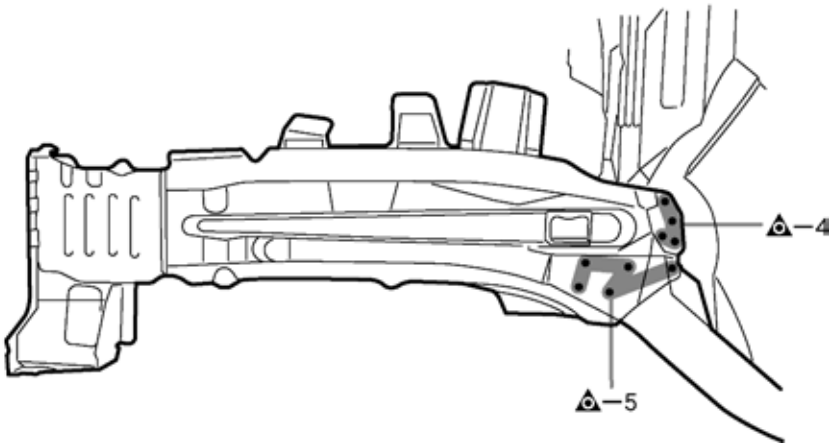
F24662B

REMOVAL

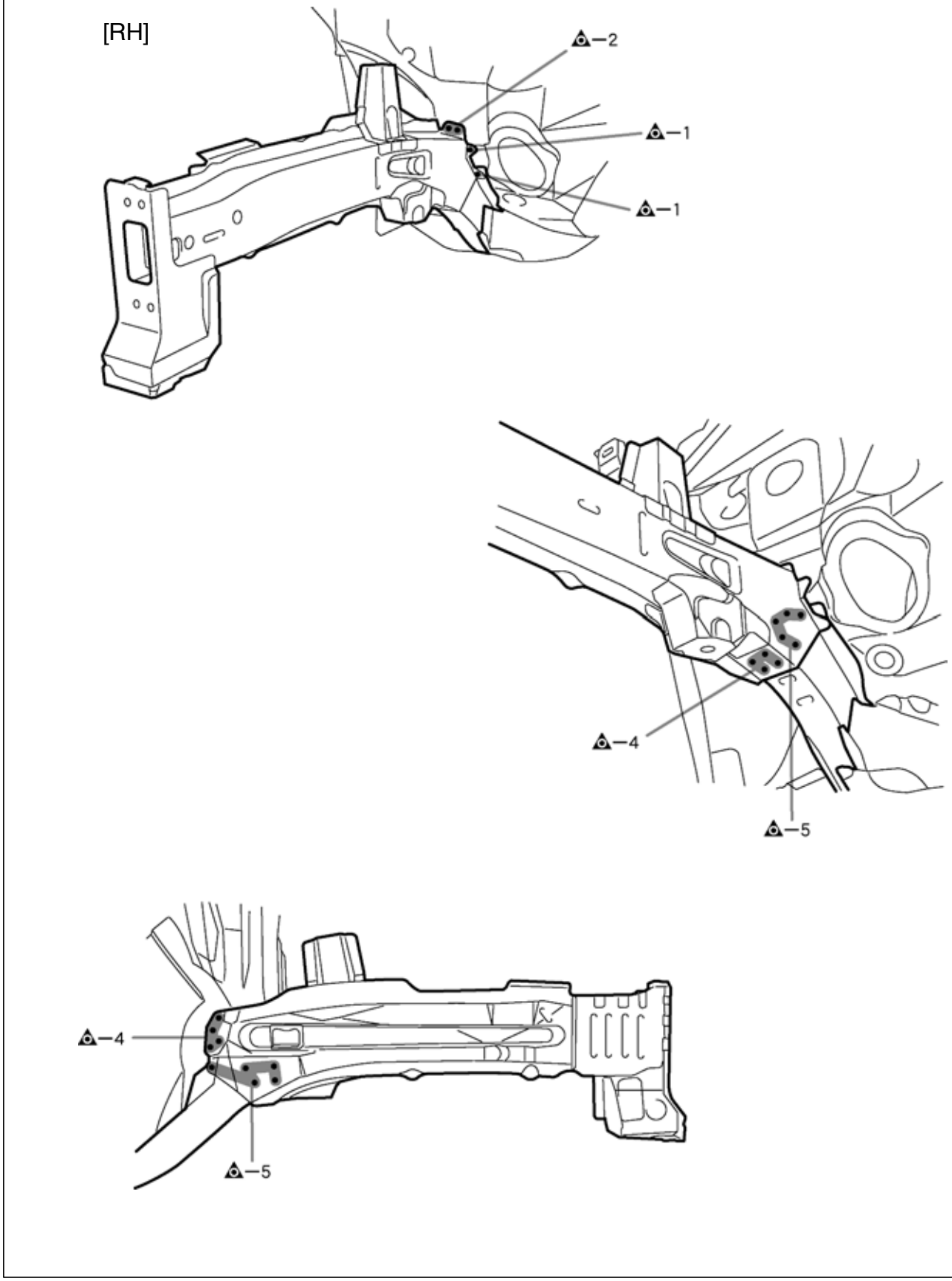
[LH]







