HOW TO USE THIS MANUAL

1. BODY PANEL REPLACEMENT IN THIS MANUAL

BODY PANEL REPLACEMENT BP-34

Ⓐ **QUARTER PANEL (CUT)**

Ⓑ 

Ⓒ • With the body lower back panel removed.

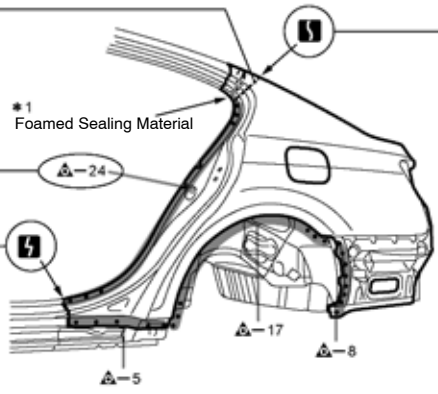
Ⓓ Symbol meaning

: Remove Weld Points : Cut and Join Location

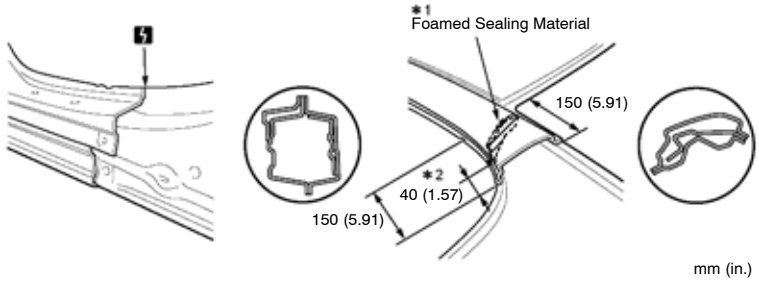
: Cut Location for Supply Parts

REMOVAL

Ⓗ Ⓗ



Ⓖ Ⓗ Ⓔ



mm (in.)

REMOVAL POINT

1 Remove the fuel filler opening Lid at the same time.

Ⓕ

Ⓐ REPLACEMENT PARTS
QUARTER PANEL (CUT)
- Replacement method
  (ASSY)...Assembly replacement
  (CUT)...Major cutting (less than 1/2 of part used)
  (CUT-H)...Half cutting (about 1/2 of part used)
  (CUT-P)...Partial cutting (most of part used)
- Replacement part

Ⓑ PART LOCATION

Ⓒ REMOVAL AND INSTALLATION CONDITIONS

Ⓓ SYMBOL MEANING

Ⓔ REMOVAL DIAGRAM

Ⓕ REMOVAL GUIDE

Ⓖ WELDING EXPLANATION (See page IN-43)

Ⓗ SYMBOLS (See page IN-41)

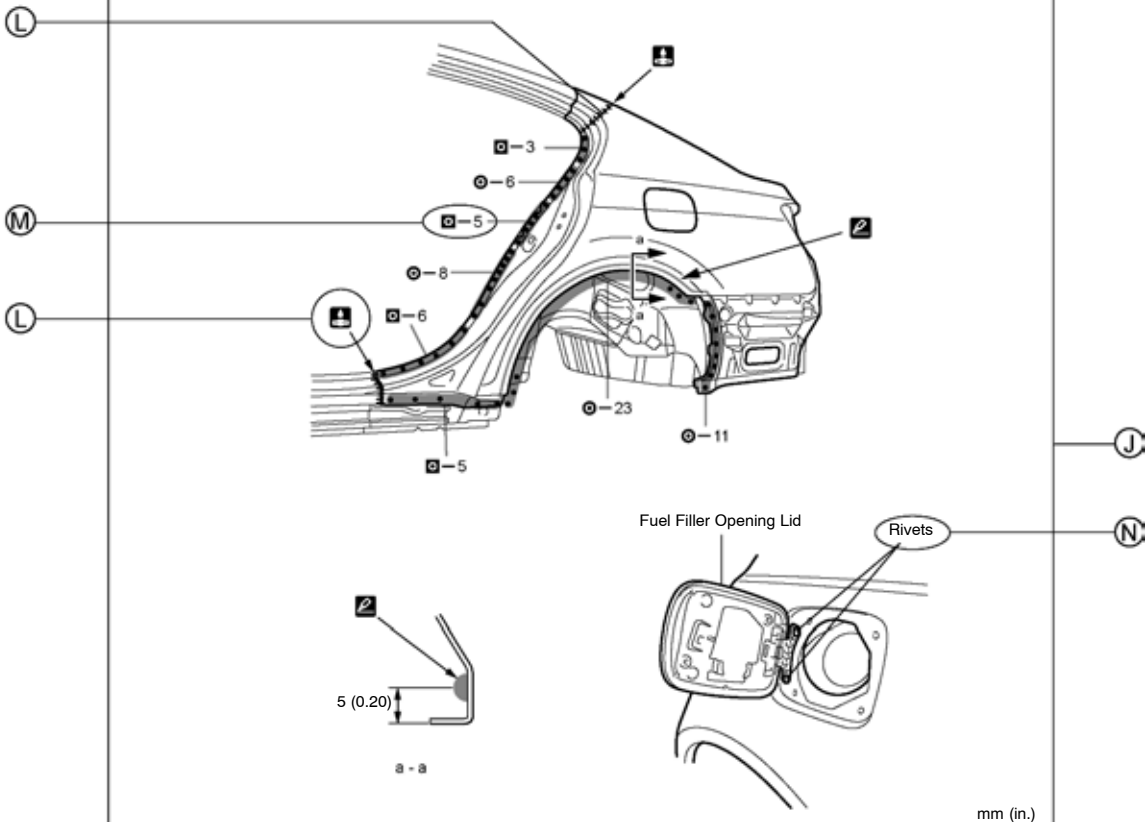
F31235

BP-36 BODY PANEL REPLACEMENT

Symbol meaning

: Spot Weld : Plug Weld : Butt Weld : Body Sealer

INSTALLATION



INSTALLATION POINT

1 Inspect the fitting of the reated around the new parts befor welding.
This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

3 Before temporarily installing the new parts, apply body sealer to the wheel arch.
HINT:
1) Apply body sealer evenly about 5 mm (0.20 in.) from the flange, avoiding any oozing.
2) Apply body sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.

Ⓘ SYMBOL MEANING

Ⓙ INSTALLATION DIAGURAM

Ⓚ INSTALLATION GUIDE

Ⓛ SYMBOLS (See page IN-41)

Ⓜ WELDING EXPLANATION (See page IN-43)

Ⓝ PART NAME

F31236