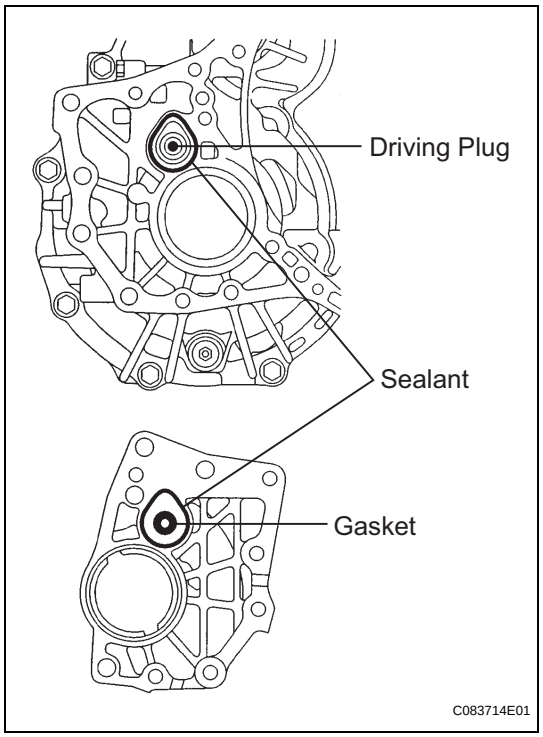
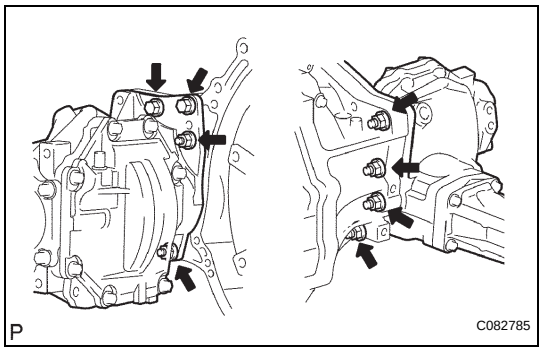
INSTALLATION



1. INSTALL TRANSFER ASSEMBLY

(a) Apply sealant 1281 to the transaxle assembly and transfer assembly in continuous beaded from of 1.2 mm diameter as shown in the illustration.
NOTICE:
- **Wipe any grease off from the attaching surfaces.**
- **Install it within 10 minutes after applying the sealant.**
- **Sealant stuck on the gasket, case oil seal and driving plug may cause oil leakage and seizure due to oil shortage. Care must be taken.**



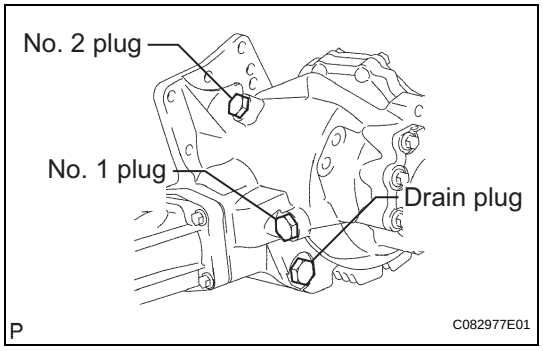
(b) Install the transfer assembly to the transaxle assembly with the 2 bolts and 6 nuts.
Torque: 69 N*m (700 kgf*cm, 51 ft.*lbf)
NOTICE:
- **Check that the gasket is installed to the transfer assembly before installing them to the transaxle assembly.**
- **Install the transfer assembly to the transaxle assembly without tilting.**
- **When moving the transfer assembly, do not hold the oil seal on the both sides.**

2. INSTALL AUTOMATIC TRANSMISSION WITH TRANSFER

HINT:
(See page AX-167)

3. INSTALL ENGINE AND TRANSAXLE

HINT:
(See page EM-44)



4. INSTALL TRANSFER DRAIN PLUG

(a) Install the transfer drain plug with a new drain gasket.
Torque: 49 N*m (500 kgf*cm, 36 ft.*lbf)

5. INSTALL NO. 2 TRANSFER CASE PLUG

(a) Install the No. 2 transfer case plug with a new No. 2 gasket.
Torque: 49 N*m (500 kgf*cm, 36 ft.*lbf)

6. INSTALL NO. 1 TRANSFER CASE PLUG

(a) Add oil up to 0 to 5 mm below the lower side of the plug hole.
Oil quantity:
0.9 L (0.95 US qts, 0.71 lmp. qts)
HINT:
When adding oil, pour it slowly.

(b) Install the No. 1 transfer case plug with a new No. 1 gasket.
Torque: 49 N*m (500 kgf*cm, 36 ft.*lbf)

7. INSPECT AND ADJUST FRONT WHEEL ALIGNMENT
HINT:
(See page SP-4)

8. CHECK ABS SPEED SENSOR SIGNAL
HINT:
(See page BC-3)