■ ENGINE CONTROL SYSTEM

1. General

The engine control system of the 3UR-FE engine has the following systems:

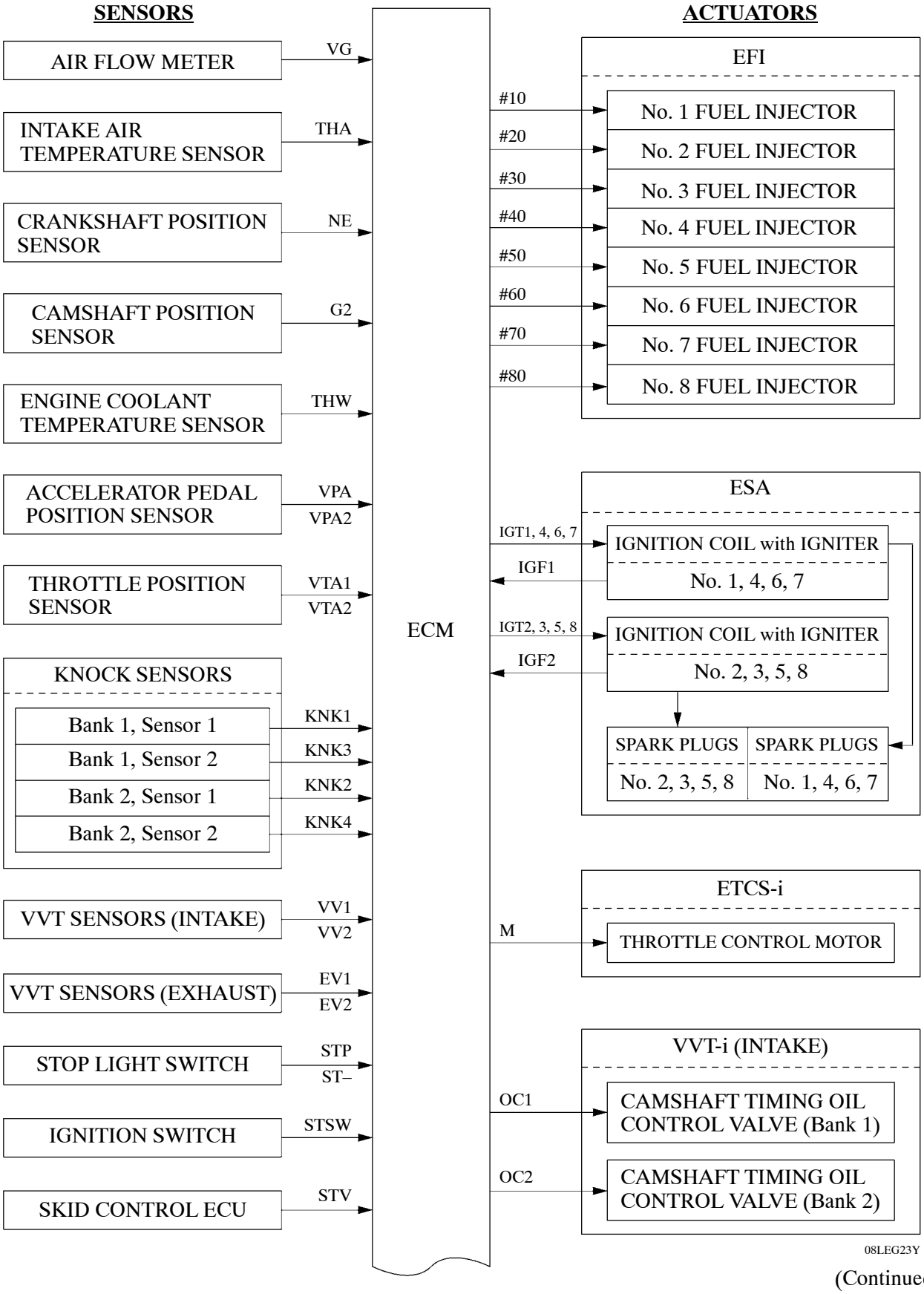
System	Outline
Electronic Fuel Injection (EFI)	● An L-type EFI system directly detects the intake air mass using a hot-wire type air flow meter. ● An independent injection system (in which fuel is injected once into each intake port for each 2 revolutions of the crankshaft) is used. ● Fuel injection takes 2 forms: – Synchronous injection, in which injection always occurs at the same timing relative to the firing order. – Non-synchronous injection, in which injection is effected regardless of the crankshaft angle. ● Synchronous injection is further divided into 2 sub-categories: – Group injection, conducted during a cold start. – Independent injection, conducted after the engine has started.
Electronic Spark Advance (ESA)	● Ignition timing is determined by the ECM based on signals from various sensors. The ECM corrects ignition timing in response to engine knocking. ● This system selects the optimal ignition timing in accordance with the signals received from the sensors and sends the (IGT) ignition signal to the igniter.
Electronic Throttle Control System-intelligent (ETCS-i) [See page EG-61]	Optimally controls the throttle valve opening in accordance with the amount of accelerator pedal effort and the condition of the engine and the vehicle.
Dual Variable Valve Timing-intelligent (VVT-i) [See page EG-65]	Controls the intake and exhaust camshafts to optimal valve timing in accordance with the engine operating conditions.
Acoustic Control Induction System (ACIS) [See page EG-71]	The intake air passages are switched based on engine speed and throttle valve opening angle to provide high performance in all engine speed ranges.
Fuel Pump Control [See page EG-73]	● Based on signals from the ECM, the fuel pump ECU controls the fuel pump to 3 stages. ● The fuel pump is stopped when the SRS airbag is deployed in a frontal, side, or side rear collision.
Air Injection Control [See page EG-75]	The ECM controls the air injection time based on the signals from the crankshaft position sensor, engine coolant temperature sensor, mass air flow meter and air pressure sensor.
Starter Control (Cranking Hold Function) [See page EG-79]	Once the ignition switch is turned ON while the brake pedal is depressed, this control continues to operate the starter until the engine has started.

(Continued)

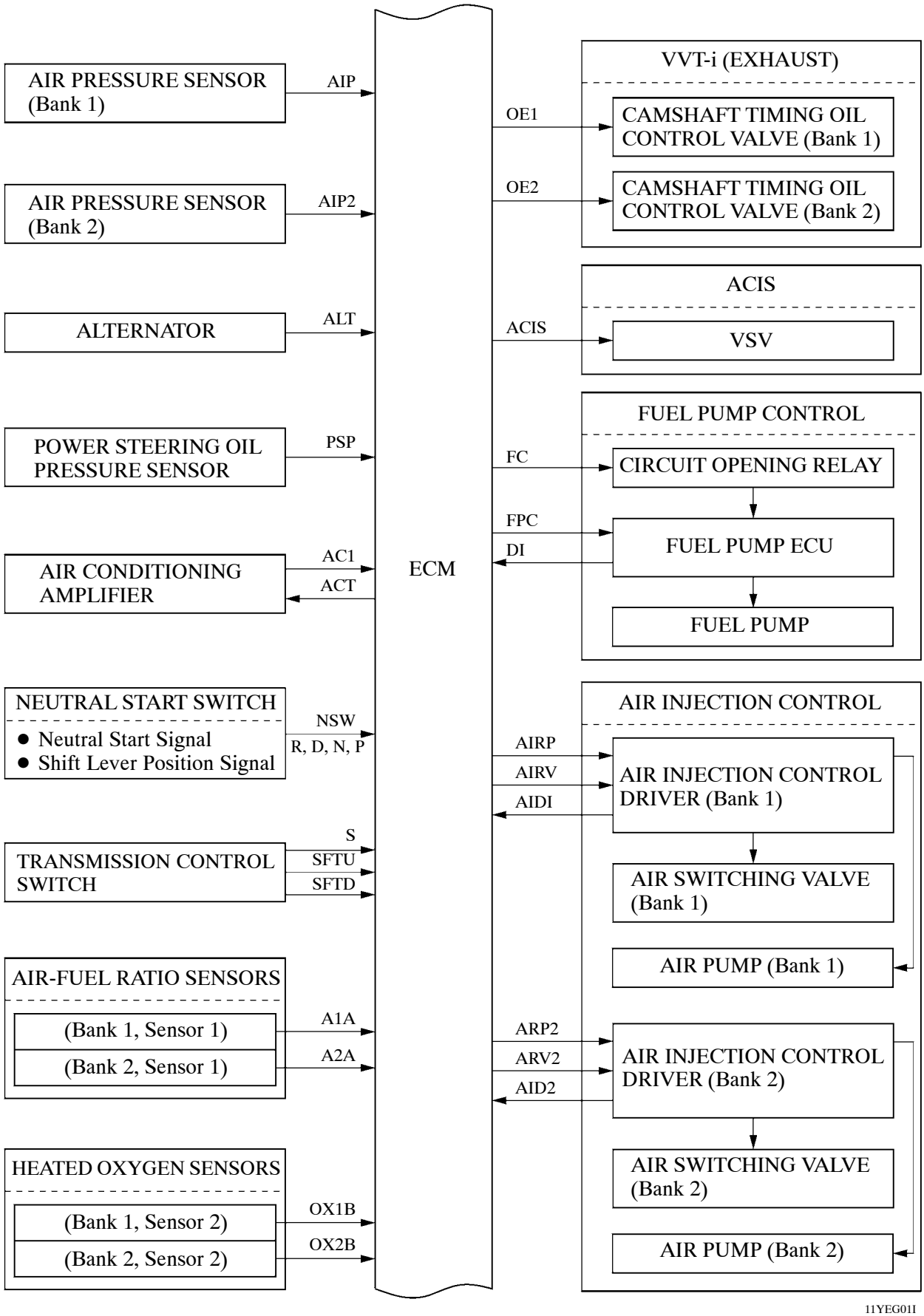
System	Outline
Air-fuel Ratio Sensor and Heated Oxygen Sensor Heater Control	Maintains the temperature of the air-fuel ratio sensors or heated oxygen sensors at an appropriate level to increase the detection accuracy of the exhaust gas oxygen concentration.
Air Conditioning Cut-off Control	By turning the air conditioning compressor on or off in accordance with the engine condition, driveability is maintained.
Evaporative Emission Control	The ECM controls the purge flow of evaporative emissions (HC) in the charcoal canister in accordance with engine operating conditions.
Engine Immobiliser	Prohibits fuel delivery and ignition if an attempt is made to start the engine with an invalid key.
Diagnosis [See page EG-81]	When the ECM detects a malfunction, the ECM records the malfunction and memorizes information related to the fault.
Fail-safe [See page EG-81]	When the ECM detects a malfunction, the ECM stops or controls the engine according to the data already stored in the memory.

2. Construction

The configuration of the engine control system is as shown in the following chart:

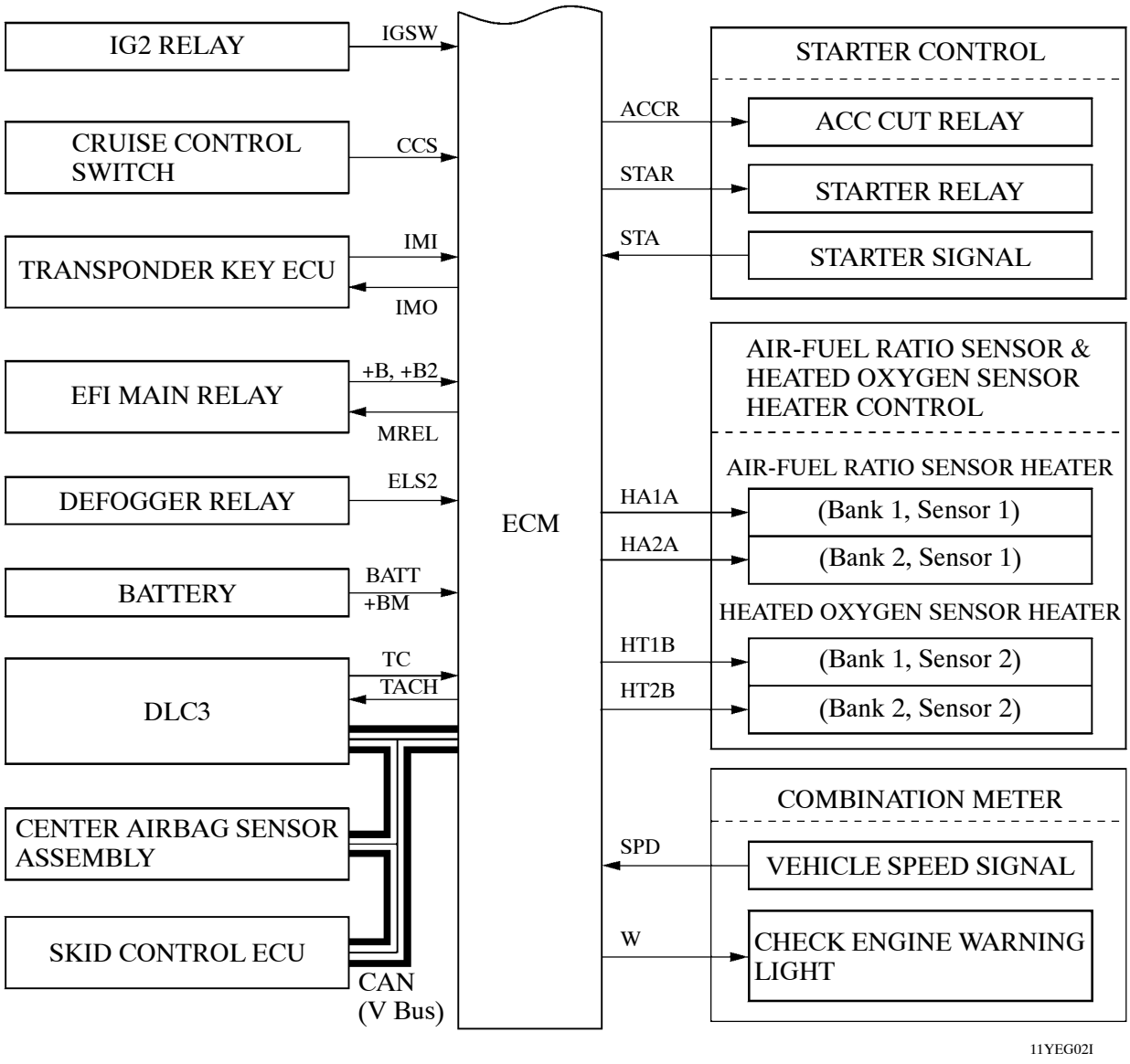


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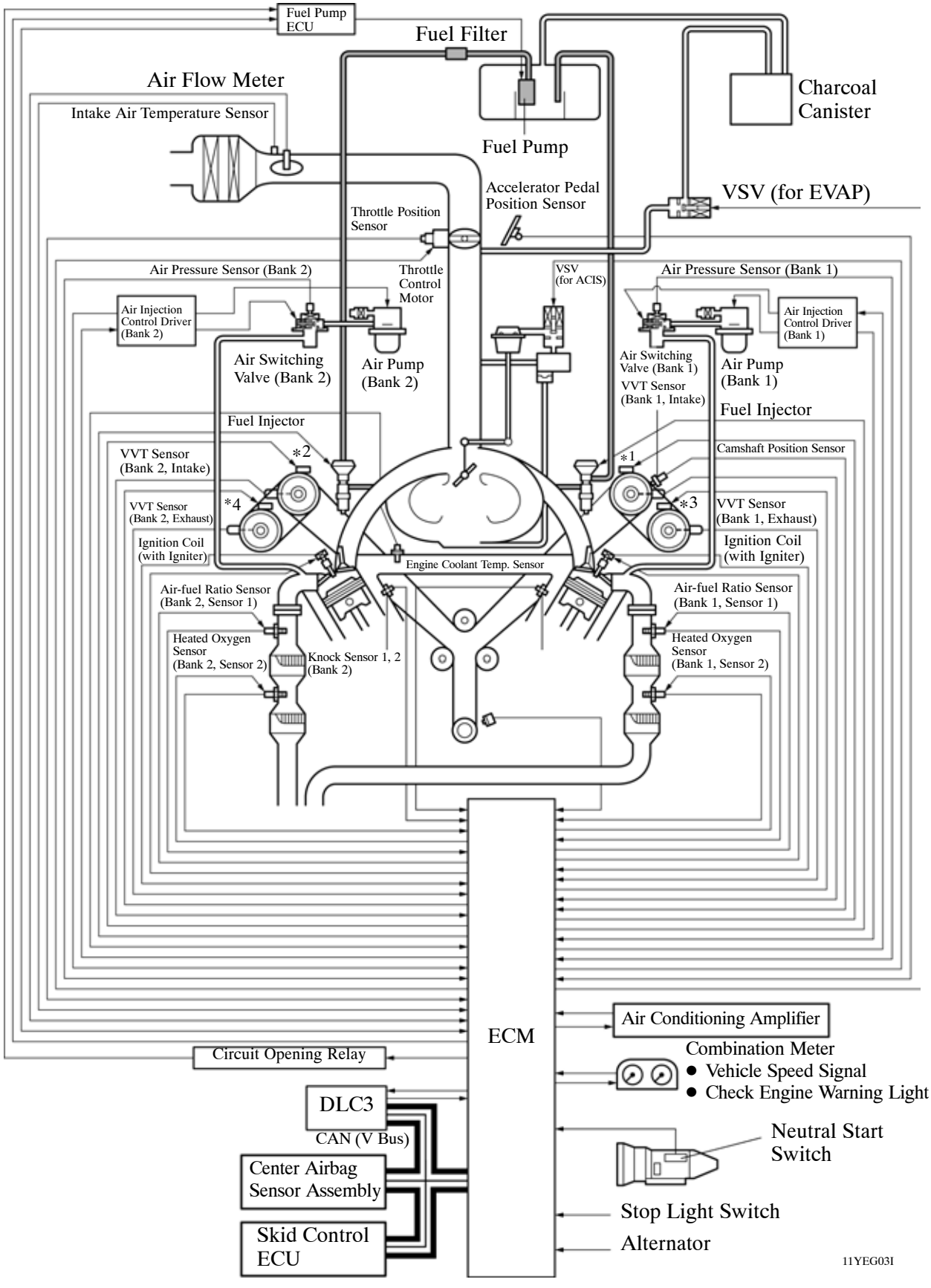
(Continued)


