FRONT BODY PILLAR (CUT)



F24670A

With the cowl top side panel and cowl top side upper panel removed.

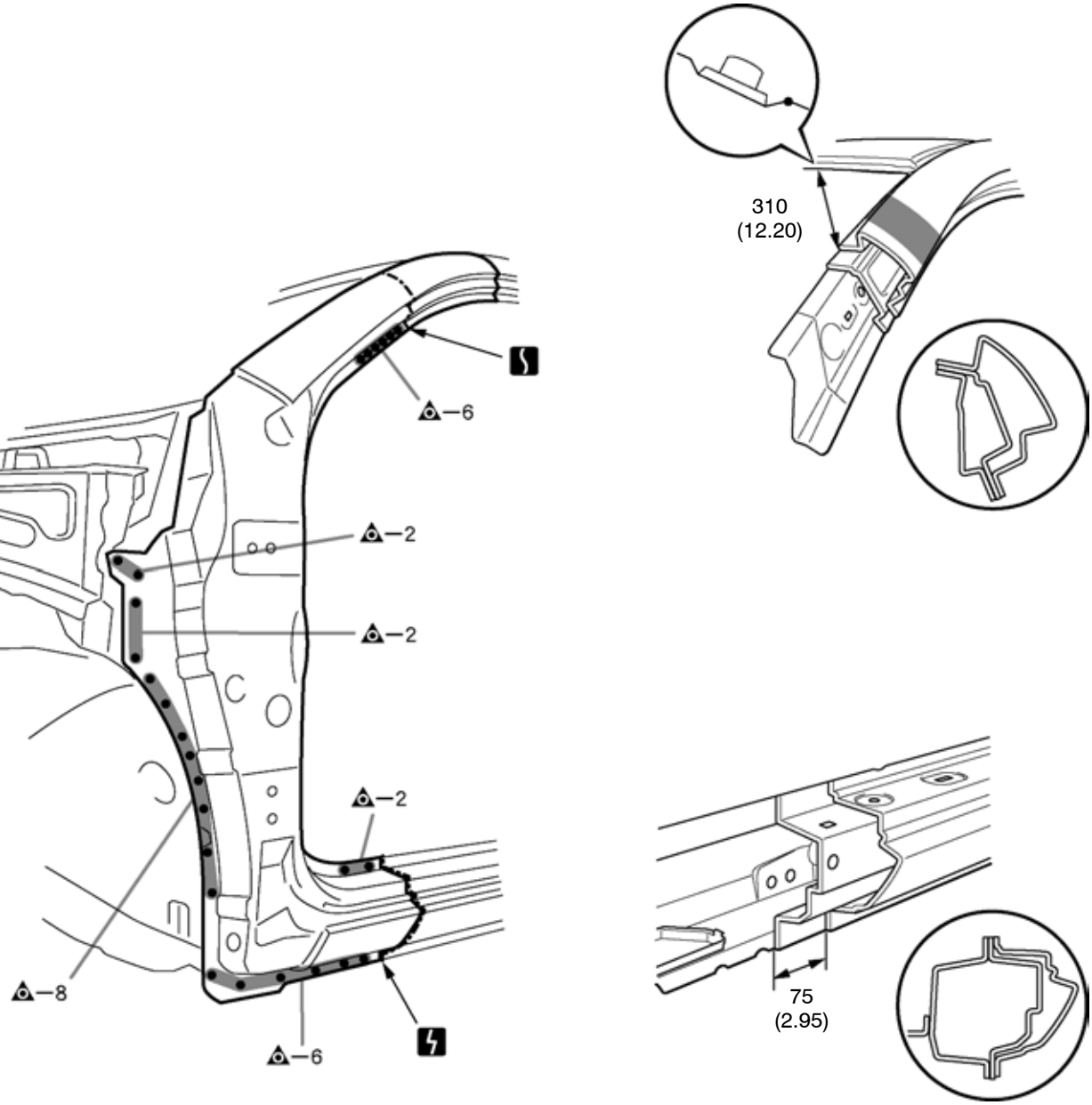
Symbol meaning

