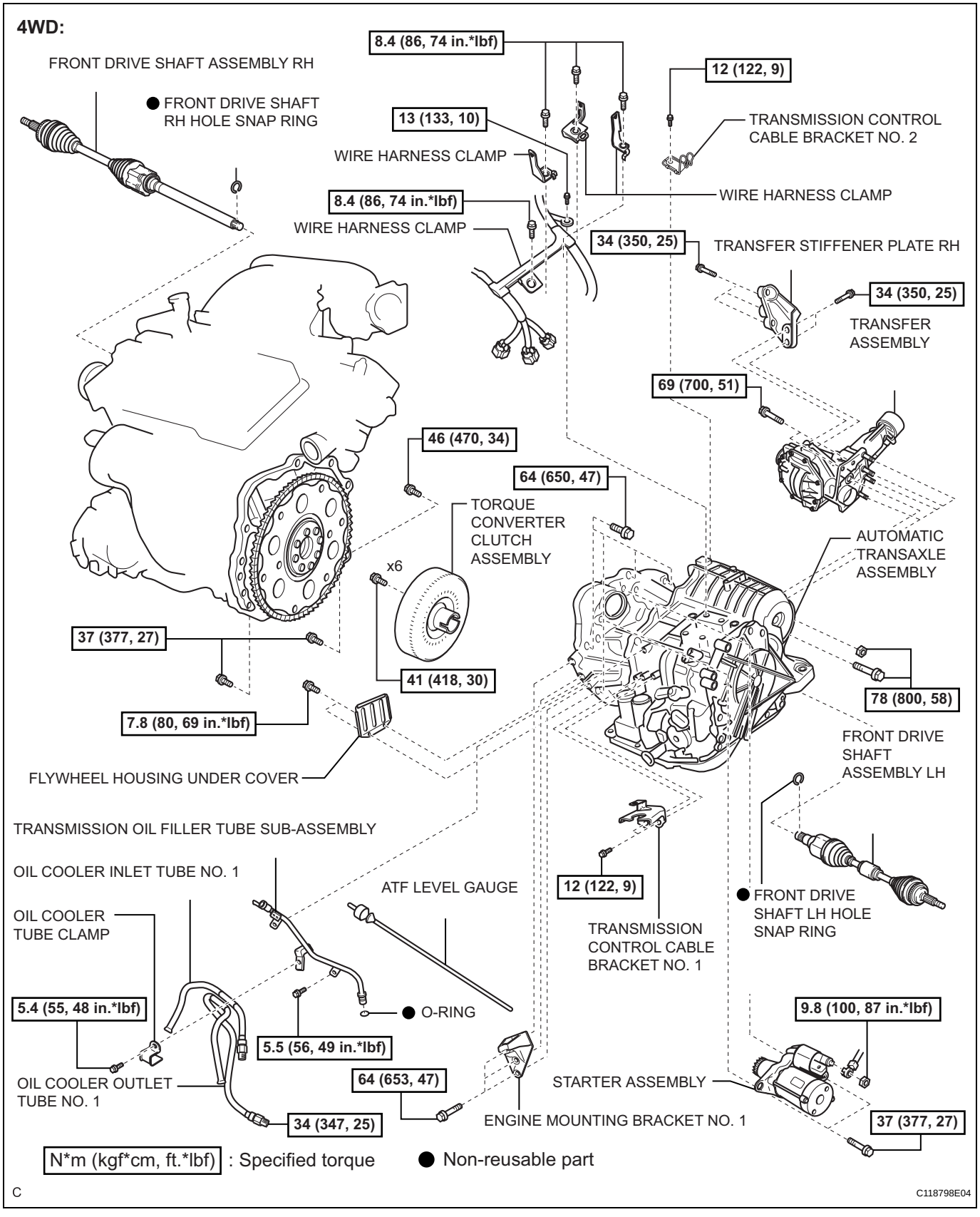
TRANSFER ASSEMBLY

COMPONENTS

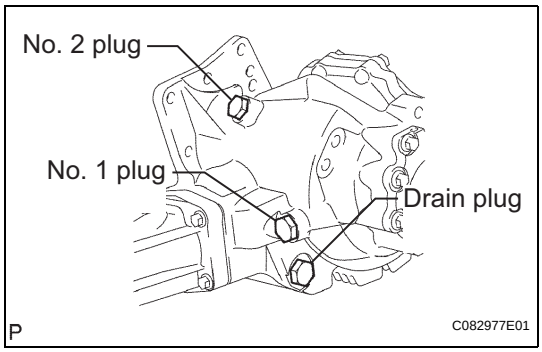


TF

REMOVAL

1. **REMOVE ENGINE AND TRANSAXLE**
   HINT:
   (See page EM-26)

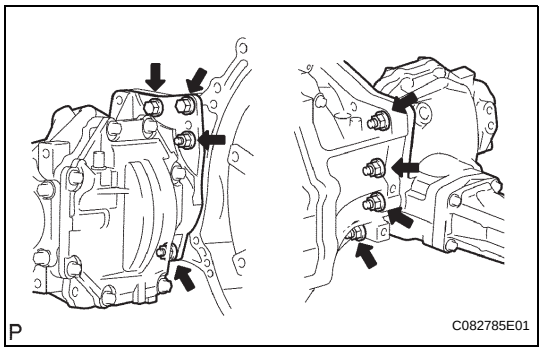
2. **REMOVE AUTOMATIC TRANSMISSION WITH TRANSFER**
   HINT:
   (See page AX-164)



3. **REMOVE NO. 1 TRANSFER CASE PLUG**
   (a) Remove the No. 1 transfer case plug.
   (b) Remove the No. 1 gasket from the transfer case No. 1 plug.

4. **REMOVE NO. 2 TRANSFER CASE PLUG**
   (a) Remove the No. 2 transfer case plug.
   (b) Remove the No. 2 gasket from the No. 2 transfer case plug.

5. **REMOVE TRANSFER DRAIN PLUG**
   (a) Remove the transfer drain plug and bleed the oil.
   (b) Remove the drain gasket from the transfer drain plug.



6. **REMOVE TRANSFER ASSEMBLY**
   (a) Remove the 2 bolts and 6 bolts.
   (b) Using a plastic hammer, remove the transfer assembly from the transaxle assembly.
   NOTICE:
   - **Remove the transfer assembly from the transaxle assembly without tilting it.**
   - **When removing the transfer assembly, do not hold onto the oil seal parts on both sides of the assembly.**