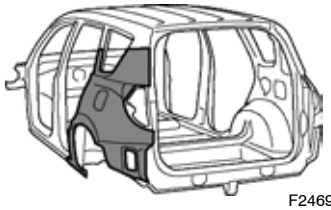
QUARTER PANEL (CUT): Long Body



F24696A

Symbol meaning

: Remove Weld Points

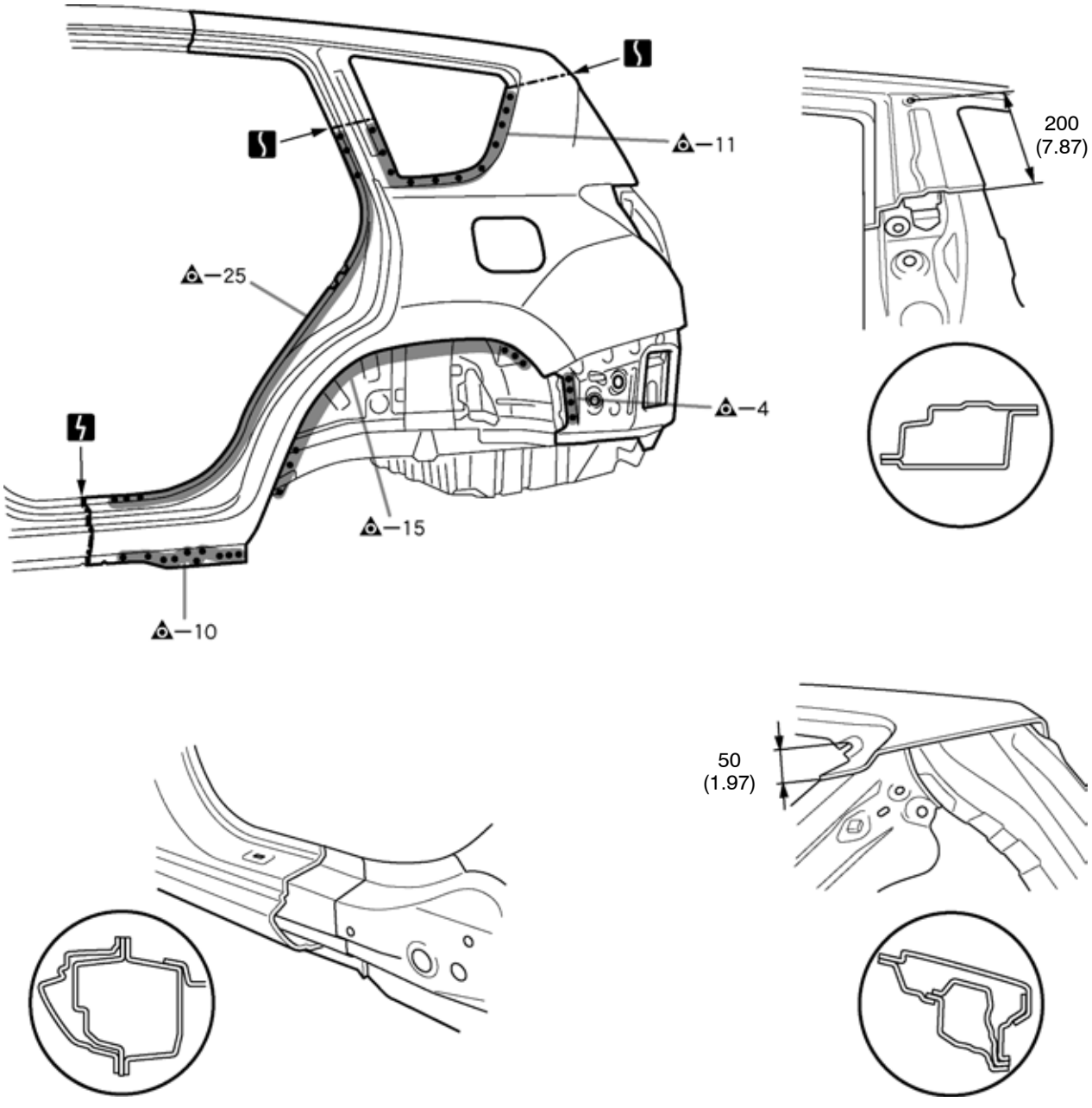
: Cut and Join Location

: Cut with disc sander, etc.

