# FOREWORD

To assist you in your service activities, this manual explains the main characteristics of the 2007 SIENNA, in particular providing a technical explanation of the construction and operation of new mechanisms and new technology used.

Applicable models: GSL20, 23, 25 series

This manual is divided into 3 sections.

1. **Introduction** - Changed features and model line-up are explained.
2. **New Features** - Technical explanation of the construction and operation of each new system and component.
3. **Appendix** - Major technical specifications of the vehicle.

**CAUTION, NOTICE,** ***REFERENCE*** and **NOTE** are used in the following ways:

| | |
|---|---|
| **CAUTION** | A potentially hazardous situation which could result in injury if instructions are ignored. |
| **NOTICE** | Damage to the vehicle or components may occur if instructions are ignored. |
| ***REFERENCE*** | Explains the theory behind mechanisms and techniques. |
| **NOTE** | Notes or comments not included under the above 3 titles. |

For detailed service specifications and repair procedures, refer to the following Repair Manuals:

| Manual Name | Pub. No. |
|---|---|
| ● 2007 SIENNA Repair Manual | RM0530U |
| ● 2007 SIENNA Electrical Wiring Diagram | EM0530U |

All information contained herein is the most up-to-date at the time of publication. We reserve the right to make changes without prior notice.

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