CENTER BODY PILLAR (CUT): Long Body



F24679A

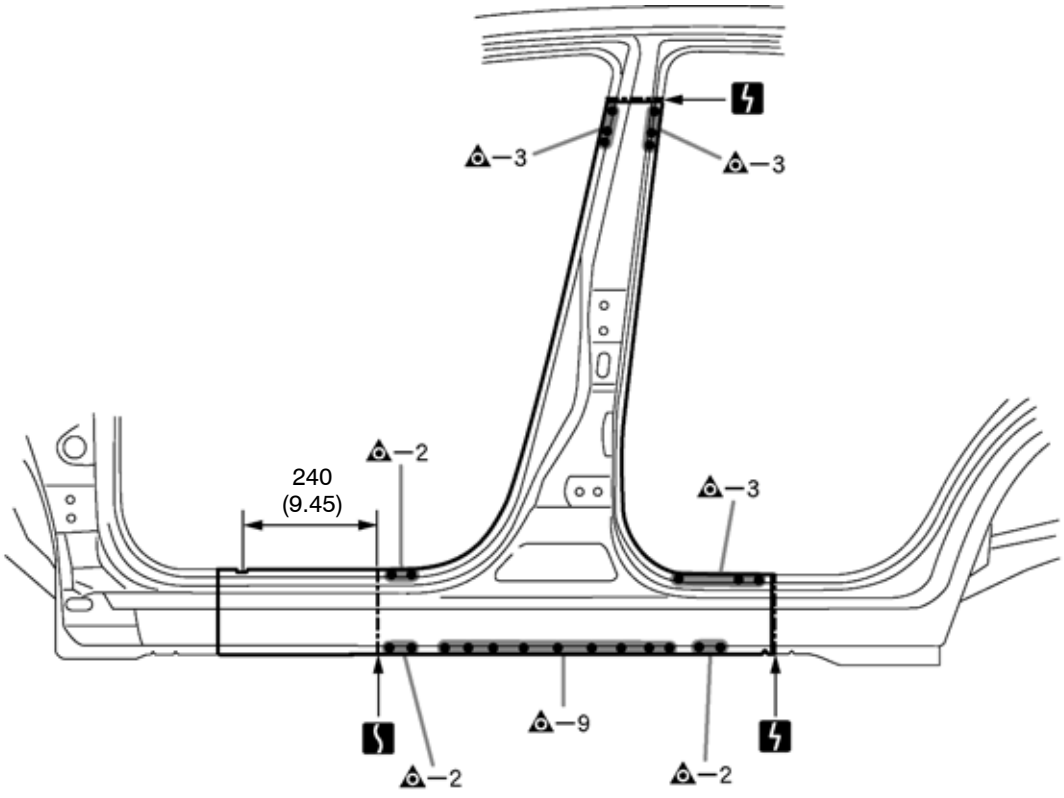
Symbol meaning

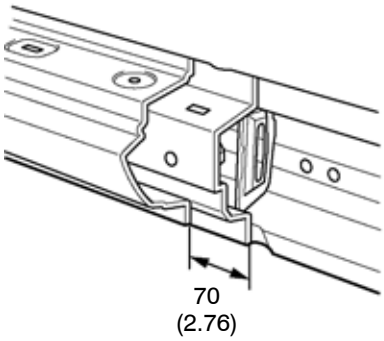
: Remove Weld Points : Cut and join Location

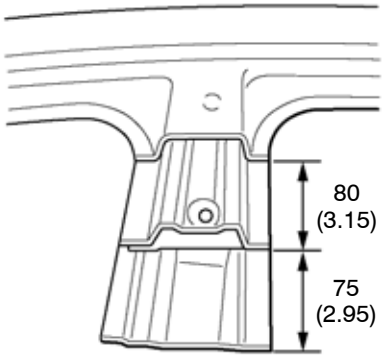
: Cut Location for Supply parts : Cut with disc sander, etc.

