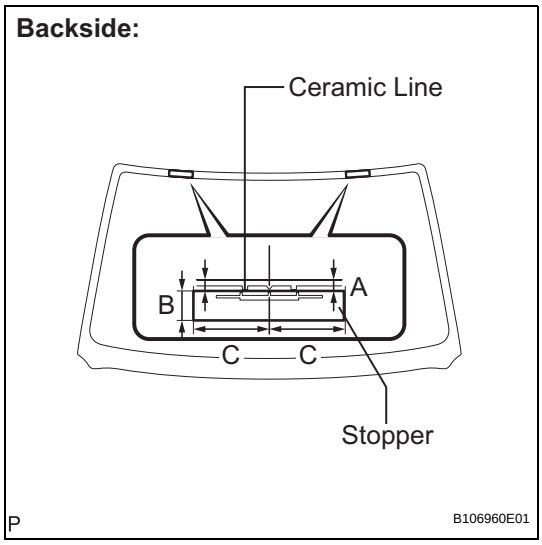


INSTALLATION

1. INSTALL WINDSHIELD GLASS NO.2 STOPPER

(a) Coat the installation part of the stoppers with Primer G.

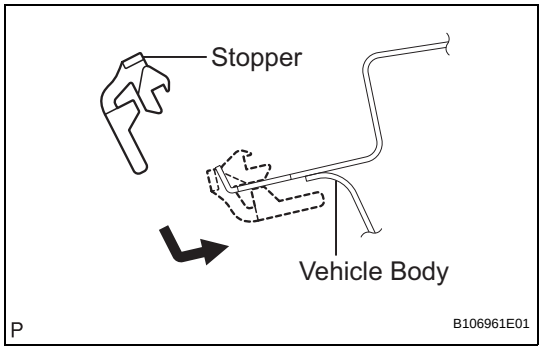
NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Do not keep any of the opened Primer G for later use.**
- **Do not apply too much Primer .**

(b) Install 2 new stoppers onto the glass, as shown in the illustration.

Dimension

Area	Measurement
A	40.0 mm (1.575 in.)
B	7.7 mm (0.303 in.)



2. INSTALL WINDSHIELD GLASS NO.1 STOPPER

(a) Install 2 new stoppers to the vehicle body, as shown in the illustration.

