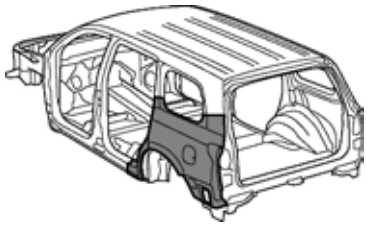
QUARTER PANEL (ASSY)



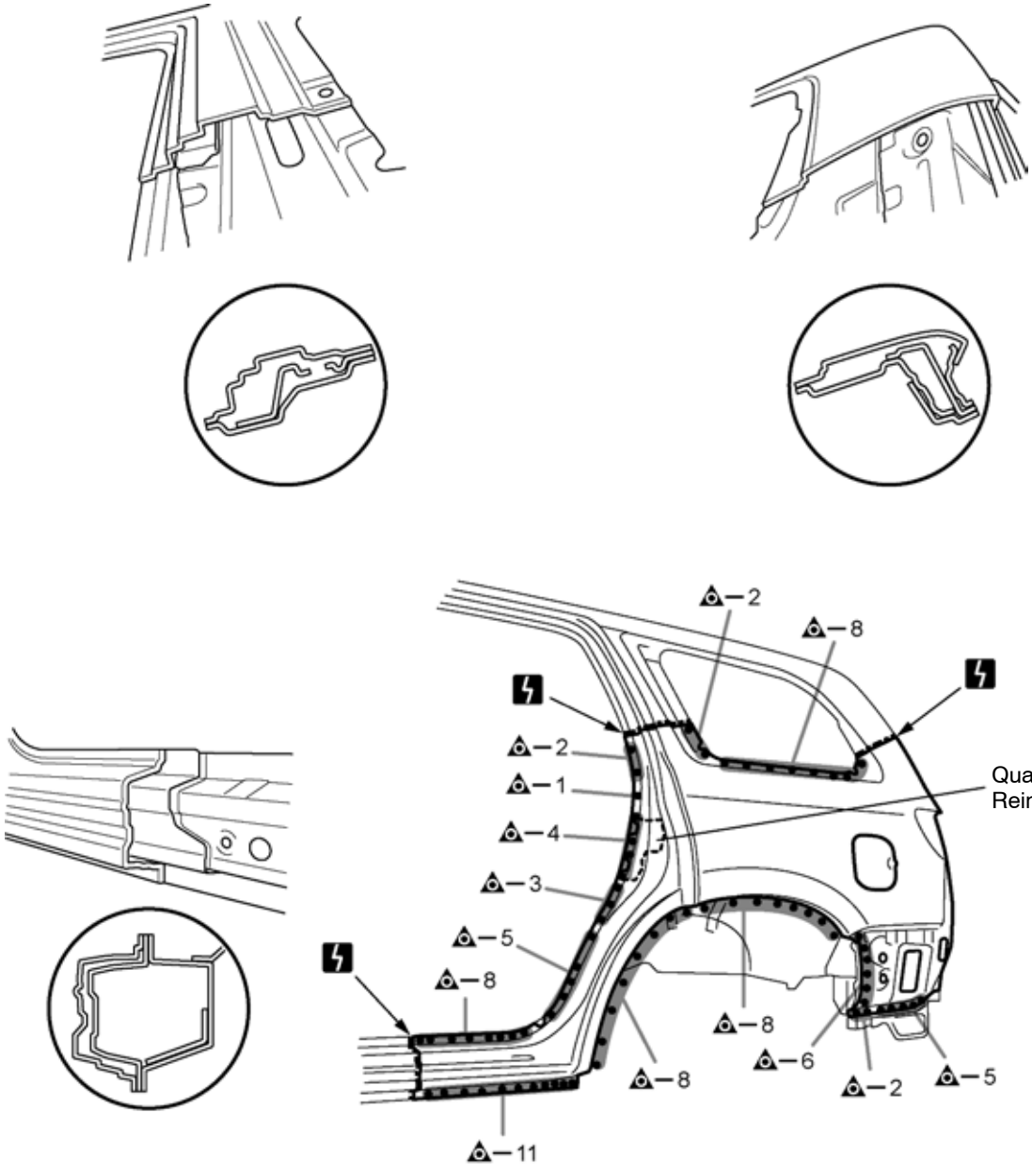
F29823A

Symbol meaning

: Remove Weld Points : Cut Location for Supply Parts

