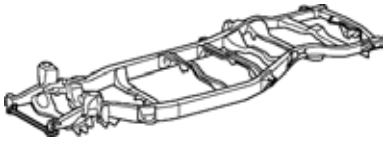
FRAME AUXILIARY CROSSMEMBER (ASSY)



F29854A

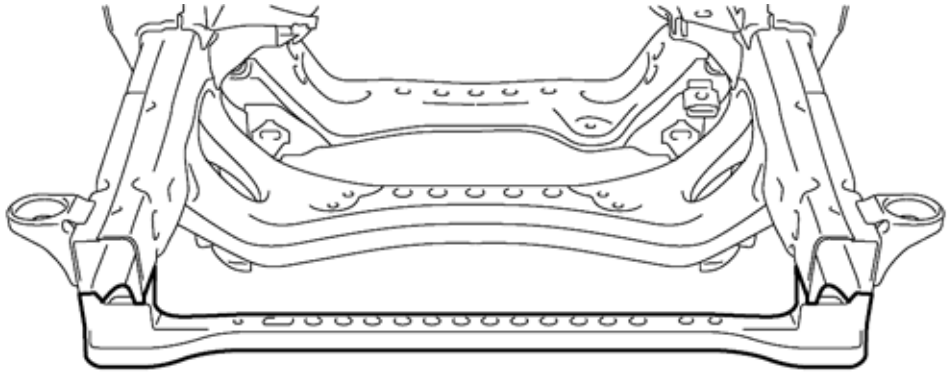
With the frame side rail plate removed.

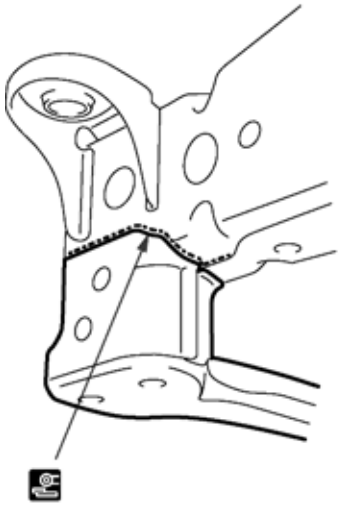
Symbol meaning

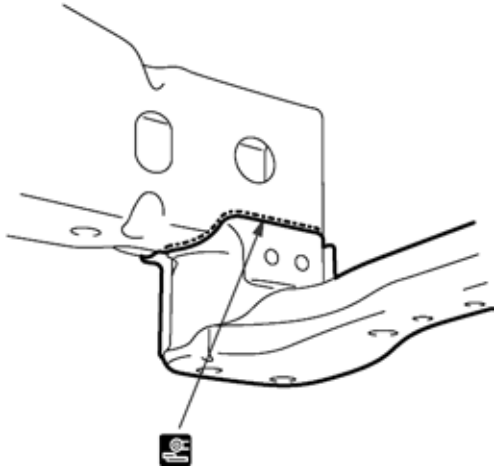
: Cut with Disc Sander etc.

F29854B

REMOVAL







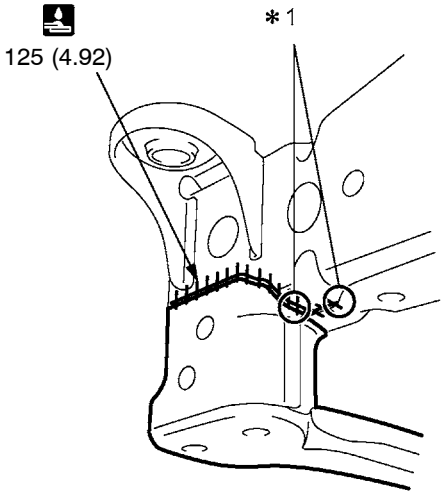
F29854

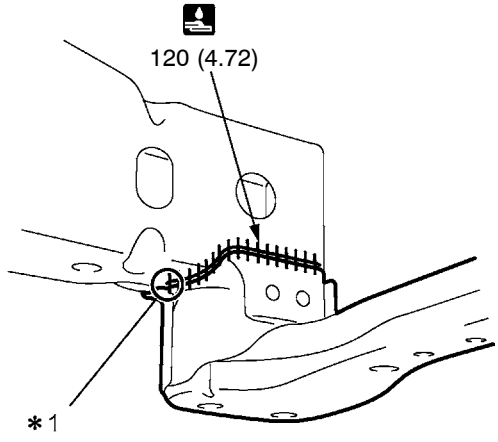
Symbol meaning

: Fillet Weld

F29855B

INSTALLATION



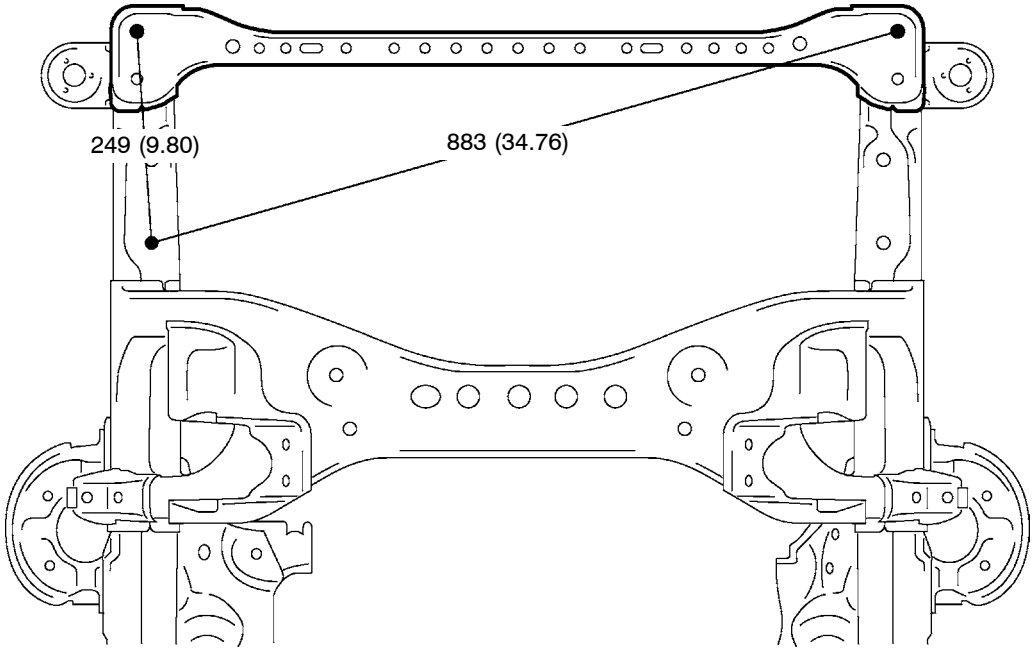


mm (in.)

F29855

INSTALLATION POINT

1 Make sure that proper welding can be performed by setting up the welding conditions as necessary before performing work.
2 Make sure that the welding bead at *1 is overlapped.
3 To prevent heat deformation, weld the right and left side of each part before continuing to the next part.
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



mm (in.)

F29856

INSTALLATION POINT

1 These values are reference values.