REAR FLOOR PAN (ASSY): Long Body



F24721A

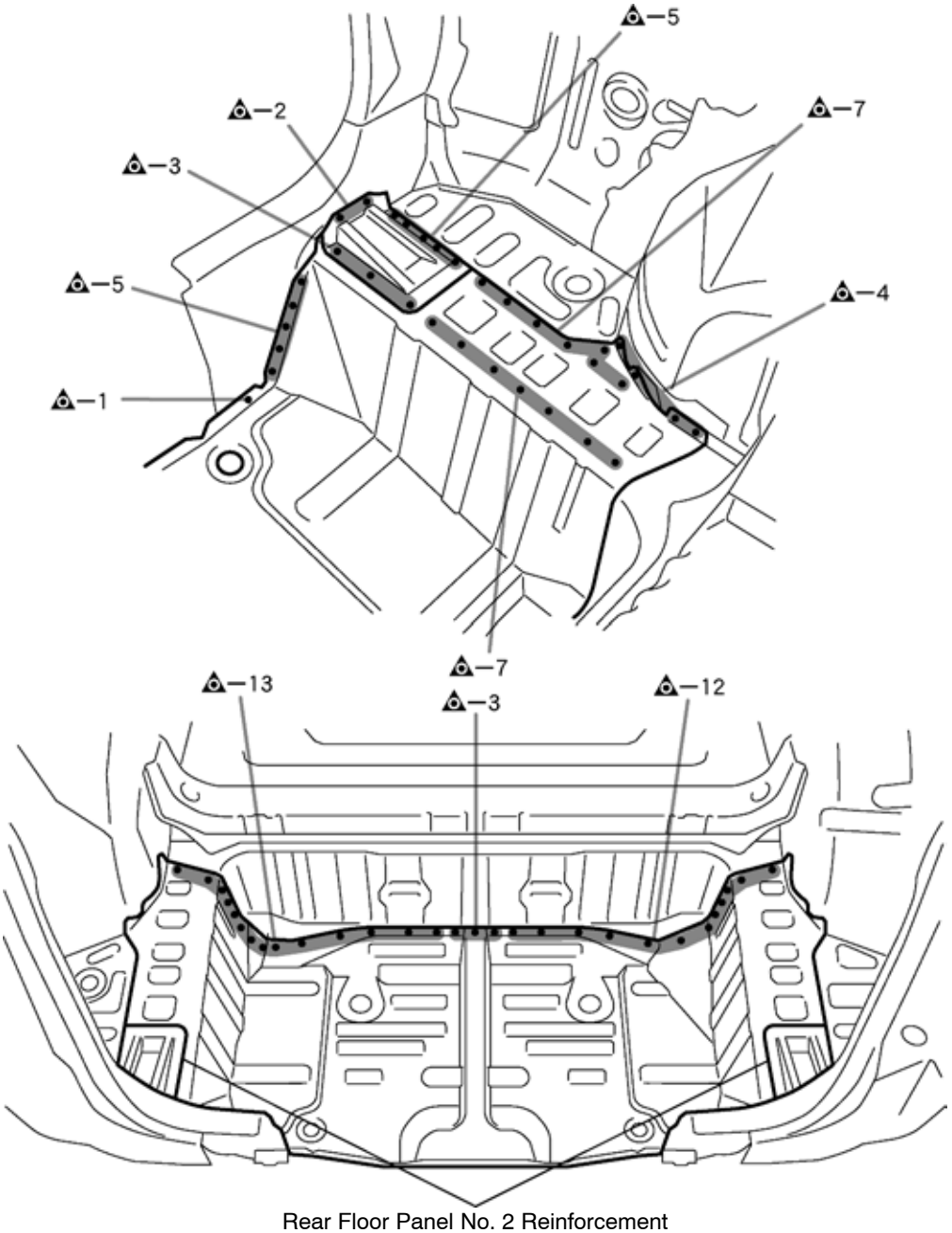
With the body lower back inner panel removed.