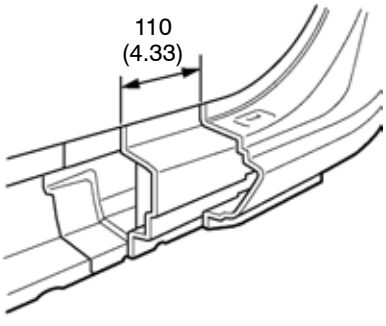
F24679A

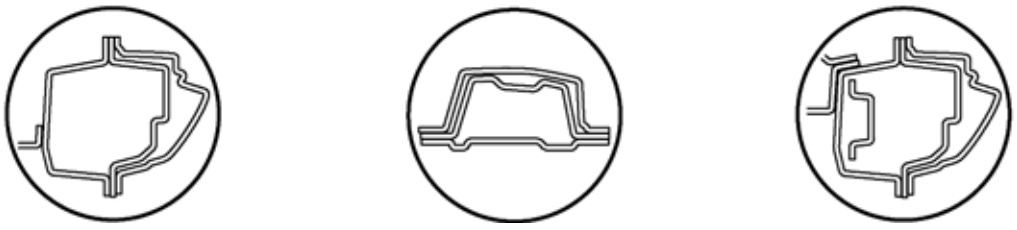
REMOVAL











mm (in.)

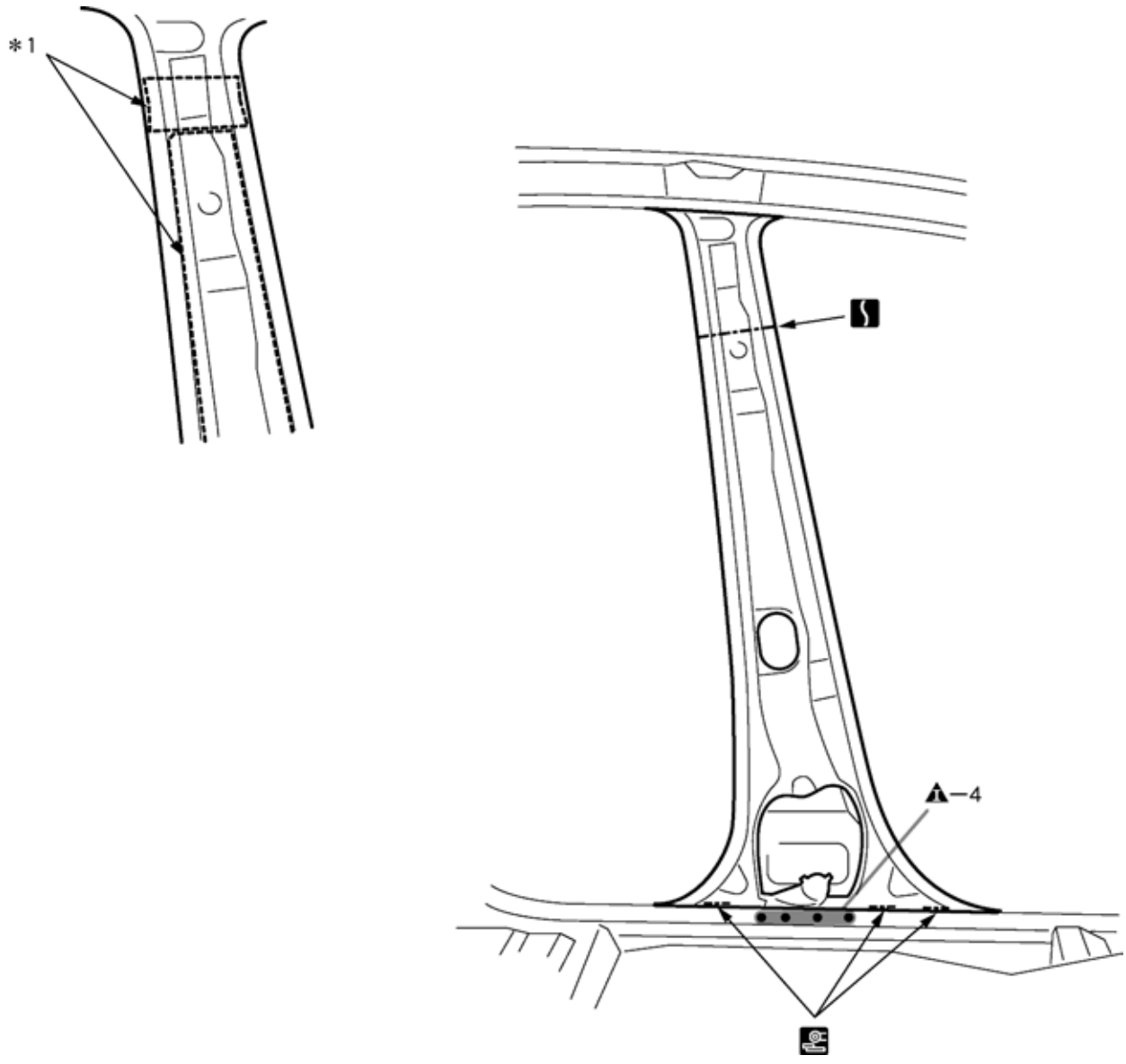
F24679

Symbol meaning

: Remove Weld Points : Cut and join Location

: Cut Location for Supply parts : Cut with disc sander, etc.

