ENGINE HOOD / DOOR

TORQUE SPECIFICATIONS

Part Tightened	N*m	kgf*cm	ft*lbf
HOOD			
Hood x Hood hinge	13	133	10
Hood x Hood lock	8.0	82	71 in.*lbf
Hood hinge x Body	13	133	10
FRONT DOOR			
Door check x Body	26	265	19
Door check x Door panel	5.5	56	49 in.*lbf
Door frame sub-assembly rear lower x Door panel	8.0	82	71 in.*lbf
Door glass x Front door regulator sub-assembly	5.5	56	49 in.*lbf
Door hinge x Body	26	265	19
Door hinge x Door panel	26	265	19
Door lock x Door panel	5.0	51	44 in.*lbf
Door lock striker x Body	23	235	17
Door outside handle cover x Door panel	4.0	41	35 in.*lbf
Door outside handle frame x Door panel	4.0	41	35 in.*lbf
Door wire x Door panel	8.0	82	71 in.*lbf
Outer view mirror x Door panel	8.0	82	71 in.*lbf
Power window regulator motor x Window regulator	5.4	55	48 in.*lbf
Window regulator x Door panel	8.0	82	71 in.*lbf
SLIDE DOOR			
Door lock striker plate assembly x Body	5.5	56	49 in.*lbf
Door outside handle frame x Door panel	7.0	71	62 in.*lbf
Door outside handle cover x Door panel	7.0	71	62 in.*lbf
Rear door inside handle sub-assembly x Door lock remote control base plate	7.0	71	62 in.*lbf
Rear door lock actuator x Door lock remote control base plate	5.5	58	49 in.*lbf
Rear door lock assembly x Door panel	5.0	51	44 in.*lbf
Rear door window frame sub-assembly rear lower x Door panel	7.0	71	62 in.*lbf
Rear door window regulator sub-assembly x Door lock remote control base plate	7.0	71	62 in.*lbf
Rear slide rail sub-assembly LH x Body	19.5	200	14
Power window regulator motor assembly x Door lock remote control base plate	5.5	58	49 in.*lbf
Slide door attachment control x Door panel	8.0	82	71 in.*lbf
Slide door bracket center No. 2 x Body	8.0	82	71 in.*lbf
Slide door down female stopper x Body	5.5	56	49 in.*lbf
Slide door down stopper male x Door panel	5.5	56	49 in.*lbf
Slide door full open stop lock assembly x Door panel	8.0	82	71 in.*lbf
Slide door hinge assembly center x Door panel	31	316	23
Slide door lock assembly front x Door panel	5.0	51	44 in.*lbf
Slide door lock remote control sub-assembly x Door lock remote control base plate	5.5	56	49 in.*lbf
Slide door open stop x Body panel	7.0	71	62 in.*lbf
Slide door rail sub-assembly center LH x Body	26	265	19
Slide door rail sub-assembly upper LH x Body	10	102	7.0
Slide door roller assembly lower x Door panel	31	316	23
Slide door roller assembly upper x Door panel	13	133	10

Part Tightened	N*m	kgf*cm	ft*lbf
Slide door window frame sub-assembly x Door panel	7.0	71	62 in.*lbf
Slide door window assembly x Rear door window regulator sub-assembly	8.0	82	71 in.*lbf
POWER SLIDE DOOR			
Door lock striker plate assembly x Body	5.5	56	49 in.*lbf
Door outside handle frame x Door panel	7.0	71	62 in.*lbf
Door outside handle cover x Door panel	7.0	71	62 in.*lbf
Power slide door control motor and clutch x Door panel	8.0	82	71 in.*lbf
Power window regulator motor assembly x Door lock remote control base plate	5.5	58	49 in.*lbf
Rear door inside sub-assembly x Door lock remote control base plate	7.0	71	62 in.*lbf
Rear slide rail sub-assembly LH x Body	19.5	200	14
Rear door lock actuator x Door lock remote control base plate	5.5	56	49 in.*lbf
Rear door lock assembly x Door panel	5.0	51	44 in.*lbf
Rear door window frame sub-assembly rear lower x Door panel	7.0	71	62 in.*lbf
Rear door window regulator sub-assembly x Door lock remote control base plate	7.0	71	62 in.*lbf
Slide door attachment control x Door panel	8.0	82	71 in.*lbf
Slide door bracket center No.1 x Body	8.0	82	71 in.*lbf
Slide door bracket center No. 2 x Body	8.0	82	71 in.*lbf
Slide door down female stopper x Body	5.5	56	49 in.*lbf
Slide door down stopper male x Door panel	5.5	58	49 in.*lbf
Slide door full open stop lock assembly x Door panel	8.0	82	71 in.*lbf
Slide door hinge assembly center x Door panel	31	316	23
Slide door lock assembly front x Door panel	5.0	51	44 in.*lbf
Slide door lock release motor x Door panel	5.5	58	49 in.*lbf
Slide door lock remote control sub-assembly x Door lock remote control base plate	5.5	58	49 in.*lbf
Slide door roller assembly upper x Door panel	13	130	10
Slide door rail sub-assembly center LH x Body	26	265	19
Slide door rail sub-assembly upper LH x Body	10	102	7.0
Slide door roller assembly lower x Door panel	31	316	23
Slide door roller assembly upper x Door panel	13	133	10
Slide door window assembly x Rear door window regulator sub-assembly	8.0	82	71 in.*lbf
Slide door window frame sub-assembly x Door panel	7.0	71	62 in.*lbf
SLIDE DOOR SYSTEM			
Slide door half open stopper control assembly x Body	7.0	71	62 in.*lbf
Slide door half open stopper control cable x Body panel	7.0	71	62 in.*lbf
Slide door half open stopper sub-assembly x Body Panel	7.0	71	62 in.*lbf
Slide door open striker x Body	7.0	71	62 in.*lbf
BACK DOOR			
Back door base stopper bracket x Body	7.0	71	62 in.*lbf
Back door hinge assembly x Body	19.5	200	14
Back door hinge assembly x Door panel	19.5	200	14
Back door lock assembly x Door panel	12.5	128	9.0
Back door pull strap sub-assembly x Door panel	5.0	51	44 in.*lbf
Back door stay sub-assembly x Body	19.5	200	14
Back door stay sub-assembly x Door panel	22	224	16
Back door stopper lower x Door panel	7.0	71	62 in.*lbf
POWER BACK DOOR			
Back door base stopper bracket x Body	7.0	71	62 in.*lbf

Part Tightened	N*m	kgf*cm	ft*lbf
Back door hinge assembly x Body	19.5	200	14
Back door hinge assembly x Door panel	19.5	200	14
Back door lock assembly x Door panel	12.5	128	9.0
Back door pull strap sub-assembly x Door panel	5.0	51	44 in.*lbf
Back door stay bracket upper x Door panel	12.5	128	9.0
Back door stay sub-assembly x Body	19.5	200	14
Back door stay sub-assembly x Door panel	22	224	18
Back door stopper lower x Door panel	7.0	71	62 in.*lbf
Power back door drive unit x Body panel	12.5	128	9.0