Symbol meaning

: Remove Weld Points

F24721B

REMOVAL



Rear Floor Panel No. 2 Reinforcement

F24721

REMOVAL POINT

1 Remove the rear floor panel No. 2 reinforcement at the same time.

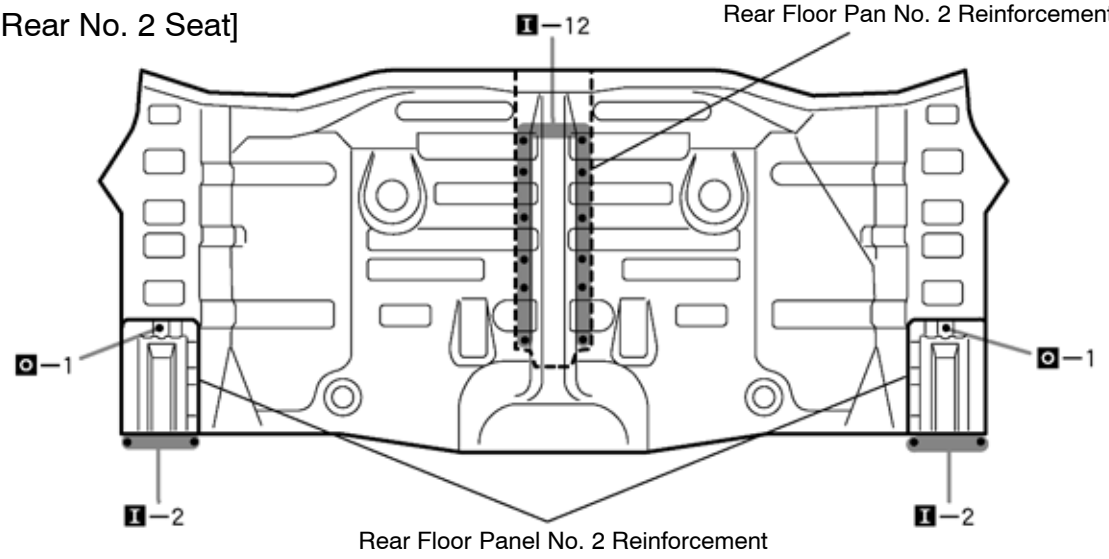
Symbol meaning

O I : MIG Plug Weld

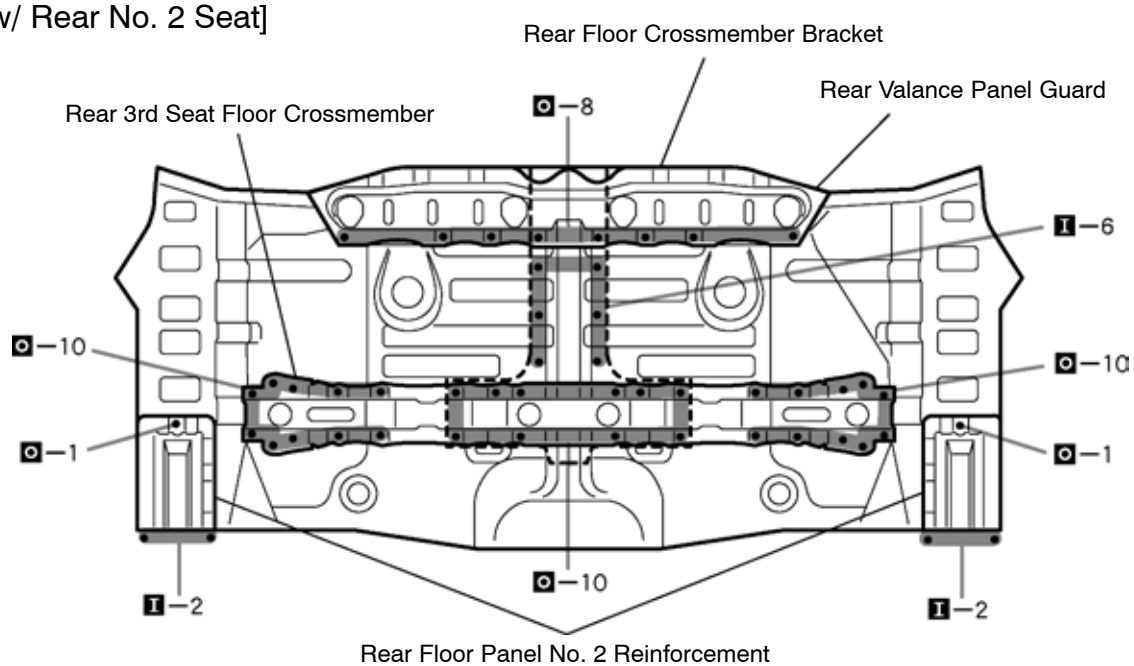
F24722B

INSTALLATION

[w/o Rear No. 2 Seat]