F24680B



F24680

REMOVAL POINT

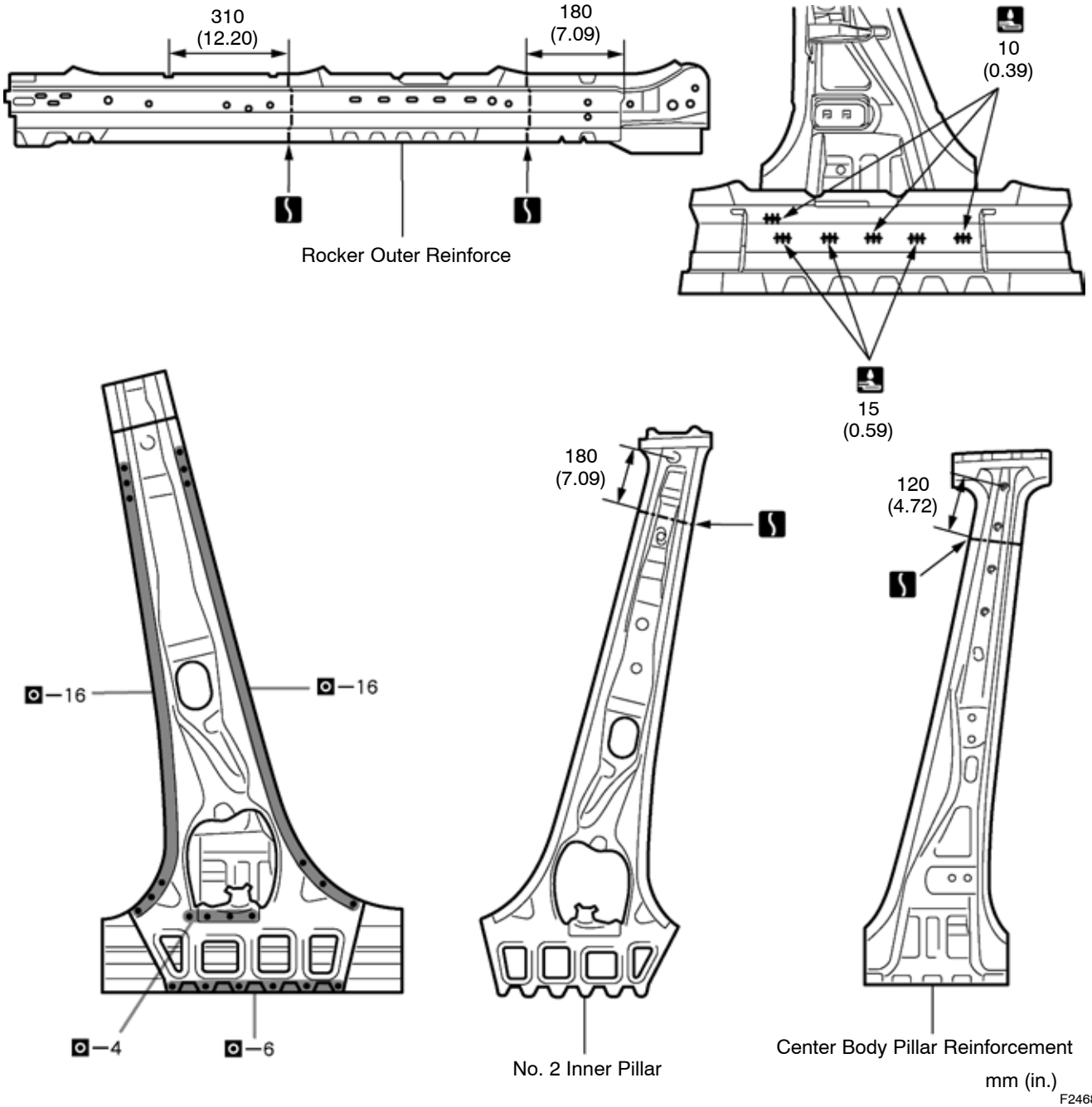
1 *1: Take care not to damage the internal reinforcement.

