QUARTER WHEEL HOUSING OUTER PANEL (ASSY): Long Body


F24704A

With the quarter panel removed.

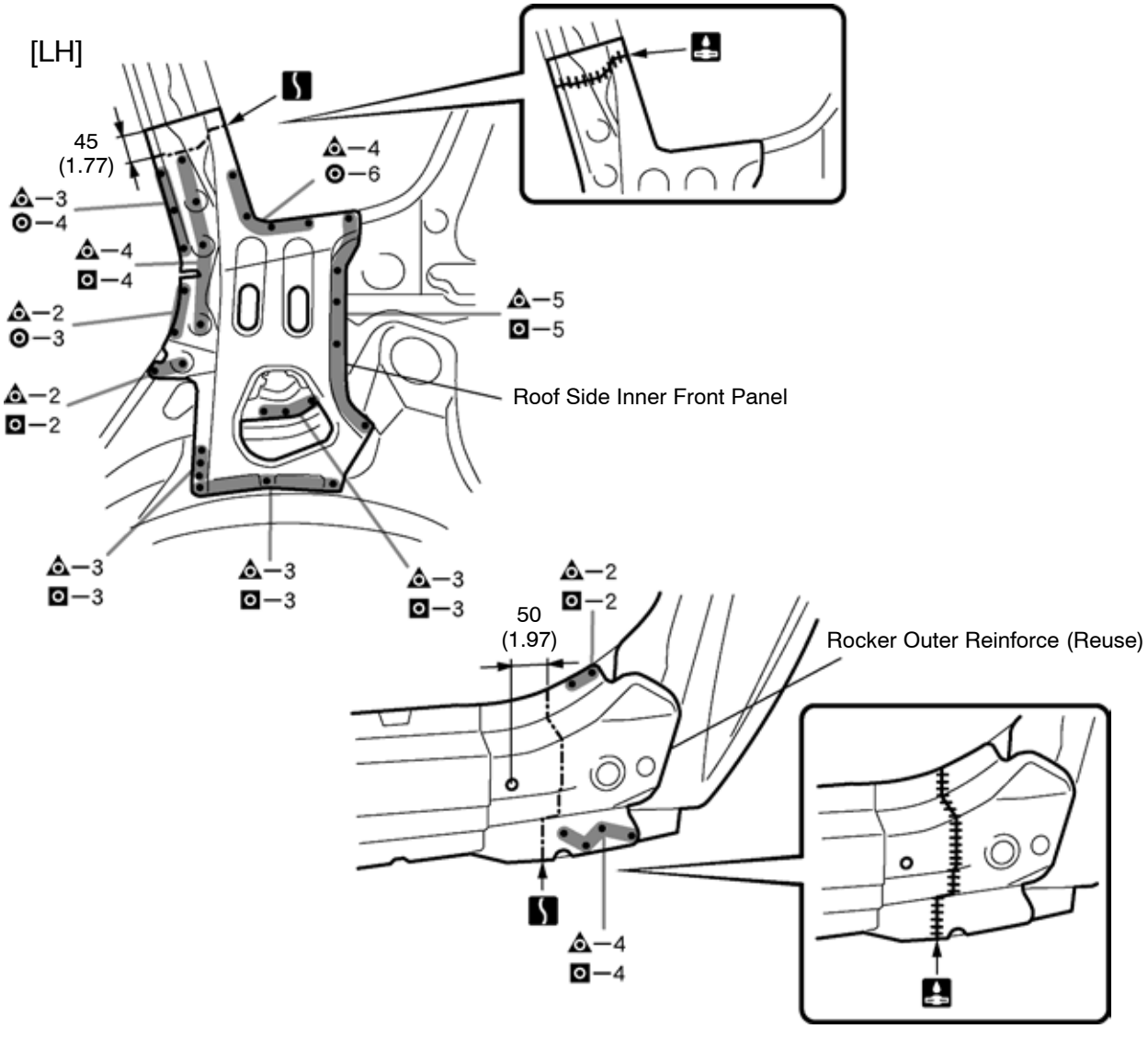
Symbol meaning

REMOVAL : Remove Weld Points : Cut and Join Location

INSTALLATION : MIG Plug Weld : Spot Weld : Butt Weld

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REMOVAL·INSTALLATION



