BACK DOOR OPENING TROUGH (ASSY)



F24711A

With the quarter panel and body lower back outer panel removed.

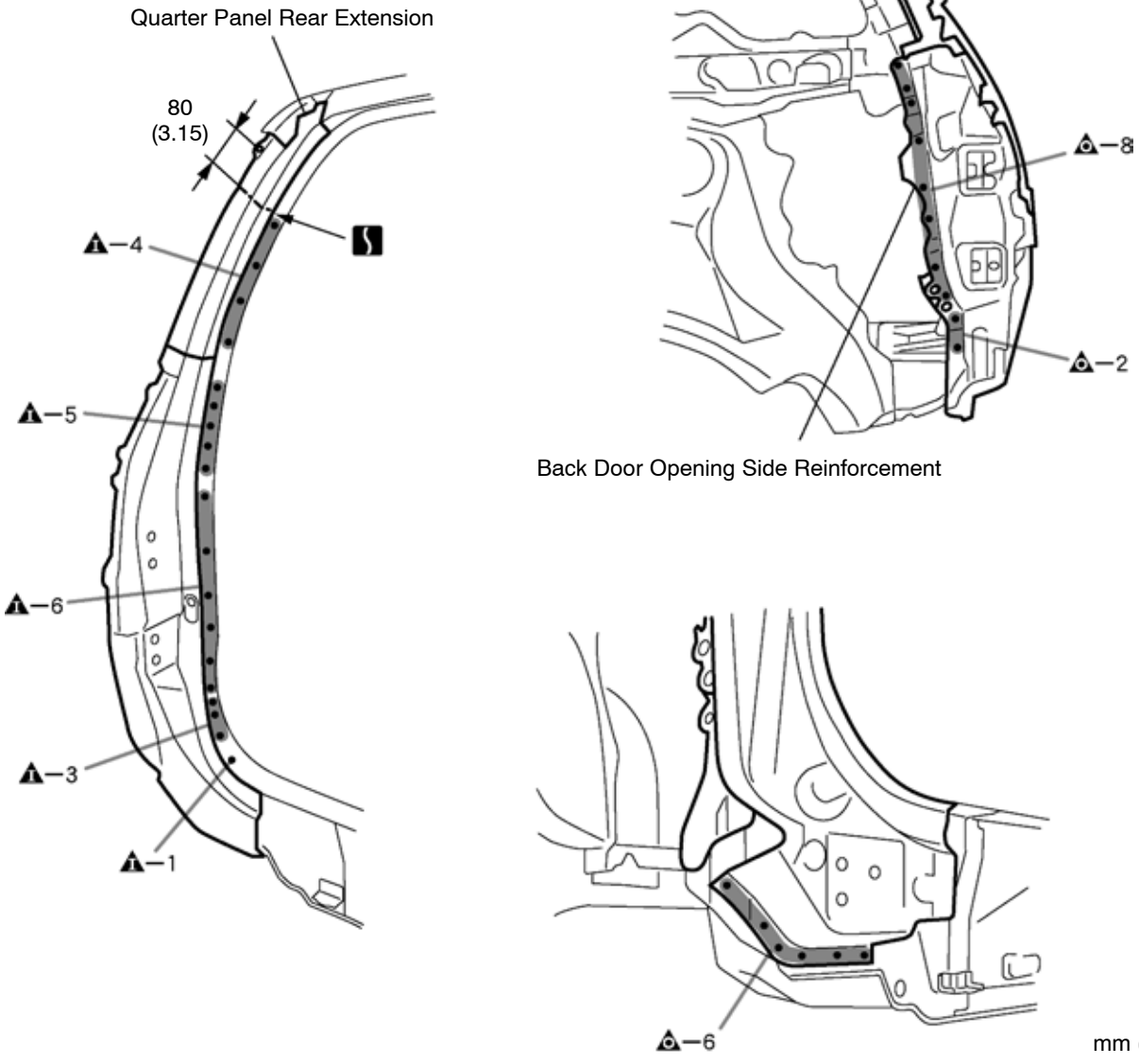
Symbol meaning

: Remove Weld Points : Cut and Join Location

F24711B

REMOVAL

[LH]