F29823B

REMOVAL



F29823

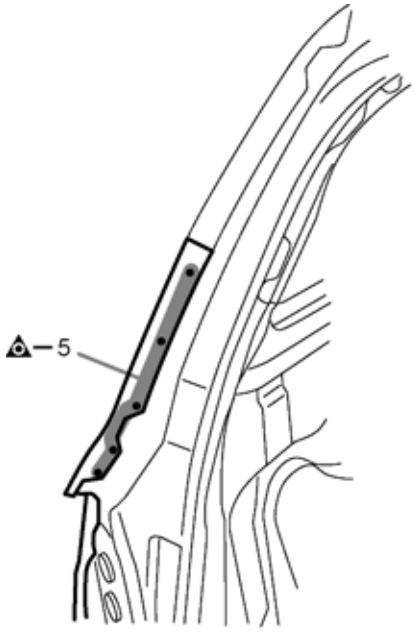
REMOVAL POINT

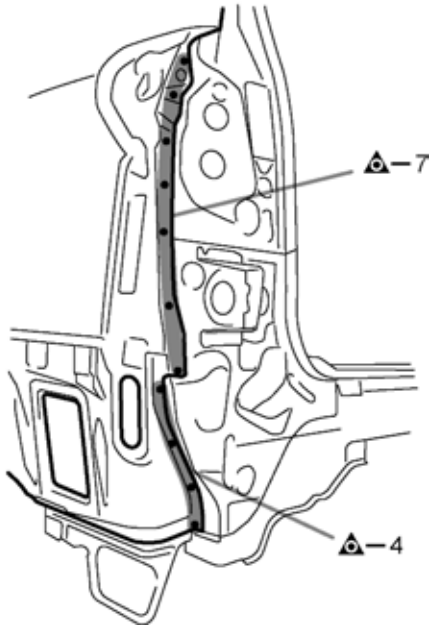
1 Remove the quarter lock pillar reinforcement at the same time.

