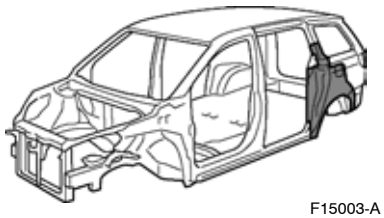
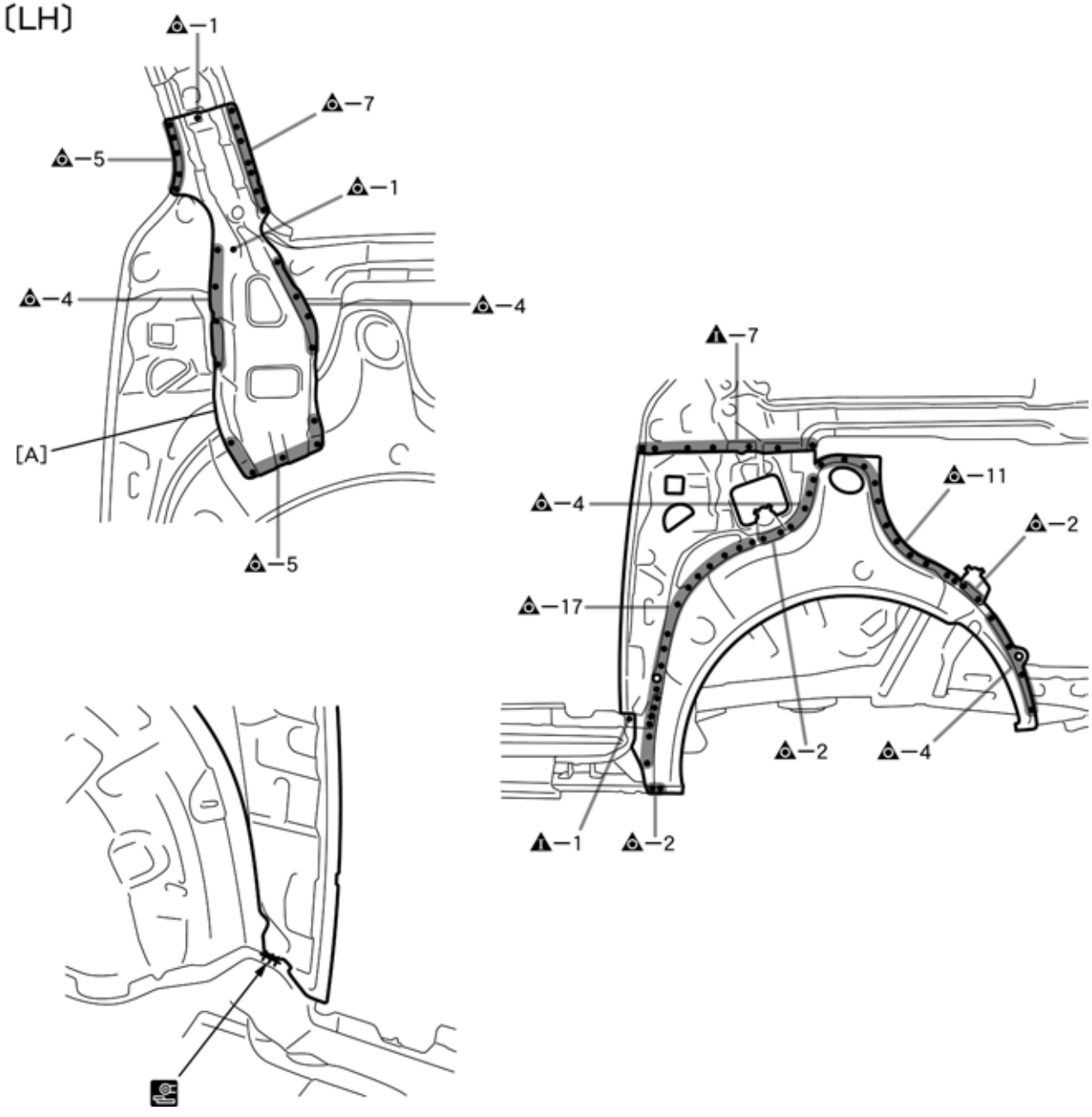
QUARTER WHEEL HOUSING OUTER PANEL (ASSY)


F15003-A

REPLACEMENT
With the quarter panel and quarter lock pillar extension removed.