F24462


[RH]
2
1
1
4
5
4
5
F24663

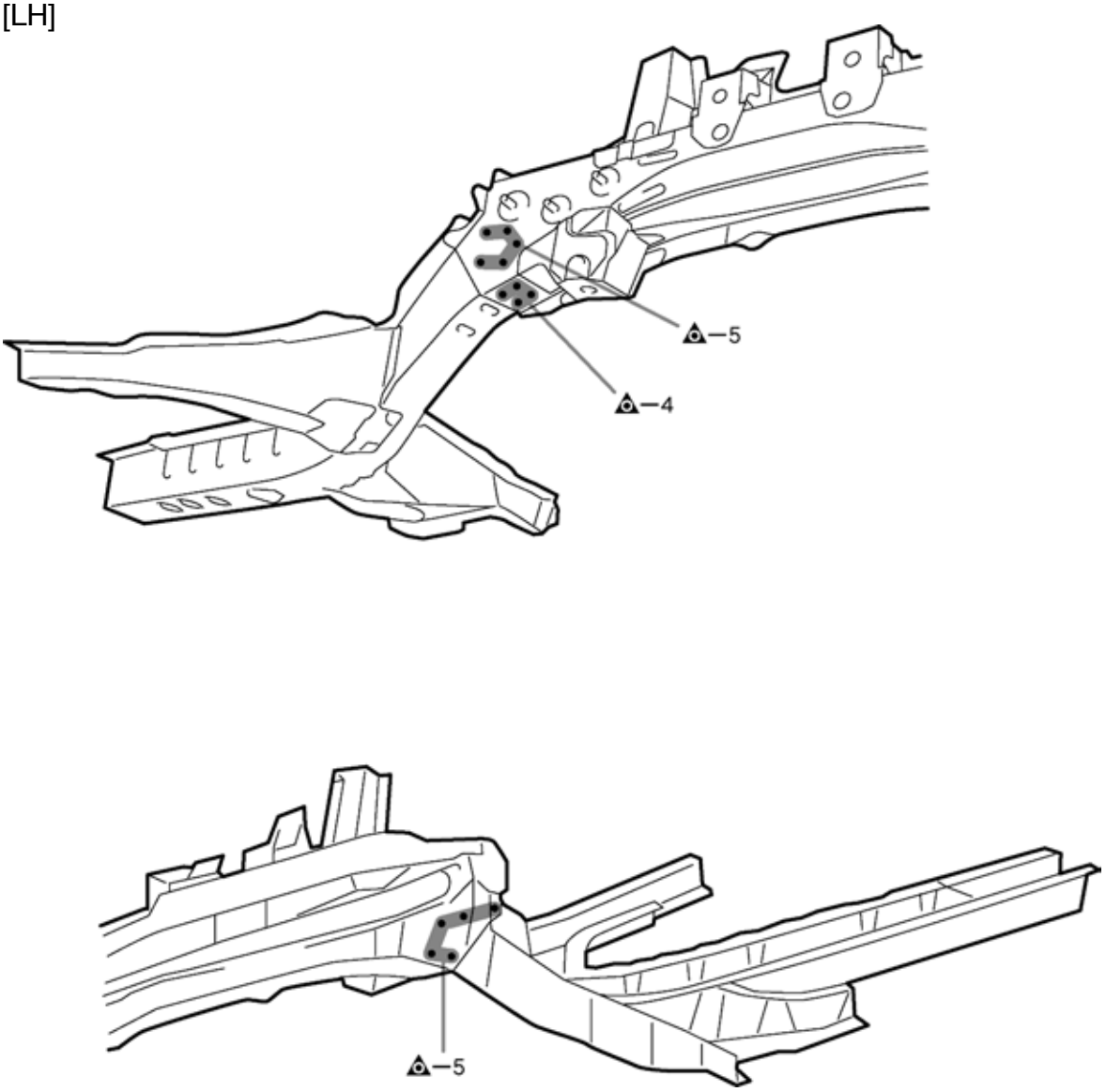
Symbol meaning

: Remove Weld Pints : MIG Plug Weld

F24664B

INSTALLATION

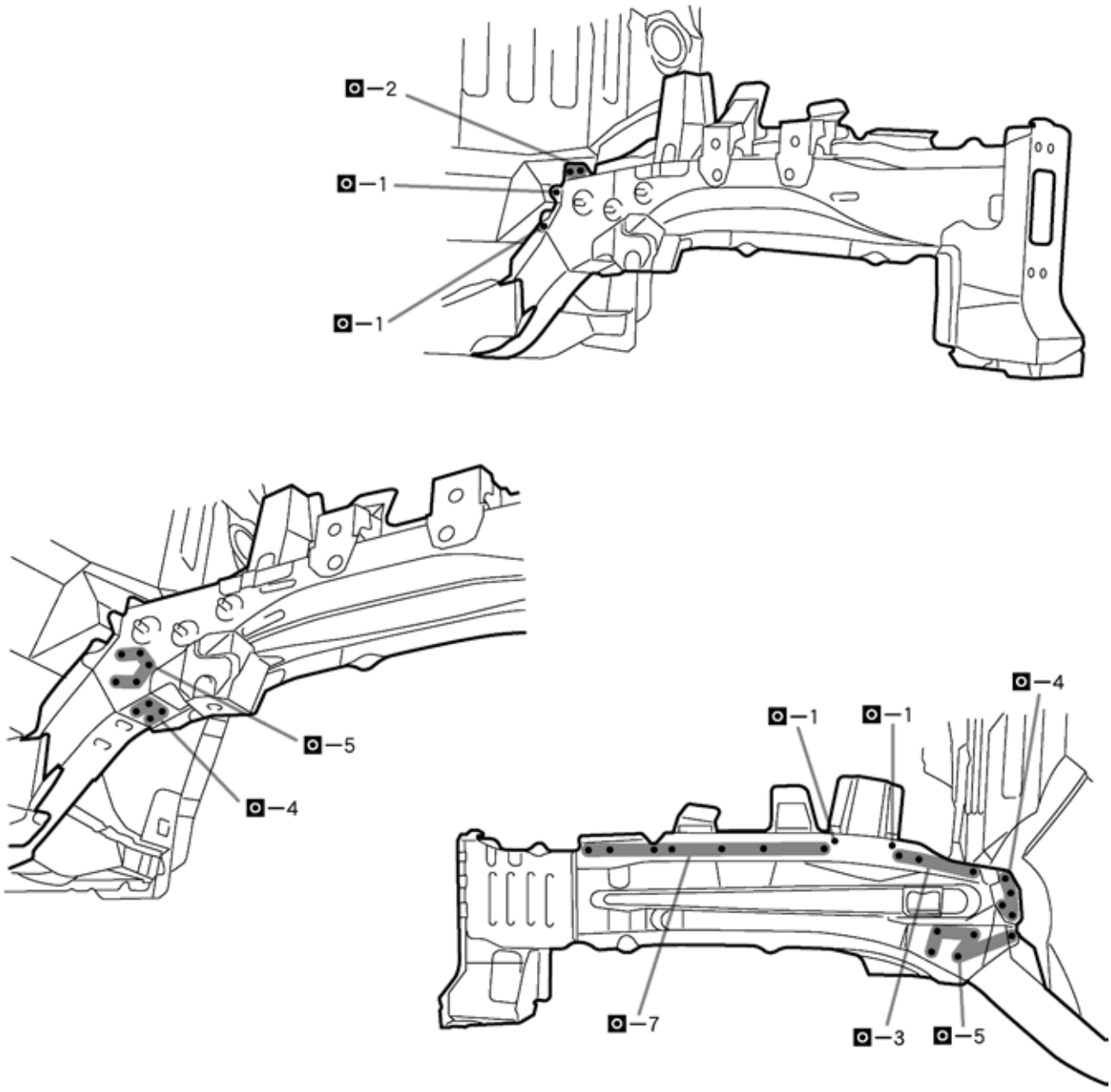
[LH]



F24664

INSTALLATION POINT

1 Remove the front part from a new front side member.



CAUTION

Make sure each measurement is correct, as this part affect the front wheel alignment.