: Remove Weld Points : Cut and join Location

: Cut Location for supply parts

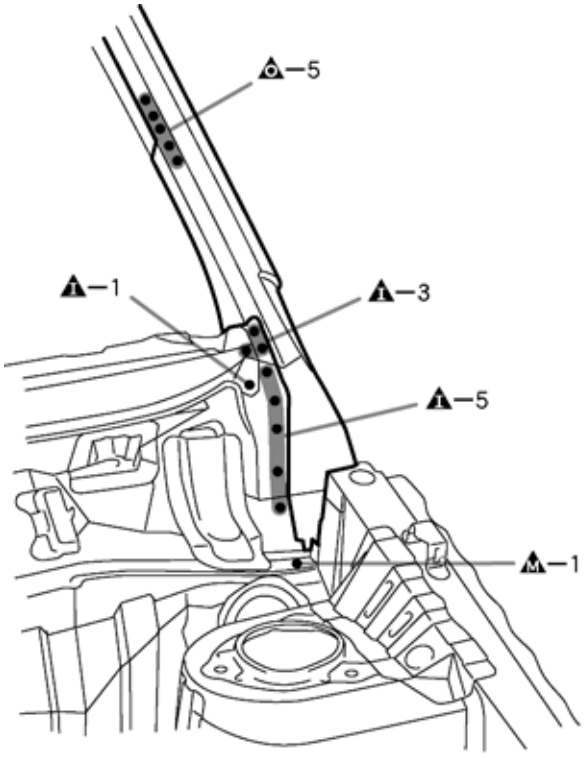
F24670B

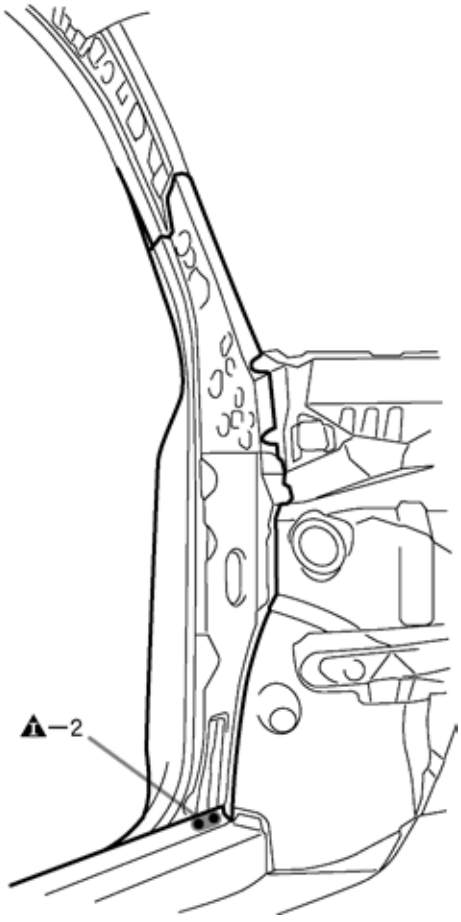
REMOVAL



mm (in.)