IG2 RELAY
IGSW
CRUISE CONTROL SWITCH
CCS
TRANSPONDER KEY ECU
IMI
IMO
EFI MAIN RELAY
+B, +B2
MREL
DEFOGGER RELAY
ELS2
BATTERY
BATT
+BM
DLC3
TC
TACH
CENTER AIRBAG SENSOR ASSEMBLY
SKID CONTROL ECU
CAN
(V Bus)
ECM
ACCR
STAR
STA
HA1A
HA2A
HT1B
HT2B
SPD
W
STARTER CONTROL
ACC CUT RELAY
STARTER RELAY
STARTER SIGNAL
AIR-FUEL RATIO SENSOR & HEATED OXYGEN SENSOR HEATER CONTROL
AIR-FUEL RATIO SENSOR HEATER
(Bank 1, Sensor 1)
(Bank 2, Sensor 1)
HEATED OXYGEN SENSOR HEATER
(Bank 1, Sensor 2)
(Bank 2, Sensor 2)
COMBINATION METER
VEHICLE SPEED SIGNAL
CHECK ENGINE WARNING LIGHT

11YEG02I

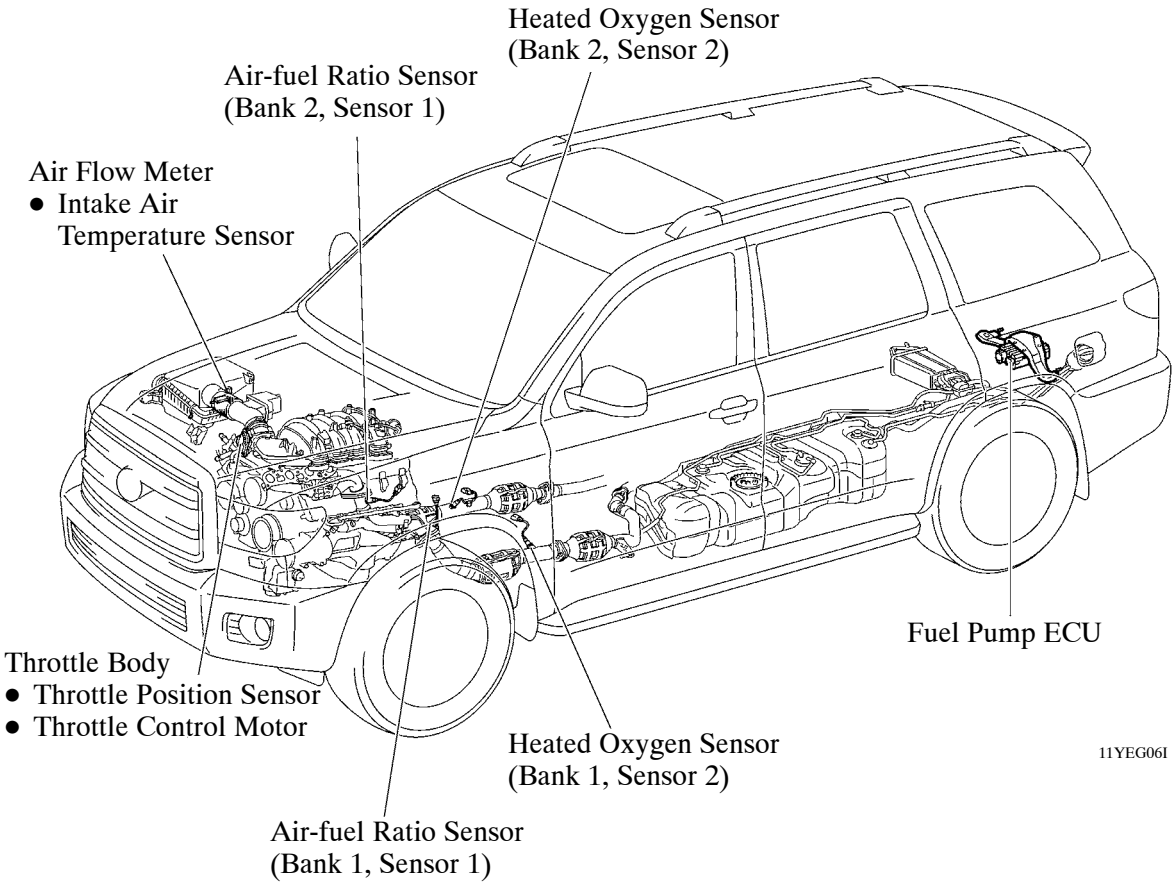
EG

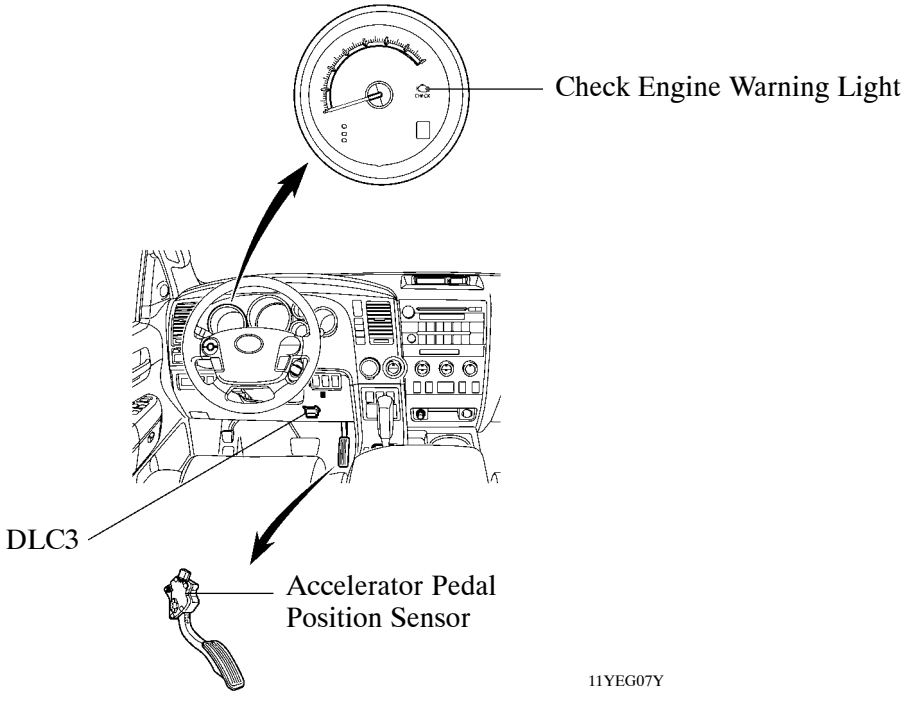
3. Engine Control System Diagram



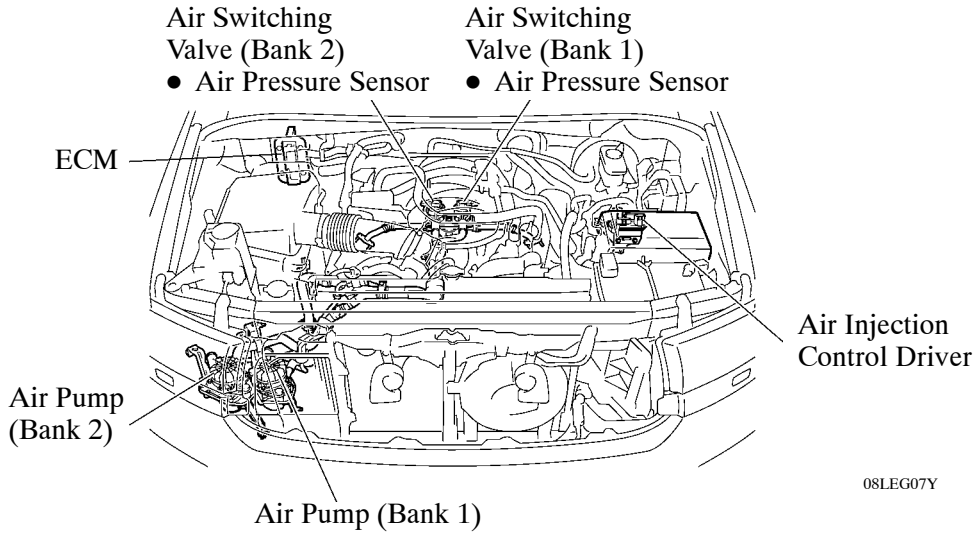
*1: Intake Camshaft Timing Oil Control Valve (Bank 1)
*2: Intake Camshaft Timing Oil Control Valve (Bank 2)
*3: Exhaust Camshaft Timing Oil Control Valve (Bank 1)
*4: Exhaust Camshaft Timing Oil Control Valve (Bank 2)

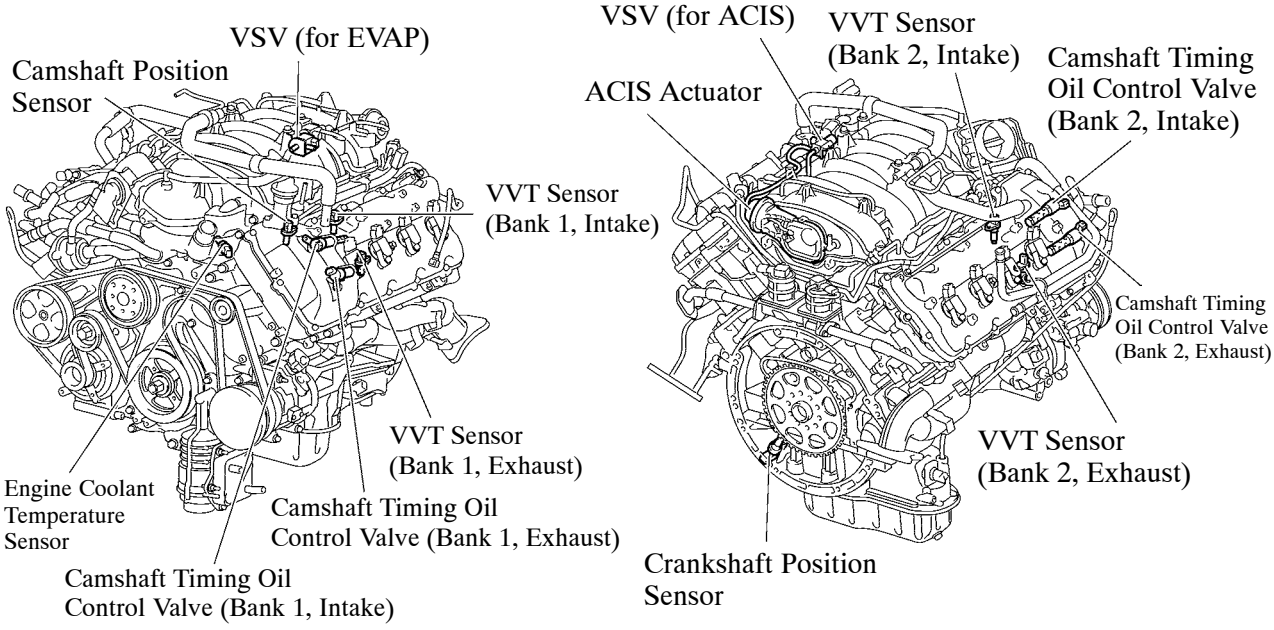
4. Layout of Main Components

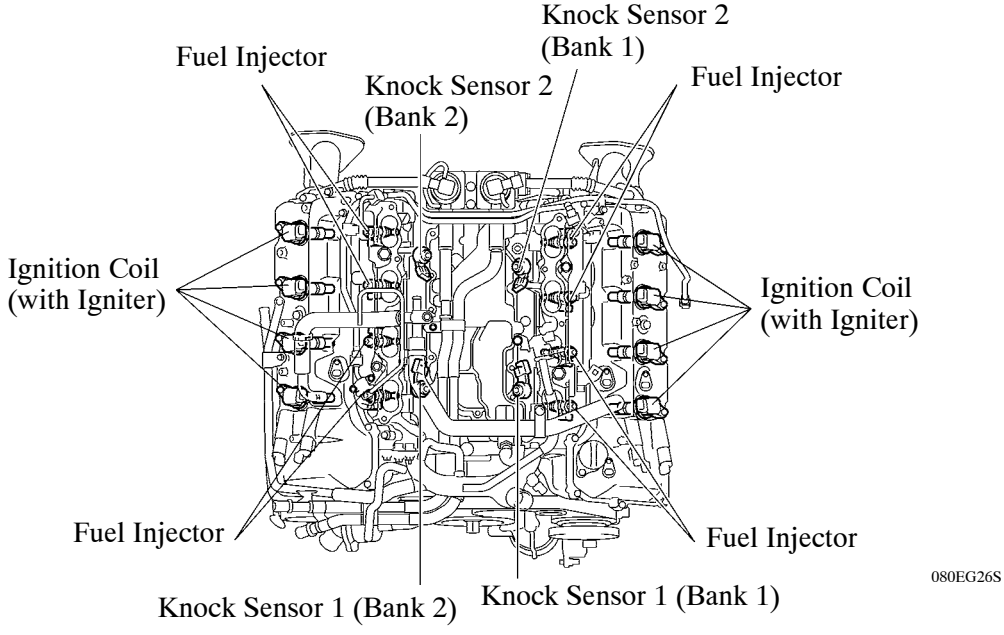




EG


Air Switching Valve (Bank 2)
● Air Pressure Sensor
Air Switching Valve (Bank 1)
● Air Pressure Sensor
ECM
Air Injection Control Driver
Air Pump (Bank 2)
Air Pump (Bank 1)
08LEG07Y


VSV (for EVAP)
Camshaft Position Sensor
VVT Sensor (Bank 1, Intake)
VVT Sensor (Bank 1, Exhaust)
Engine Coolant Temperature Sensor
Camshaft Timing Oil Control Valve (Bank 1, Exhaust)
Camshaft Timing Oil Control Valve (Bank 1, Intake)
VSV (for ACIS)
VVT Sensor (Bank 2, Intake)
Camshaft Timing Oil Control Valve (Bank 2, Intake)
ACIS Actuator
Camshaft Timing Oil Control Valve (Bank 2, Exhaust)
VVT Sensor (Bank 2, Exhaust)
Crankshaft Position Sensor


Knock Sensor 2 (Bank 1)
Fuel Injector
Knock Sensor 2 (Bank 2)
Fuel Injector
Ignition Coil (with Igniter)
Ignition Coil (with Igniter)
Fuel Injector
Fuel Injector
Knock Sensor 1 (Bank 2)
Knock Sensor 1 (Bank 1)
080EG26S

5. Main Component of Engine Control System

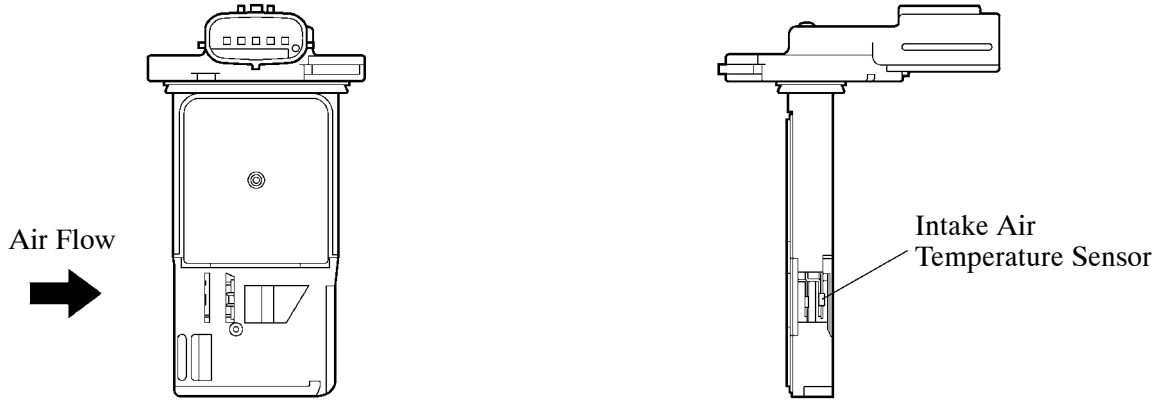
General

The main components of the 3UR-FE engine control system are as follows:

Component	Outline	Quantity	Function
ECM	32-bit CPU	1	The ECM optimally controls the EFI, ESA and ISC to suit the operating conditions of the engine in accordance with the signals provided by the sensors.
Air Flow Meter	Hot-wire Type	1	This sensor has a built-in hot-wire to directly detect the intake air mass and flow rate.
Intake Air Temperature Sensor	Thermistor Type	1	This sensor detects the intake air temperature by means of an internal thermistor.
Accelerator Pedal Position Sensor	Hall IC Type (Non-contact Type)	1	This sensor detects the amount of pedal effort applied to the accelerator pedal.
Throttle Position Sensor	Hall IC Type (Non-contact Type)	1	This sensor detects the throttle valve opening angle.
Crankshaft Position Sensor	MRE Type (Rotor Teeth/36-2)	1	This sensor detects the engine speed and the crankshaft position.
Camshaft Position Sensor	MRE Type (Rotor Teeth/3)	1	This sensor detects the camshaft position and performs the cylinder identification.
VVT Sensor (Intake)	MRE Type (Rotor Teeth/3)	1 each bank	This sensor detects the actual valve timing.
VVT Sensor (Exhaust)	MRE Type (Rotor Teeth/3)	1 each bank	This sensor detects the actual valve timing.
Knock Sensor	Built-in Piezoelectric Element (Flat Type)	2 each bank	This sensor detects an occurrence of engine knocking indirectly from the vibration of the cylinder block caused by the occurrence of engine knocking.
Heated Oxygen Sensor	Cup Type with Heater	1 each bank	This sensor detects the oxygen concentration in the exhaust emission by measuring the electromotive force generated in the sensor itself.
Air-fuel Ratio Sensor	Planar Type with Heater	1 each bank	As with the heated oxygen sensor, this sensor detects the oxygen concentration in the exhaust emission. However, it detects the oxygen concentration in the exhaust emission linearly.
Engine Coolant Temperature Sensor	Thermistor Type	1	This sensor detects the engine coolant temperature by means of an internal thermistor.
Fuel Injector	12-hole Type	8	This fuel injector contains an electro-magnetically operated nozzle to inject fuel into the intake port.
Camshaft Timing Oil Control Valve	Electro-magnetic Coil Type	2 each bank	The camshaft timing oil control valve changes the valve timing by switching the oil passage that acts on the VVT-i controller in accordance with the signals received from the ECM.

Air Flow Meter

- This air flow meter, which is a slot-in type, allows a portion of the intake air to flow through the detection area. By directly measuring the mass and the flow rate of the intake air, the detection precision is improved and the intake air resistance is reduced.
- This air flow meter has a built-in intake air temperature sensor.



