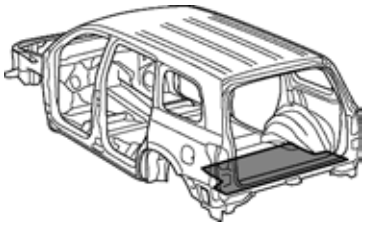
REAR FLOOR PAN (CUT)



F29837A

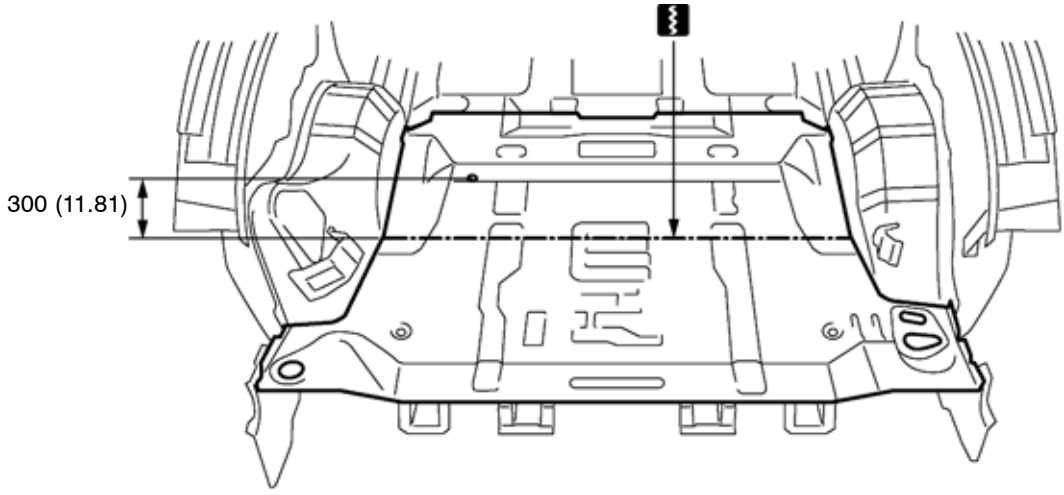
With the body lower back panel removed.

