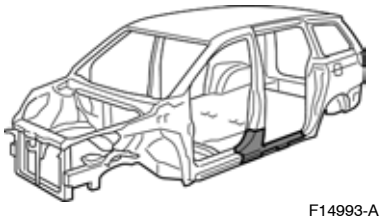
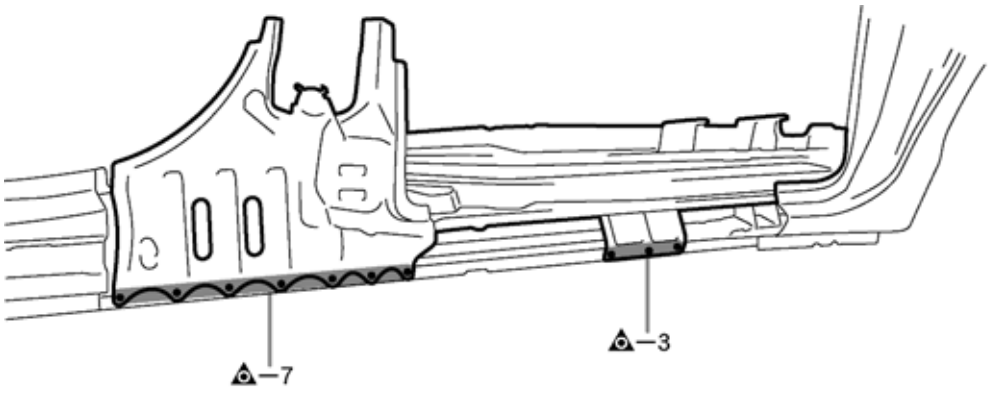
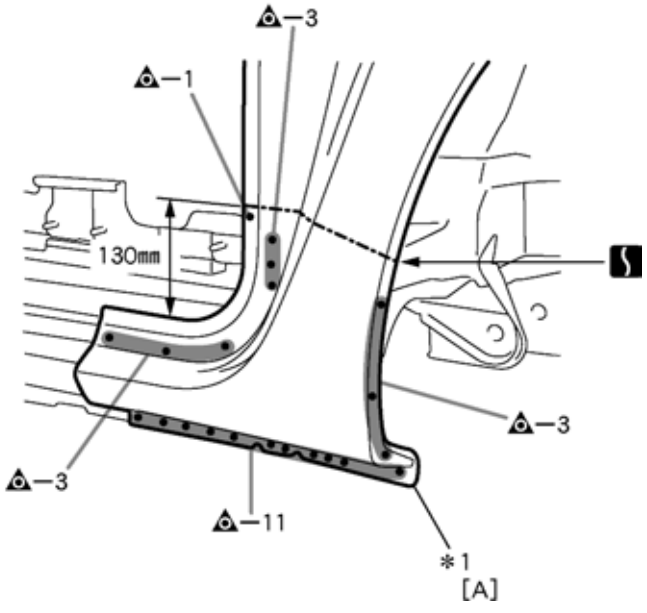
NO.1 LOWER OUTER RAIL (ASSY)


F14993-A

REPLACEMENT
With the center body pillar and rocker outer panel removed.