Knock Sensor (Flat Type)

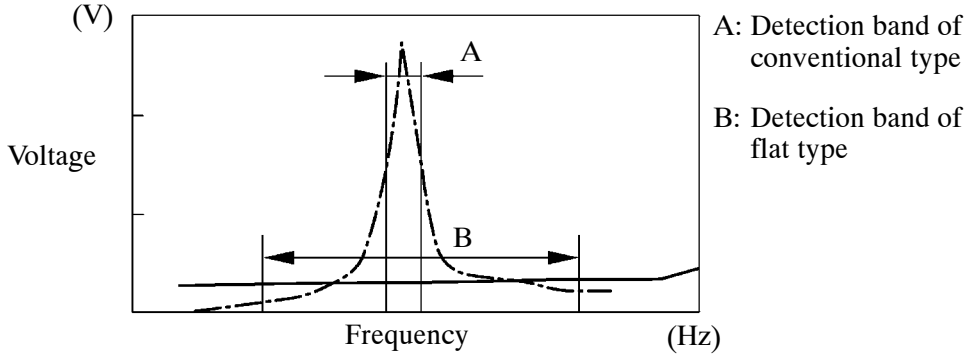
1) General

In the conventional type knock sensor (resonant type), a vibration plate which has the same resonance point as the knocking frequency of the engine is built in and can detect the vibration in this frequency band.
On the other hand, a flat type knock sensor (non-resonant type) has the ability to detect vibration in a wider frequency band from approximately 6 kHz to 15 kHz, and has the following feature:

- The engine knocking frequency will change a little depending on the engine speed. The flat type knock sensor can detect the vibration even when the engine knocking frequency is changed. Thus the vibration detection ability has been increased compared to the conventional type knock sensor, and more precise ignition timing control has been made possible.

— · — : Resonance characteristic of conventional type

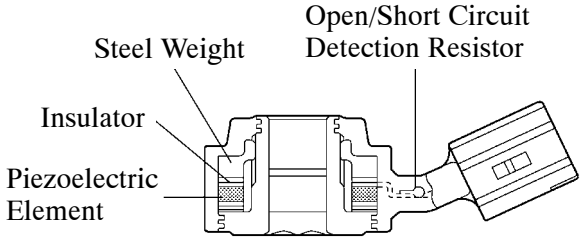
——— : Resonance characteristic of flat type



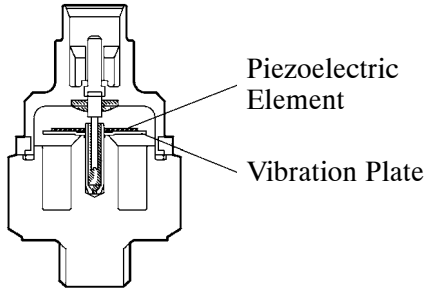
Characteristic of Knock Sensor

2) Construction

- The flat type knock sensor is installed on the engine through the stud bolt installed on the cylinder block. For this reason, a hole for the stud bolt runs through the center of the sensor.
- Inside of the sensor, a steel weight is located on the upper portion and a piezoelectric element is located under the weight through the insulator.
- The open/short circuit detection resistor is integrated.



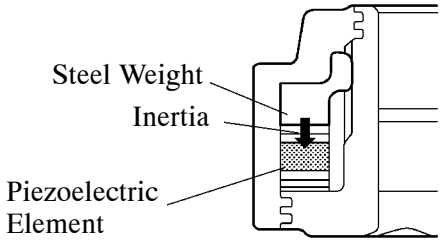
Flat Type Knock Sensor
(Non-resonant Type) 214CE01



Conventional Type Knock Sensor
(Resonant Type) 214CE02

3) Operation

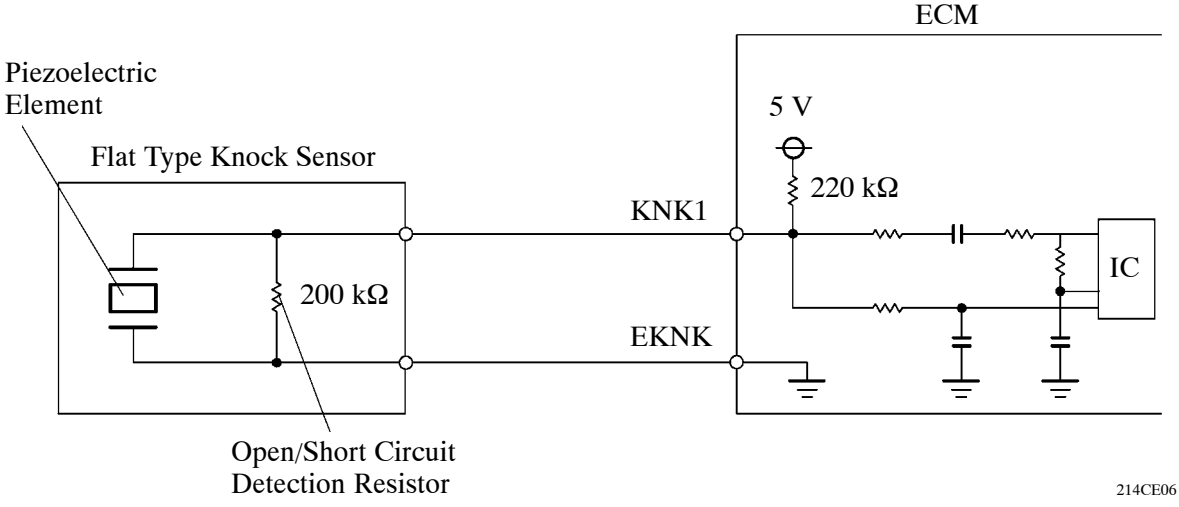
The knocking vibration is transmitted to the steel weight and its inertia applies pressure to the piezoelectric element. The action generates electromotive force.



214CE08

4) Open/Short Circuit Detection Resistor

- While the ignition is ON, the open/short circuit detection resistor in the knock sensor and the resistor in the ECM keep the voltage at terminal KNK1 of the engine constant.
- An Integrated Circuit (IC) in the ECM constantly monitors the voltage of terminal KNK1. If the open/short circuit occurs between the knock sensor and the ECM, the voltage of terminal KNK1 will change and the ECM will detect the open/short circuit and store a Diagnostic Trouble Code (DTC).



214CE06

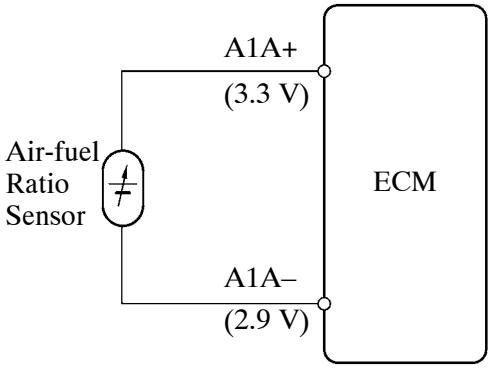
Service Tip

These knock sensors are mounted in specific directions at specific angles. To prevent the right and left bank wiring connectors from being interchanged, make sure to install each sensor in its prescribed direction. For details, refer to the SEQUOIA Repair Manual (RM11Y0E).

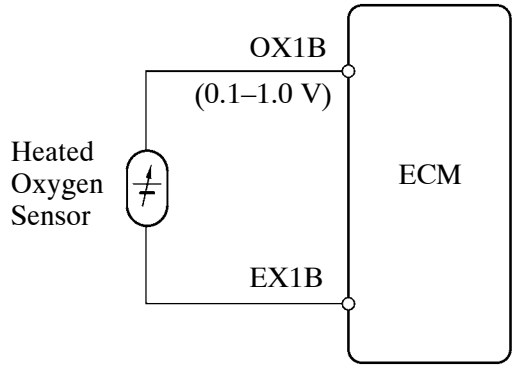
Air-fuel Ratio Sensor and Heated Oxygen Sensor

1) General

- The heated oxygen sensor and the air-fuel ratio sensor differ in output characteristics.
- The output voltage of the heated oxygen sensor changes in accordance with the oxygen concentration in the exhaust gas. The ECM uses this output voltage to determine whether the present air-fuel ratio is richer or leaner than the stoichiometric air-fuel ratio.
- Approximately 0.4 V is constantly applied to the air-fuel ratio sensor, which outputs an amperage that varies in accordance with the oxygen concentration in the exhaust gas. The ECM converts the changes in the output amperage into voltage in order to linearly detect the present air-fuel ratio. The air-fuel ratio sensor data is read out by the intelligent tester II.

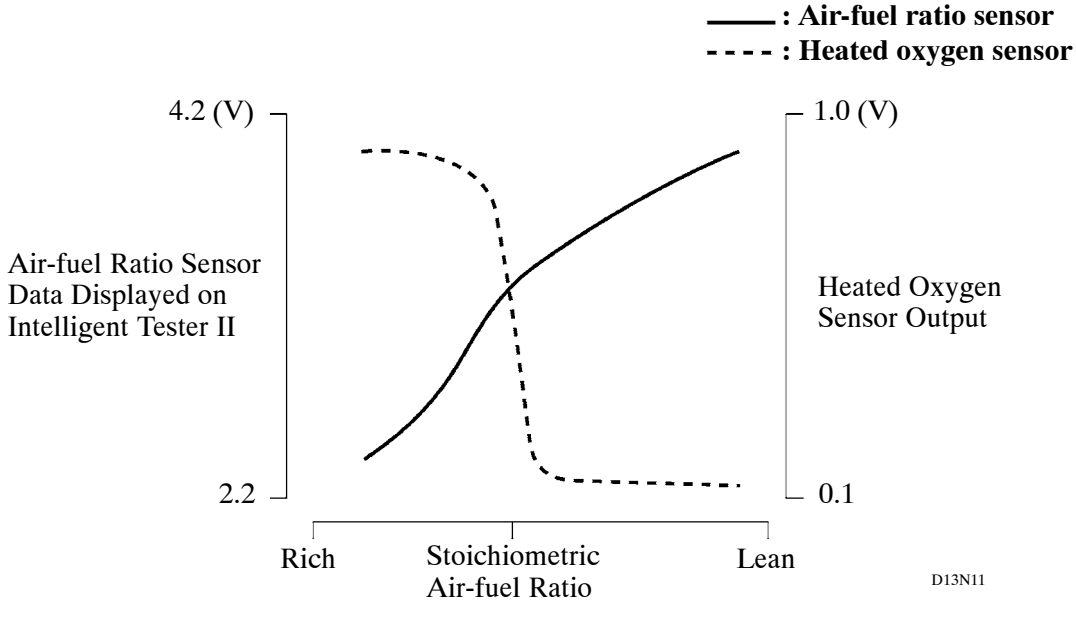


Air-fuel Ratio Sensor Circuit (Bank 1, Sensor 1)



Heated Oxygen Sensor Circuit (Bank 1, Sensor 2)

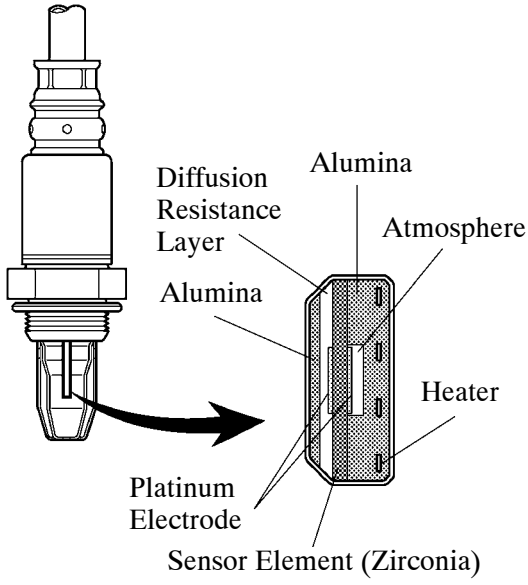
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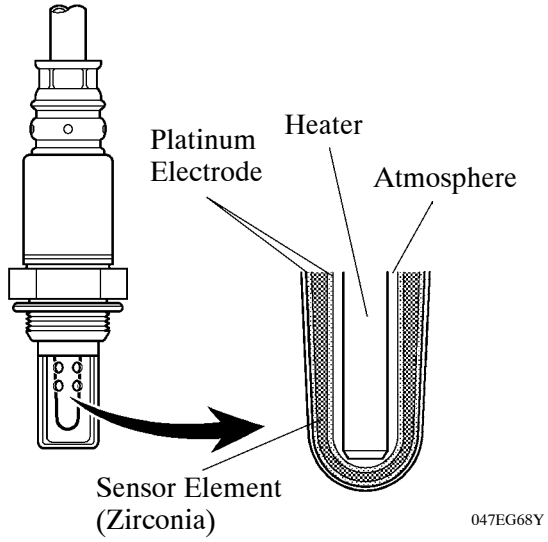
D13N11

2) Construction

- The basic construction of the heated oxygen sensor and the air-fuel ratio sensor is the same. However, they are divided into the cup type and the planar type, according to the different types of heater construction that are used.
- The cup type sensor contains a sensor element that surrounds the heater.
- The planar type sensor uses alumina, which excels in heat conductivity and insulation, to integrate a sensor element with the heater, thus improving the warm-up performance of the sensor.



Air-fuel Ratio Sensor (Planar Type)



Heated Oxygen Sensor (Cup Type)

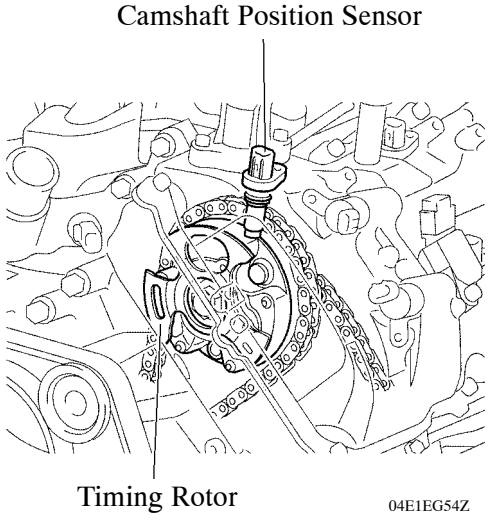
▶ Warm-up Specification ◀

Sensor Type	Planar Type	Cup Type
Warm-up Time	Approx. 10 sec.	Approx. 30 sec.

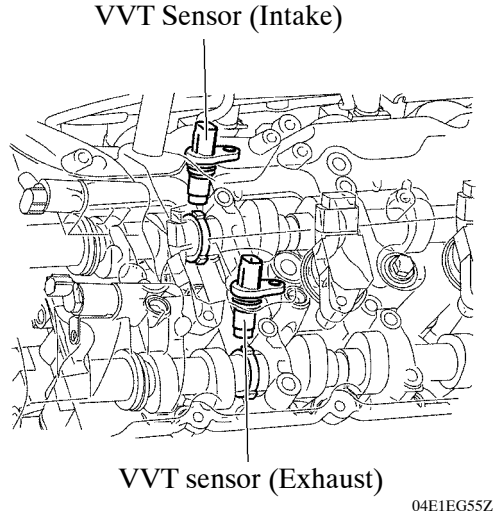
Crankshaft Position, Camshaft Position and VVT Sensors

1) General

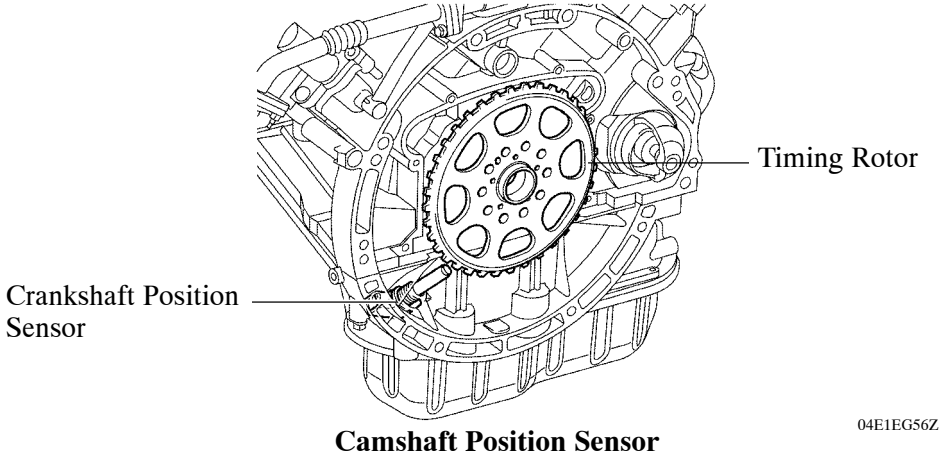
- Magnetic Resistance Element (MRE) sensors are used for the crankshaft position, camshaft position, and VVT sensors.
- The timing rotor for the crankshaft position sensor is installed on the back end of the crankshaft. The timing rotor has 34 teeth, with 2 teeth missing, at 10° intervals. Based on these teeth, the crankshaft position sensor transmits crankshaft position signals (NE signal) consisting of 33 high and low output pulses every 10° per revolution of the crankshaft, and 1 high and low output pulse every 30°. The ECM uses the NE signal for detecting the crankshaft position as well as for detecting the engine speed. It uses the missing teeth signal to determine the top dead center.
- The camshaft position sensor uses a timing rotor installed on the front end of the intake camshaft sprocket of the left bank. Based on the timing rotor, the sensor outputs camshaft position signals (G2 signal) consisting of 3 (3 high output, 3 low output) pulses for every 2 revolutions of the crankshaft. The ECM compares the G2 and NE signals to detect the camshaft position and identify the cylinder.
- The VVT sensors (intake and exhaust) use timing rotors installed on the intake and exhaust camshafts of each bank. Based on the timing rotors, the sensors output VVT position signals consisting of 3 (3 high output, 3 low output) pulses for every 2 revolutions of the crankshaft. The ECM compares these VVT position signals and the NE signal to detect the actual valve timing.