F24711

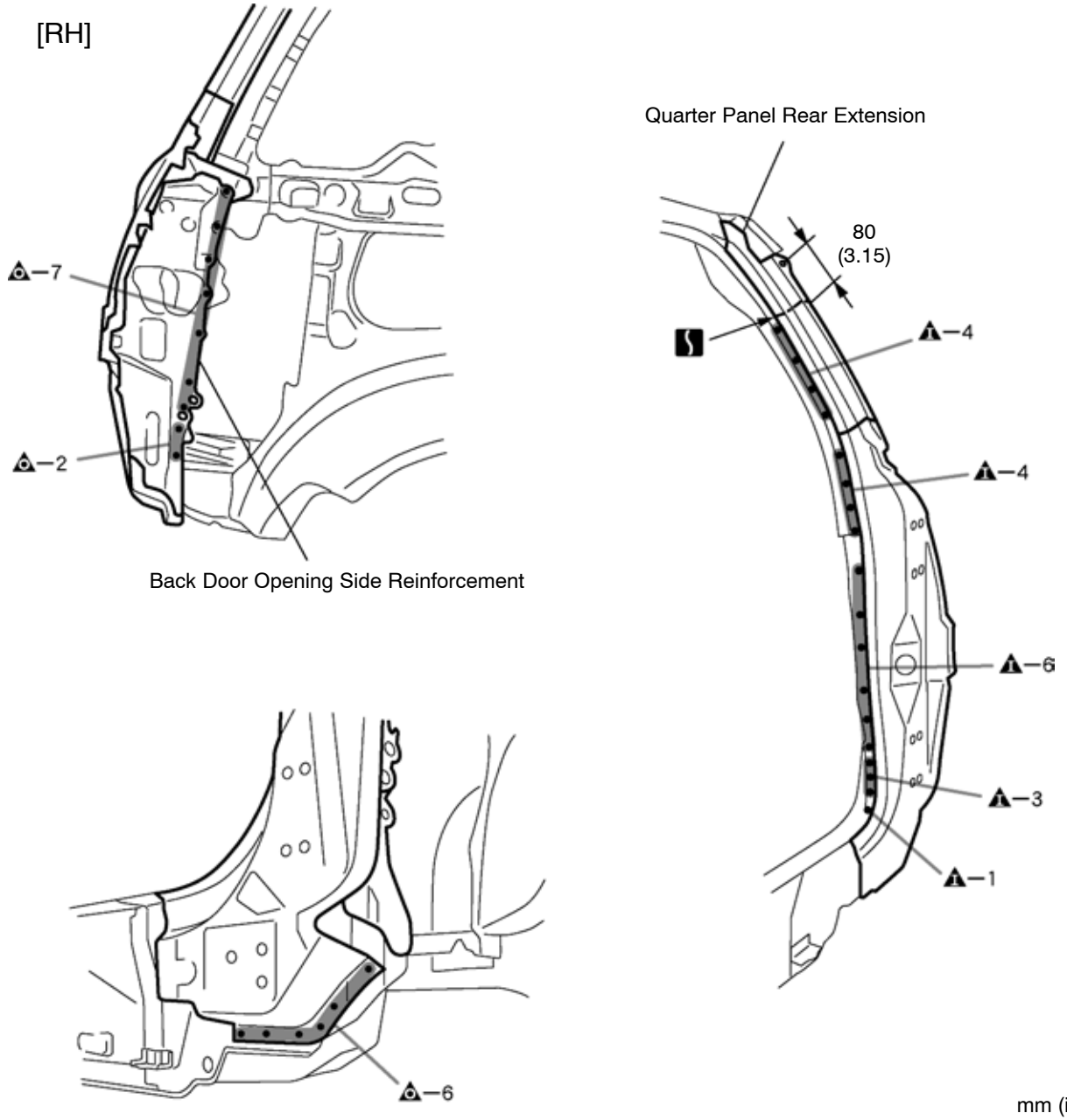
REMOVAL POINT

1 Remove the back door opening side reinforcement and quarter panel rear reinforcement at the same time.

Symbol meaning

