INSTALLATION

1. INSTALL REAR DOOR WINDOW FRAME MOULDING

(a) Remove the tape from the rear door window frame moulding.

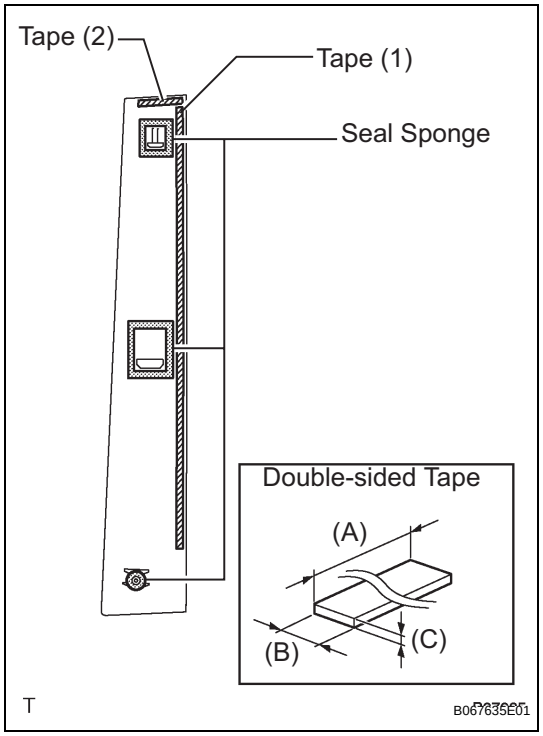
(b) Clean the contact surface of the vehicle body with white gasoline.

(c) Clean the outer circumference of the rear door window frame moulding with white gasoline.

(d) Apply new double-sided tape to the rear door window frame moulding, as shown in the illustration.

Dimensions:

Length (A)	Tape (1) 470.0 mm (18.504 in.) Tape (2) 43.0 mm (1.693 in.)
Width (B)	5.0 mm (0.197 in.)
Thickness (C)	0.6 mm (0.024 in.)



(e) Using a heat light, heat the vehicle body and rear door window frame moulding.

Heating temperature:

Body	40 to 60 °C (104 to 140 °F)
Moulding	20 to 30 °C (68 to 86 °F)

NOTICE:
Do not heat the body and rear door window frame moulding excessively.

(f) Remove the peeling paper from the face of the rear door window frame moulding face.

HINT:
Be careful that dirt or foreign objects do not stick to the adhesive part when removing the peeling paper.

(g) Engage the 2 claws and install the rear door window frame moulding with the screw.

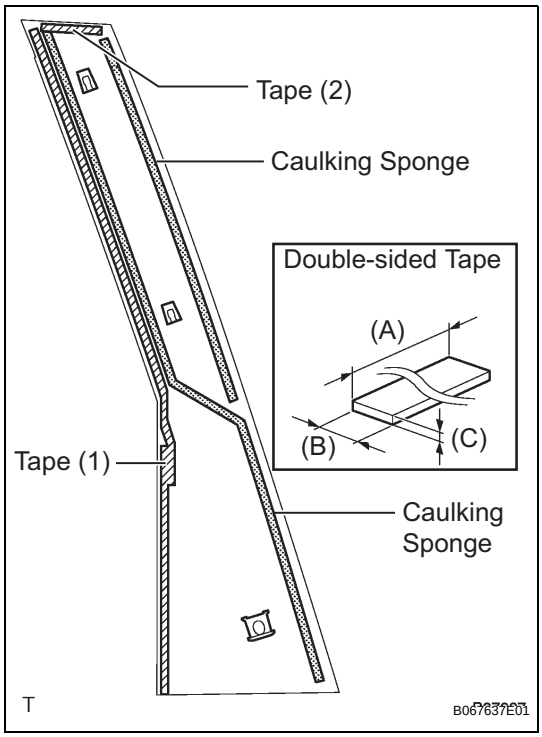
NOTICE:
Do not apply excessive force onto the rear door window frame moulding, but steady pressure with your thumbs.

2. INSTALL REAR DOOR WINDOW REAR FRAME MOULDING

(a) Remove the tape from the rear door window rear frame moulding.

(b) Clean the contact surface of the vehicle body with white gasoline.

(c) Clean the outer circumference of the rear door window rear frame moulding with white gasoline.



(d) Apply new double-sided tape to the rear door window rear frame moulding, as shown in the illustration.

Dimensions:

Length (A)	Tape (1) 175.0 mm (6.890 in.) Tape (2) 43.0 mm (1.693 in.)
Width (B)	5.0 mm (0.197 in.)
Thickness (C)	Tape (1) 1.6 mm (0.063 in.) Tape (2) 0.5 mm (0.020 in.)

(e) Using a heat light, heat the vehicle body and rear door window rear frame moulding.

Heating temperature:

Body	40 to 60 °C (104 to 140 °F)
Moulding	20 to 30 °C (68 to 86 °F)

NOTICE:

Do not heat the body and rear door window rear frame moulding excessively.

(f) Remove the peeling paper from the face of the rear door window rear frame moulding face.

HINT:

Be careful that dirt or foreign objects do not stick to the adhesive part when removing the peeling paper.

(g) Engage the 2 claws and install the rear door window rear frame moulding with the screw.

NOTICE:

Do not apply excessive force onto the rear door window rear frame moulding, but steady pressure with your thumbs.