Camshaft Position Sensor

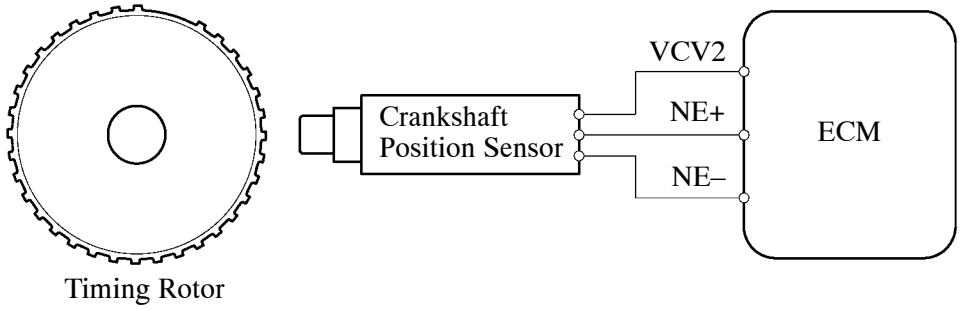


VVT Sensor (Bank 1)



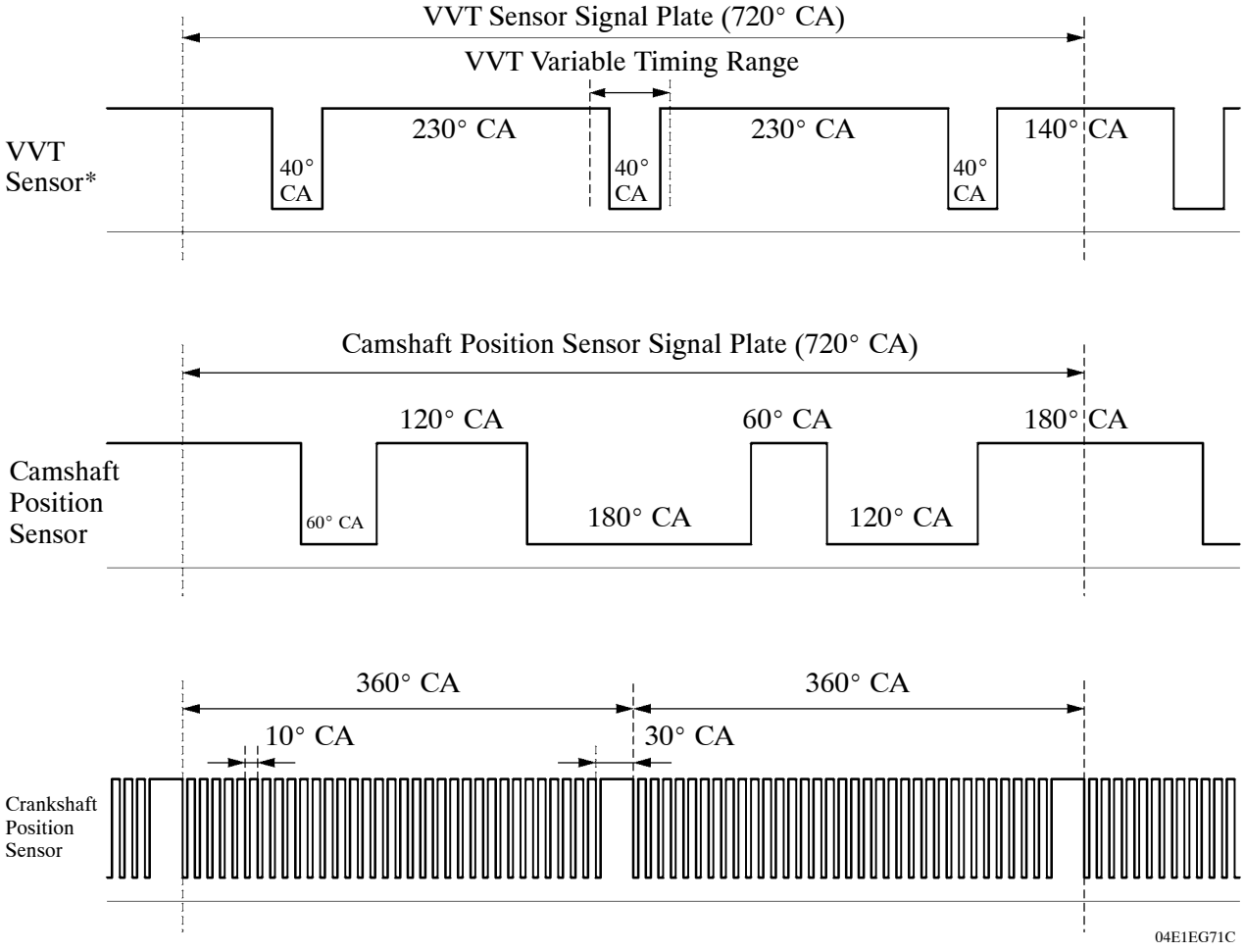
Camshaft Position Sensor

▶ Wiring Diagram ◀



Crankshaft Position Sensor Circuit 036EG110TE

▶ Sensor Output Waveforms ◀

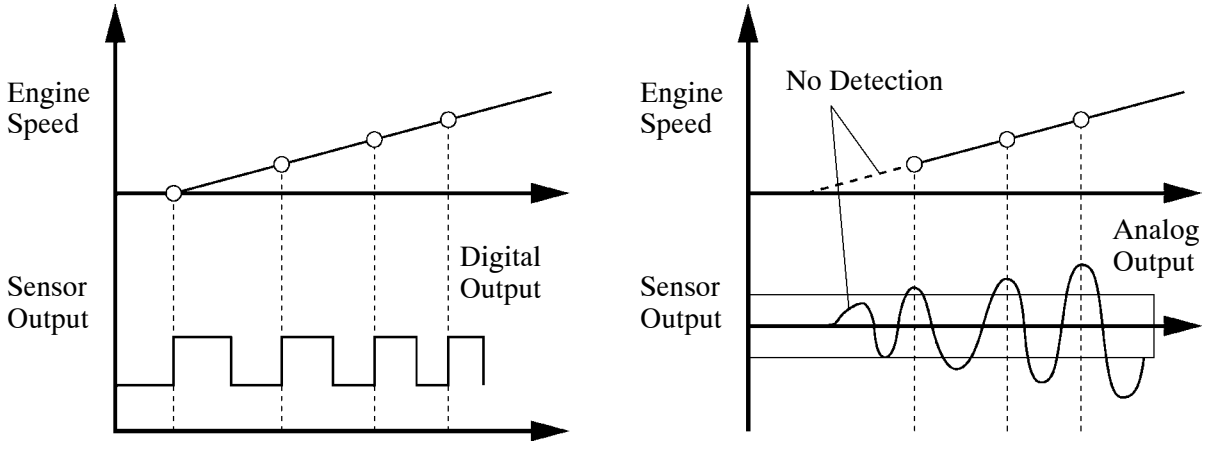


*: This is an example of an output waveform of the VVT sensor (bank 1, intake).

2) MRE Type Sensor

- The MRE type sensor consists of an MRE, a magnet and a sensor.
- The direction of the magnetic field changes due to the profile (protruding and non-protruding portions) of the timing rotor, which passes by the sensor. As a result, the resistance of the MRE changes, and the output voltage to the ECM changes to high or low. The ECM detects the crankshaft and camshaft positions based on this output voltage.
- The differences between the MRE type sensor and the pick-up coil type sensor used on a conventional model are as follows.
  - The MRE type sensor outputs a constant level of high and low digital signals regardless of the engine speed. Therefore, the MRE type sensor can detect the positions of the crankshaft and camshaft at an early stage of cranking.
  - The pick-up coil type sensor outputs analog signals with levels that change with the engine speed.

▶ MRE Type and Pick-up Coil Type Output Waveform Image Comparison ◀

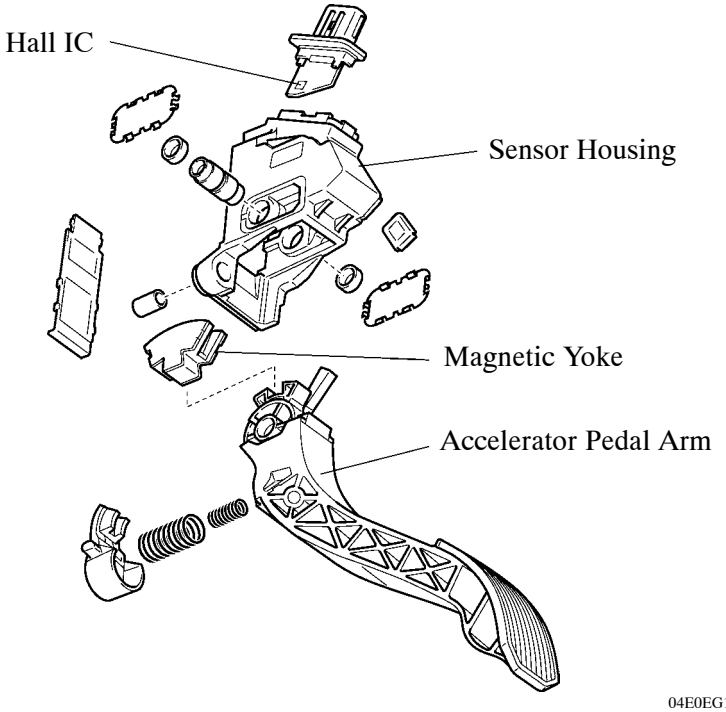


MRE Type **Pick-up Coil Type** 232CH41

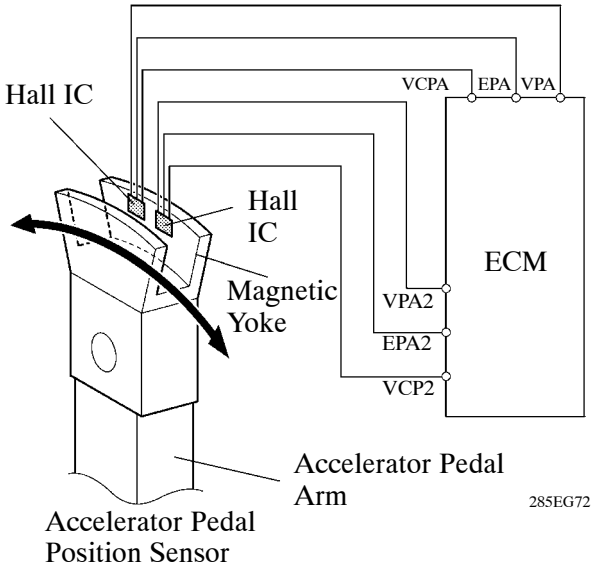
Accelerator Pedal Position Sensor

The non-contact type accelerator pedal position sensor uses a Hall IC, which is mounted on the accelerator pedal arm.

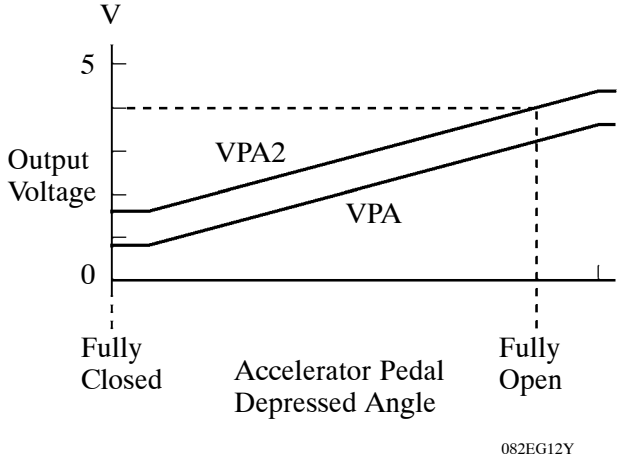
- The magnetic yoke mounted at the base of the accelerator pedal arm moves around the Hall IC in accordance with the amount of effort applied to the accelerator pedal. The Hall IC converts the changes in the magnetic flux that occur into electrical signals, and outputs them in the form of accelerator pedal position signals to the ECM.
- This accelerator pedal position sensor includes 2 Hall ICs and circuits for the main and sub signals. It converts the accelerator pedal depression angles into 2 electric signals with differing characteristics and outputs them to the ECM.



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285EG72

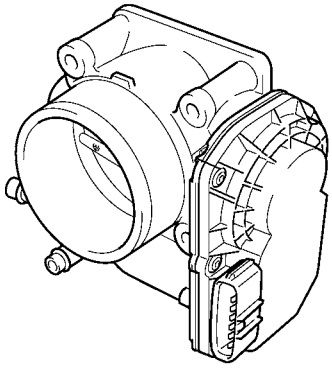


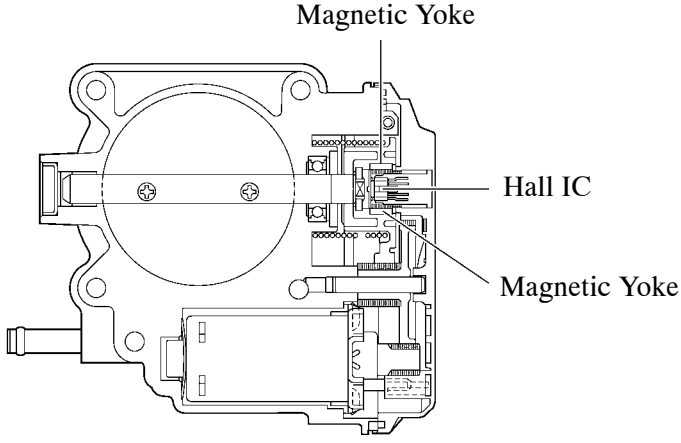
082EG12Y

Throttle Position Sensor

The non-contact type throttle position sensor is mounted on the throttle body, and it uses a Hall IC.

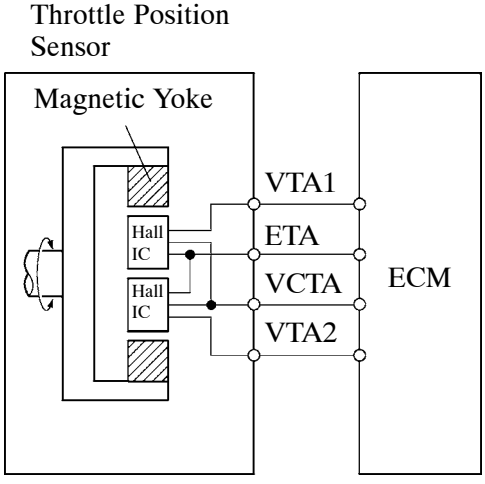
- The Hall IC is surrounded by a magnetic yoke. The Hall IC converts the changes that occur in the magnetic flux into electrical signals, and outputs them in the form of throttle valve position signals to the ECM.
- The Hall IC contains circuits for the main and sub signals. It converts the throttle valve opening angle into 2 electrical signals that have differing characteristics and outputs them to the ECM.



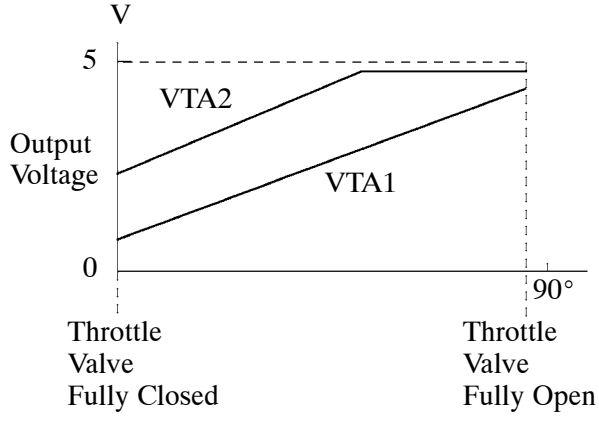


Cross Section

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230LX12



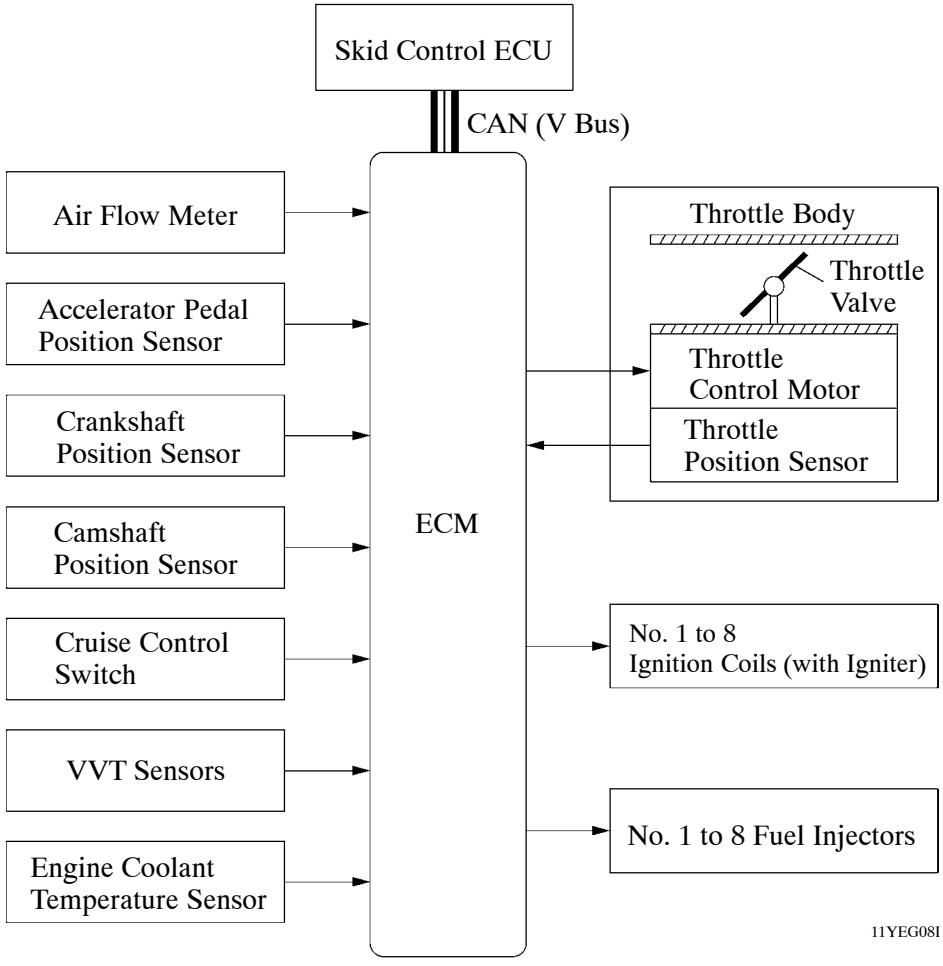
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6. Electronic Throttle Control System-intelligent (ETCS-i)

General

- In the conventional throttle body, the throttle valve angle is determined invariably by the amount of accelerator pedal effort. In contrast, ETCS-i uses the ECM to calculate the optimal throttle valve angle that is appropriate for the respective driving condition and uses a throttle control motor to control the angle.
- In case of an abnormal condition, this system transfers to the fail-safe mode.

