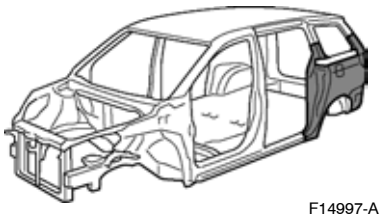
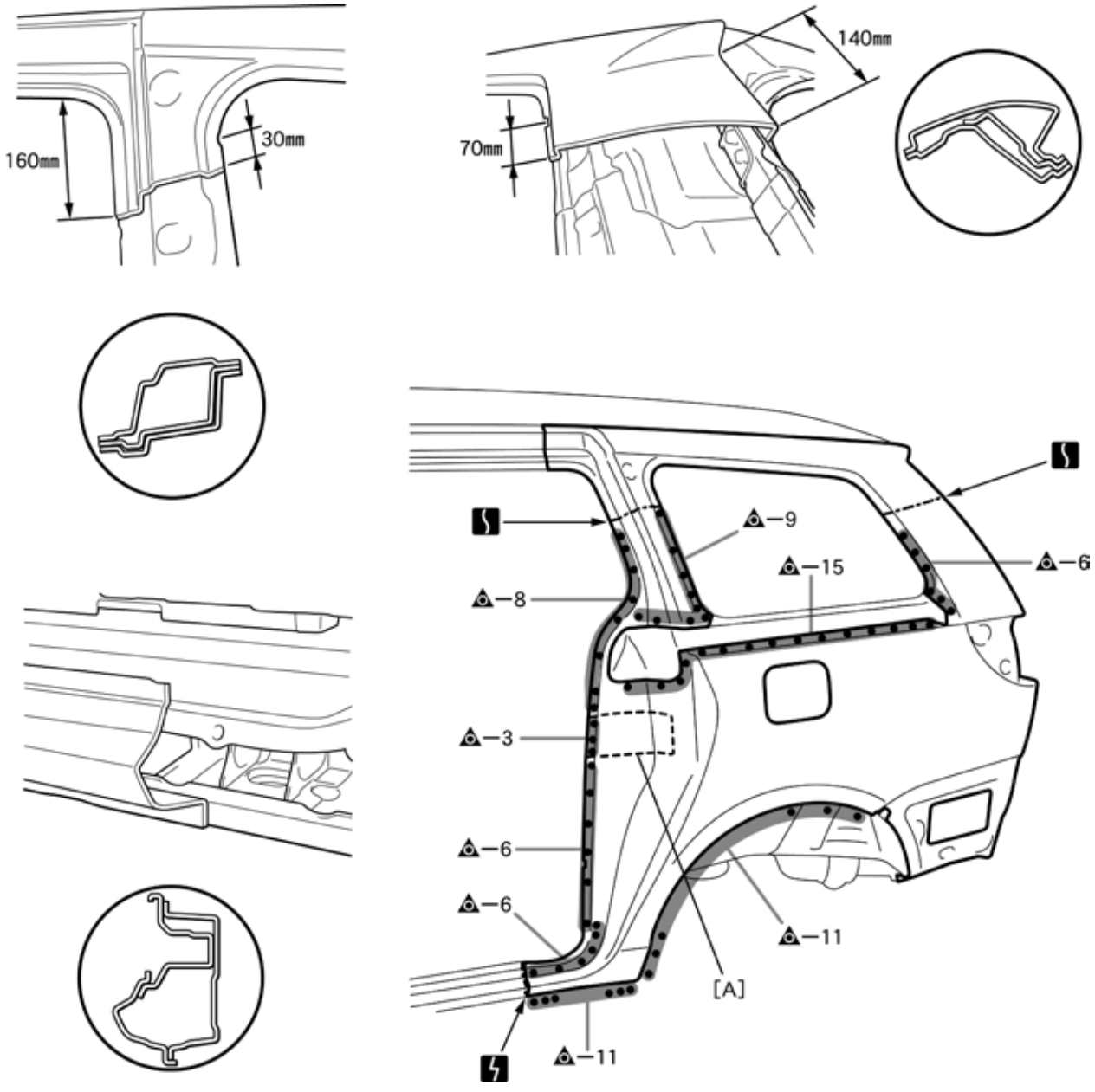
QUARTER PANEL (CUT)