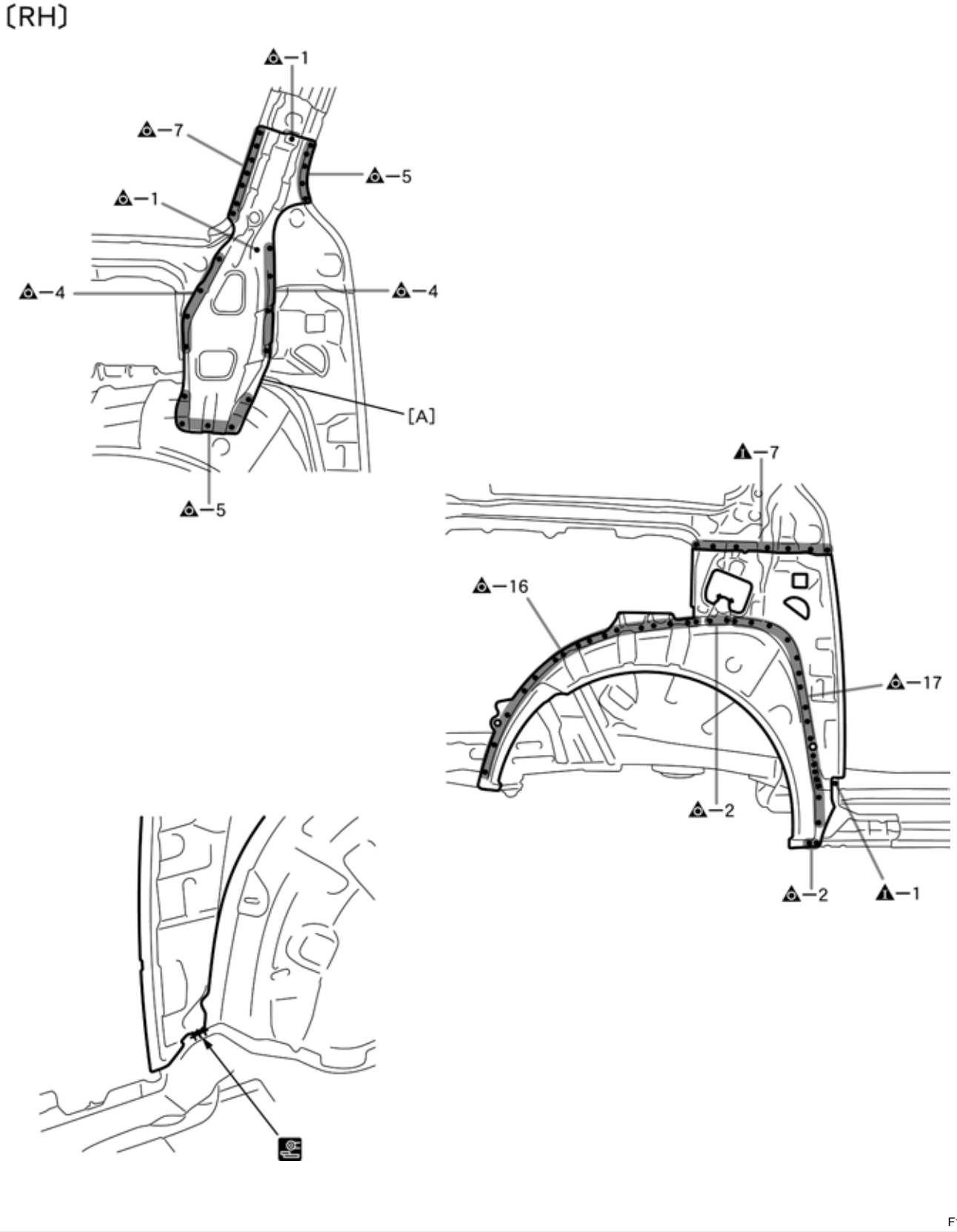
REMOVAL



F15003

POINT
1 After removing the [A], remove the quarter wheel housing outer panel.