▶ System Diagram ◀



Control

1) General

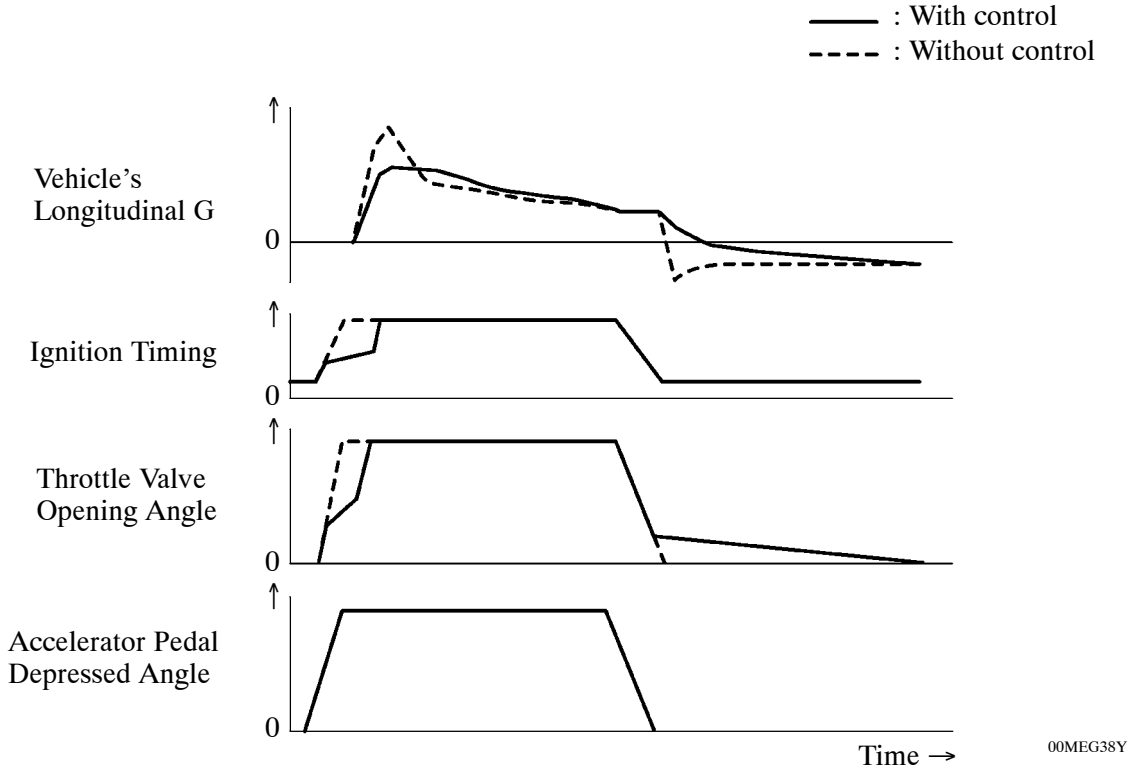
The ETCS-i consists of the following functions:

- Normal Throttle Control (non-linear control)
- Idle Speed Control (ISC)
- Traction Control (TRC) Throttle Control
- Vehicle Stability Control (VSC) Coordination Control
- Cruise Control

2) Normal Throttle Control (Non-linear Control)

This control optimizes the throttle valve angle to an angle that is appropriate for the driving conditions such as the amount of the accelerator pedal effort and the engine speed in order to achieve excellent throttle control and comfort in all operating ranges.

▶ Conceptual Diagrams of Engine Control During Acceleration and Deceleration ◀



3) Idle Speed Control

The ECM controls the throttle valve in order to constantly maintain an ideal idle speed.

4) TRC Throttle Control

As part of the TRC, the throttle valve opening angle is reduced by a demand signal sent from the skid control ECU to the ECM. This demand signal will be sent if an excessive amount of slippage occurs at a drive wheel, thus ensuring vehicle stability and applying an appropriate amount of power to the road.

5) VSC Coordination Control

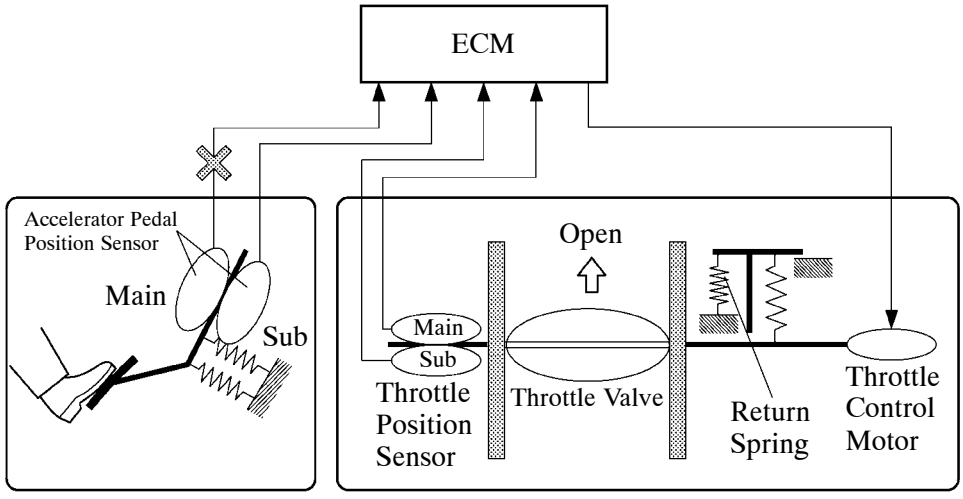
In order to bring the effectiveness of the VSC into full play, the throttle valve angle is regulated through a coordination control with the skid control ECU.

6) Cruise Control

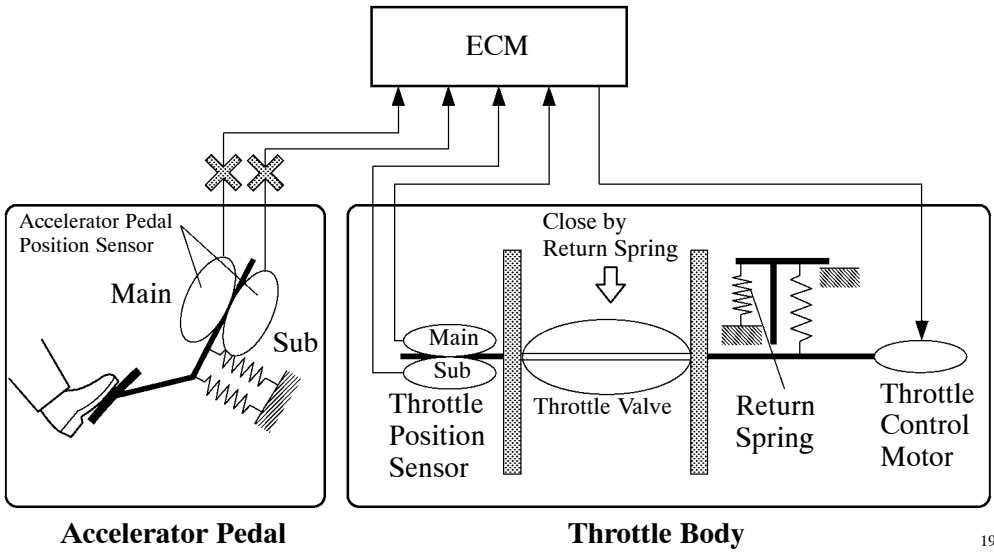
The ECM directly actuates the throttle valve for operation of the cruise control.

Fail-safe Operation due to Accelerator Pedal Position Sensor Trouble

- The accelerator pedal position sensor comprises 2 (main, sub) sensor circuits.
- If a malfunction occurs in either of the sensor circuits, the ECM detects the abnormal signal voltage difference between these 2 sensor circuits and switches into a fail-safe mode. In this fail-safe mode, the remaining circuit is used to calculate the accelerator pedal opening, in order to operate the vehicle under fail-safe mode control.

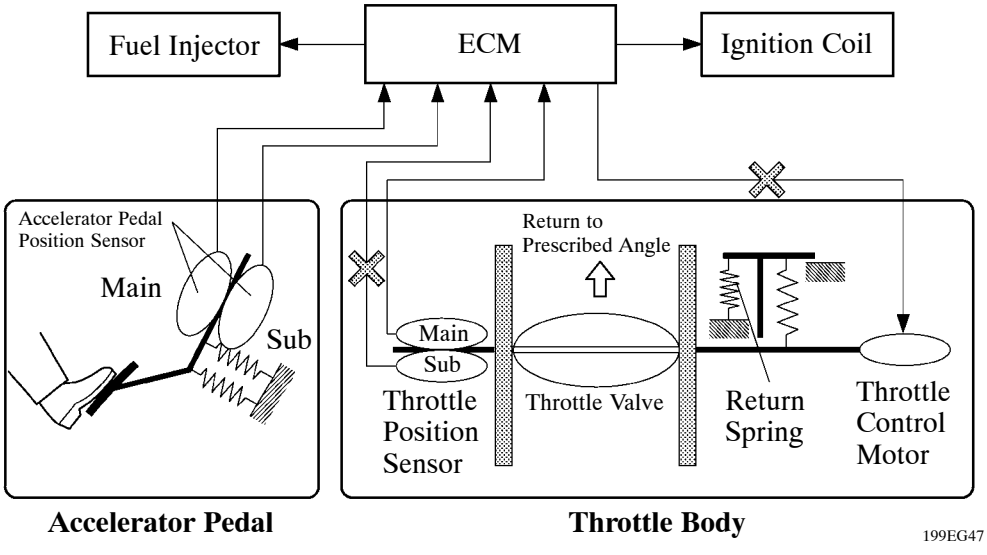


- If both circuits malfunction, the ECM detects the abnormal signal voltage from these 2 sensor circuits and discontinues the throttle control. At this time, the vehicle can be driven within its idling range.



Fail-safe Operation due to Throttle Position Sensor Trouble

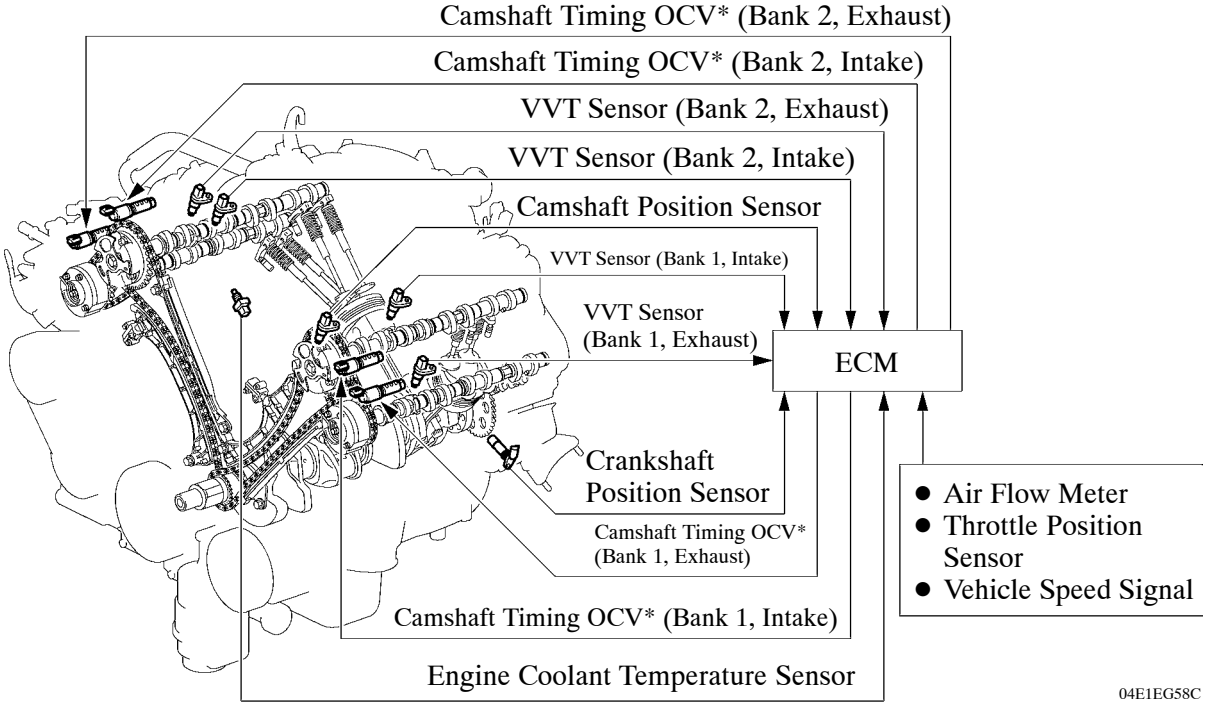
- The throttle position sensor comprises 2 (main, sub) sensor circuits.
- If a malfunction occurs in either of the sensor circuits, the ECM detects the abnormal signal voltage difference between these 2 sensor circuits, cuts off the current to the throttle control motor, and switches to a fail-safe mode.
- Then, the force of the return spring causes the throttle valve to return and stay at the prescribed base opening position. At this time, the vehicle can be driven in the fail-safe mode while the engine output is regulated through control of the fuel injection and ignition timing in accordance with the accelerator pedal position.
- The same control as above is effected if the ECM detects a malfunction in the throttle control motor system.



7. Dual Variable Valve Timing-intelligent (Dual VVT-i)

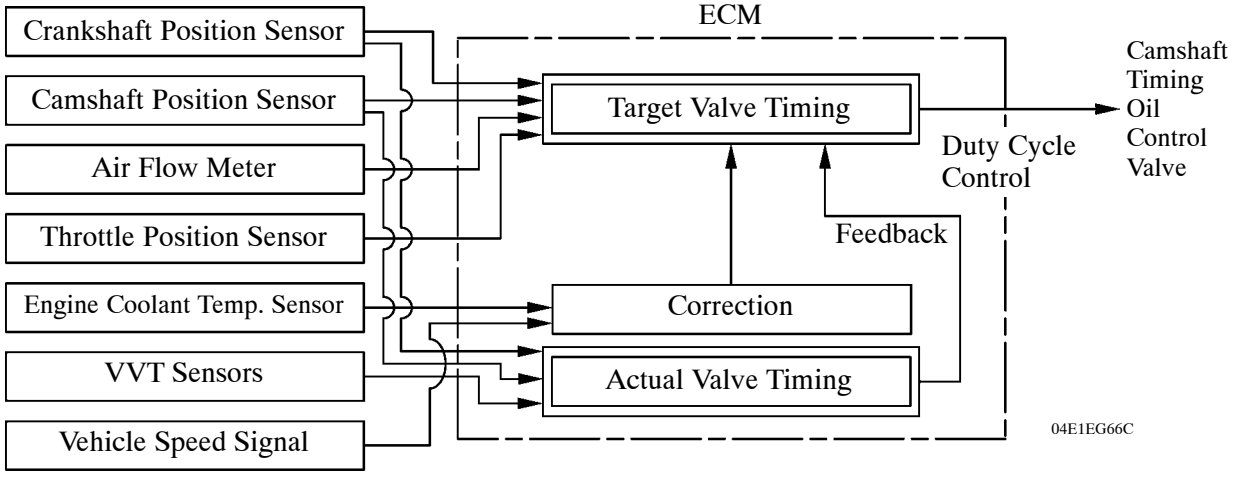
General

- The Dual VVT-i system is designed to control the intake and exhaust camshafts within a range of 60° and 30° respectively (of crankshaft angle) to provide valve timing optimally suited to the engine operating conditions. This improves torque in all the speed ranges as well as increasing fuel economy and reducing exhaust emissions.

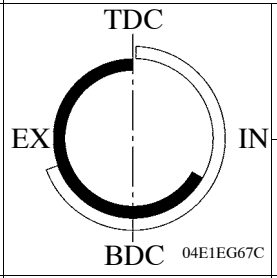
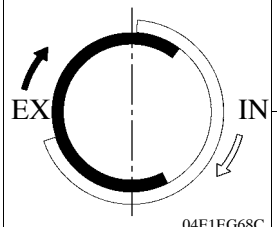
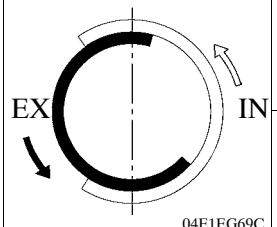
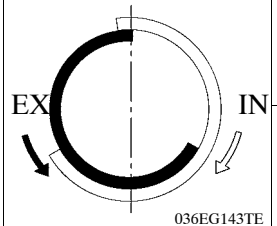
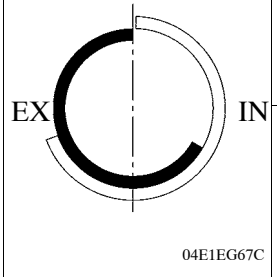
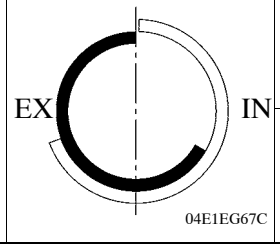


*: Oil Control Valve

- By using the engine speed, intake air mass, throttle position and engine coolant temperature, the ECM calculates the optimal valve timing for each driving condition and controls the camshaft timing oil control valves. In addition, the ECM uses signals from the intake and exhaust VVT sensors for each bank and the crankshaft position sensor to detect the actual valve timing, thus providing feedback control to achieve the target valve timing.