: Remove Weld Points : Cut and Join Location

F24712B



F24712

REMOVAL POINT

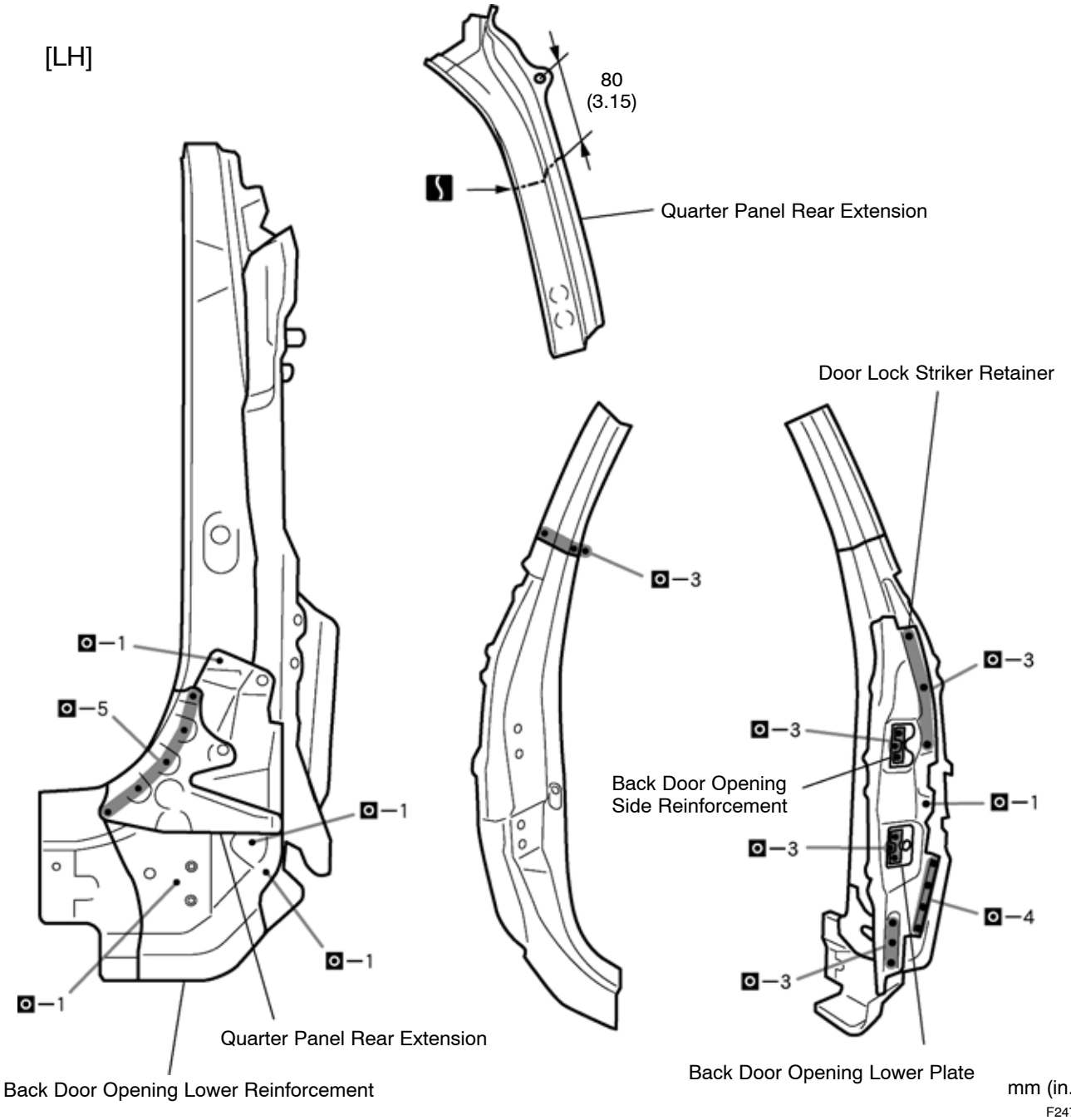
1 Remove the back door opening side reinforcement and quarter panel rear reinforcement at the same time.