F24665

INSTALLATION POINT

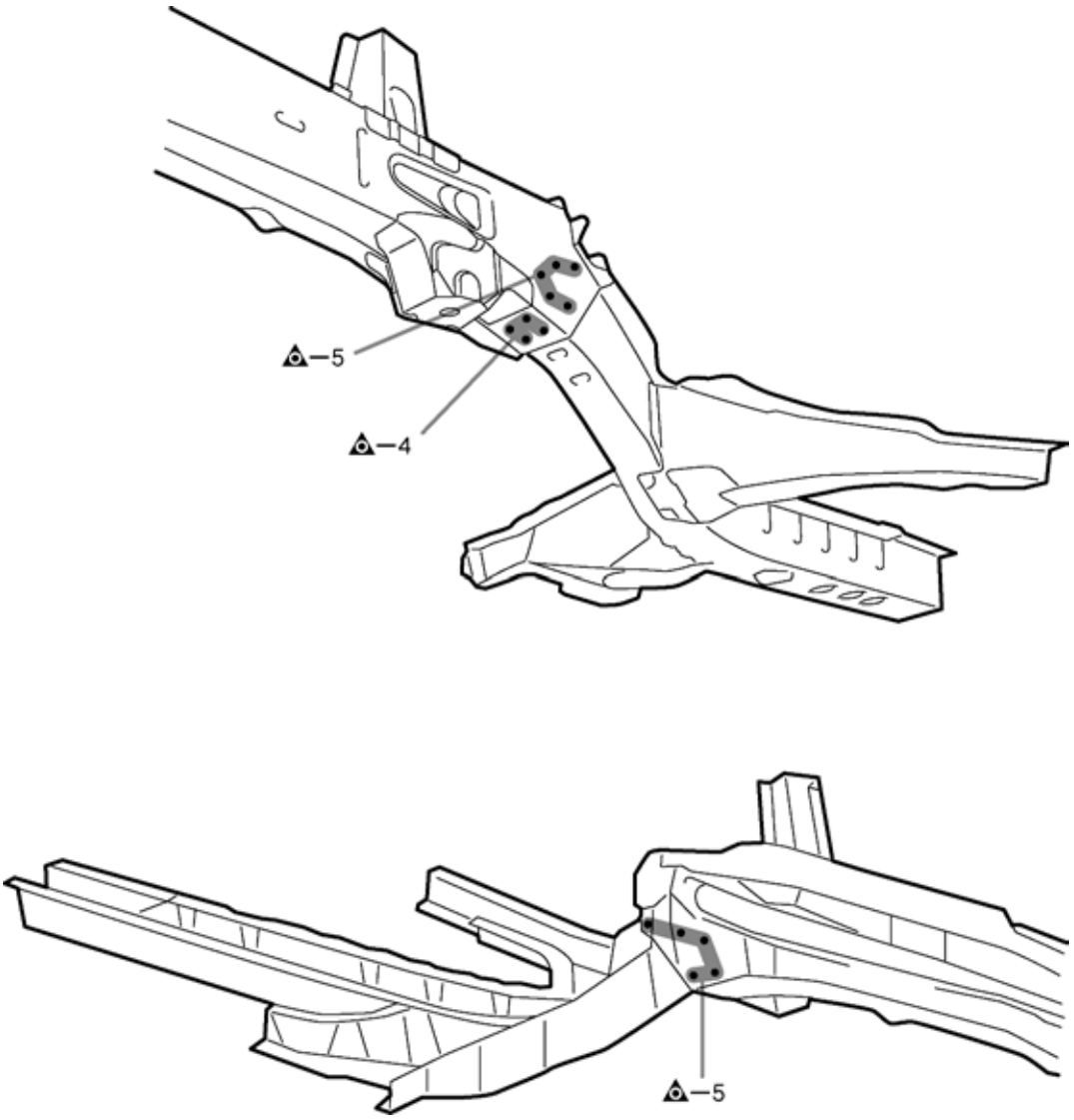
1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