Effectiveness of Dual VVT-i System

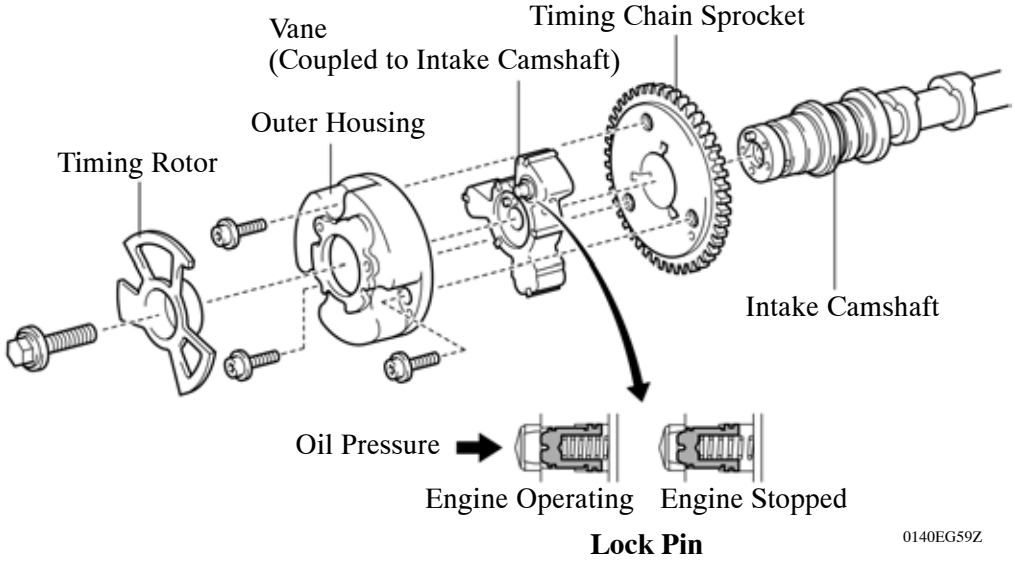
Condition	Operation		Timing/ Position	Objective	Effect
During Idling		IN	Most Retarded Position	Eliminating overlap to reduce blow back to the intake side.	● Stabilized idle speed ● Better fuel economy
		EX	Most Advanced Position		
In Low Speed Range with Light to Medium Load		IN	Retarded	Retarding the intake valve close timing and reducing pumping loss. Increasing overlap and internal EGR.	● Better fuel economy ● Improved emission control
		EX	Retarded		
In Low to Medium Speed Range with Heavy Load		IN	Advanced	Advancing the intake valve close timing, reducing intake air blow back to the intake side, and improving volumetric efficiency.	Improved torque in low to medium speed range
		EX	Advanced		
In High Speed Range with Heavy Load		IN	Retarded	Retarding the intake valve close timing and improving volumetric efficiency using the inertia force of the intake air.	Improved output
		EX	Advanced		
At Low Temperatures		IN	Most Retarded Position	Eliminating overlap to reduce blow back to the intake side. Fixing valve timing at extremely low temperatures and increasing the control range as the temperature rises.	● Stabilized fast idle speed ● Better fuel economy
		EX	Most Advanced Position		
● Upon Starting ● Stopping Engine		IN	Most Retarded Position	Controlling valve timing and fixing it to the optimal timing for engine start.	Improved startability
		EX	Most Advanced Position		

Construction

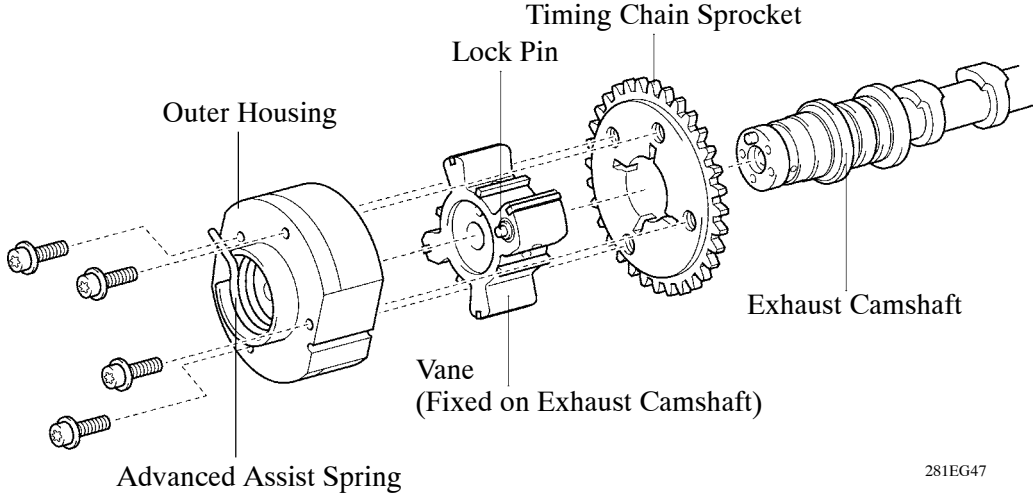
1) VVT-i Controller

- This controller consists of an outer housing driven by the timing chain sprocket, and a vane coupled to each camshaft.
- The intake side uses a VVT-i controller with 3 vanes, and the exhaust side uses one with 4 vanes.
- When the engine stops, the intake side VVT-i controller is locked at the most retarded angle by its lock pin, and the exhaust side controller is locked at the most advanced angle. This ensures excellent engine startability.
- The oil pressure sent from the advance or retard side passages of the intake and exhaust camshafts causes rotation of the VVT-i controller vane relative to the timing chain sprocket, to vary the valve timing continuously.
- An advance assist spring is provided on the exhaust side VVT-i controller. This helps to apply torque in the advanced angle direction so that the vane lock pin securely engages with the housing when the engine stops.

▶ Intake Side VVT-i Controller ◀

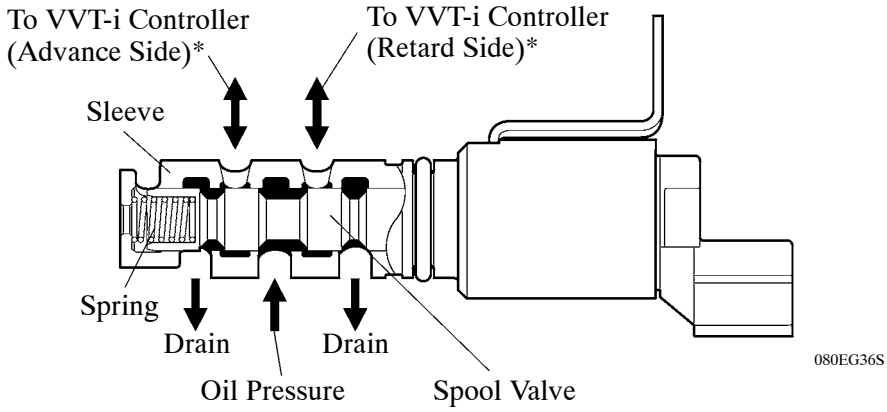


▶ Exhaust Side VVT-i Controller ◀



2) Camshaft Timing Oil Control Valve

This camshaft timing oil control valve controls the spool valve using duty cycle control from the ECM. This allows hydraulic pressure to be applied to the VVT-i controller advance or retard side. When the engine is stopped, the camshaft timing oil control valve (intake) will move to the retard position, and the camshaft timing oil control valve (exhaust) will move to the advance position.



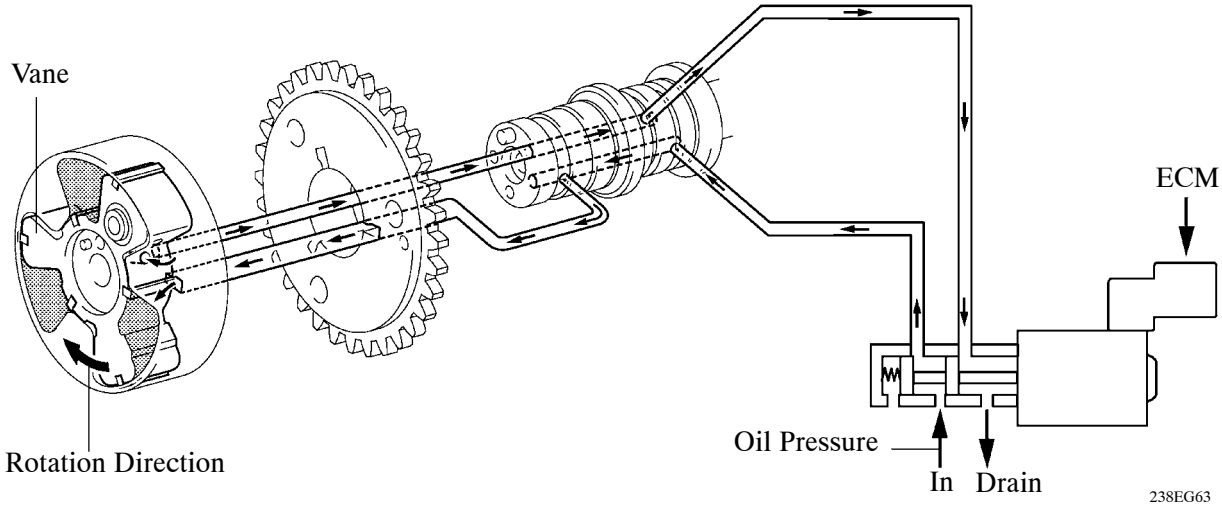
*: On the exhaust side oil control valve, the advance and retard sides are reversed.

Operation

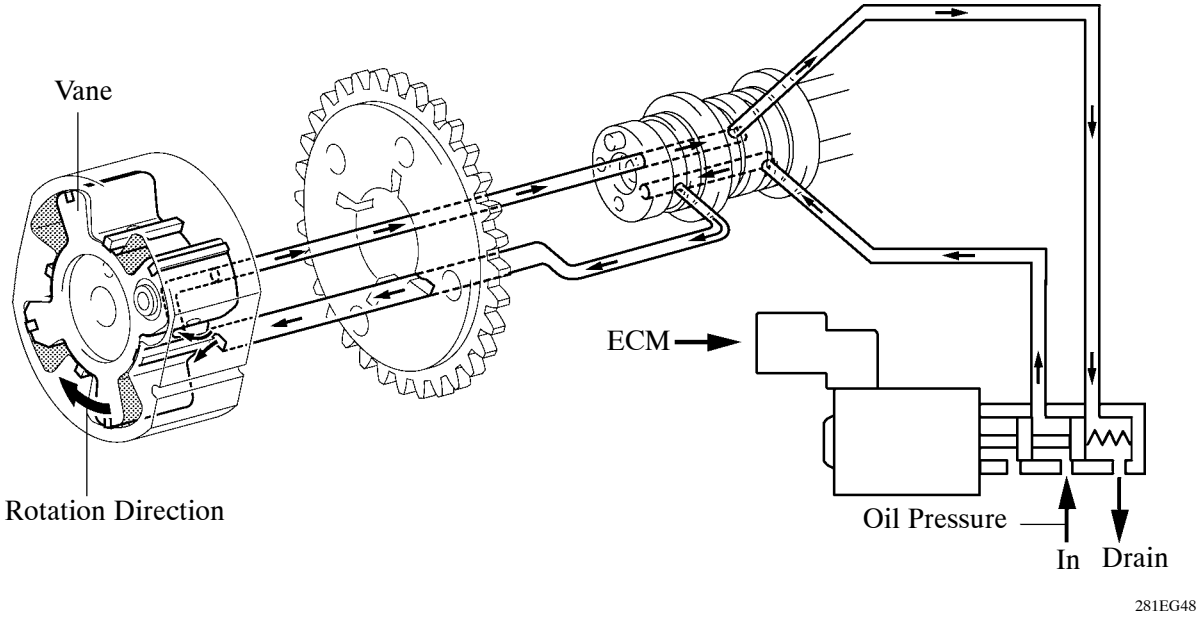
1) Advance

When the camshaft timing oil control valve is positioned as illustrated below by the advance signals from the ECM, the resultant oil pressure is applied to the timing advance side vane chamber to rotate the camshaft in the timing advance direction.

▶ Intake Side ◀



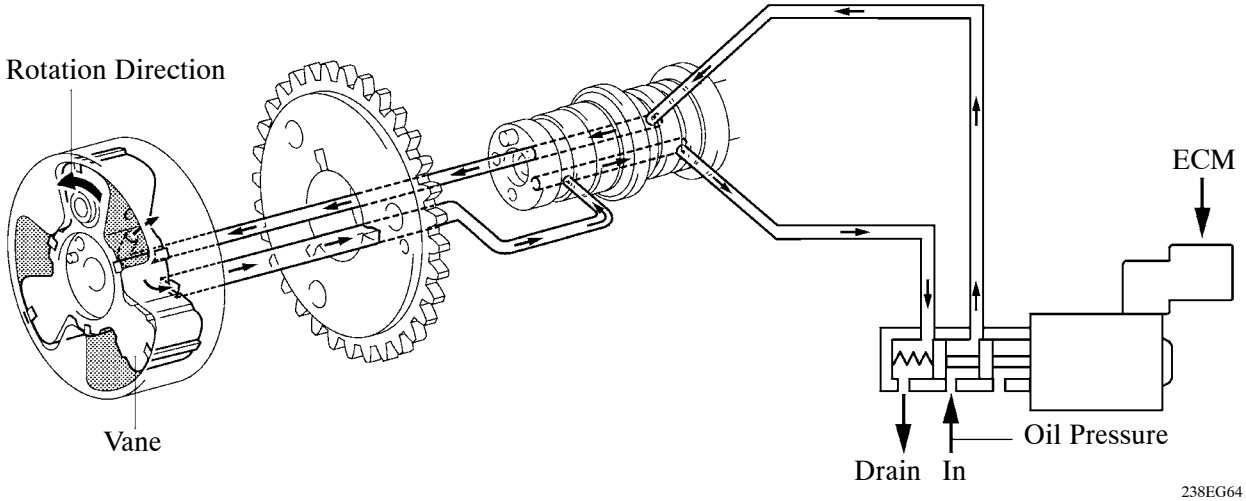
▶ Exhaust Side ◀



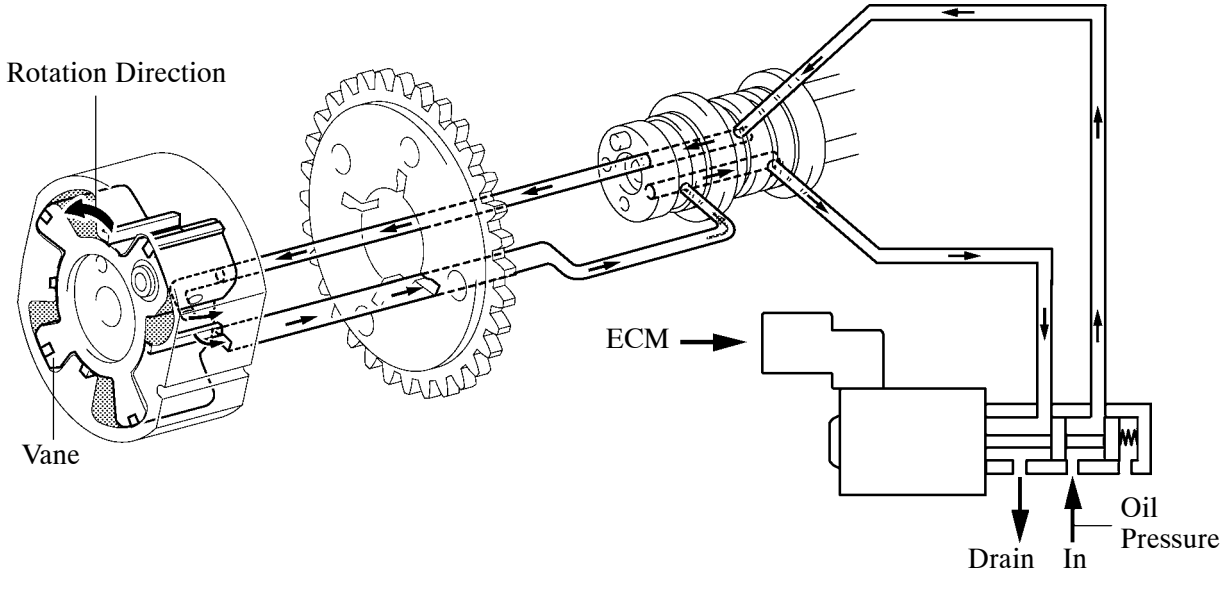
2) Retard

When the camshaft timing oil control valve is positioned as illustrated below by the retard signals from the ECM, the resultant oil pressure is applied to the timing retard side vane chamber to rotate the camshaft in the timing retard direction.

▶ Intake Side ◀



▶ Exhaust Side ◀



3) Hold

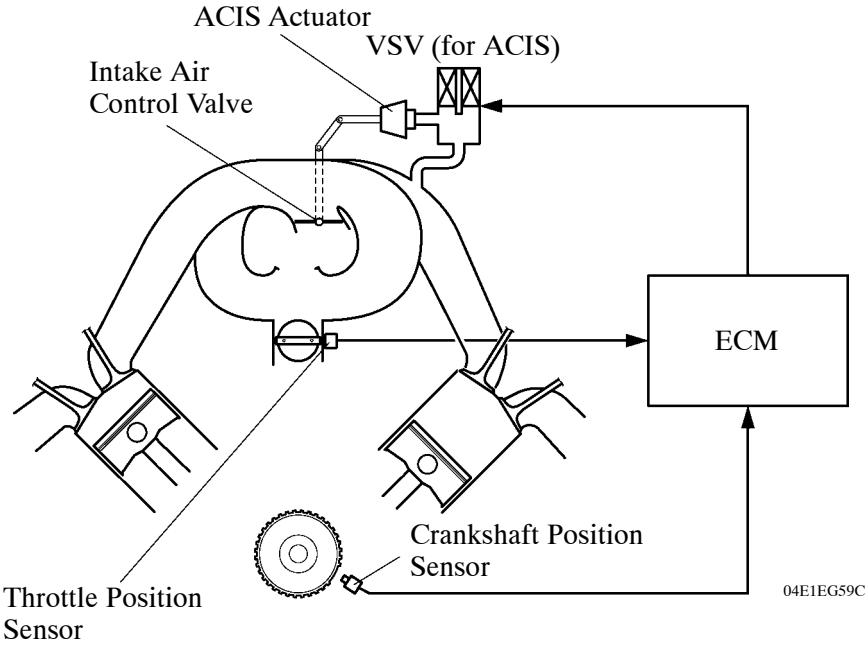
After reaching the target timing, the engine valve timing is maintained by keeping the camshaft timing oil control valve in the neutral position unless the engine operating conditions change.
This maintains the engine valve timing at the desired target position by preventing the engine oil from running out of the oil control valve.

8. Acoustic Control Induction System (ACIS)

General

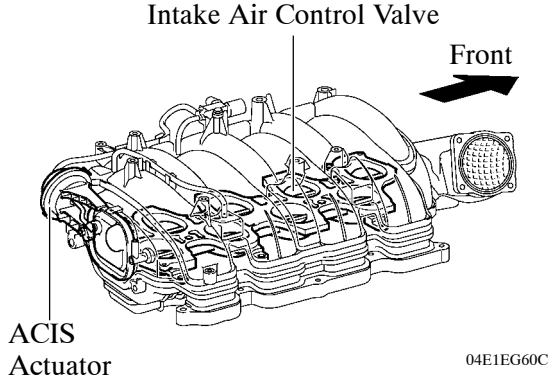
The ACIS uses a bulkhead to divide the intake manifold into 2 stages, with an intake air control valve in the bulkhead being opened and closed to vary the effective length of the intake manifold in accordance with the engine speed and throttle valve opening angle. This increases the power output in all ranges from low to high speed.