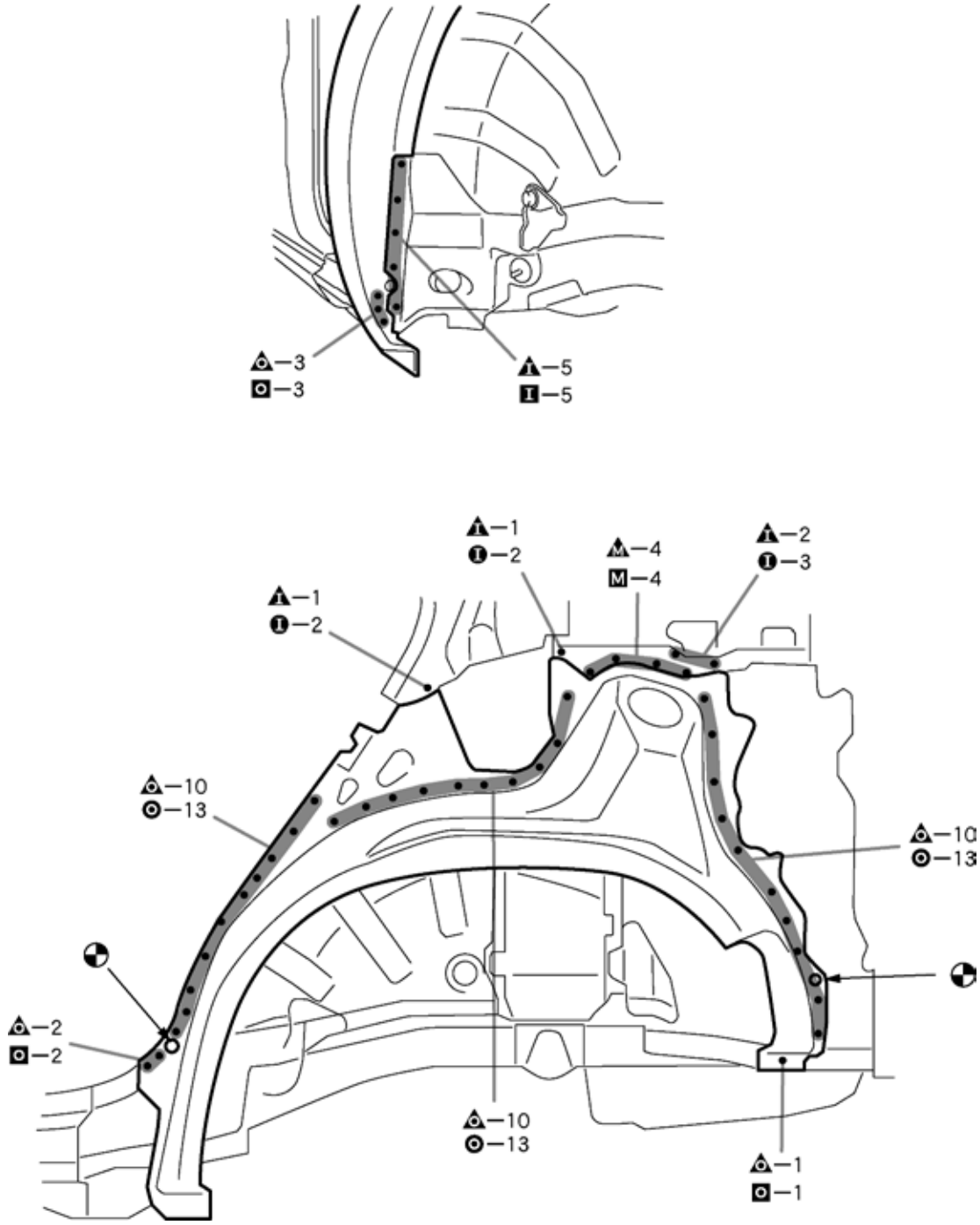
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REMOVAL POINT

1 After removing the roof side inner front panel and rocker outer reinforce, remove the quarter wheel housing outer panel.

INSTALLATION POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the roof side inner front panel and rocker outer reinforce.



