# 2GR-FE IGNITION

## SERVICE DATA

| | | |
|---|---|---|
| Spark plug | Standard electrode gap | 1.0 to 1.1 mm (0.039 to 0.043 in.) for new spark plug |
| | Maximum electrode gap | 1.4 mm (0.055 in.) for used spark plug |

# TORQUE SPECIFICATIONS

| Part Tightened | N*m | kgf*cm | ft.*lbf |
|---|---|---|---|
| Spark plug x Cylinder head subassembly | 18 | 184 | 13 |
| Ignition coil assembly x Cylinder head cover | 10 | 102 | 7 |
| No.1 surge tank stay x Intake air surge tank assembly | 21 | 214 | 15 |
| Wiring harness protector x Cylinder head cover | 8.3 | 84 | 73 in.*lbf |
| No. 1 hose support bracket x Cylinder head cover | 8.3 | 84 | 73 in.*lbf |