▶ System Diagram ◀



Intake Air Control Valve and ACIS Actuator

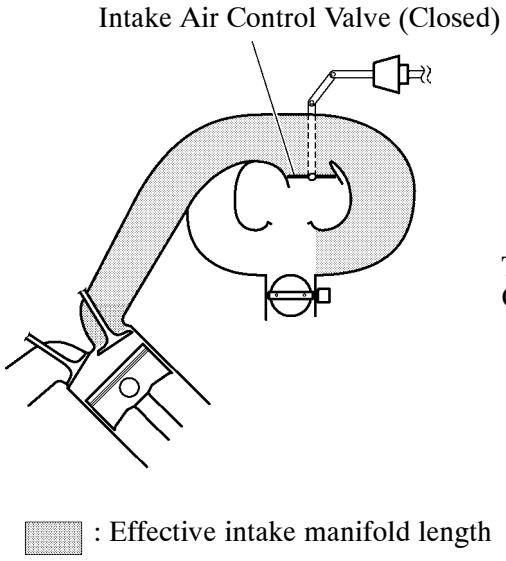
The intake air control valve and ACIS actuator are integrated with the intake manifold. This valve opens and closes to change the effective length of the intake manifold in 2 stages.



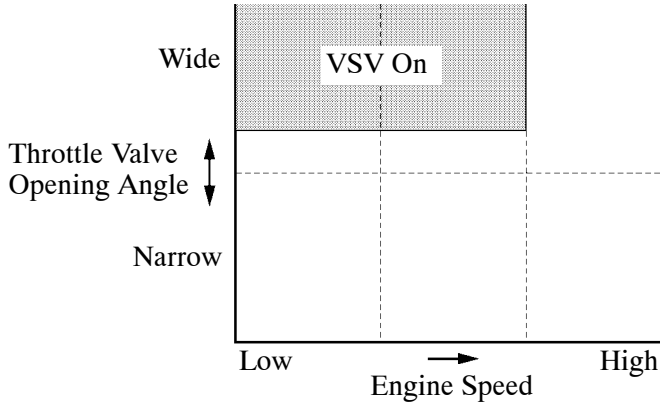
Operation

1) When Intake Control Valve Closes (VSV On)

The ECM activates the VSV so that the negative pressure acts on the diaphragm chamber of the actuator. This closes the control valve to match the longer pulsation cycle. As a result, the effective length of the intake manifold is increased and the intake efficiency in the low-to-medium engine speed range under heavy load is improved due to the dynamic effect of the intake air, thereby increasing the power output.



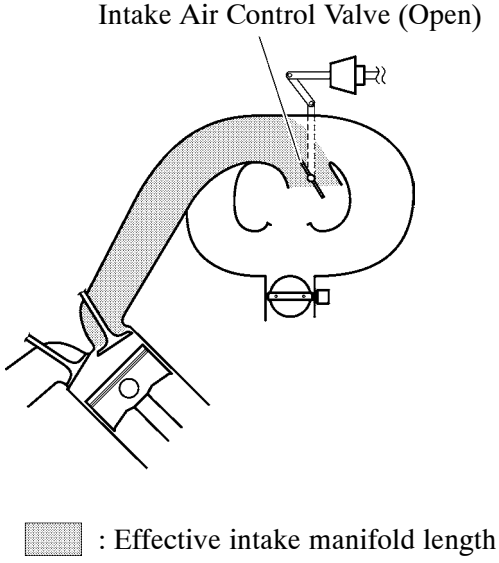
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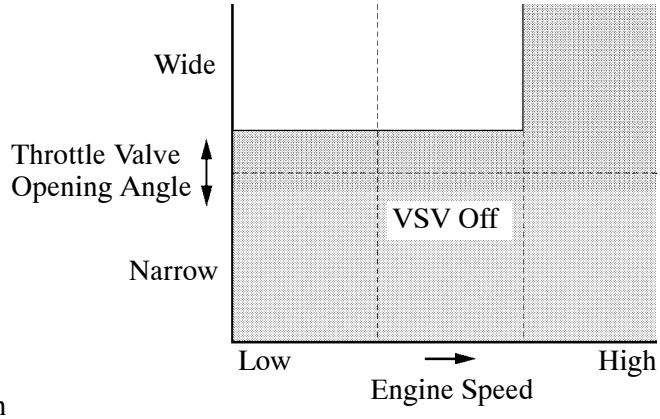
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2) When Intake Control Valve Opens (VSV Off)

The ECM deactivates the VSV so that atmospheric air is led into the diaphragm chamber of the actuator. This opens the control valve to match the shorter pulsation cycle. When the control valve is open, the effective length of the intake manifold is shortened and peak intake efficiency is shifted. This benefits the low, medium and high engine speed ranges at low loads and the high engine speed range under heavy load, thus providing greater output at high engine speeds.



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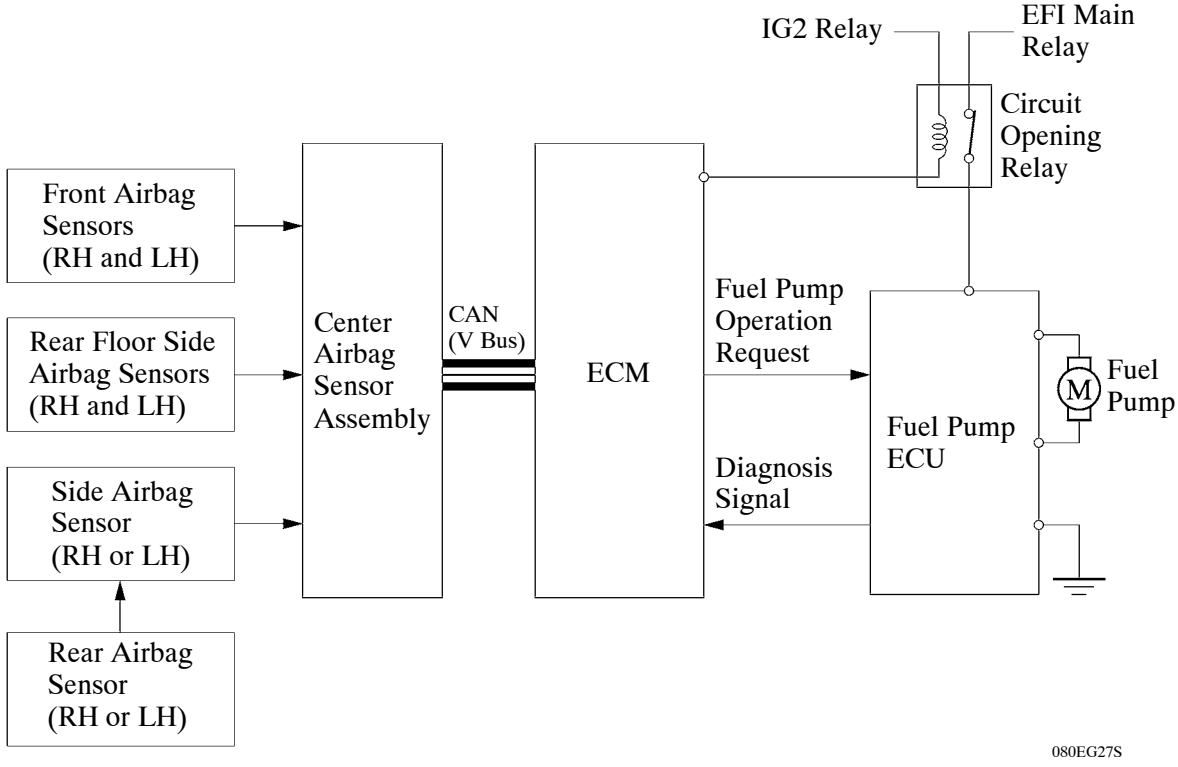
9. Fuel Pump Control

General

In this vehicle, there are 2 types of fuel pump controls. The fuel pump is controlled to an optimum speed to match the engine operating conditions, and the fuel pump operation is stopped when the SRS airbags deploy.

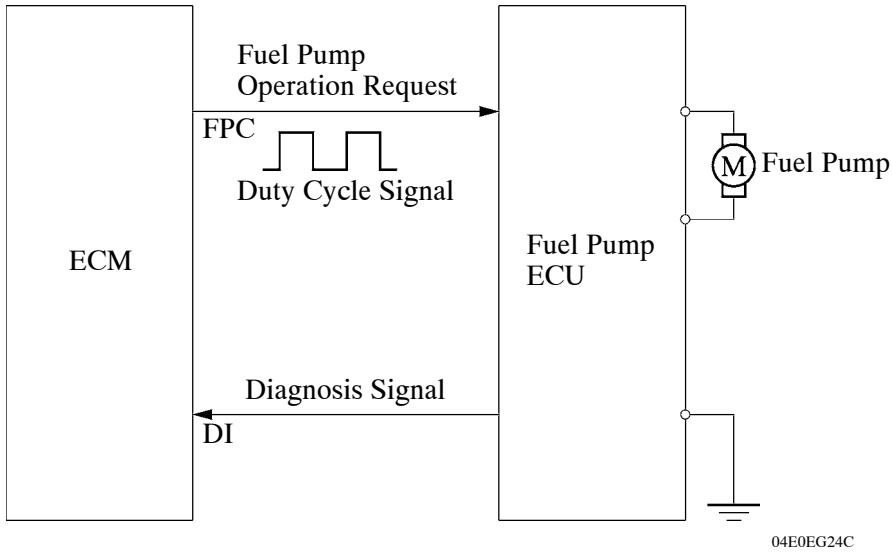
- The ECM transmits a fuel pump operation request signal to the fuel pump ECU that corresponds to the engine operating conditions. The fuel pump ECU receives this request signal and controls the speed of the fuel pump in 3 stages. As a result, under light engine loads, fuel pump speed is kept low to reduce electric power loss.
- A fuel cut control is used to stop the fuel pump when any of the SRS airbags deploys. In this control, if an airbag deployment signal from the center airbag sensor assembly is detected by the ECM, the ECM will turn off the circuit opening relay. As a result, the power supply to the fuel pump ECU is stopped, causing the fuel pump to stop operating. After the fuel cut control has been activated, turning the ignition switch from off to ON cancels the fuel cut control, and the engine can be restarted.

▶ System Diagram ◀

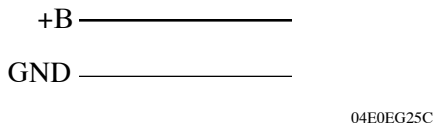
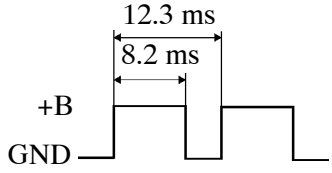
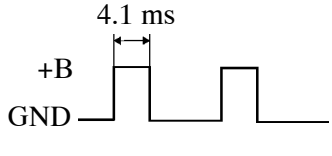
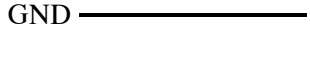


Fuel Pump ECU

- The fuel pump ECU controls fuel pump speed by receiving a duty cycle signal (FPC terminal input) from the ECM, and control is performed in 3 stages.
- The fuel pump ECU also detects failures in the input and output circuits at the fuel pump ECU and transmits the failure status to the ECM.



▶ FPC Terminal Input ◀

FPC Input Signal (Duty Cycle Signal)	Fuel Pump Speed
	High
	Middle
	Low
	Stop

10. Air Injection System

General

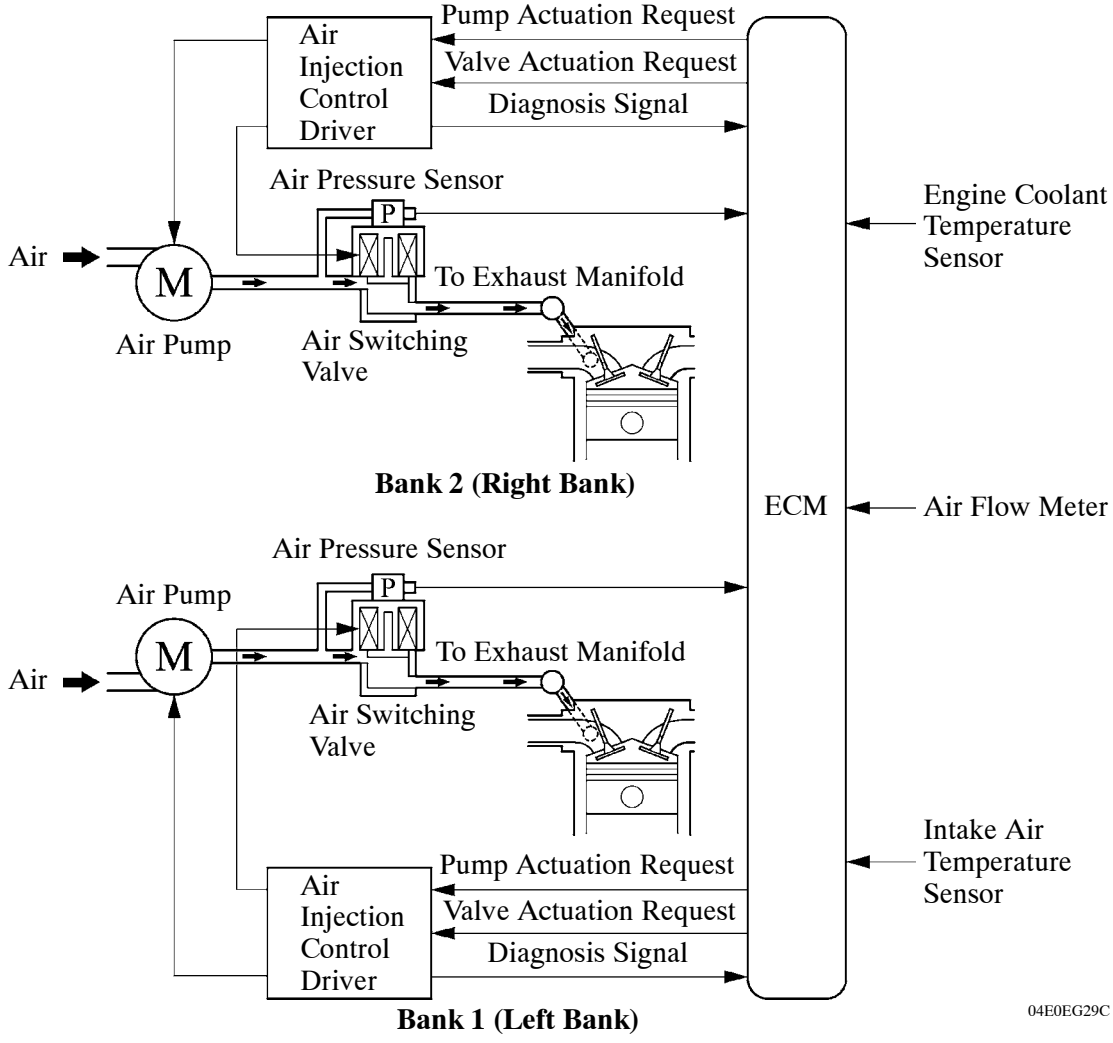
To ensure the proper warm-up performance of the Three-Way Catalytic converters (TWCs) after starting a cold engine, an air injection system is used.

- For this system, both bank 2 (right bank) and bank 1 (left bank) have an air pump, air injection control driver, air switching valve, and air pressure sensor. Control of the right bank and left bank is performed independently. 2 pumps are used to increase the amount of air supplied, shortening the catalyst warm-up time.
- The ECM estimates the amount of air injected to the TWCs based on signals from the mass air flow meter in order to regulate the air injection time.
- Air is injected under the following conditions:

▶ Operation Conditions ◀

Engine Coolant Temperature	5 – 45°C (41 – 113°F)
Intake Air Temperature	5°C (41°F) or more

▶ System Diagram ◀

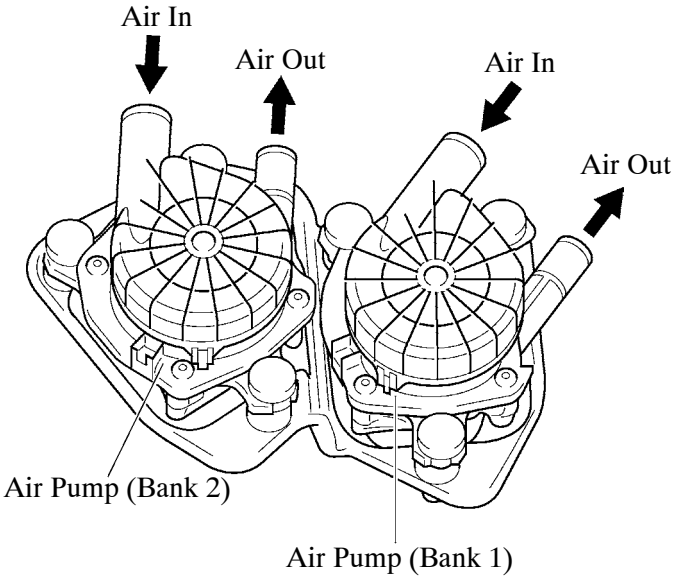


Construction and Operation

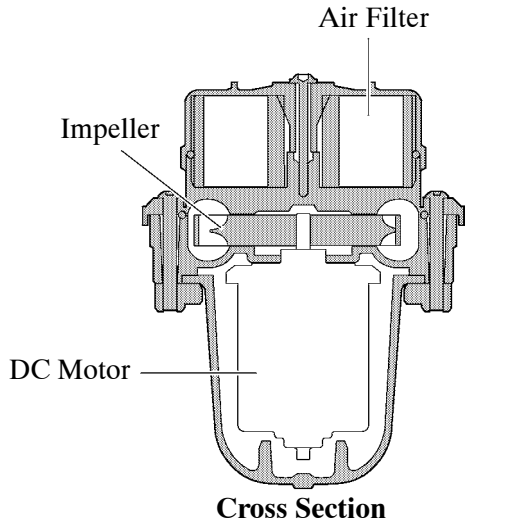
1) Air Pump

Each air pump consists of a DC motor, an impeller and an air filter.

- The air pump supplies air into an air injection control valve using its impeller.
- The air filter is maintenance-free.
- The structure and function of the air pumps for bank 1 and bank 2 are basically the same.



