FRAME SIDE RAIL PLATE (ASSY)



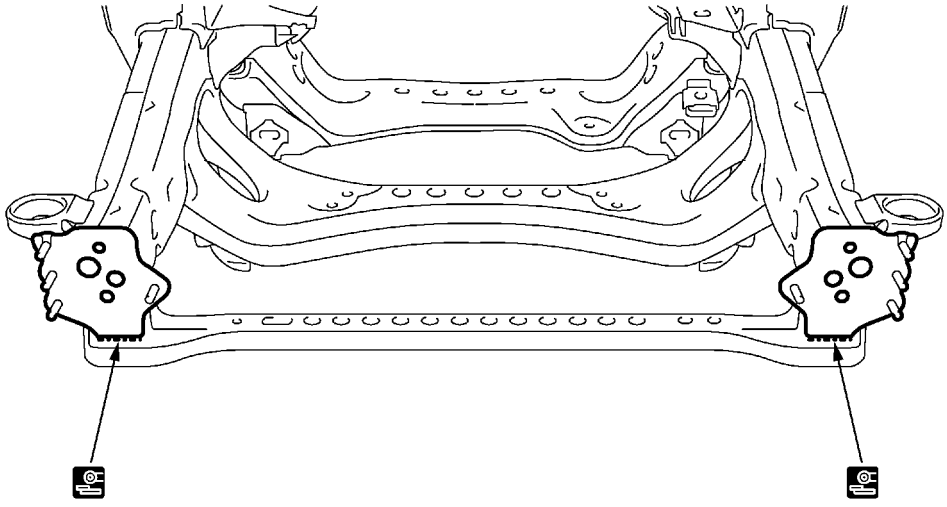
F29852A

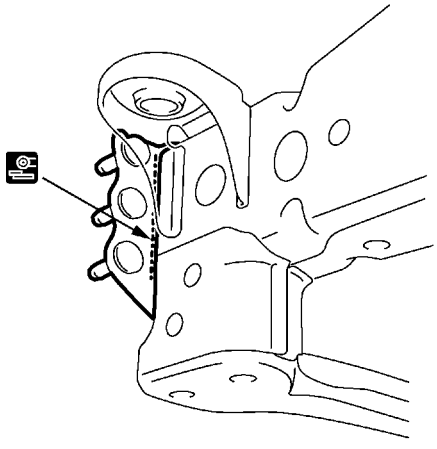
Symbol meaning

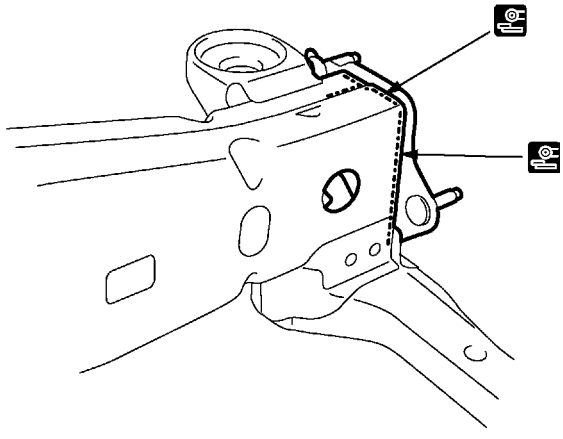
: Cut with Disc Sander etc.

F29852B

REMOVAL







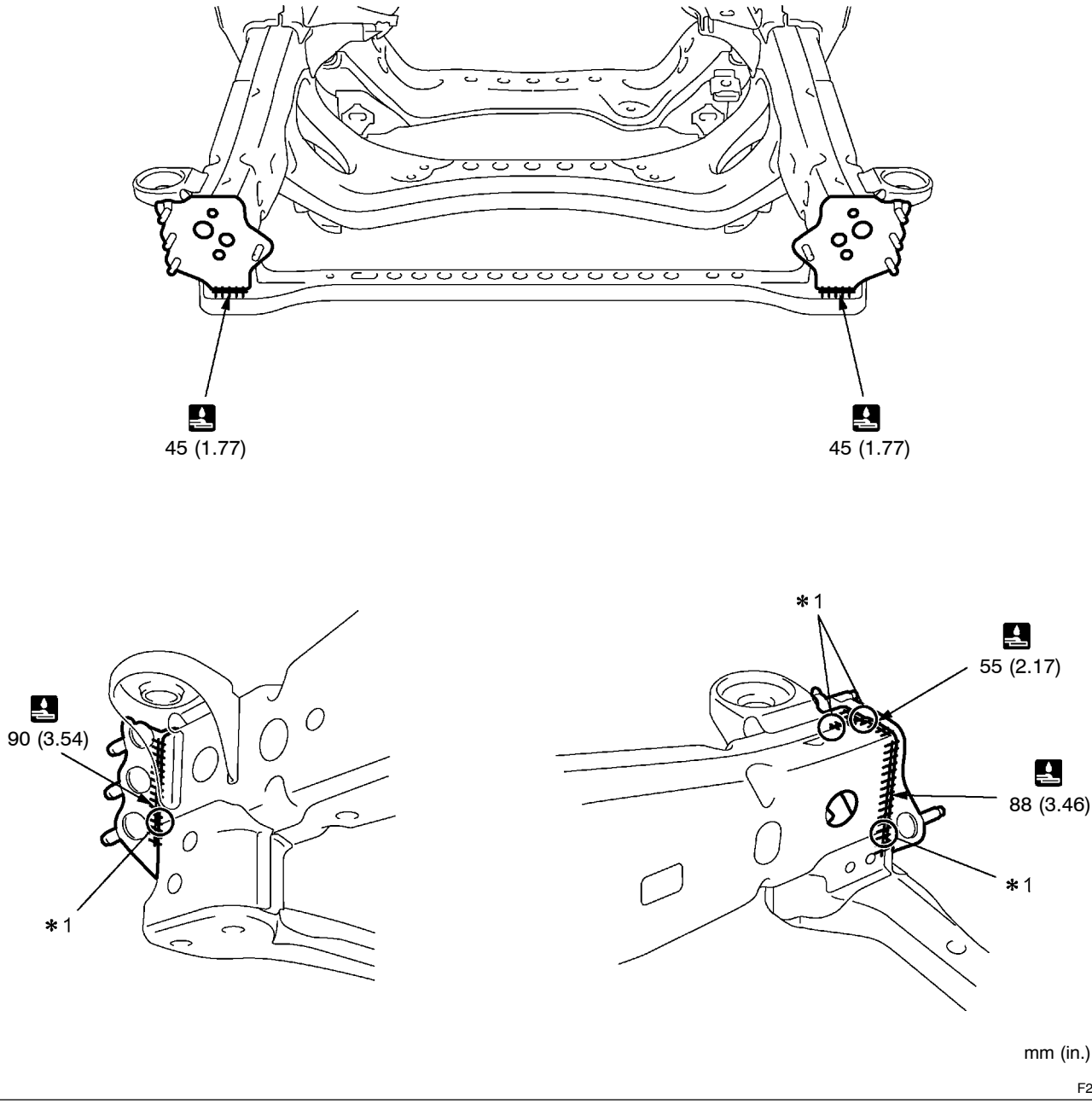
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Symbol meaning

: Fillet Weld

F29853B

INSTALLATION



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INSTALLATION POINT

1 Make sure that proper welding can be performed by setting up the welding conditions as necessary before performing work.
2 Make sure that the welding bead at *1 is overlapped.
3 To prevent heat deformation, weld the right and left side of each part before continuing to the next part.
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.