Symbol meaning

: Cut and Join Location : MIG Plug Weld : Butt Weld

F24713B

INSTALLATION



F24713

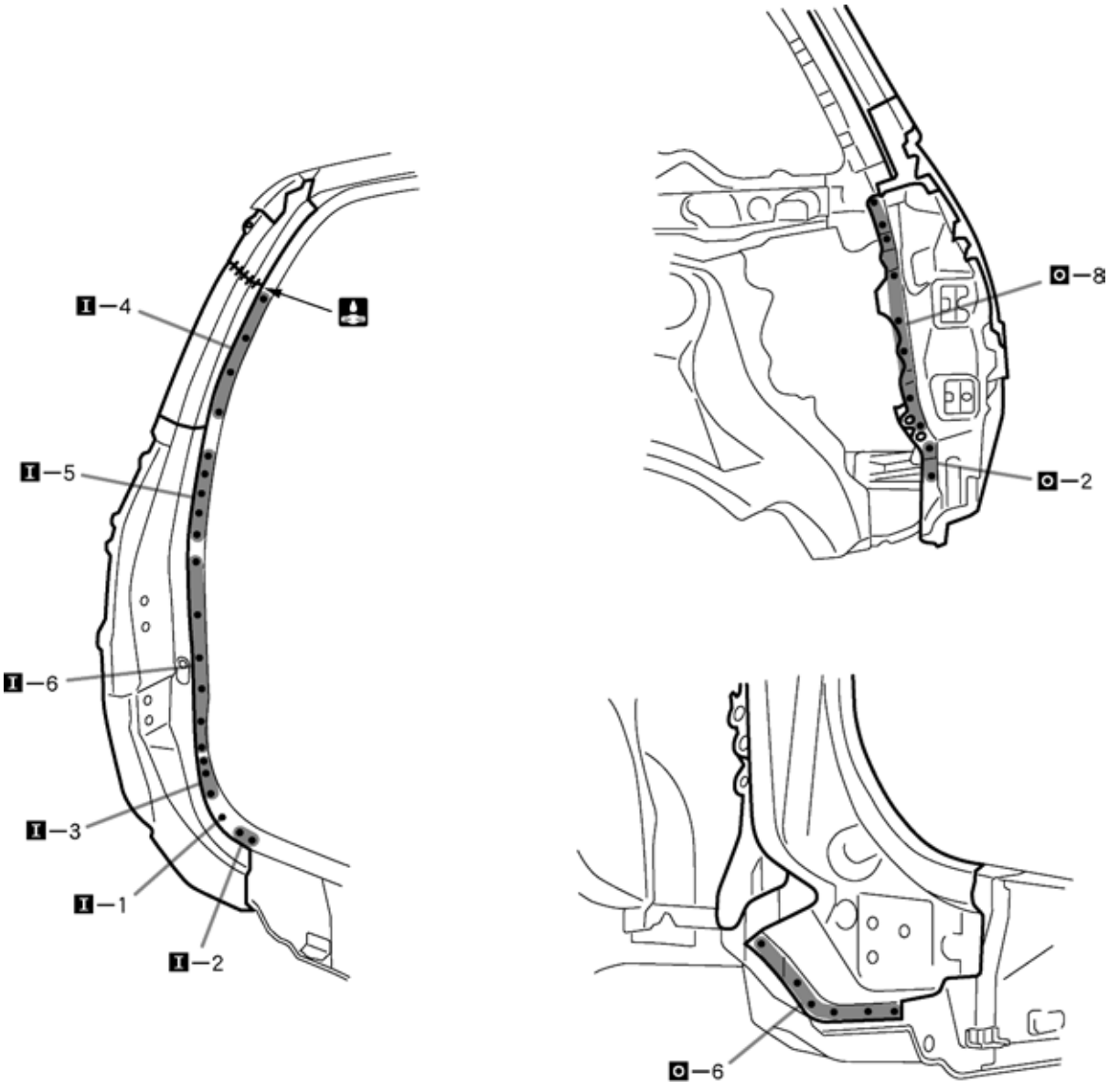
INSTALLATION POINT

1 Before temporarily installing the new parts, weld the back door opening lower reinforcement, quarter panel rear lower extension, quarter panel rear extension, back door opening side reinforcement, door lock striker retainer and back door opening lower plate with the standard number of welding points.