INSTALLATION POINT

1 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)

2 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

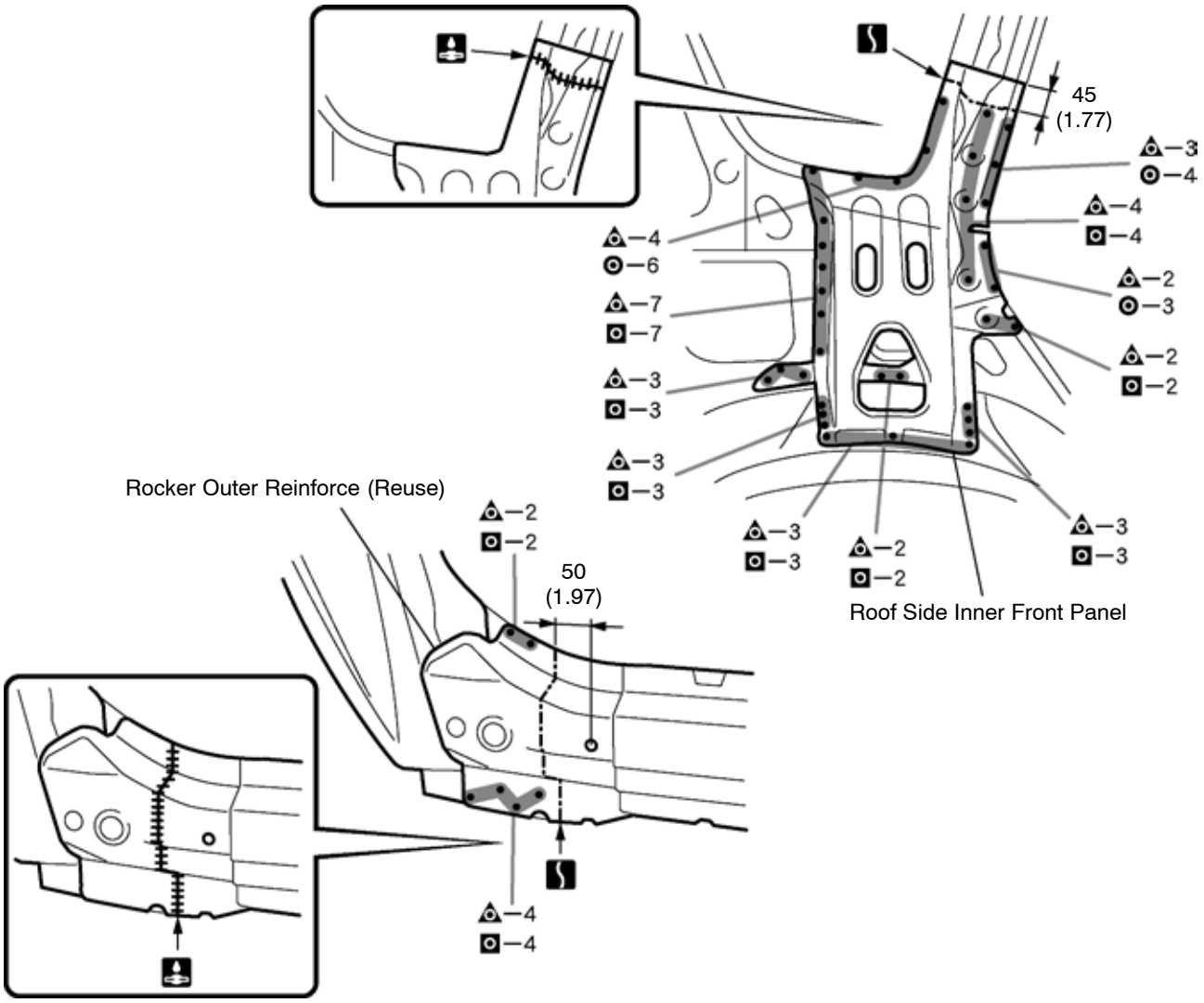
Symbol meaning

REMOVAL : Remove Weld Points : Cut and Join Location

INSTALLATION : MIG Plug Weld : Spot Weld : Butt Weld

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[RH]



mm (in.)