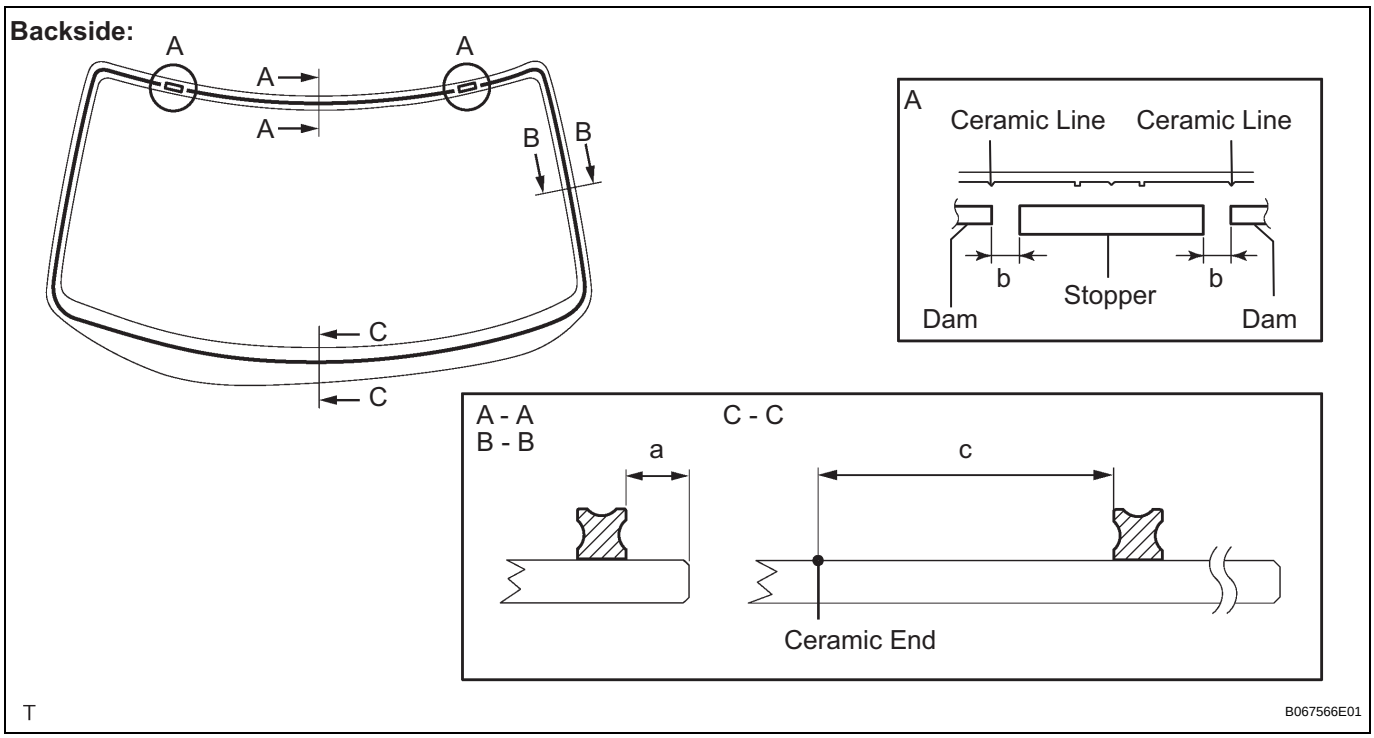
3. INSTALL WINDOW GLASS ADHESIVE DAM

(a) Coat the installation part of the windshield glass adhesive dam with Primer G.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Do not apply too much Primer.**

(b) Install a new dam, applying double-sided tape all the way around the glass except where the stoppers are installed, as shown in the illustration.



WS

Dimension

Area	Measurement
a	7.0 mm (0.276 in.)
b	6.0 mm (0.236 in.)
c	35.0 mm (1.378 in.)

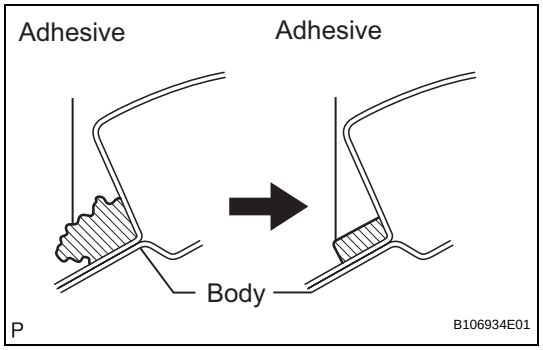
4. INSTALL WINDSHIELD MOULDING OUTER UPPER

(a) Using the brush or sponge, coat the edge of the glass and the contact surface with Primer G.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Do not coat the adhesive with Primer G.**
- **Do not keep any of the opened Primer G for later use.**

(b) Install the moulding.



5. INSTALL WINDSHIELD GLASS

(a) Clean and shape the contact surface of the vehicle body.

(1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

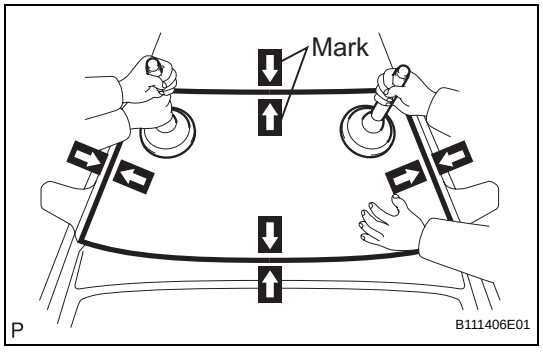
HINT:

Leave as much of the adhesive on the vehicle body as possible.

(2) Clean the contact surface of the vehicle body with a piece of shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.



(b) Position the glass.

(1) Using a suction cup, place the glass in the correct position.

(2) Check that the whole contact surface of the glass rim is perfectly even.

(3) Place reference marks between the glass and vehicle body.