F24670





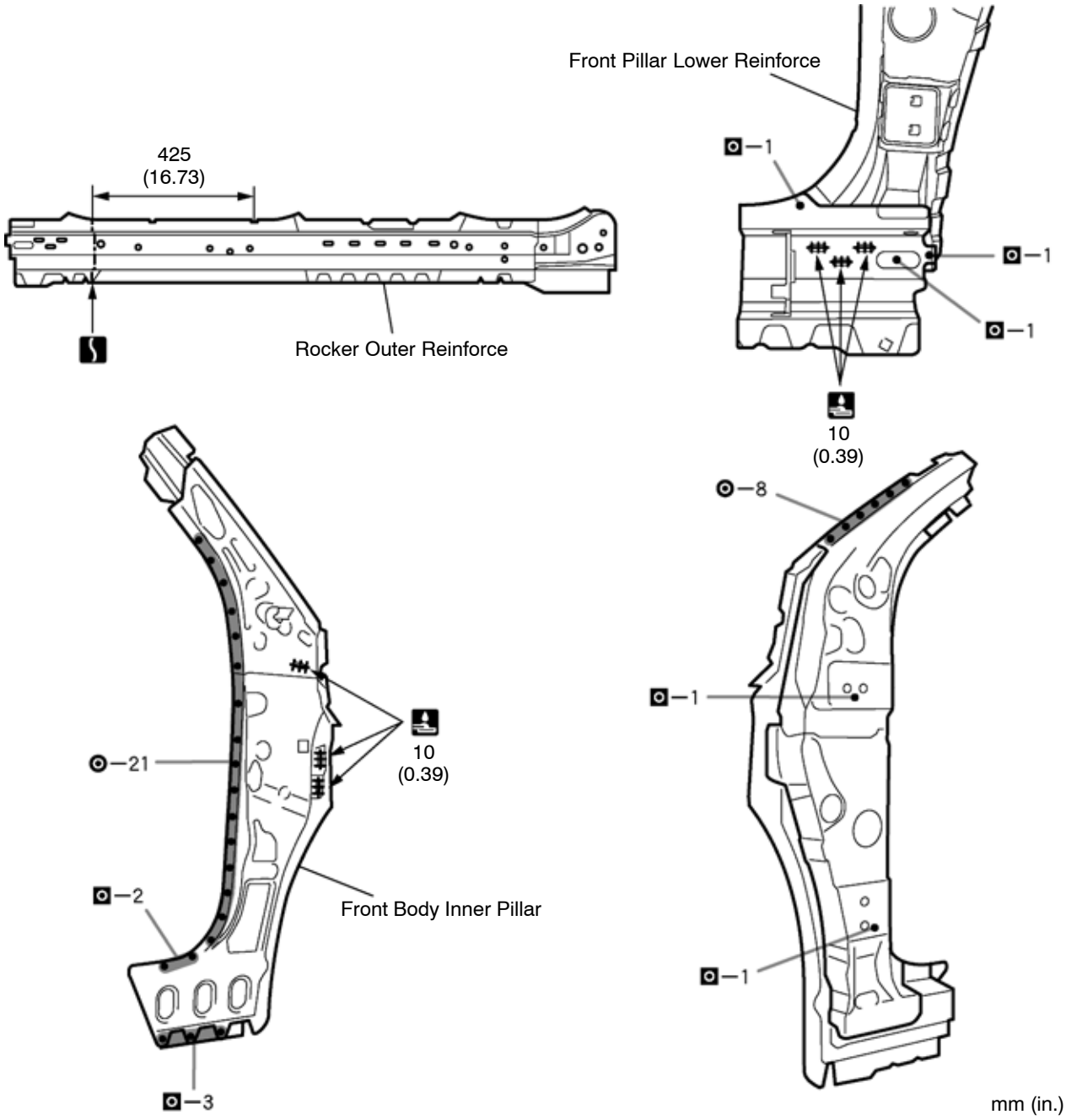
F24671

Symbol meaning

: Cut and join Location : MIG Plug Weld : Spot Weld : Tack Weld : Butt Weld

F24672B

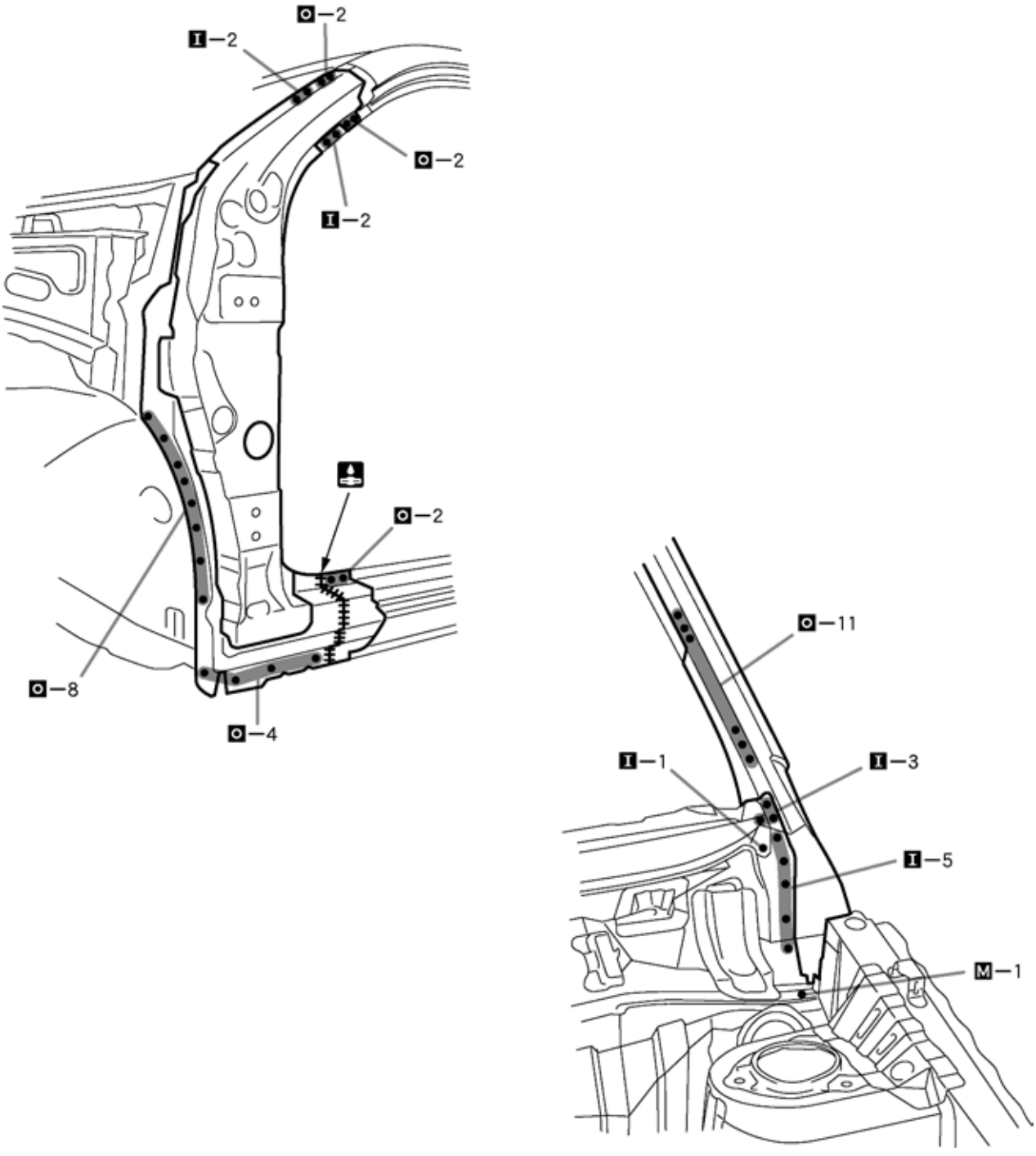
INSTALLATION



F24672

INSTALLATION POINT

1 Before temporarily installing the new parts, weld rocker outer reinforce, front pillar lower reinforcement and front body inner pillar with the standard number of welding points.