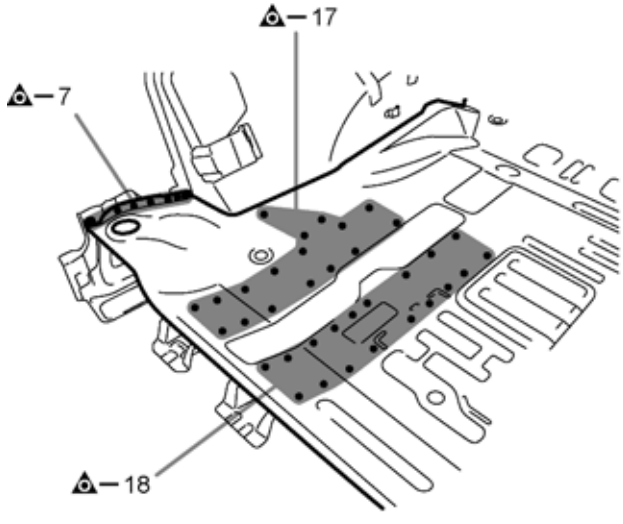
Symbol meaning

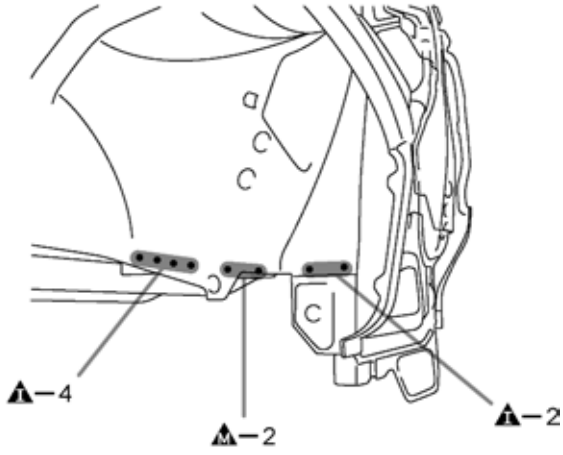
: Remove Weld Points : Cut Location

F29837B

REMOVAL







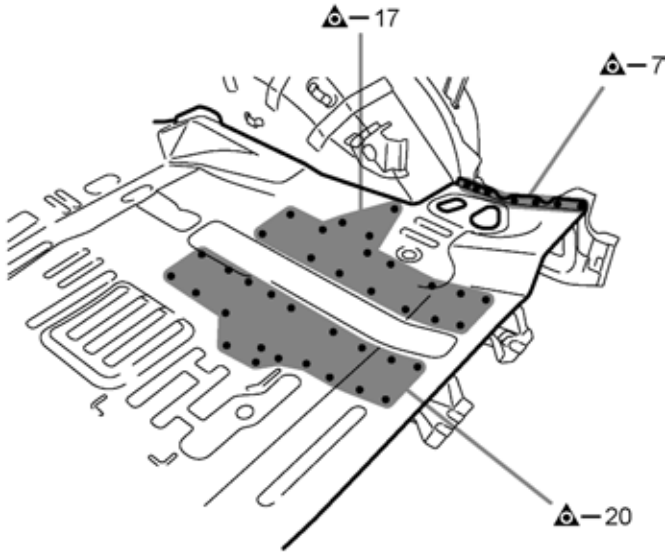
mm (in.)

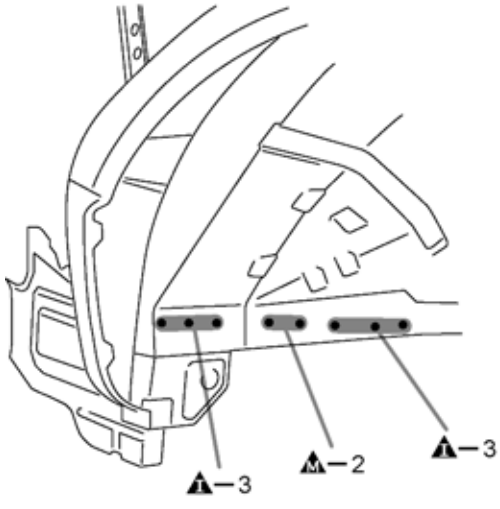
F29837

Symbol meaning

: Remove Weld Points : Cut Location

F29837B





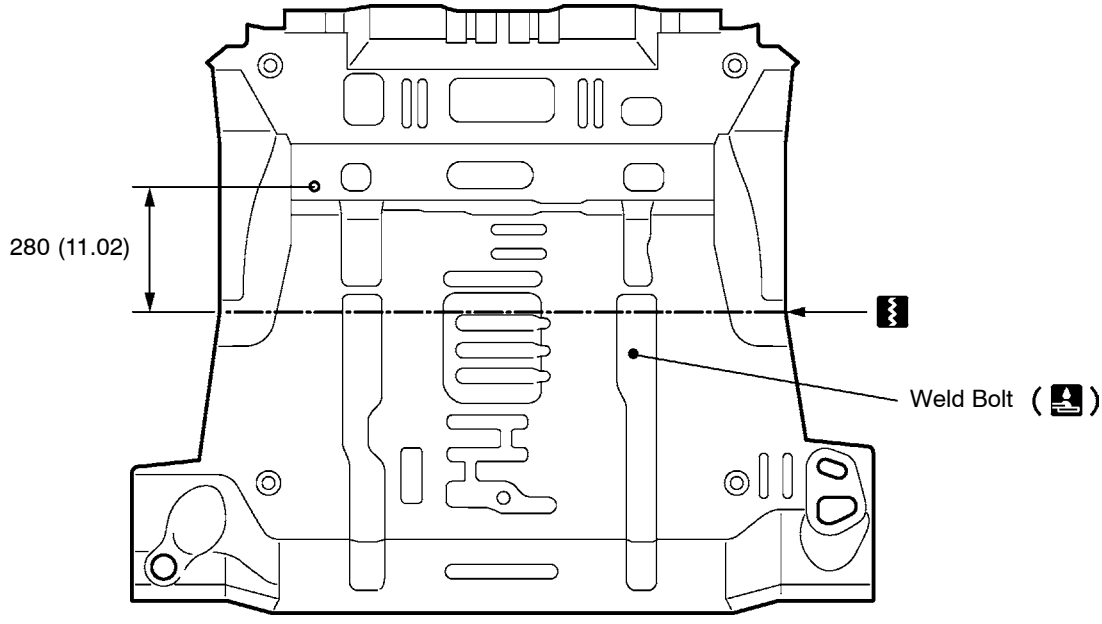
F29838

Symbol meaning

: Plug Weld : Cut Location : Fillet Weld : Body Sealer

F29839B

INSTALLATION



mm (in.)

