SEAT

TORQUE SPECIFICATIONS

Part Tightened	N*m	kgf*cm	ft.*lbf
FRONT SEAT (for Power Seat)			
Seatback cover bracket x Front seat frame assembly (w/ Side airbag)	5.5	56	48 in.*lbf
Front seat inner LH armrest assembly x Front seat frame assembly	20	200	14
Front seat inner belt assembly LH x Front seat frame assembly	41	418	30
Front seat side table x Front seat frame assembly (w/ Table)	13	133	10
Seat position airbag sensor x Front seat frame assembly	8.0	82	71 in.*lbf
Seat assembly x Body	37	375	27
FRONT SEAT (for Manual Seat)			
Seatback cover bracket x Front seat frame assembly (w/ Side airbag)	5.5	56	48 in.*lbf
Front seat inner LH armrest assembly x Front seat frame assembly	20	200	14
Front seat inner belt assembly LH x Front seat frame assembly	41	418	30
Front seat side table x Front seat frame assembly (w/ Table)	13	133	10
Seat position airbag sensor x Front seat frame assembly	8.0	82	71in.*lbf
Seat assembly x Body	37	375	27
FRONT SEAT (for Flat Type)			
Seatback cover bracket x Front seat frame assembly (w/ Side airbag)	5.5	56	48 in.*lbf
Front seat inner RH armrest assembly x Front seat frame assembly	20	200	14
Front seat inner belt assembly RH x Front seat frame assembly	42	428	31
Front seatback lock assembly x Front seatback spring assembly	43	439	32
Front seatback lock assembly x Front seat cushion frame assembly	43	439	32
Seat assembly x Body	37	375	27
REAR NO. 1 SEAT (for Captain Seat Type)			
Seat cushion frame x Seat adjuster assembly outer M8 bolt	20.6	210	15
Seat cushion frame x Seat adjuster assembly outer M10 bolt	41	418	30
Seatback adjuster assembly x Seat cushion frame except 7-Passenger RH	55	561	41
Seatback adjuster assembly x Seat cushion frame except 7-Passenger	43.1	439	32
Seat belt assembly outer x Seatback frame retractor	42	428	31
Seat belt assembly outer x Seatback frame reclining sensor	4	41	35 in.*lbf
Seat adjuster assembly inner x Seat cushion frame	43.1	439	32
Seatback frame x Seat adjuster assembly inner	43.1	439	32
Seatback frame x Seat adjuster assembly outer 7-Passenger RH	55	561	41
Seatback frame x Seat adjuster assembly outer others	43.1	439	32
Armrest assembly x Seatback frame	37	377	27
Seat 3 point type belt assembly inner x Seat cushion frame	42	428	31
Seat belt assembly outer x Body	42	428	31
REAR NO. 1 SEAT (for Center Seat)			
Seat cushion frame x Seat adjuster assembly	20.6	210	15
Seat reclining adjuster assembly LH x Seat cushion frame	43.1	439	32
Seat reclining adjuster assembly RH x Seat cushion frame	55	561	41

Part Tightened	N*m	kgf*cm	ft.*lbf
Seat belt assembly outer x Seatback frame retractor	42	428	31
Seat belt assembly outer x Seatback frame reclining sensor	4	41	35 in.*lbf
Seatback frame x Seat reclining adjuster assembly LH	43.1	439	32
Seatback frame x Seat reclining adjuster assembly RH	55	561	41
Seat lap type belt assembly center x Seat cushion frame	42	428	31
Seat belt assembly outer x Body	42	428	31
REAR NO. 2 SEAT ASSEMBLY (for Manual Seat Type)			
Seat stay x Seat cushion frame	5.5	56	49 in.*lbf
Locus cable x Seat cushion frame	5.5	56	49 in.*lbf
Seat belt assembly inner x Seat cushion frame	42	428	31
Reclining adjuster release handle x Seatback frame	5.5	56	49 in.*lbf
Reclining release handle x Seatback frame	5.5	56	49 in.*lbf
Lock release strap assembly x Seatback frame	5.5	56	49 in.*lbf
Seat lap belt assembly center x Seat cushion frame	42	428	31
Seatback frame x Seat cushion frame	44	449	32
Locus cable x Seat leg	29	296	21
Seat assembly x Seat leg	29	296	21
REAR NO. 2 SEAT ASSEMBLY (for Power Seat Type)			
No. 2 Seat leg sub-assembly x Body	19	194	14
Rear seat belt assembly inner x No. 2 Seat cushion frame sub-assembly	44	449	33
Rear No. 2 seat belt assembly inner x No. 2 Seat cushion frame sub-assembly	44	449	33
Rear No. 2 seat lap belt assembly center with inner x No. 2 Seat cushion frame sub-assembly	44	449	33
No. 2 seatback frame sub-assembly x No. 2 Seat cushion frame sub-assembly	44	449	33
Rear No. 2 seat assembly x No. 2 Seat leg sub-assembly	19	194	14