Symbol meaning

: Remove Weld Points : Cut Location for Supply Parts

F29823B





F29824

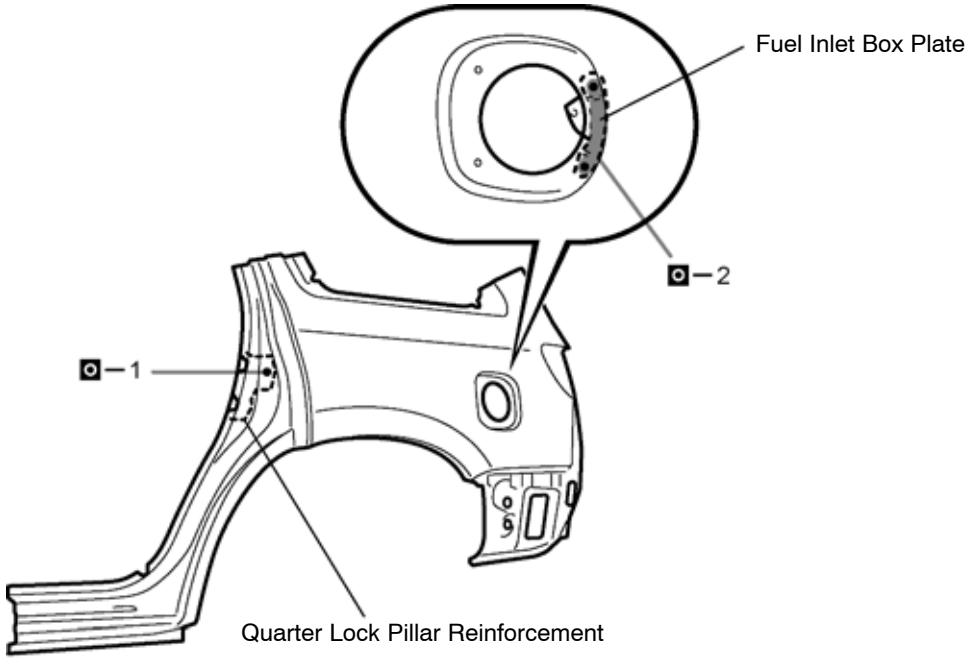
Symbol meaning

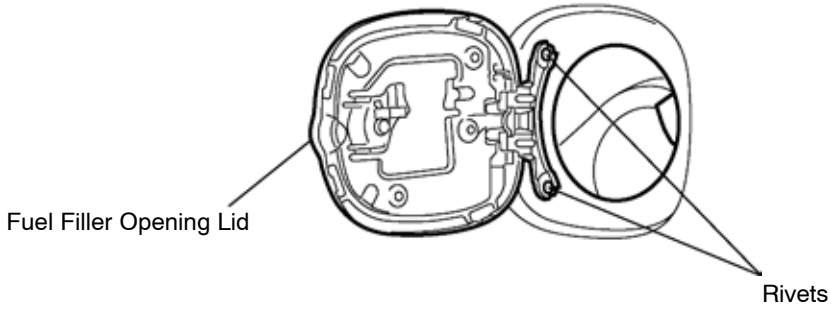
: Spot Weld : Plug Weld : Butt Weld

: Body Sealer

F29825B

INSTALLATION





F29825

INSTALLATION POINT

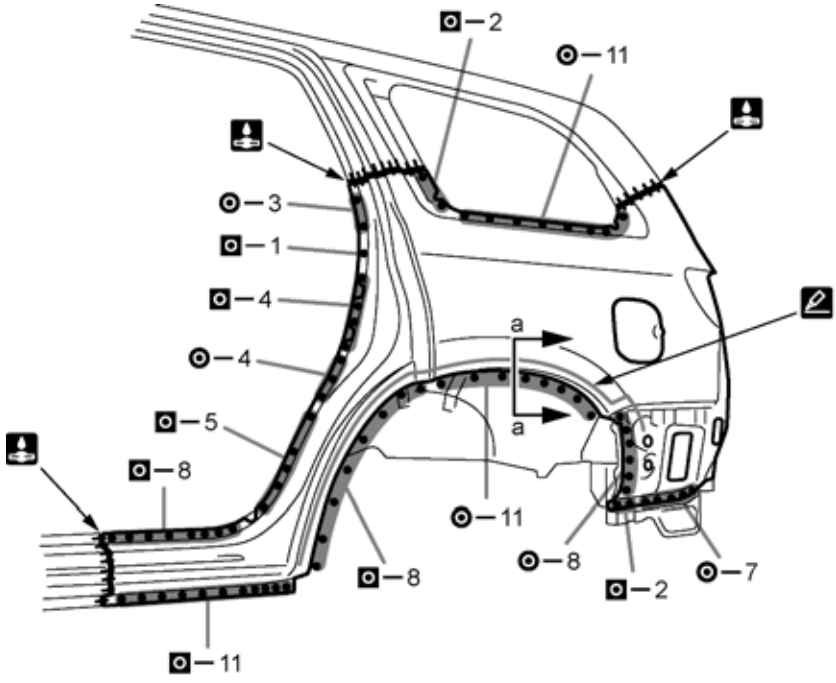
1 Before temporarily installing the new parts, weld the quarter lock pillar reinforcement and fuel inlet box plate with the standard number of welding points.

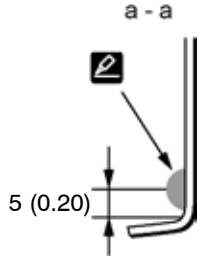
Symbol meaning

: Spot Weld : Plug Weld : Butt Weld

: Body Sealer

F29825B





mm (in.)

