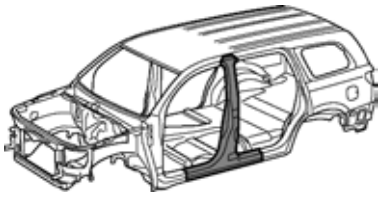
CENTER BODY PILLAR (CUT)



F29813A

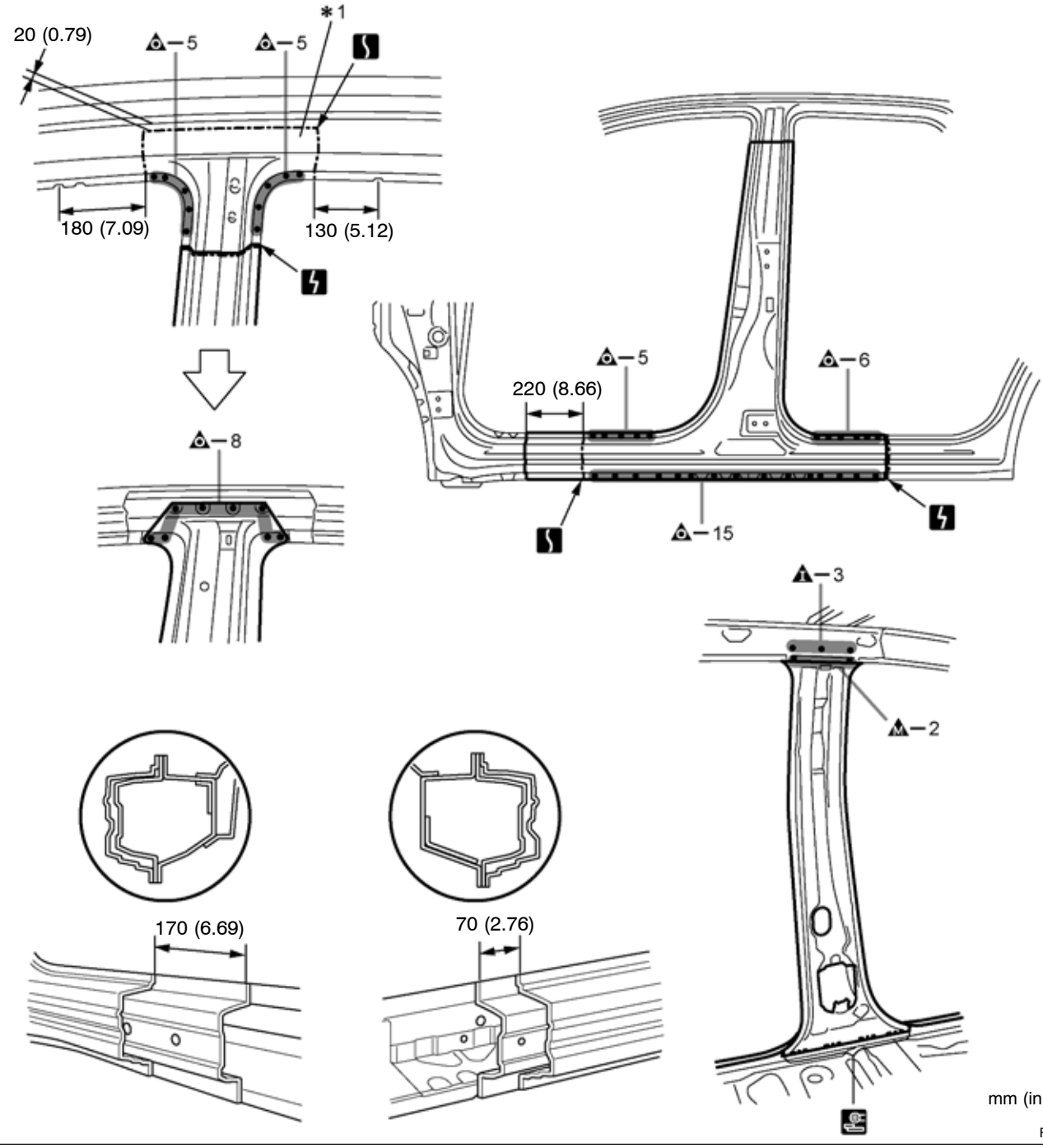
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc.

: Cut and Join Location : Cut Location for Supply Parts

F29813B

REMOVAL



F29813

REMOVAL POINT

1 *1 is reused.