: Remove Weld Pints : MIG Plug Weld

F24666B

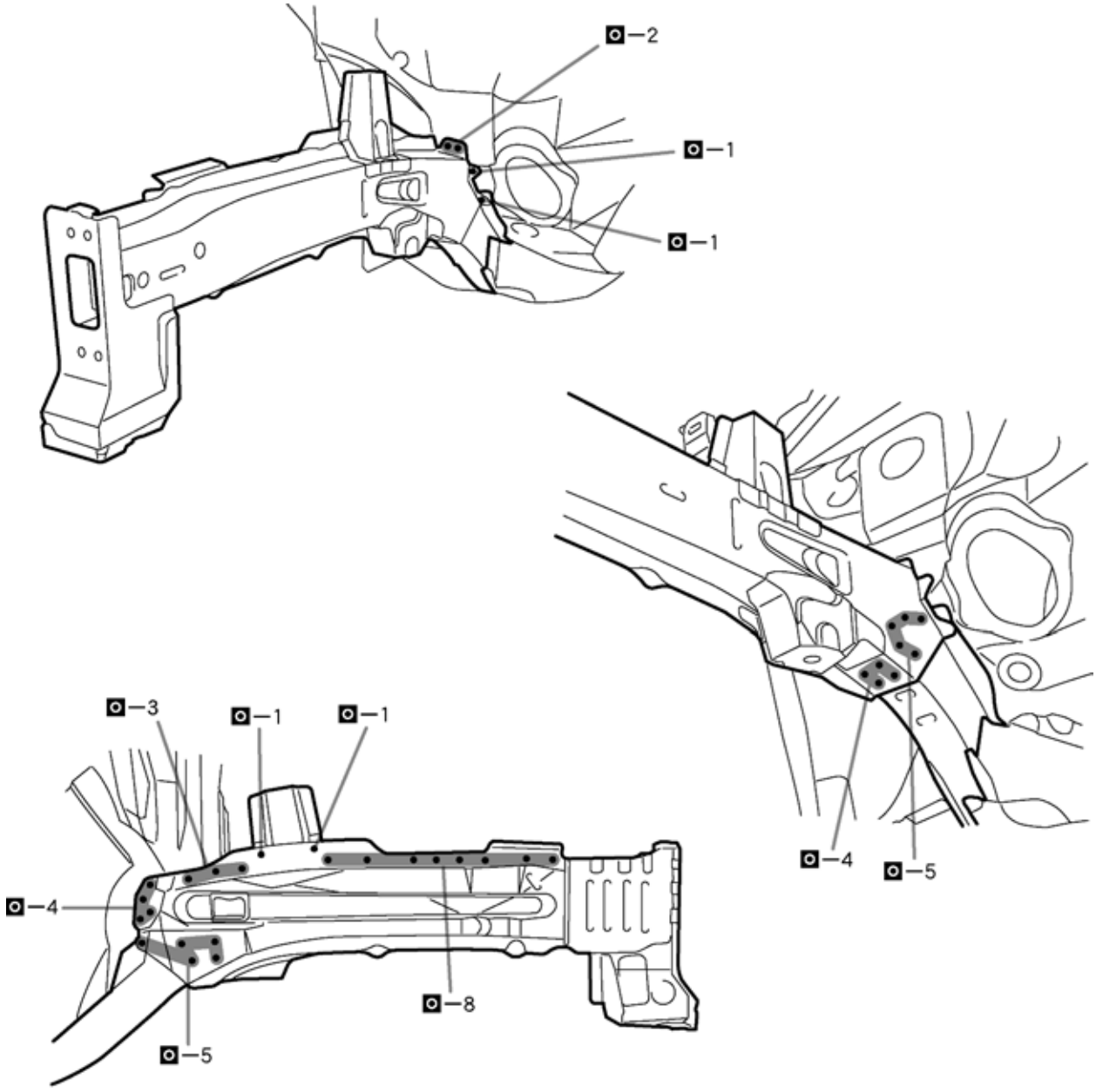
[RH]



F24666

INSTALLATION POINT

1 Remove the front part form a new front side member.



CAUTION

Make sure each measurement is correct, as this part affect the front wheel alignment.

F24667

INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.