: Cut Location for Supply Parts

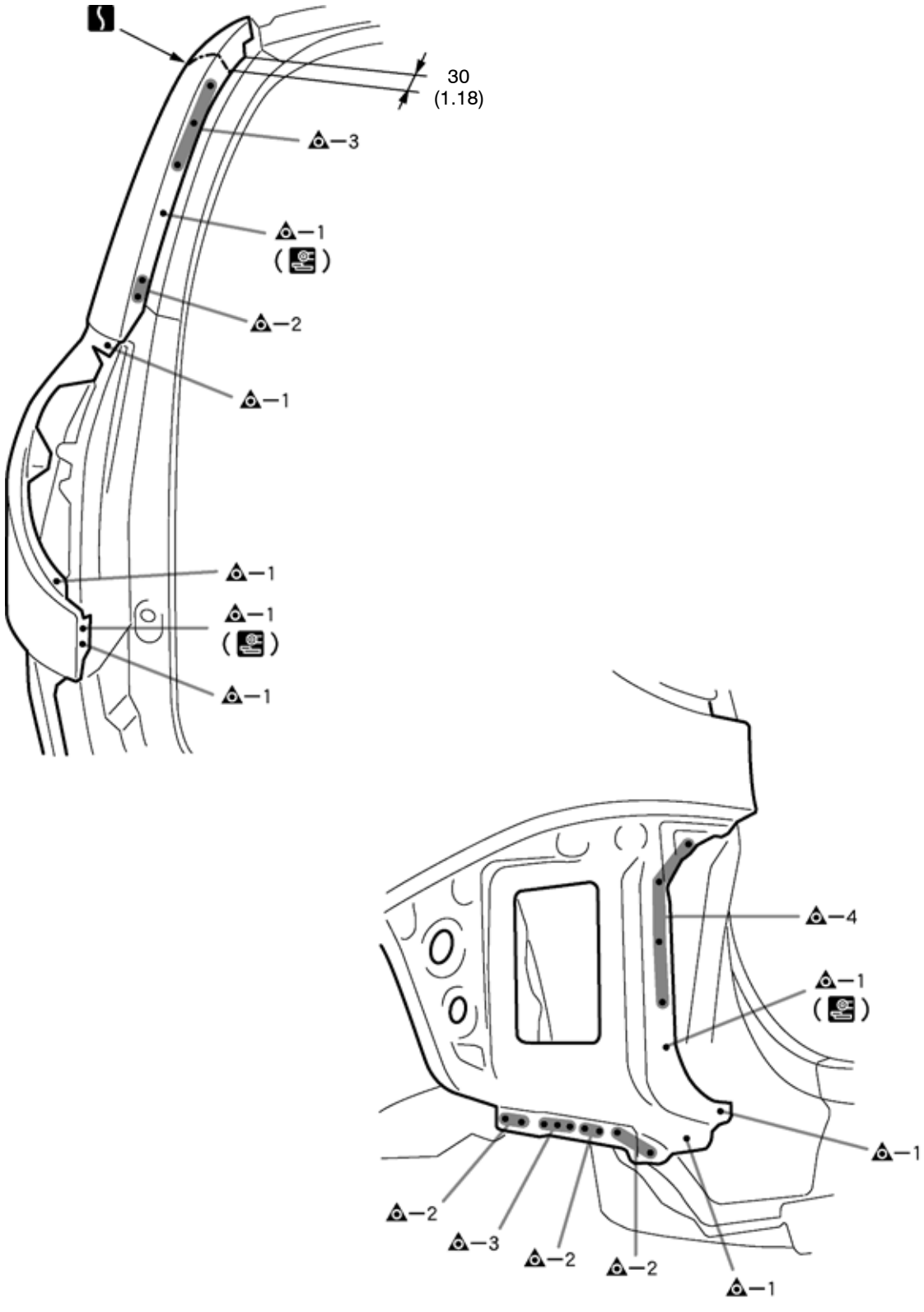
F24696B

REMOVAL



mm (in.)

F24696



mm (in.)