Symbol meaning

: Cut and join Location : MIG Plug Weld : Tack Weld : Butt Weld

F24681B

INSTALLATION



F24681

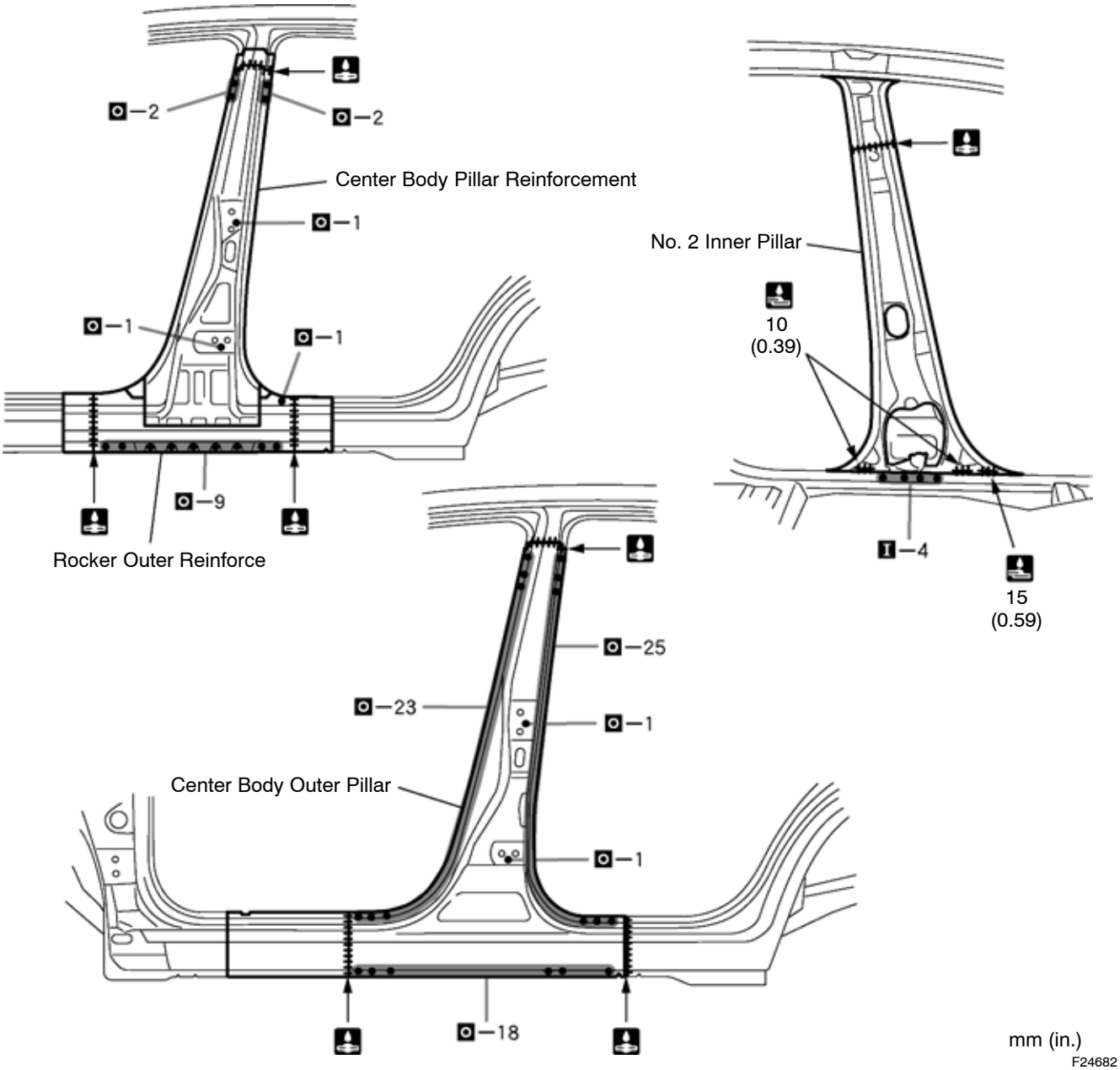
INSTALLATION POINT

1 Before temporarily installing the new parts, weld the rocker outer reinforce, center body pillar reinforcement and No. 2 inner pillar with the standard number of welding points.

Symbol meaning

: Cut and join Location : MIG Plug Weld : Tack Weld : Butt Weld

F24682B



F24682

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply the polyurethane foam to the corresponding parts. (See the paint·coating)
4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.
6 After welding, the rocker outer reinforce, center body pillar reinforcement and No. 2 inner pillar to the vehicle side, install the center body outer pillar.