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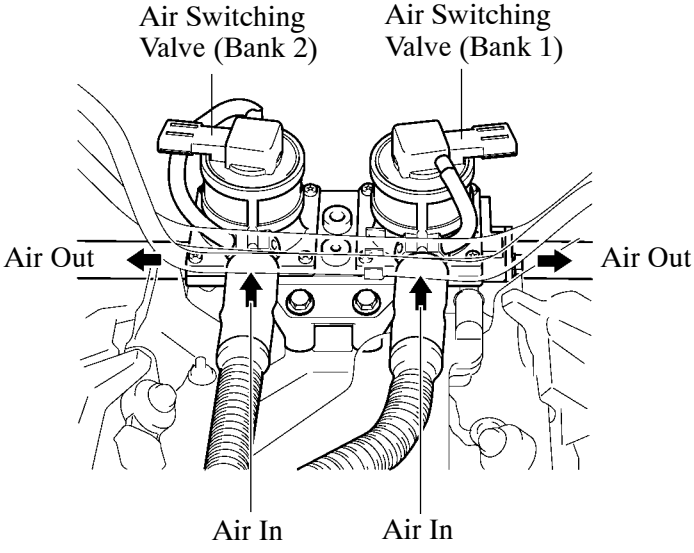


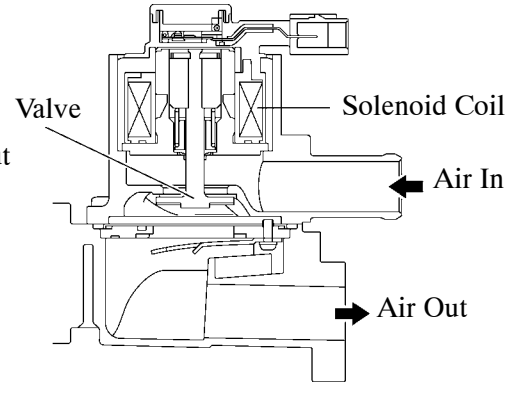
Cross Section

04E0EG70C

2) Air Switching Valve

- The air switching valve is operated by a solenoid coil to control air injection and prevent back-flow of exhaust gas. Opening timing of the valve is synchronized with the operation timing of the air pump.
- An air pressure sensor is built into the corresponding air switching valve.
- The structure and function of the air switching valves for bank 1 and bank 2 are basically the same.



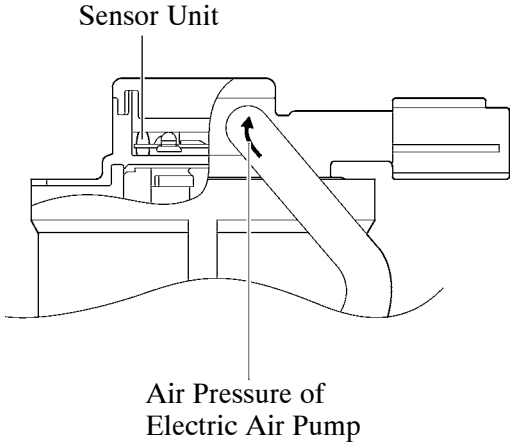


Cross Section (for Bank 1)

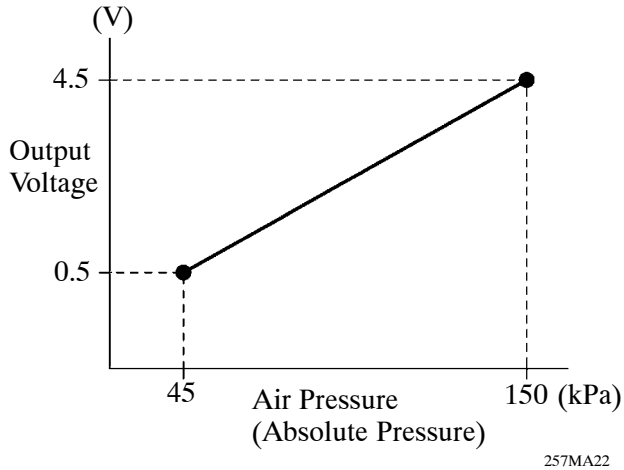
04E1EG65C

3) Air Pressure Sensor

- The air pressure sensor consists of a semiconductor, which has a silicon chip that changes its electrical resistance when pressure is applied to it. The sensor converts the pressure into an electrical signal, and sends it to the ECM in an amplified form.
- The structure and function of the air pressure sensors for bank 1 and bank 2 are basically the same.



04E0EG66C

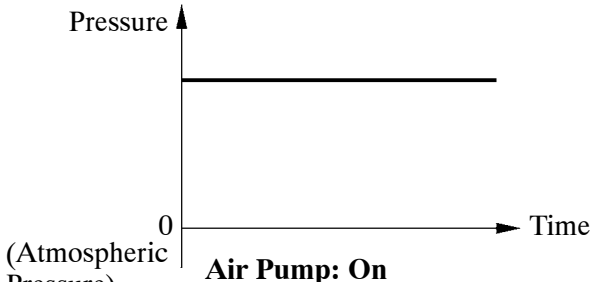


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The ECM detects operation of the air injection system based on signals from the air pressure sensor as follows:

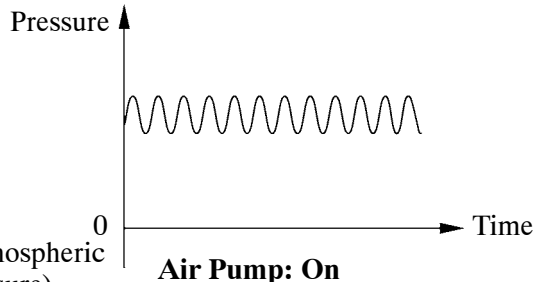
1) When the air pump is on and the air switching valve is closed, the pressure is stable.
2) When the air pump is on and the air switching valve is open, the pressure drops slightly and becomes unstable because of exhaust pulses.
3) When the air pump is off and the air switching valve is closed, the pressure remains at atmospheric pressure.
4) When the air pump is off and air switching valve is open, the pressure drops below atmospheric pressure and becomes unstable because of exhaust pulses.

Example: 1



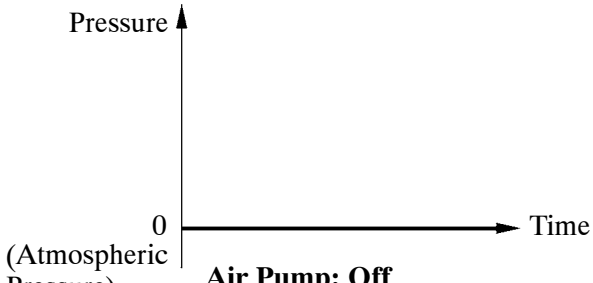
Air Pump: On
Air Switching Valve: Closed

Example: 2



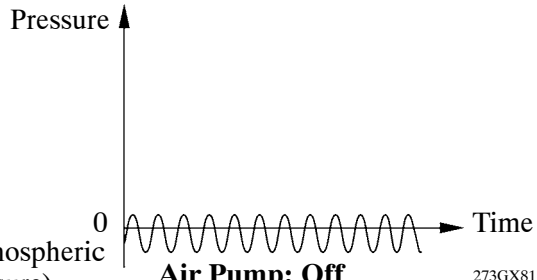
Air Pump: On
Air Switching Valve: Open

Example: 3



Air Pump: Off
Air Switching Valve: Closed

Example: 4

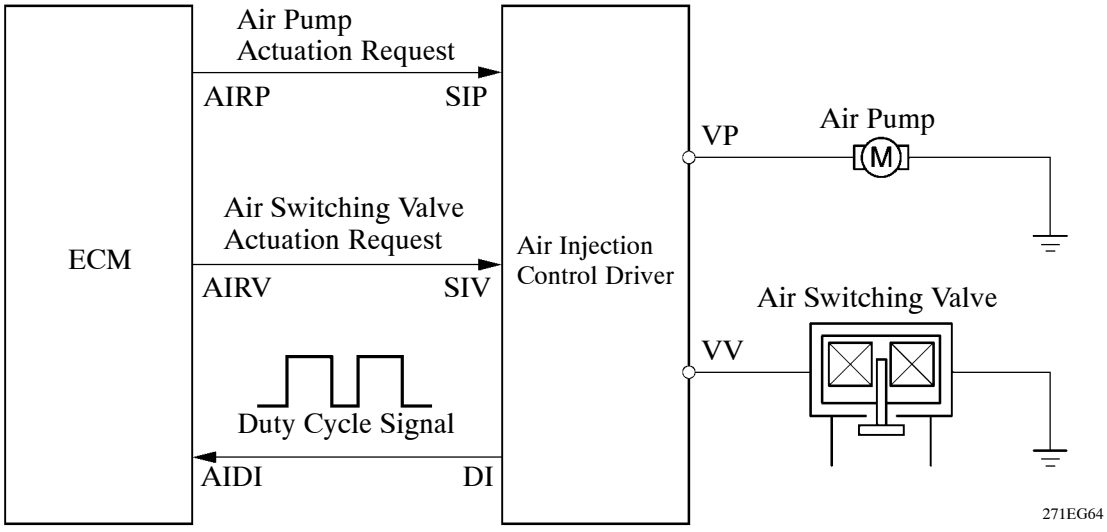


Air Pump: Off
Air Switching Valve: Open

273GX81

4) Air Injection Control Driver

- A semiconductor type air injection control driver is used. Activated by the ECM, this driver actuates the air pump and the air switching valve.
- The air injection control driver also detects failures in the input and output circuits of the air injection driver and transmits the failure status to the ECM via duty cycle signals.
- The basic functions of the air injection control drivers for bank 1 and bank 2 are the same. The following system chart shows bank 1 (left bank).



▶ DI Terminal Output ◀

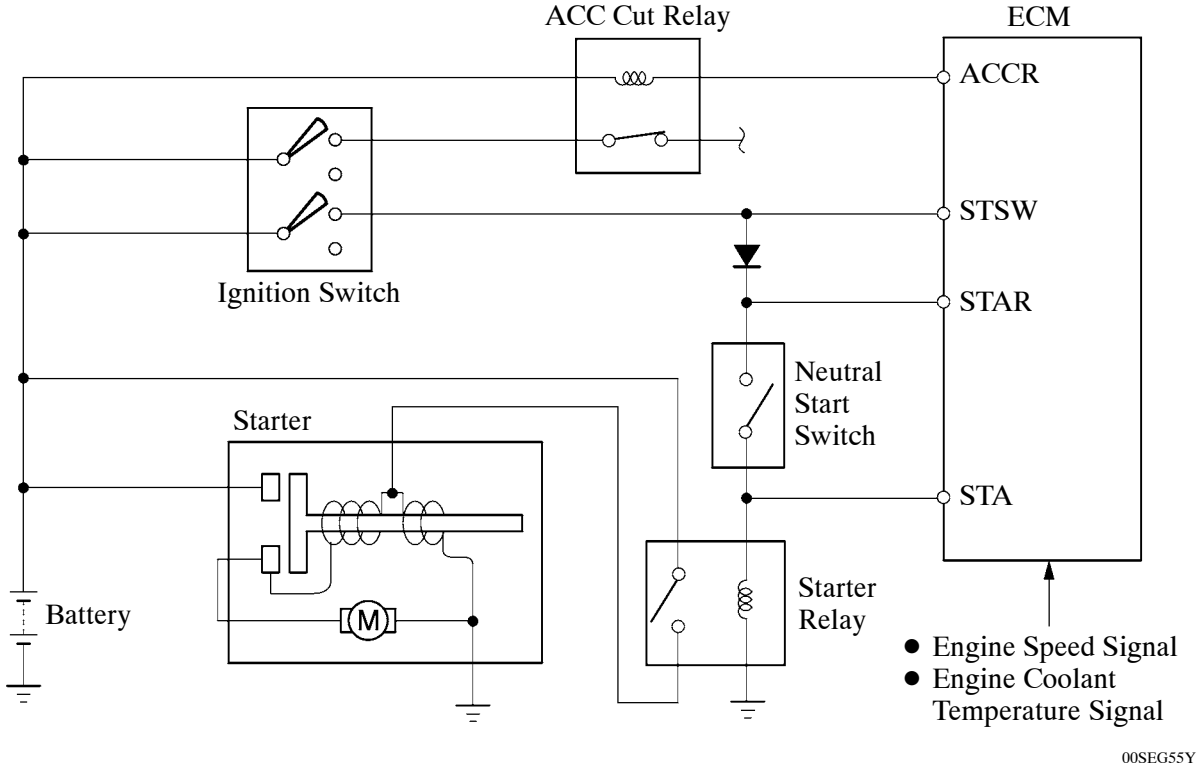
Condition	AIRP	AIRV	Output (Duty Cycle Signal)
Open circuit in line between AIDI and DI terminals.	—	—	GND 273GX28
Failure in line between ECM terminals and air injection control driver.	—	—	GND 273GX29
Output failure at air injection control driver. (Failure in air pump actuation circuit)	—	—	200 ms GND Duty 20% 273GX30
Output failure at air injection control driver. (Failure in air switching valve actuation circuit)	—	—	GND Duty 40% 273GX31
Overheat failure of air injection control driver.	—	—	GND Duty 60% 273GX32
Normal	On	On	GND Duty 80% 273GX33
	Off	Off	GND 273GX29
	On	Off	
	Off	On	

11. Starter Control (Cranking Hold Function)

General

- Once the ignition switch is turned to START, this control continues to operate the starter until the engine starts, without having to hold the ignition switch in START. This prevents starting failures.
- When the ECM detects a start signal from the ignition switch, this system monitors the engine speed (NE) signal and continues to operate the starter until it determines that the engine has started.

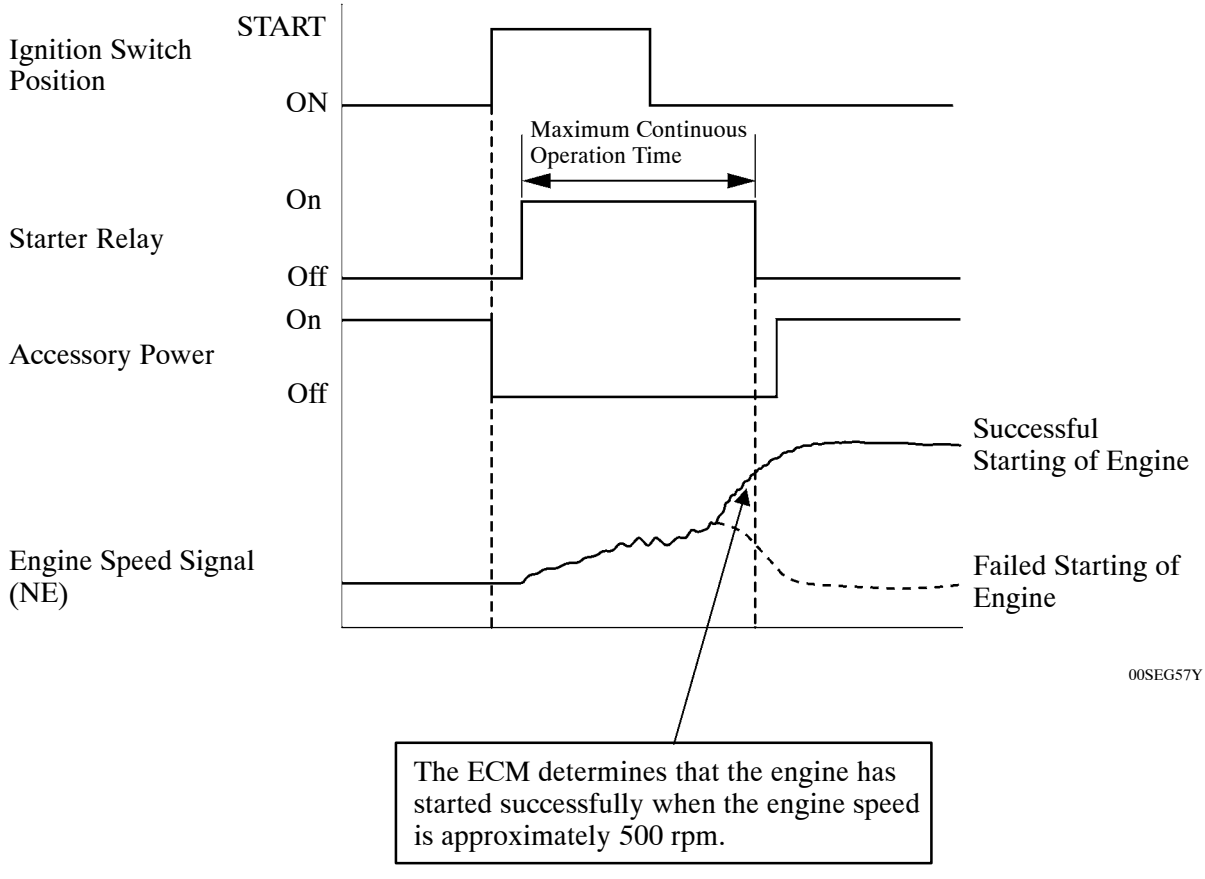
▶ System Diagram ◀



Operation

- As indicated in the following timing chart, when the ECM detects a start signal from the ignition switch, it energizes the starter relay to operate the starter. If the engine is already running, the ECM will not energize the starter relay.
- After the starter operates and the engine speed becomes higher than approximately 500 rpm, the ECM determines that the engine has started and stops the operation of the starter.
- If the engine has any failure and does not work, the starter operates as long as its maximum continuous operation time and stops automatically. The maximum continuous operation time varies depending on the engine coolant temperature condition.
- This system cuts off the current that powers the accessories while the engine is cranking to prevent the accessory illumination from operating intermittently due to the unstable voltage associated with the cranking of the engine.
- This system has the following protections:
  - In case that the starter begins to operate, but cannot detect the engine speed signal, the ECM will stop the starter operation immediately. However, if the ignition switch is held in START, the starter continues to operate.

▶ Timing Chart ◀



12. Diagnosis

- When the ECM detects a malfunction, the ECM makes a diagnosis and memorizes the failed section. Furthermore, the check engine warning light in the combination meter illuminates or blinks to inform the driver.
- The ECM will also store the Diagnostic Trouble Code (DTC) of the malfunctions. The DTC can be accessed by using the intelligent tester II.
- For details, refer to the SEQUOIA Repair Manual (RM11Y0E).

Service Tip

To clear the DTC that is stored in the ECM, use the intelligent tester II, disconnect the battery terminal or remove the EFI MAIN fuse and ETCS fuse for 1 minute or longer.

13. Fail-safe

When a malfunction is detected at any of the sensors, there is a possibility of an engine or other malfunction occurring if the ECM continues to control the engine control system in the normal way. To prevent such a problem, the fail-safe function of the ECM either relies on the data stored in memory to allow the engine control system to continue operating, or stops the engine if a hazard is anticipated. For details, refer to the SEQUOIA Repair Manual (RM11Y0E).