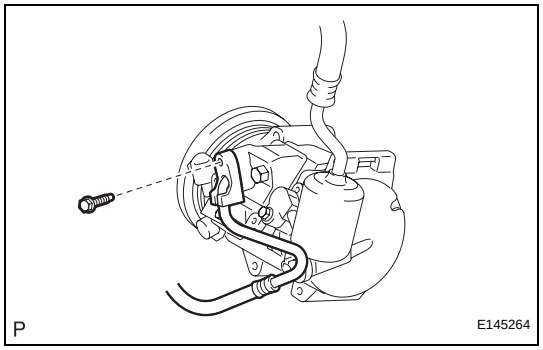
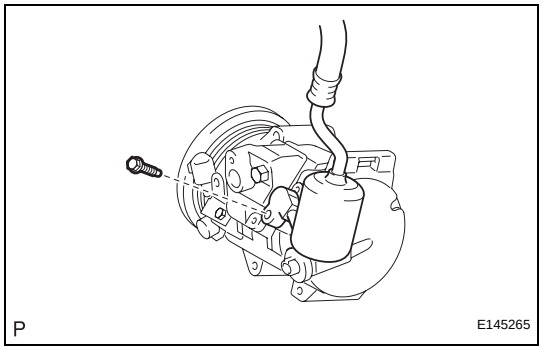
REMOVAL

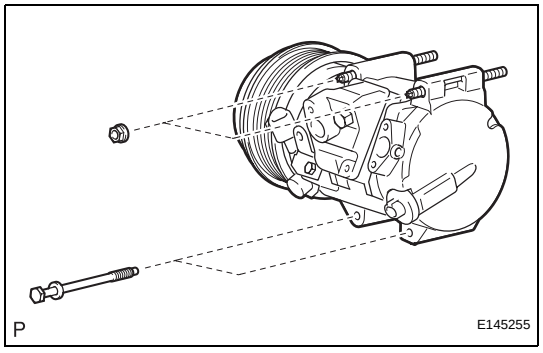
1. **RECOVER REFRIGERANT FROM REFRIGERATION SYSTEM (See page AC-172)**
2. **REMOVE FRONT WHEEL RH**
3. **REMOVE FRONT FENDER APRON SEAL RH (See page EM-26)**
4. **REMOVE V-RIBBED BELT (See page EM-6)**
5. **REMOVE RADIATOR AND FAN ASSEMBLY** (See page CO-28)



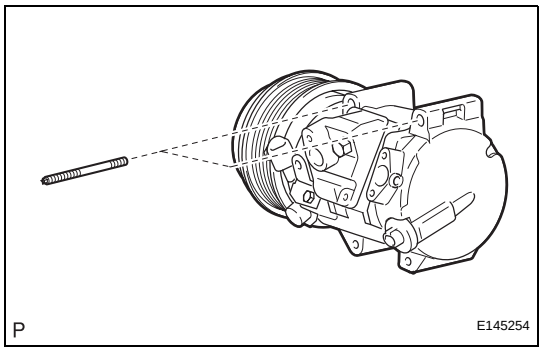
6. **DISCONNECT DISCHARGE HOSE SUB-ASSEMBLY**
   (a) Remove the bolt and disconnect the discharge hose sub-assembly from the compressor and magnetic clutch.
   (b) Remove the O-ring from the discharge hose sub-assembly.
   NOTICE:
   Seal the openings of the disconnected parts using vinyl tape to prevent entry of moisture and foreign matter.



7. **DISCONNECT SUCTION HOSE SUB-ASSEMBLY**
   (a) Remove the bolt and disconnect the suction hose sub-assembly from the compressor and magnetic clutch.
   (b) Remove the O-ring from the suction hose sub-assembly.
   NOTICE:
   Seal the openings of the disconnected parts using vinyl tape to prevent entry of moisture and foreign matter.
8. **REMOVE COMPRESSOR AND MAGNETIC CLUTCH**
   (a) Disconnect the connector.
   (b) Release the 2 clamps and wire harness.
   (c) Remove the 2 bolts and 2 nuts.



AC



(d) Using a "TORX" socket wrench (E8), remove the 2 stud bolts and the compressor and magnetic clutch.