REMOVAL

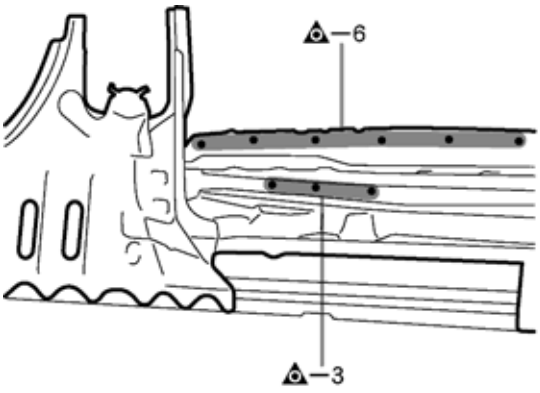


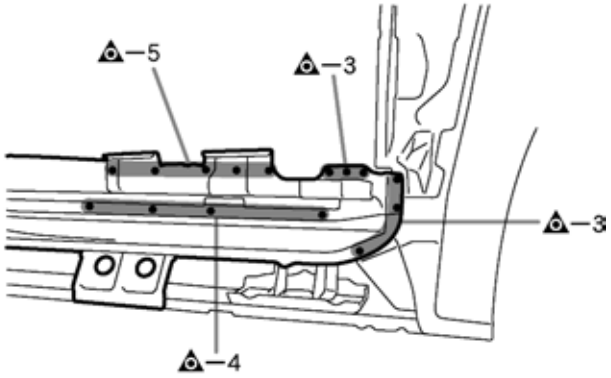


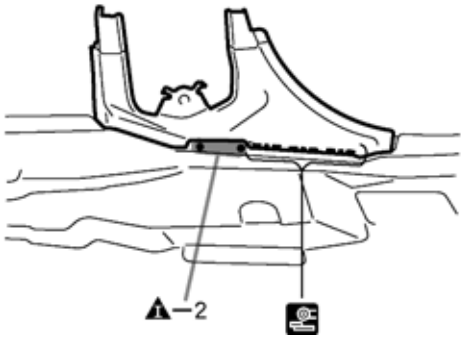
F14993

POINT
1 *1 [A] is reuse.

PART NAME
[A] Quarter Panel
130mm (5.12in.)