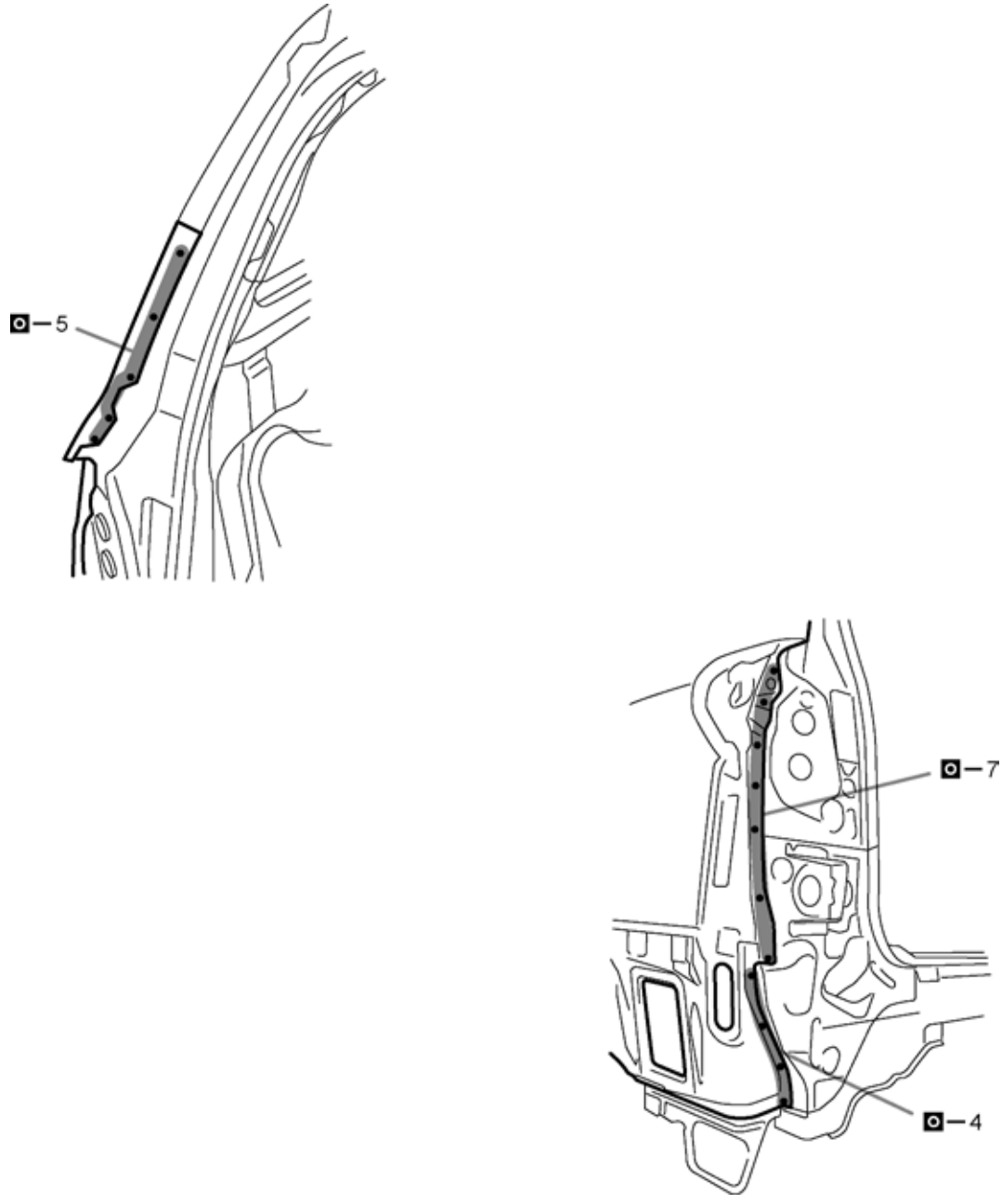
F29826

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

3 Before installing a new part, apply body sealer.
HINT:
- *Apply body sealer evenly about 5 mm (0.20 in.) from the flange, avoiding any oozing.*
- *Apply sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.*



INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply foamed sealing material to the corresponding parts. (See the paint·coating)
4 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.