NOTICE:

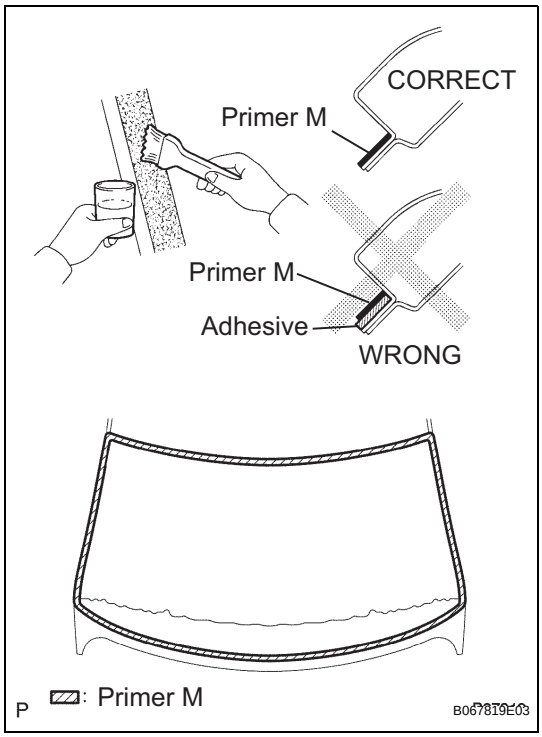
Check that the stoppers are attached to the vehicle body correctly.

HINT:

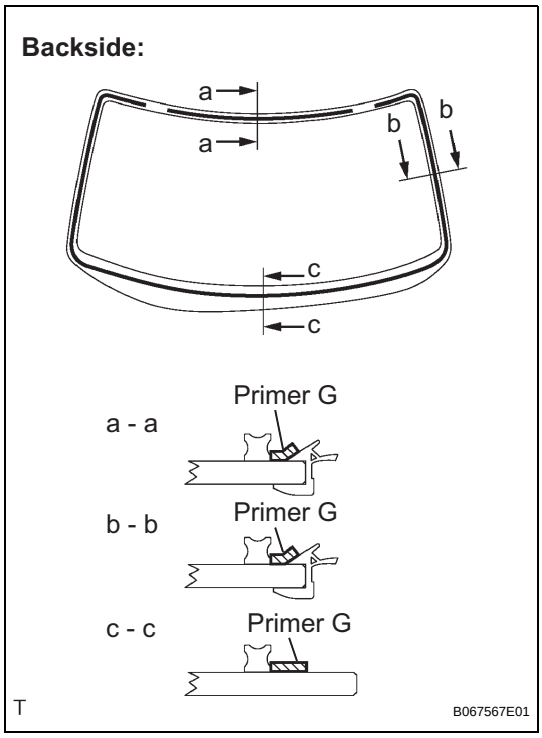
When reusing the glass, check and correct the reference mark positions.

(4) Remove the glass.

WS

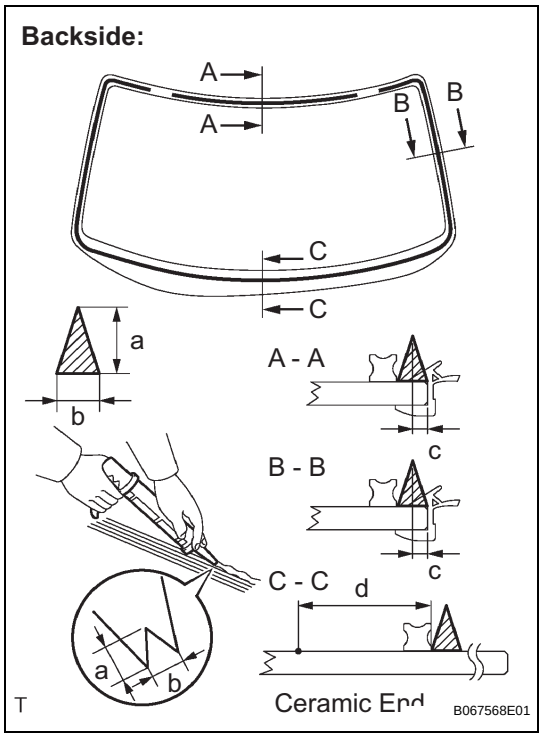


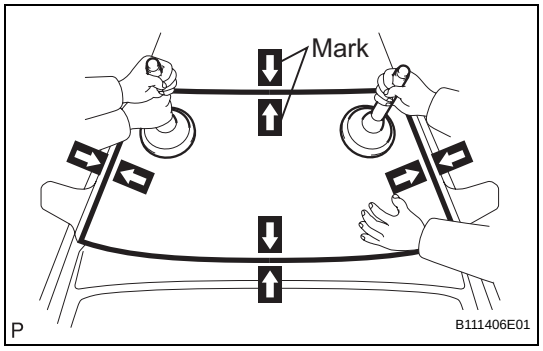
(c) Using a brush, coat the exposed part of the vehicle body with Primer M.
NOTICE:
- **Allow the primer coating to dry for 3 minutes or more.**
- **Do not coat the adhesive with Primer M.**
- **Do not keep any of the opened Primer M for later use.**