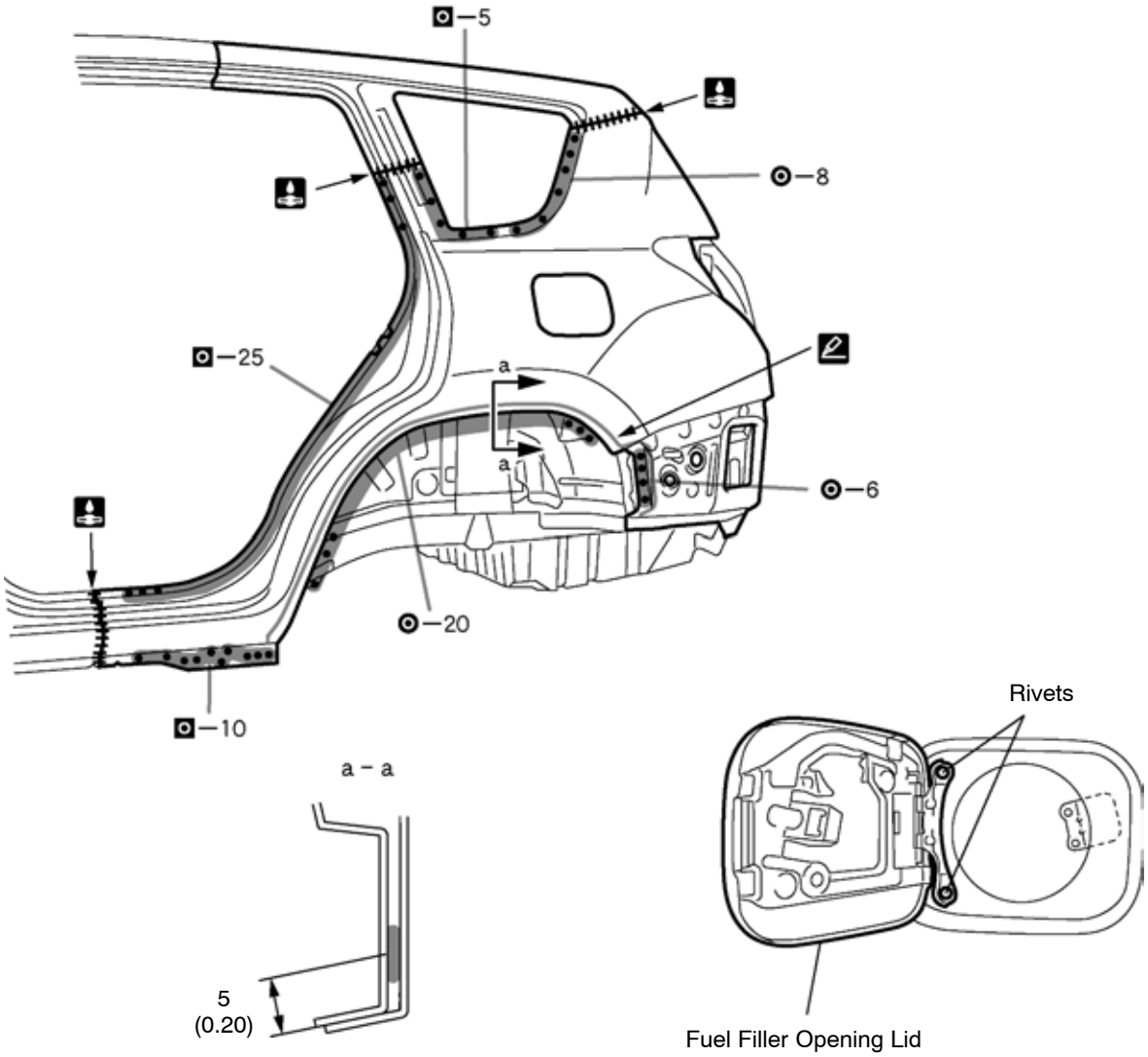
F24697

Symbol meaning

: MIG Plug Weld : Spot Weld : Butt Weld : Body Sealer

F24698B

INSTALLATION



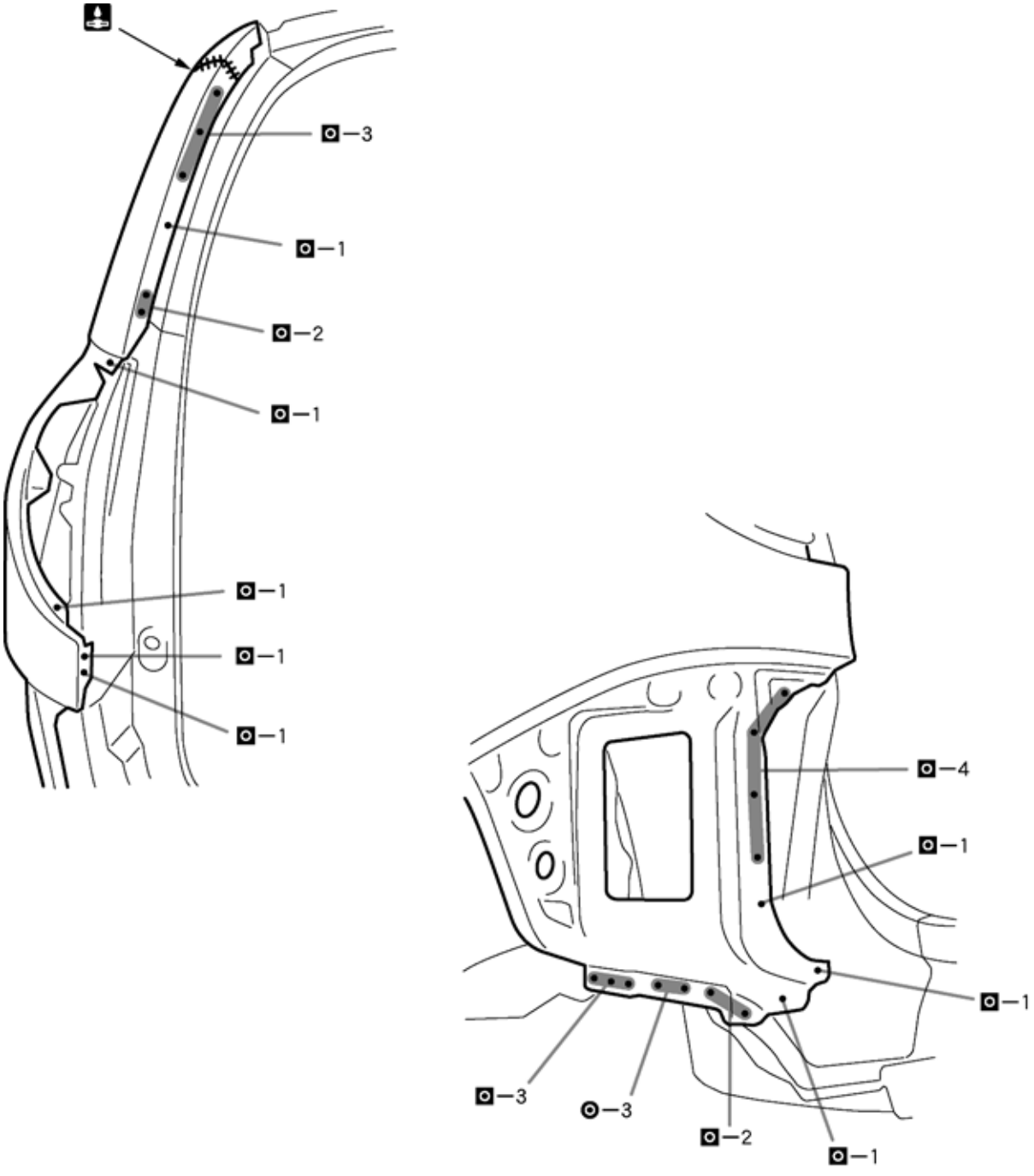
F24698

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Before temporarily installing the new parts, apply body sealer to the wheel arch.
HINT:
1) Apply body sealer evenly about 5 mm (0.20 in.) from the flange, avoiding any oozing.
2) Apply sealer evenly, about 3–4 mm (0.12–0.16 in.) in diameter.

3 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)



F24699

INSTALLATION POINT

1 After welding, apply the polyurethane foam to the corresponding parts. (See the paint·coating)
2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.