INSTALLATION POINT

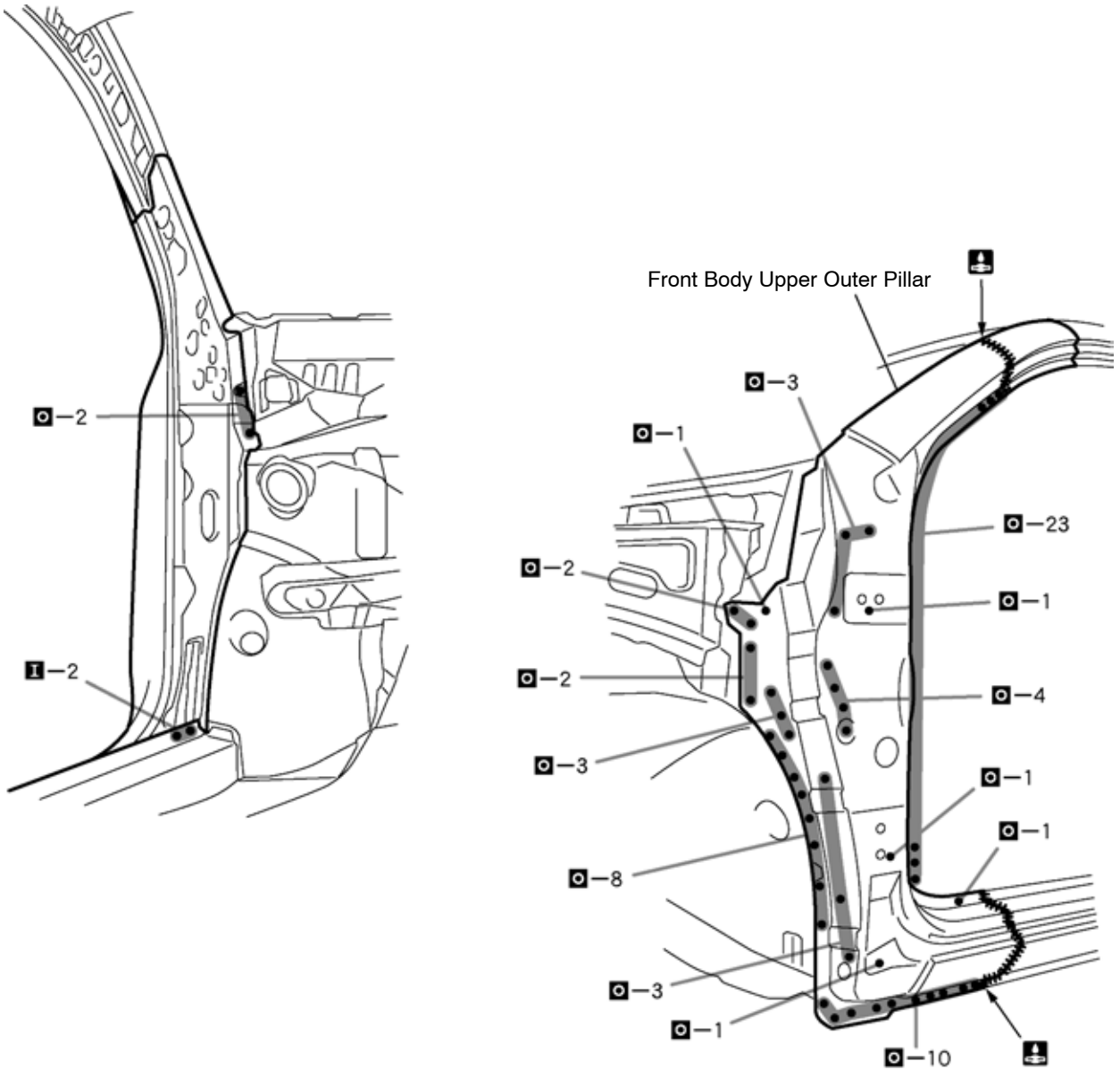
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

Symbol meaning

: Cut and join Location : MIG Plug Weld : Spot Weld : Tack Weld : Butt Weld

F24674B



F24674

INSTALLATION POINT

1 After welding the rocker outer reinforce, front pillar lower reinforcement and front body inner pillar to the vehicle side, install the front body upper outer pillar.
2 After welding, apply the polyurethane foam to the corresponding parts. (See the paint·coating)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.