ROOF PANEL (ASSY): w/ Sliding Roof (Long Body)



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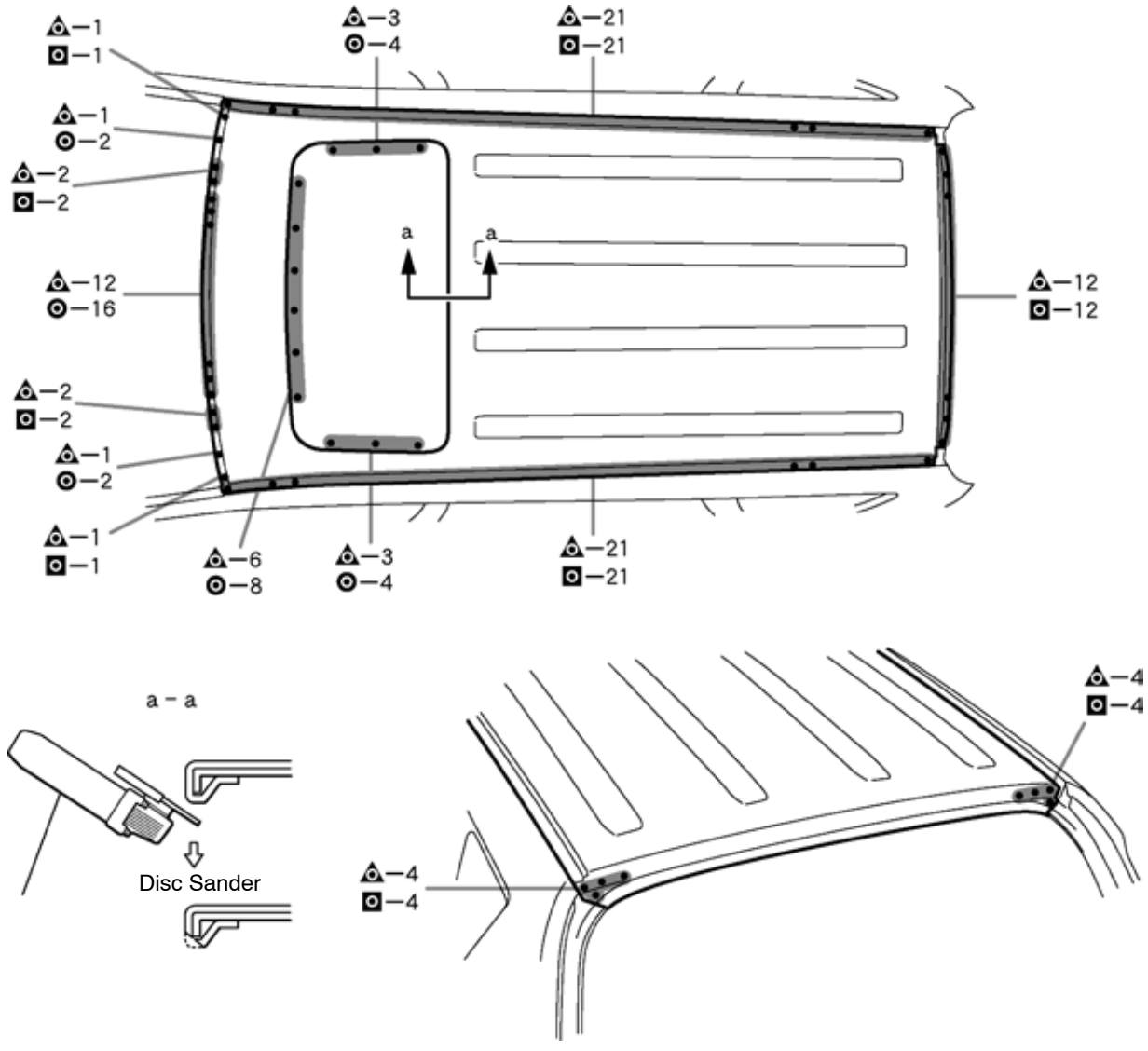
Symbol meaning

REMOVAL : Remove Weld Points

INSTALLATION : MIG Plug Weld : Spot Weld : Body Sealer

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REMOVAL·INSTALLATION



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REMOVAL POINT

1 If reusing the roof panel reinforcement, trim the hemming location using a disc sander, etc.

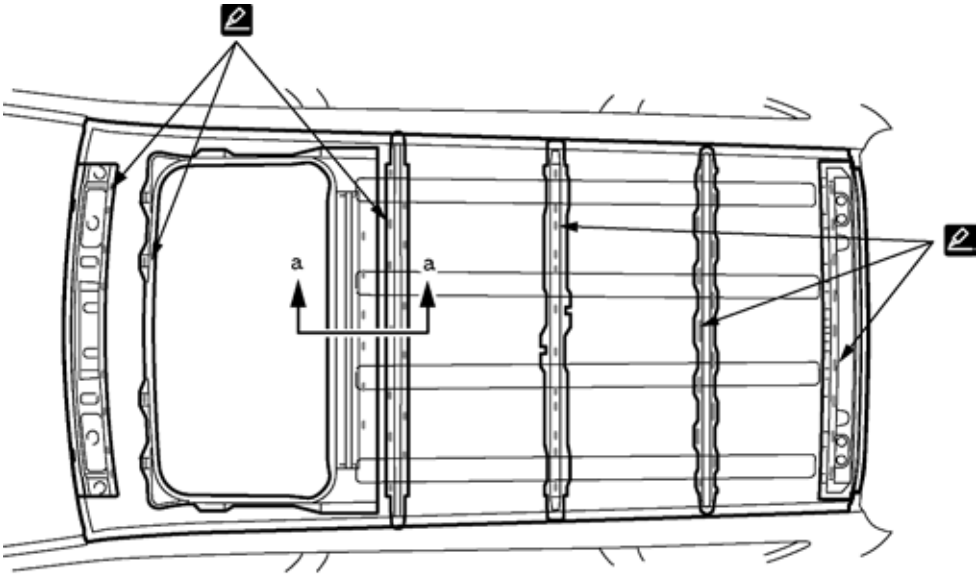
INSTALLATION POINT

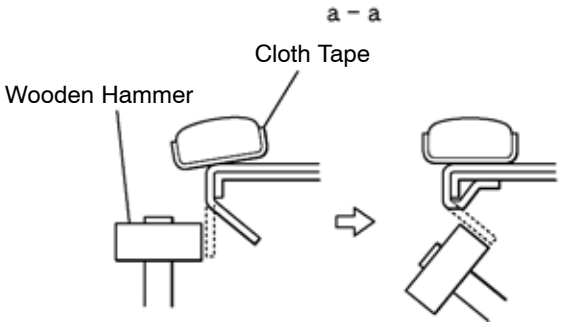
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

REMOVAL	: Remove Weld Points			
INSTALLATION	: MIG Plug Weld	: Spot Weld	: Body Sealer	

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INSTALLATION POINT

1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.

2 Bend the flange hem with a wooden hammer and dolly.
HINT:
1) Perform hemming three steps, being careful not to warp the panel.