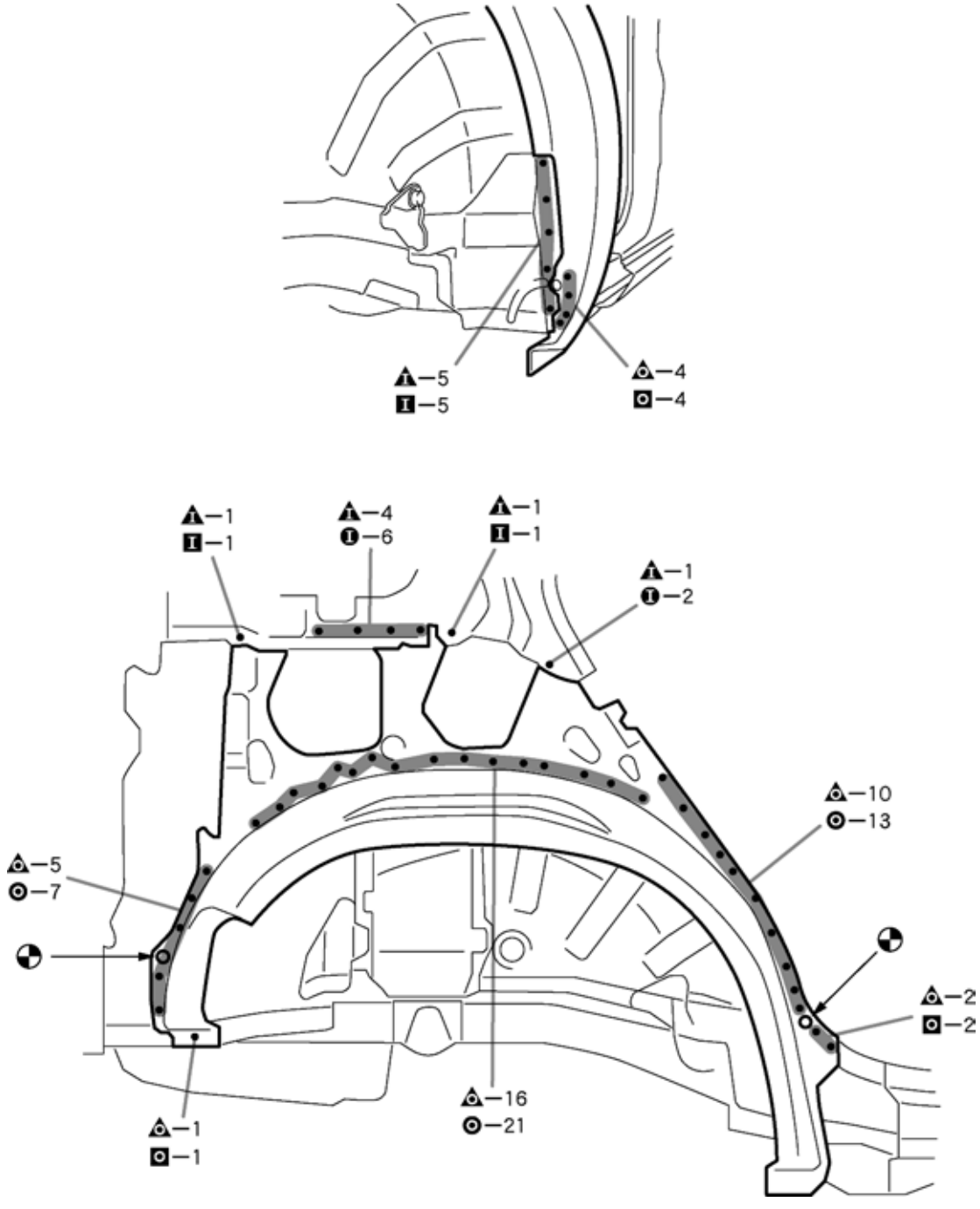
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REMOVAL POINT

1 After removing the roof side inner front panel and rocker outer reinforce, remove the quarter wheel housing outer panel.

INSTALLATION POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the roof side inner front panel and rocker outer reinforce.



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INSTALLATION POINT

1 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
2 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.