PART NAME
[A] Roof Side Inner To Wheel Housing Brace



POINT

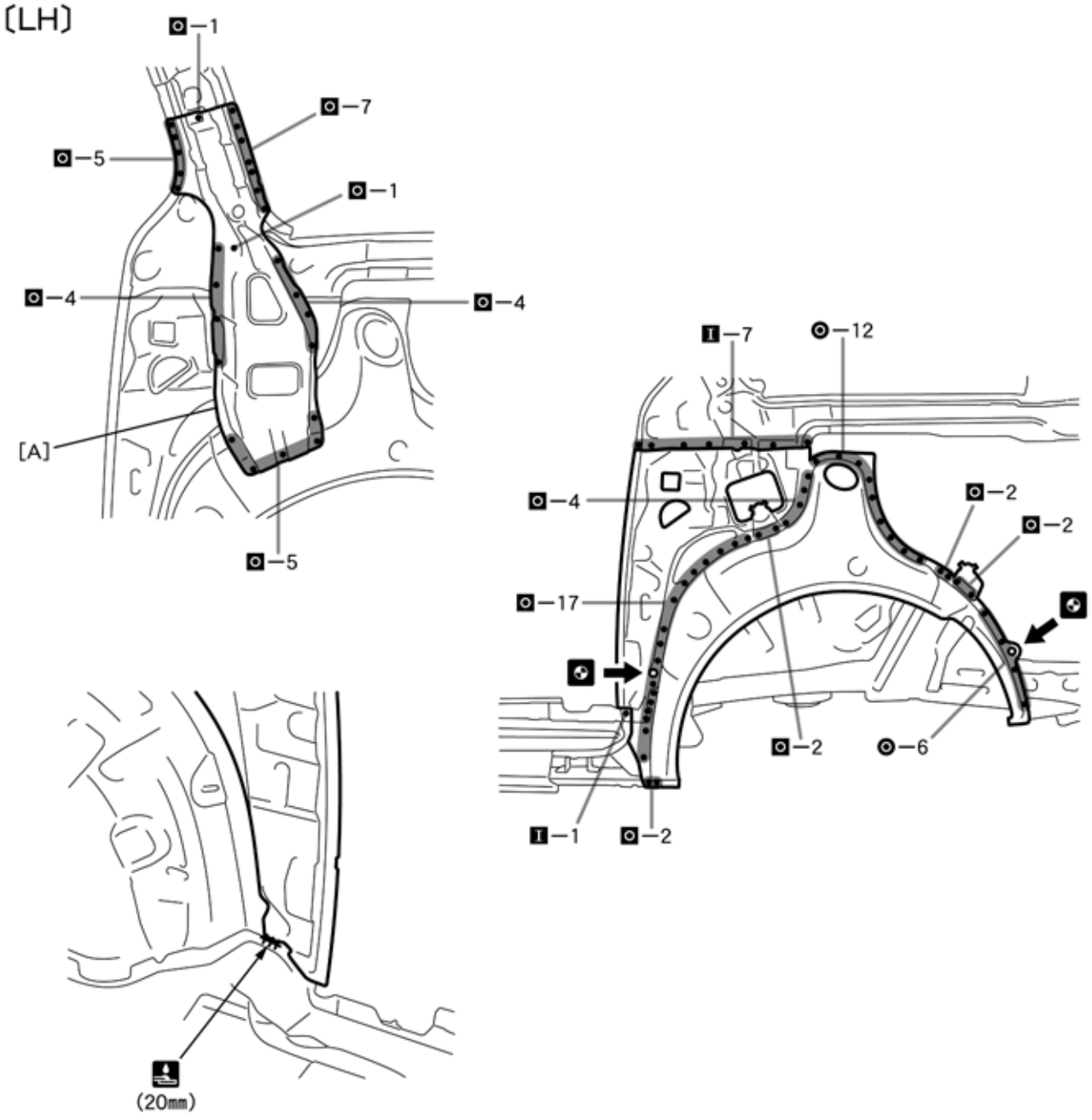
1 After removing the [A], remove the quarter wheel housing outer panel.

