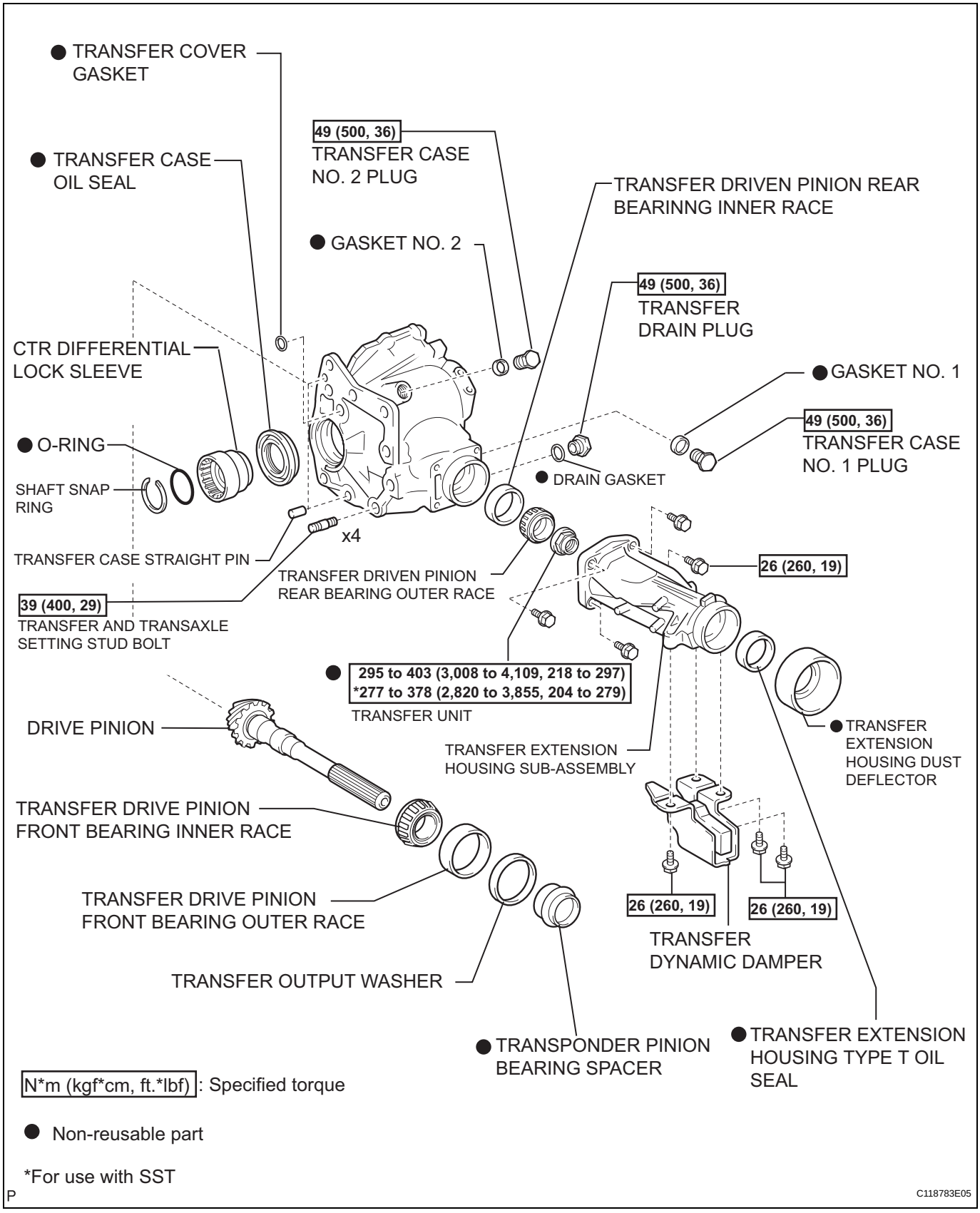
EXTENSION HOUSING OIL SEAL

COMPONENTS



TF

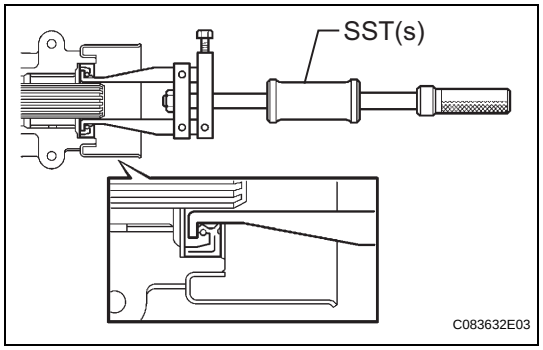
REMOVAL

1. **REMOVE TRANSFER CASE NO.1 PLUG (See page TF-8)**

2. **REMOVE TRANSFER DRAIN PLUG**
   (a) Remove the transfer drain plug, drain gasket and bleed transfer oil.

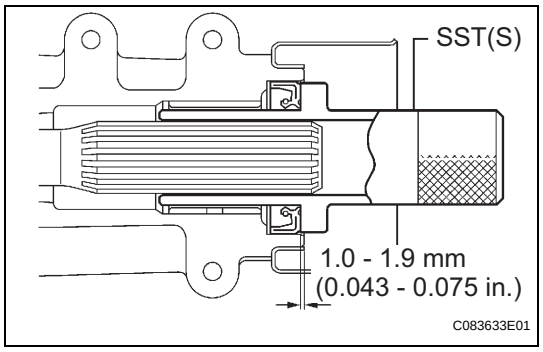
3. **REMOVE EXHAUST PIPE ASSEMBLY**
   HINT:
   (See page EX-8)

4. **REMOVE PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY**
   HINT:
   (See page PR-3)



5. **REMOVE TRANSFER EXTENSION HOUSING TYPE T OIL SEAL**
   (a) Using SST(s), remove the transfer extension housing type T oil seal from the transfer extension housing sub- assembly.
   SST 09308-00010
   NOTICE:
   Be careful not to damage the oil-seal-fitted surface and the inside surface of the bush.

INSTALLATION



1. **INSTALL TRANSFER EXTENSION HOUSING TYPE T OIL SEAL**
   (a) Using SST(s), install anew transfer extension housing type T oil seal to he transfer extension housing sub-assembly at the position show in the illustration.
   SST 09325-20010
   NOTICE:
   Do not install the oil seal obliquely.
   (b) Apply small amount of MP grease to the oil seal lip.

2. **TEMPORARILY TIGHTEN PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY**
   HINT:
   (See page PR-9)

3. **FULLY TIGHTEN PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY**
   HINT:
   (See page PR-9)

4. **INSTALL FRONT EXHAUST PIPE ASSEMBLY**
   HINT:
   (See page EX-10)

5. **INSTALL TRANSFER DRAIN PLUG**
   (a) Install the transfer drain plug with anew drain gasket.
   Torque: 49 N*m (50 kgf*cm, 36 ft.*lbf)

TF

6. INSTALL TRANSFER CASE NO.1 PLUG

(a) Add oil up to 0 to 5 mm (0 to 0.20 in.) below the lower side of the plug hole.
Oil amount:
0.9 L (0.95 US qts, 0.71 lmp.qts)
NOTICE:
When supplying oil, pour do it slowly.

(b) Install the transfer case No. 1 plug with a new gasket No. 1.
Torque: 49 N*m (500 kgf*cm, 36 ft.*lbf)

7. CHECK FOR EXHAUST GAS LEAK