F29839

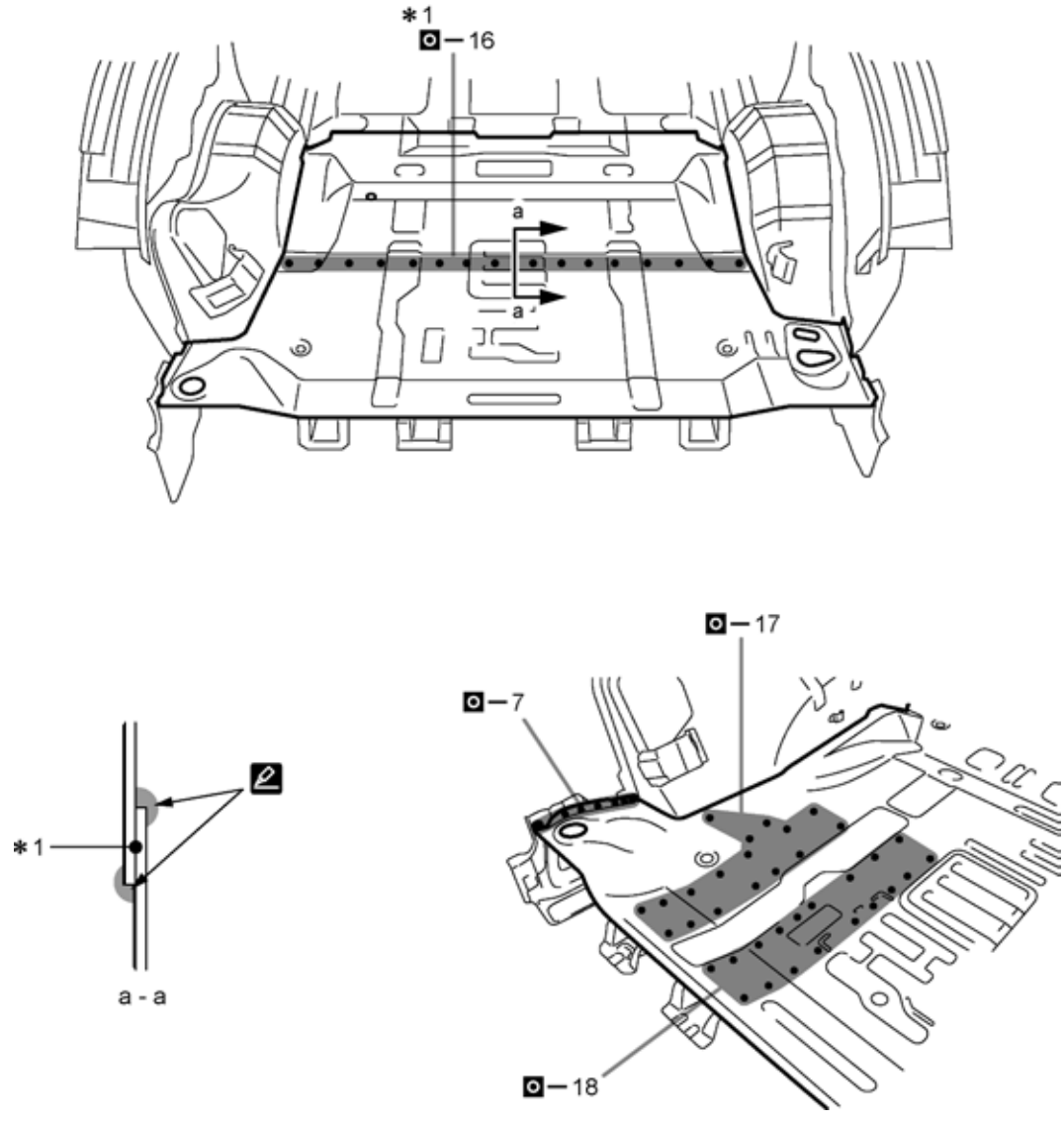
INSTALLATION POINT

1 Cut the new part so that it overlaps the previous cut location by approximately 20 mm (0.79 in).
2 Before temporarily installing the new parts, weld the weld bolt with the standard number of welding points.