Symbol meaning

: Cut and Join Location : MIG Plug Weld : Butt Weld

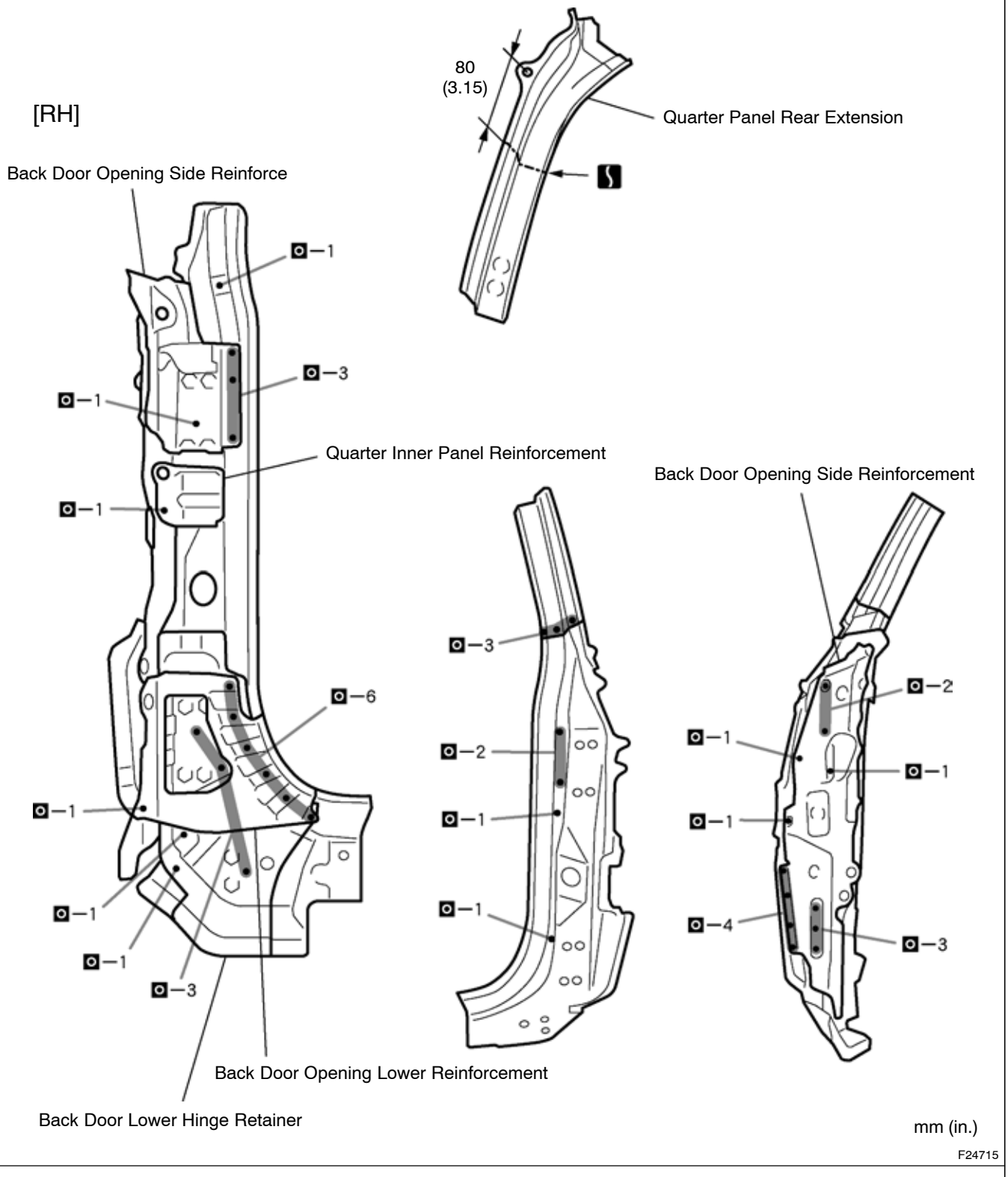
F24714B



F24714

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



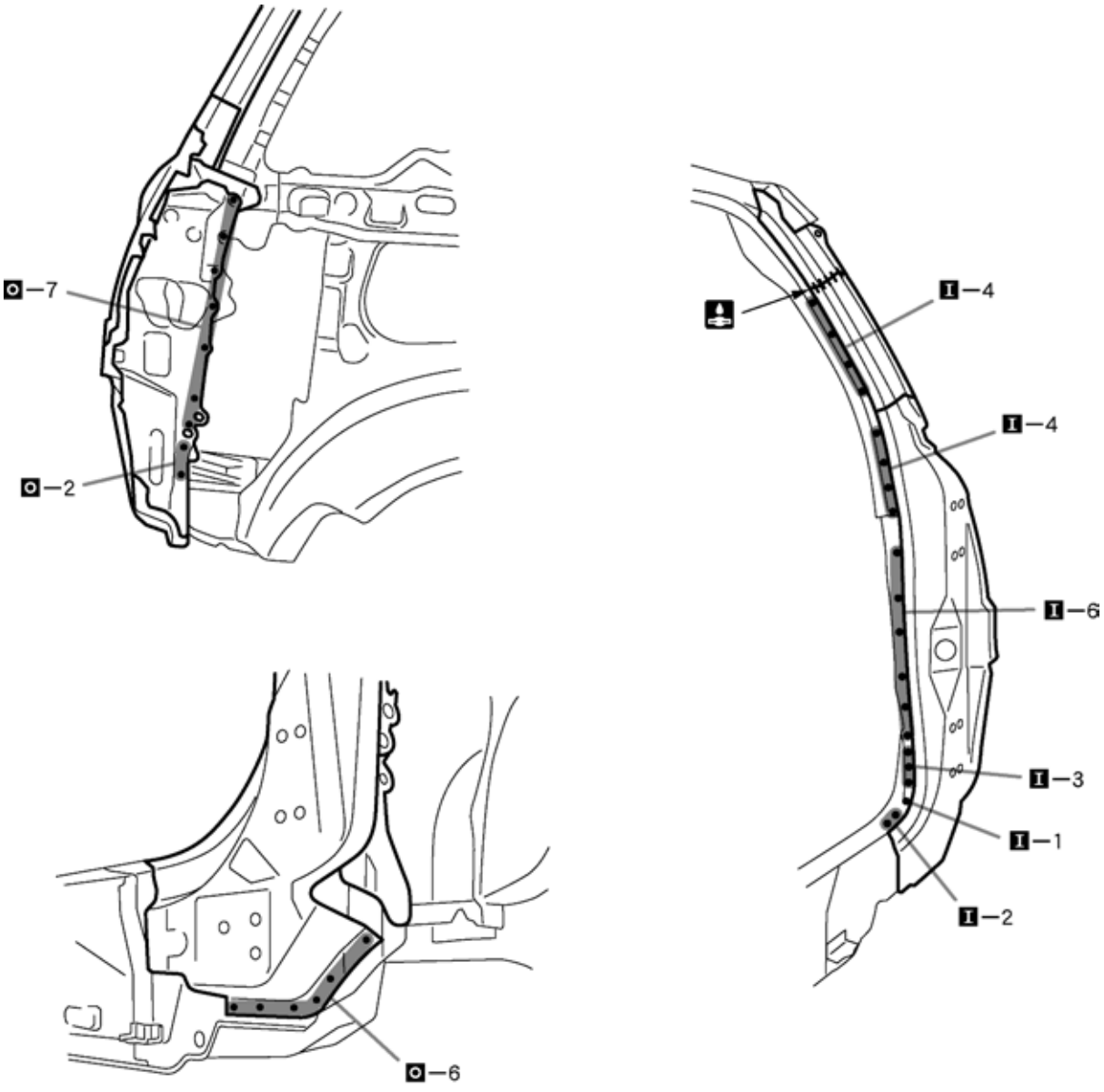
INSTALLATION POINT

1 Before temporarily installing the new parts, weld the back door opening side reinforce, quarter inner panel reinforcement, back door lower hinge retainer, back door opening lower reinforcement, quarter panel rear extension and back door opening side reinforcement with the standard number of welding points.

Symbol meaning

: Cut and Join Location : MIG Plug Weld : Butt Weld

F24716B



F24716

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.