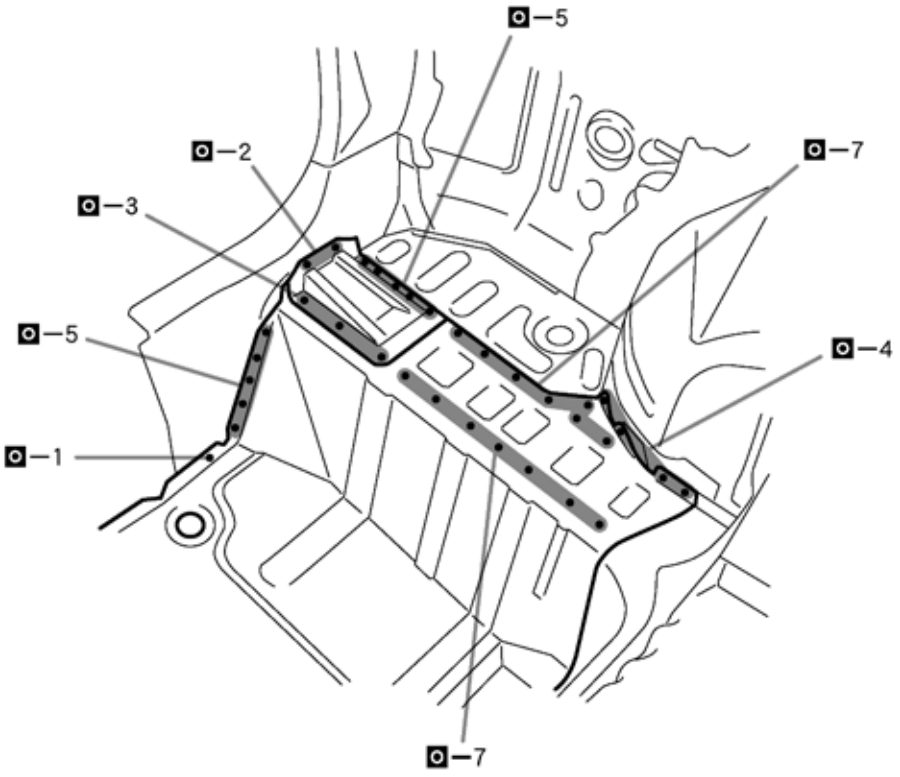
[w/ Rear No. 2 Seat]

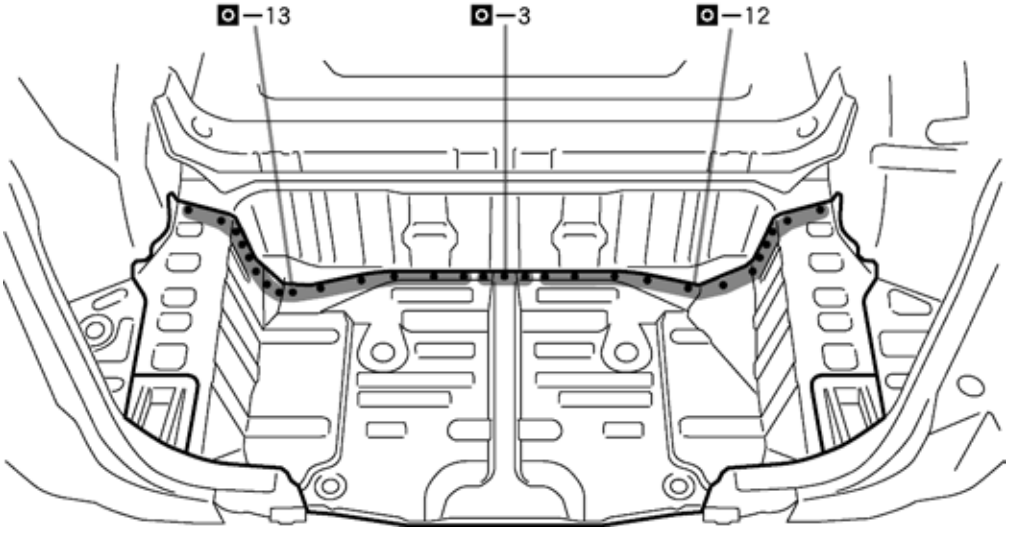


F24722

INSTALLATION POINT

1 Before temporarily installing the new parts, weld the rear floor panel No. 2 reinforcement, rear valance panel guard, rear floor crossmember bracket and 3rd seat floor crossmember with the standard number of welding points.





F24723

INSTALLATION POINT

1 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
2 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.