Symbol meaning

: Plug Weld : Cut Location : Fillet Weld : Body Sealer

F29839B



F29840

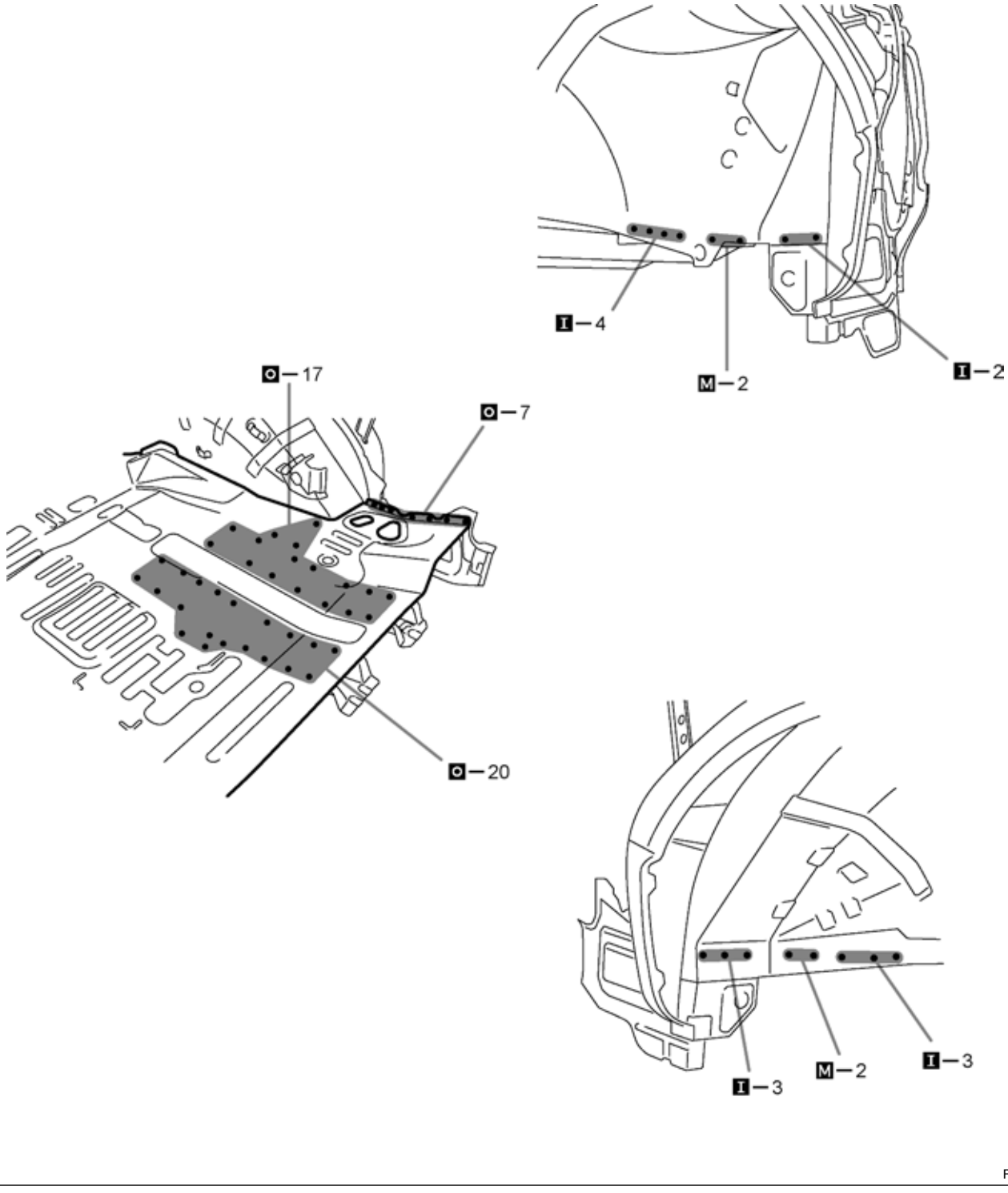
INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

2 *1: Perform plug-welding in the area where the panel are overlapped. Apply body sealer to both sides of each panel.

HINT:

- *Confirm that the panels are securely welded together.*
- *Apply sealer in an even, continuous bead.*



INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.