PART NAME

[A] Roof Side Inner To Wheel Housing Brace

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F15005

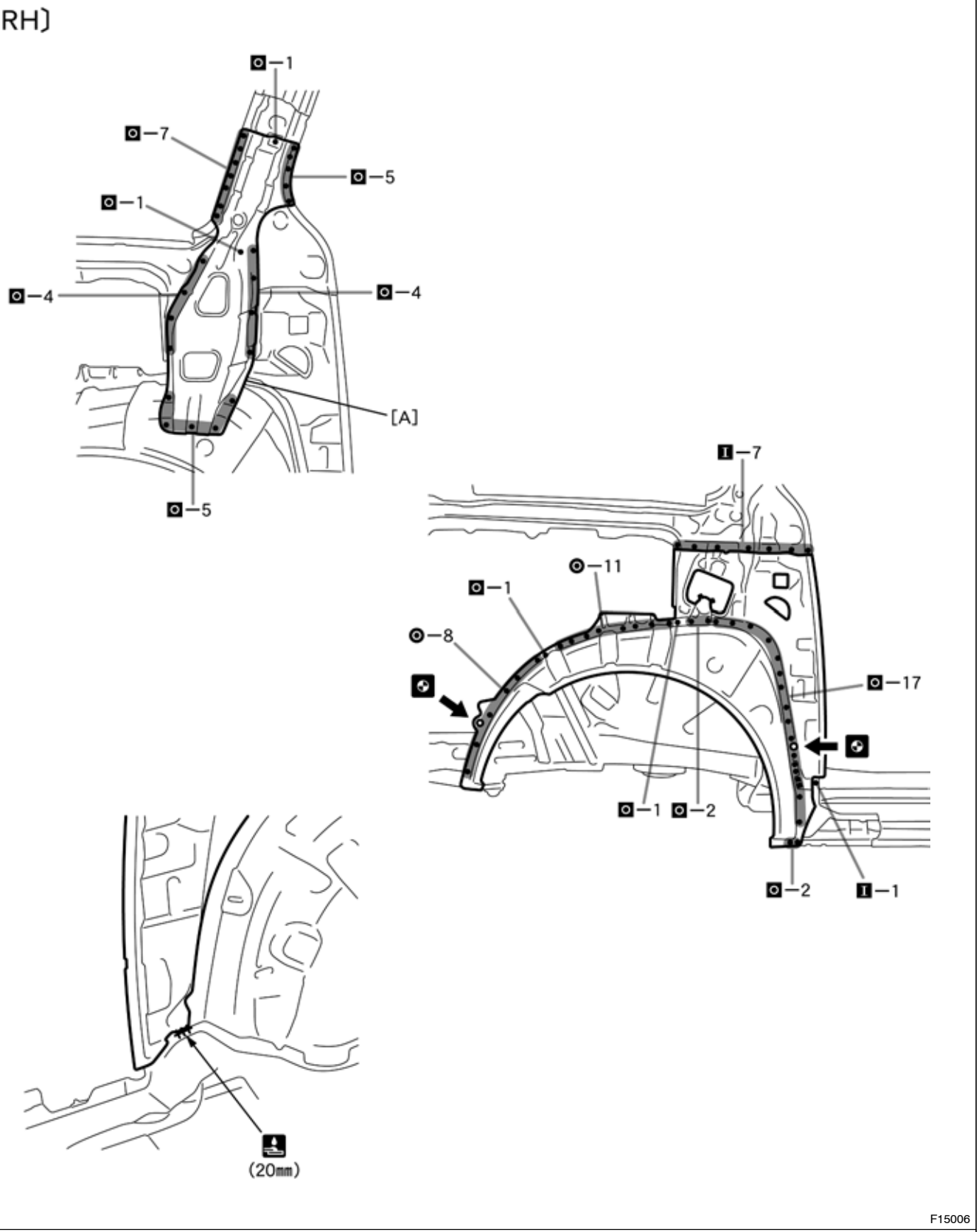
POINT

1 Determine the position of the new parts by assembly marks of the inner and outer panels.

PART NAME

[A] Roof Side Inner To Wheel Housing Brace

20mm (0.79in.)



POINT

1 Determine the position of the new parts by assembly marks of the inner and outer panels.

PART NAME

[A] Roof Side Inner To Wheel Housing Brace
20mm (0.79in.)