F14997-A

REPLACEMENT

REMOVAL



F14997

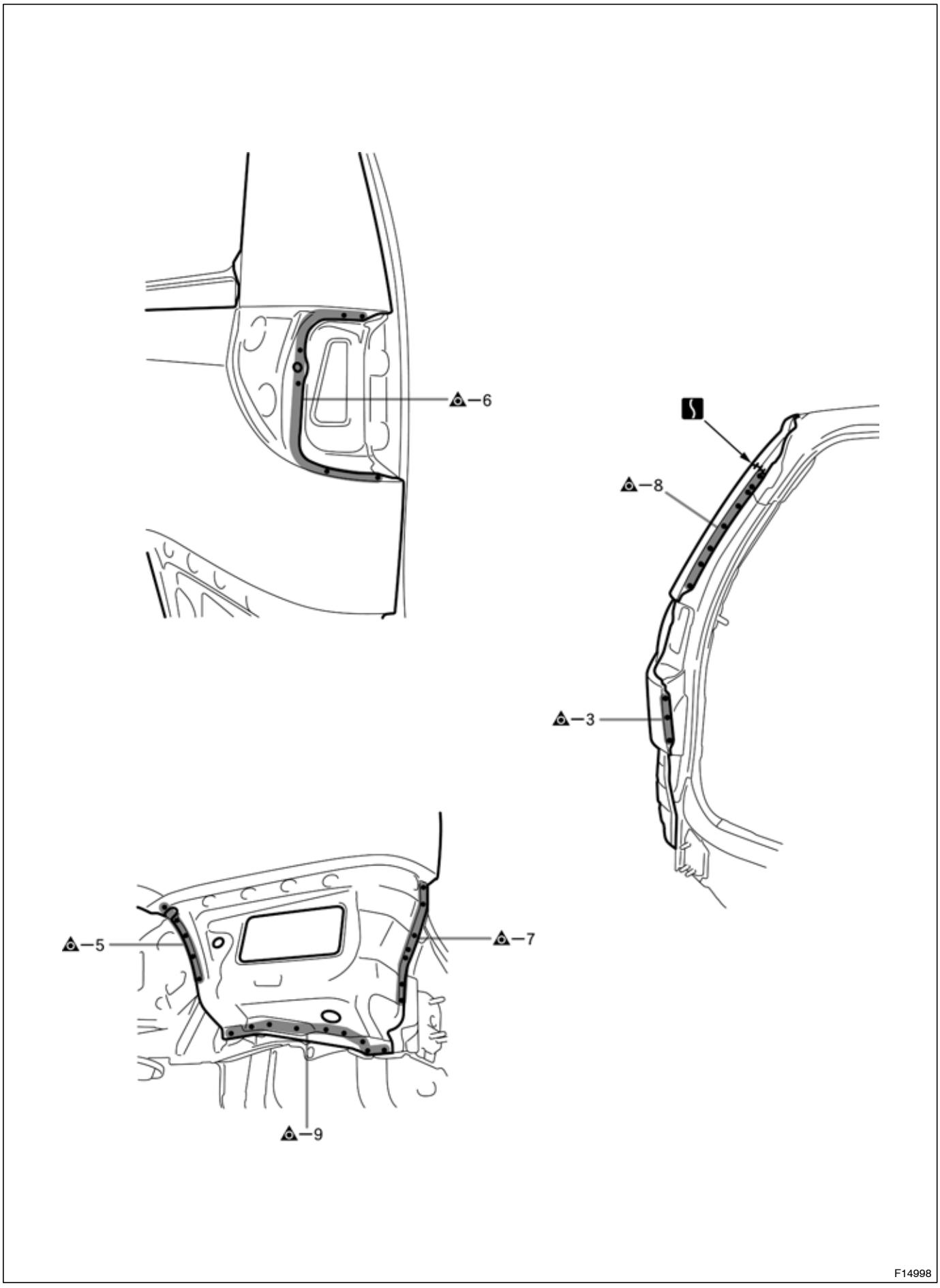
POINT

1 Remove the [A] at the same time.

PART NAME

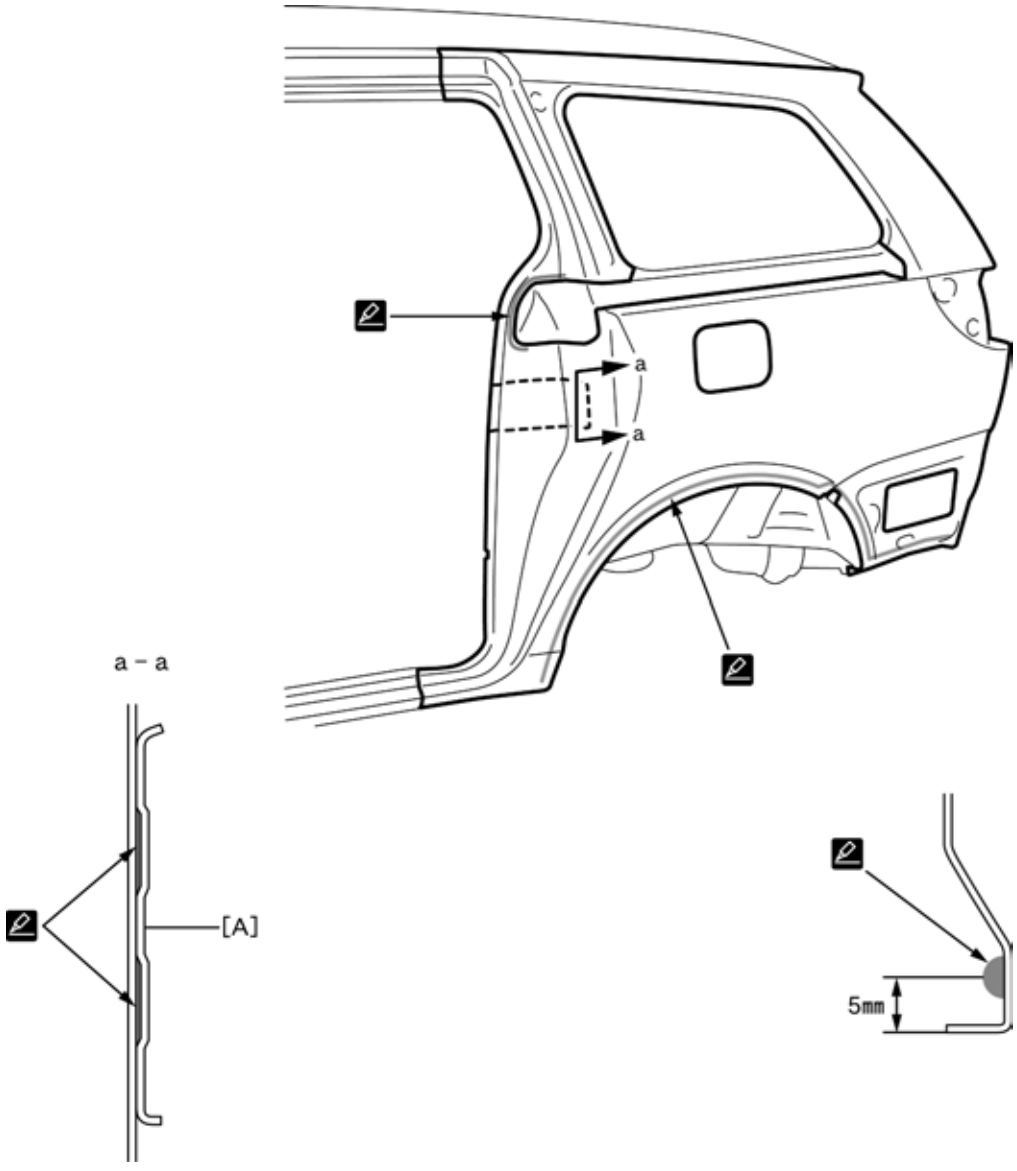
[A] Quarter Lock Pillar Reinforcement

30mm (1.18in.) 70mm (2.76in.) 140mm (5.51in.) 160mm (6.30in.)


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F14998

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

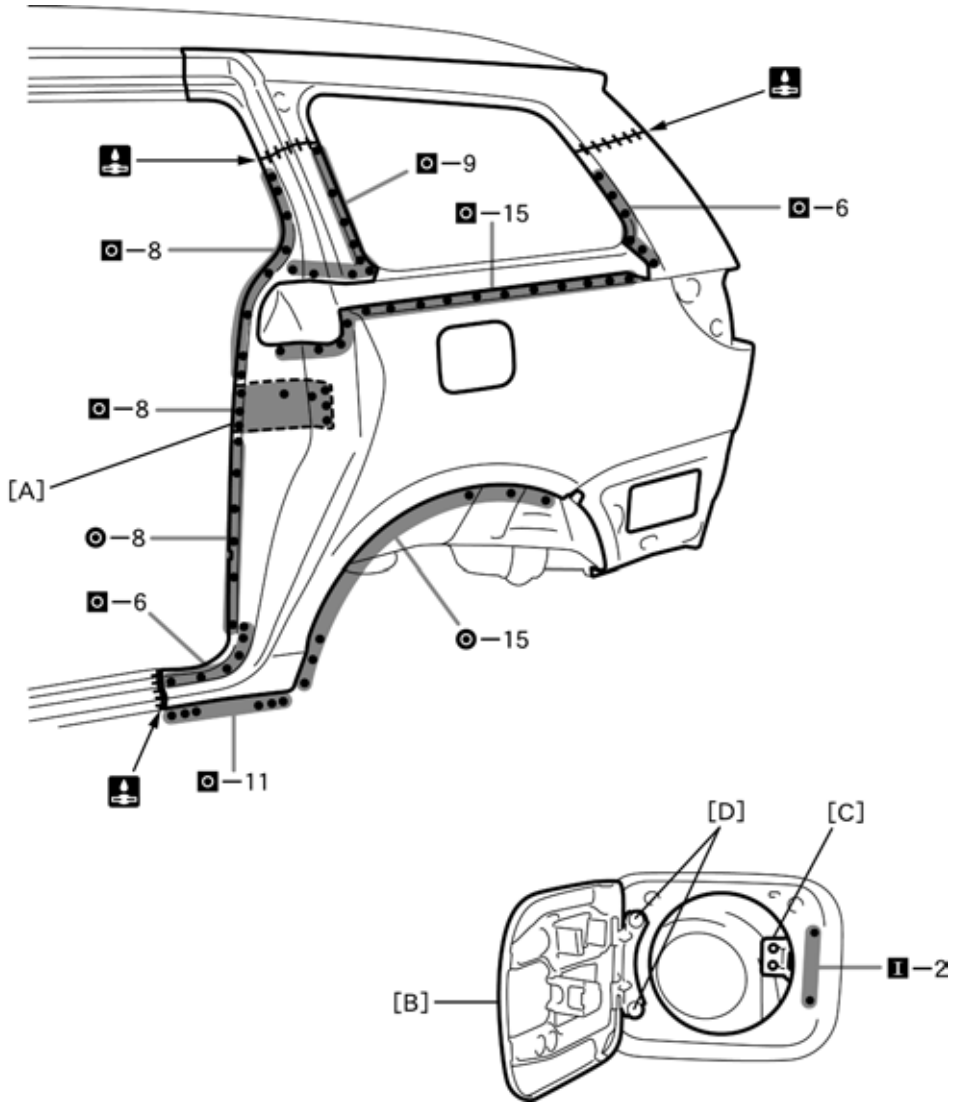


POINT

1 Before temporarily installing the new parts, apply sealer to the wheel arch.
HINT:
1) Apply body sealer about 5mm (0.20in.) from the flange, avoiding any oozing.
2) Apply sealer evenly, about 3 – 4mm (0.12 – 0.16in.) in diameter.

PART NAME

[A] Quarter Lock Pillar Reinforcement

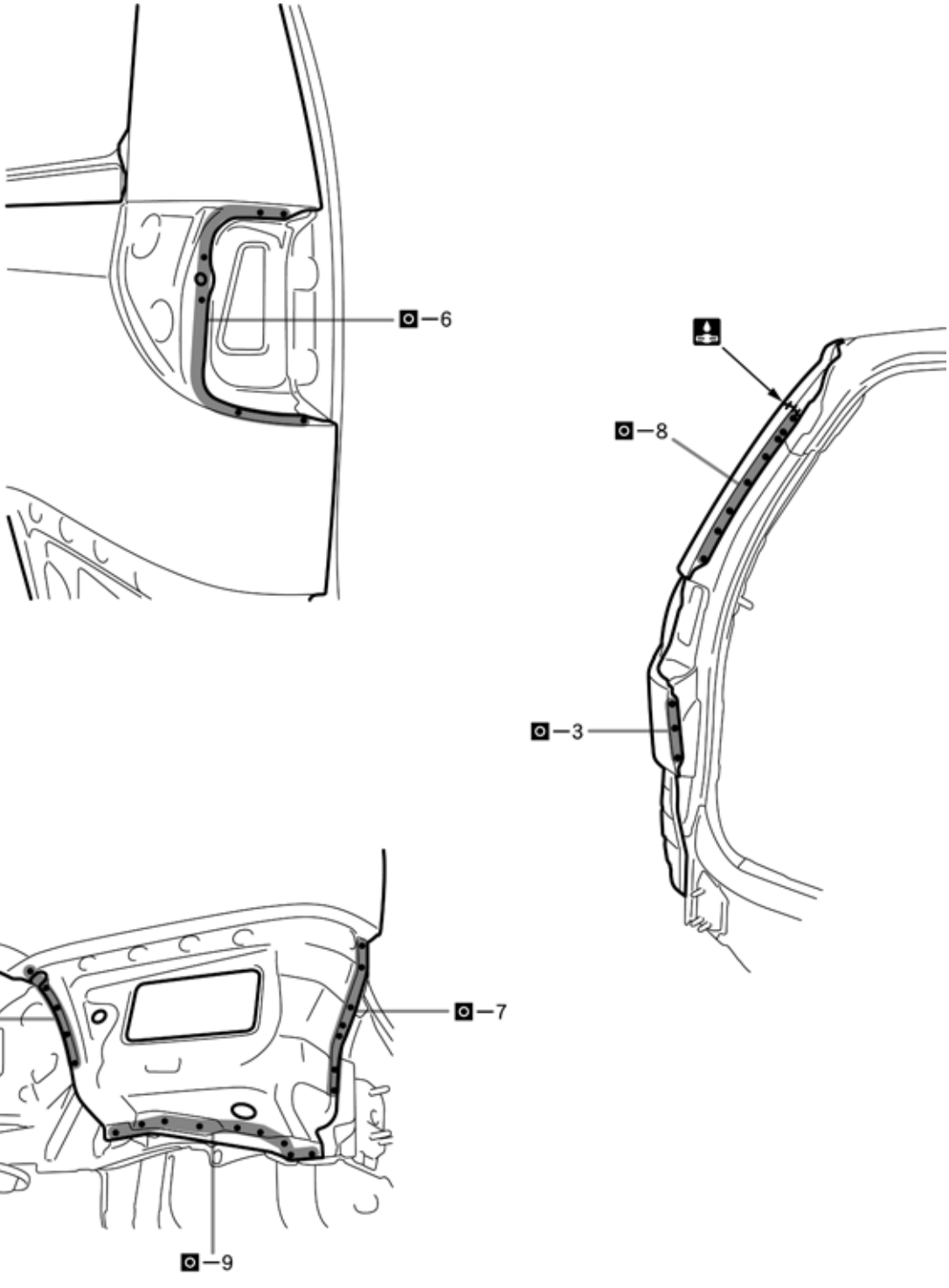


POINT

1 Inspect the fitting of the slide door, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.
2 Use waterproof rivets for the [B] installation.

PART NAME

[A] Quarter Lock Pillar Reinforcement [B] Fuel Filler Opening Lid [C] Quarter Panel Reinforcement
[D] Waterproof Rivets


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