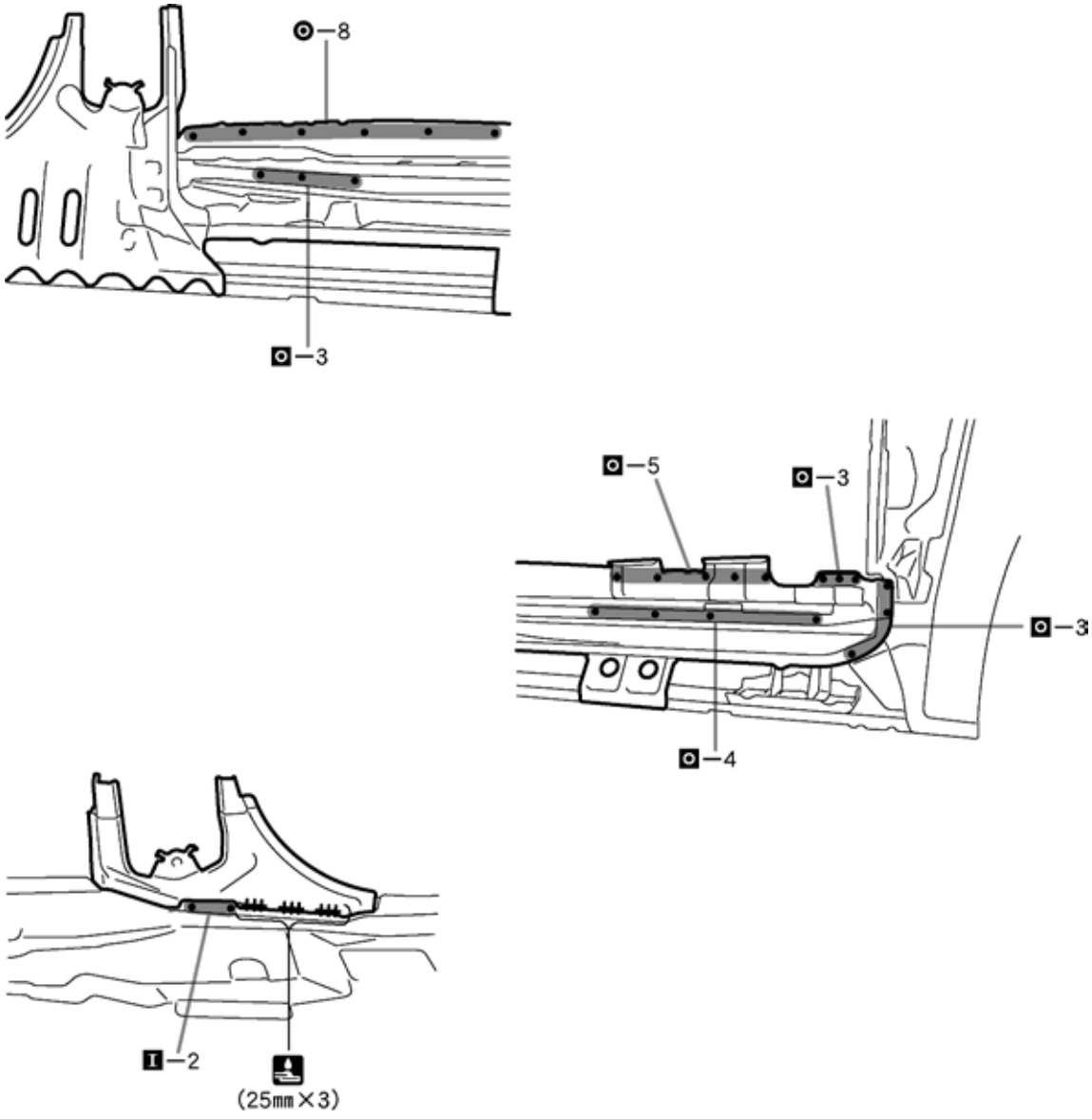




F14994

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

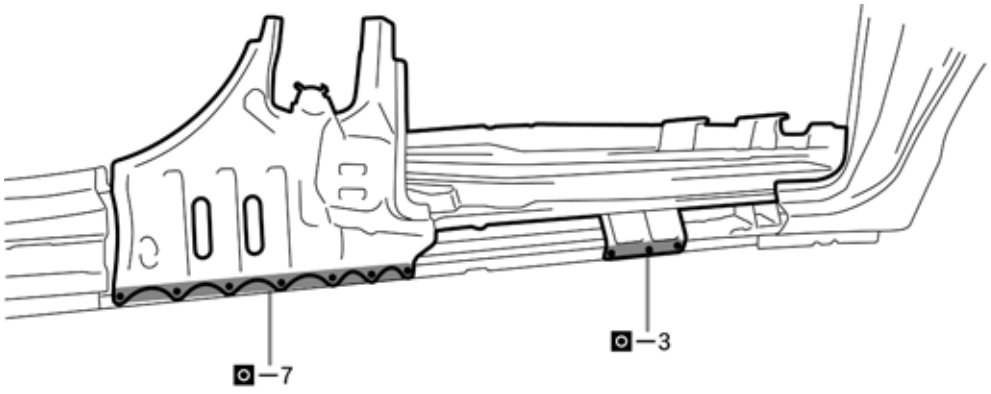


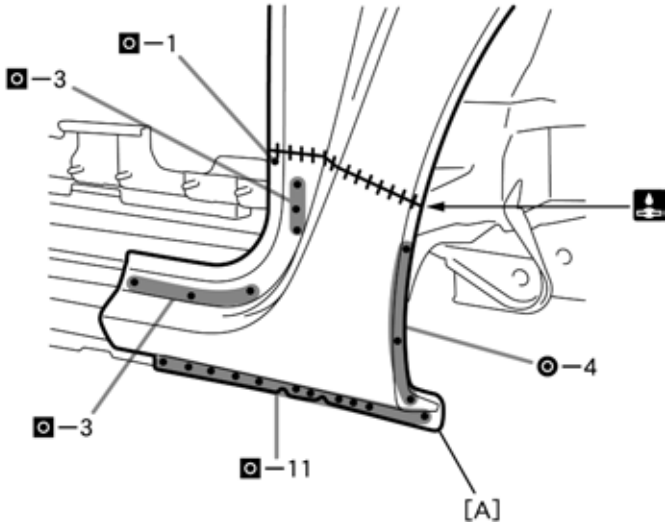
F14995

POINT

1 Inspect the fitting of the slide door, etc., before welding, since this affects the appearance of the finish.

25mm (0.98in.)





F14996

PART NAME

[A] Quarter Panel