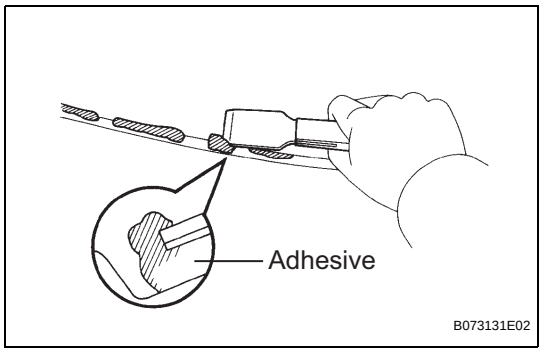


(d) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
HINT:
If the area other than that specified is coated by accident, wipe off the primer with a clean shop rag before it dries.
NOTICE:
- **Allow the primer coating to dry for 3 minutes or more.**
- **Do not keep any of the opened Primer G for later use.**

WS







(e) Apply adhesive (Adhesive: Part No.08850-00801 or equivalent).

(1) Cut off the tip of the cartridge nozzle, as shown in the illustration.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Tackfree time

Temperature	Usage Timeframe
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

(2) Load the sealer gun with the cartridge.

(3) Coat the glass with adhesive, as shown in the illustration.

Dimension

Area	Measurement
a	12.0 mm (0.472 in.)
b	8.0 mm (0.315 in.)
c	3.0 mm (0.118 in.)
d	40.0 mm (1.575 in.)

(f) Install the glass.

(1) Using a suction cup, position the glass so that the reference marks are aligned. Press it in gently along the rim.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Check that the stoppers are attached to the vehicle body correctly.**
- **Check that clearance between the vehicle body and glass.**

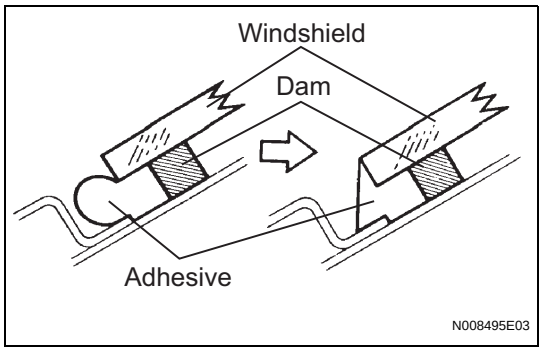
(2) Lightly press the front surface of the glass to ensure a close fit.

(3) Using a scraper, remove any excess or protruding adhesive.

HINT:

Apply adhesive on the glass rim.

WS



NOTICE:
Do not drive the vehicle for the amount of time described in the table below.
Minimum time

Temperature	Minimum time prior to driving vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

6. **REMOVE WINDSHIELD MOULDING OUTSIDE LH**
7. **INSTALL WINDSHIELD MOULDING OUTSIDE RH**
8. **CHECK FOR LEAKS AND REPAIR**
   (a) Conduct a leak test after the adhesive has completely hardened.
   (b) Seal any leaks with auto glass sealer.
9. **INSTALL COWL TOP VENTILATOR LOUVER SUB-ASSEMBLY**
10. **INSTALL FRONT WIPER ARM RH**
11. **INSTALL FRONT WIPER ARM LH**
12. **REMOVE FRONT WIPER ARM HEAD CAP**
13. **INSTALL ROOF HEADLINING ASSEMBLY**
14. **INSTALL INNER REAR VIEW MIRROR ASSEMBLY**
15. **REMOVE SUN ROOF OPENING TRIM MOULDING (W/ SLIDING ROOF)**
16. **INSTALL ROOF CONSOLE BOX ASSEMBLY**
17. **INSTALL VISOR HOLDER**
18. **INSTALL ASSIST GRIP SUB-ASSEMBLY**
19. **INSTALL VISOR ASSEMBLY RH**
20. **INSTALL VISOR ASSEMBLY LH**
21. **INSTALL FRONT PILLAR GARNISH RH**
22. **INSTALL FRONT PILLAR GARNISH LH**
23. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP RH**
24. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH**