2GR-FE EXHAUST

SERVICE DATA

Compression spring (Front exhaust pipe assembly x Center exhaust pipe assembly) (for 2WD)	Minimum length: 38.86 mm (1.5299 in.)

TORQUE SPECIFICATIONS

Part Tightened	N*m	kgf*cm	ft.*lbf
Front exhaust pipe assembly x Exhaust manifold sub-assembly LH	62	632	46
Front exhaust pipe assembly x Exhaust manifold sub-assembly RH (for 2WD)	62	632	46
Center exhaust pipe assembly x Front exhaust pipe assembly	43	438	32
Center exhaust pipe assembly x Exhaust manifold sub-assembly RH (for 4WD)	62	632	46
Tail exhaust pipe assembly x Center exhaust pipe assembly	43	438	32
No.1 exhaust pipe support bracket x Oil pan sub-assembly	21	214	15
No.1 exhaust pipe support bracket x Front exhaust pipe assembly	21	214	15