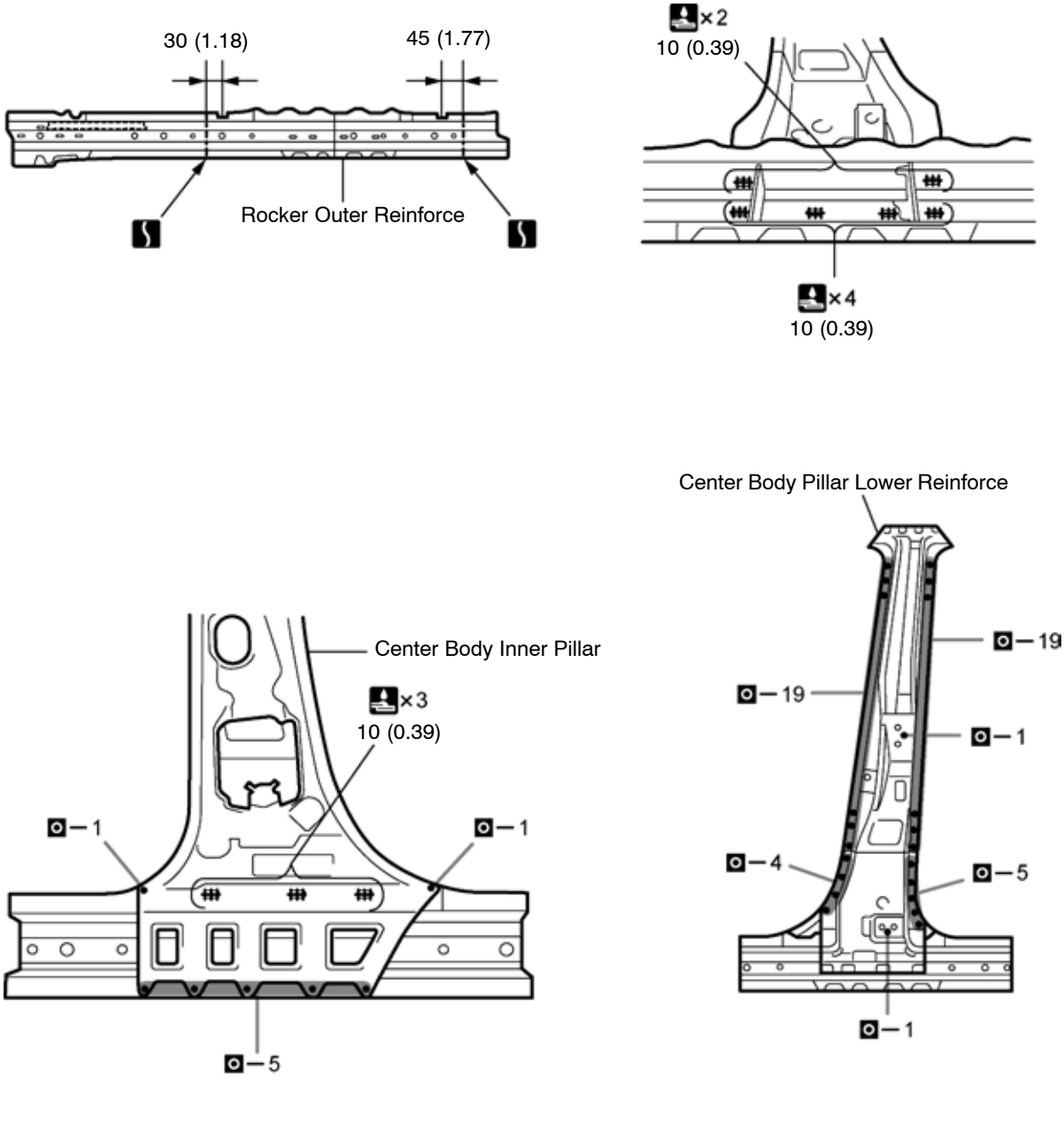
Symbol meaning

: Plug Weld : Cut and Join Location : Fillet Weld

: Butt Weld

F29814B

INSTALLATION

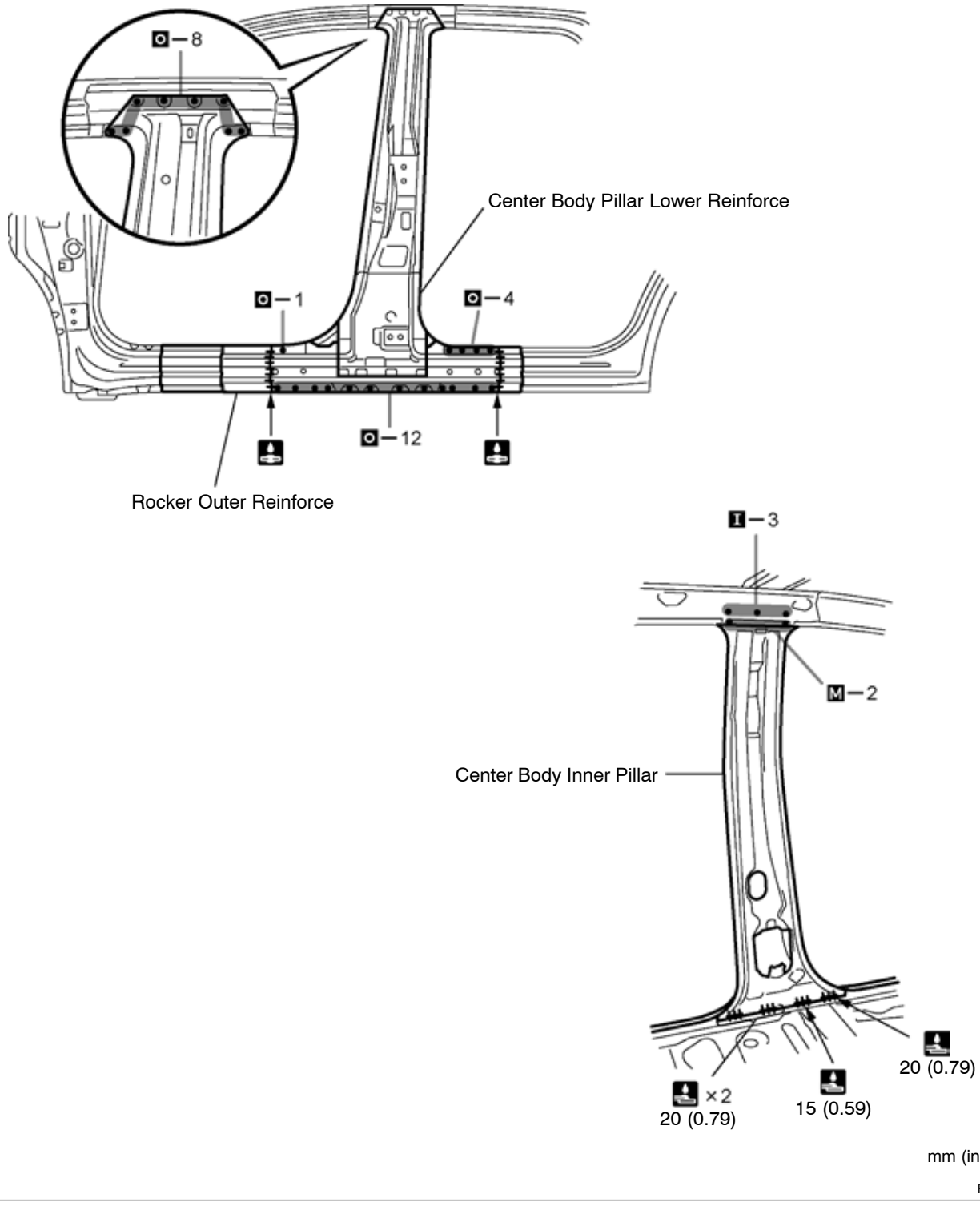


mm (in.)

F29814

INSTALLATION POINT

1 Before temporarily installing the new parts, weld the rocker outer reinforce, center body pillar lower reinforce and center body inner pillar with the standard number of welding points.



INSTALLATION POINT

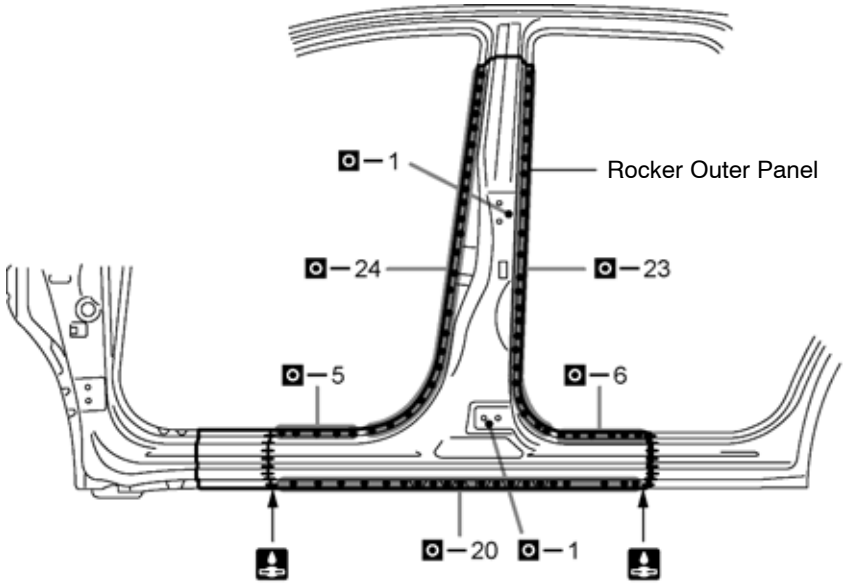
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding the rocker outer reinforce, center body pillar lower reinforce and center body inner pillar to the vehicle side, install the rocker outer panel.

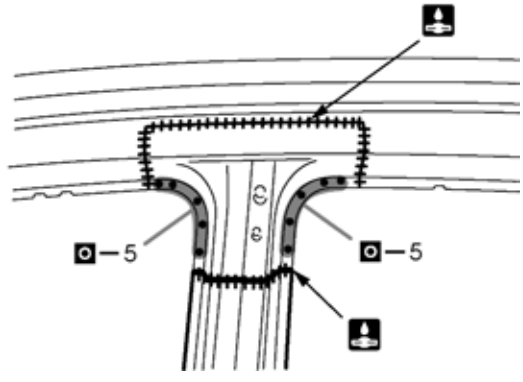
Symbol meaning

: Plug Weld : Cut and Join Location : Fillet Weld

: Butt Weld

F29814B





F29816

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding the rocker outer reinforce, center body pillar lower reinforce and center body inner pillar to the vehicle side, install the rocker outer panel.
4 After welding, apply the foamed sealing material to the corresponding parts. (See the paint·coating)
5 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.