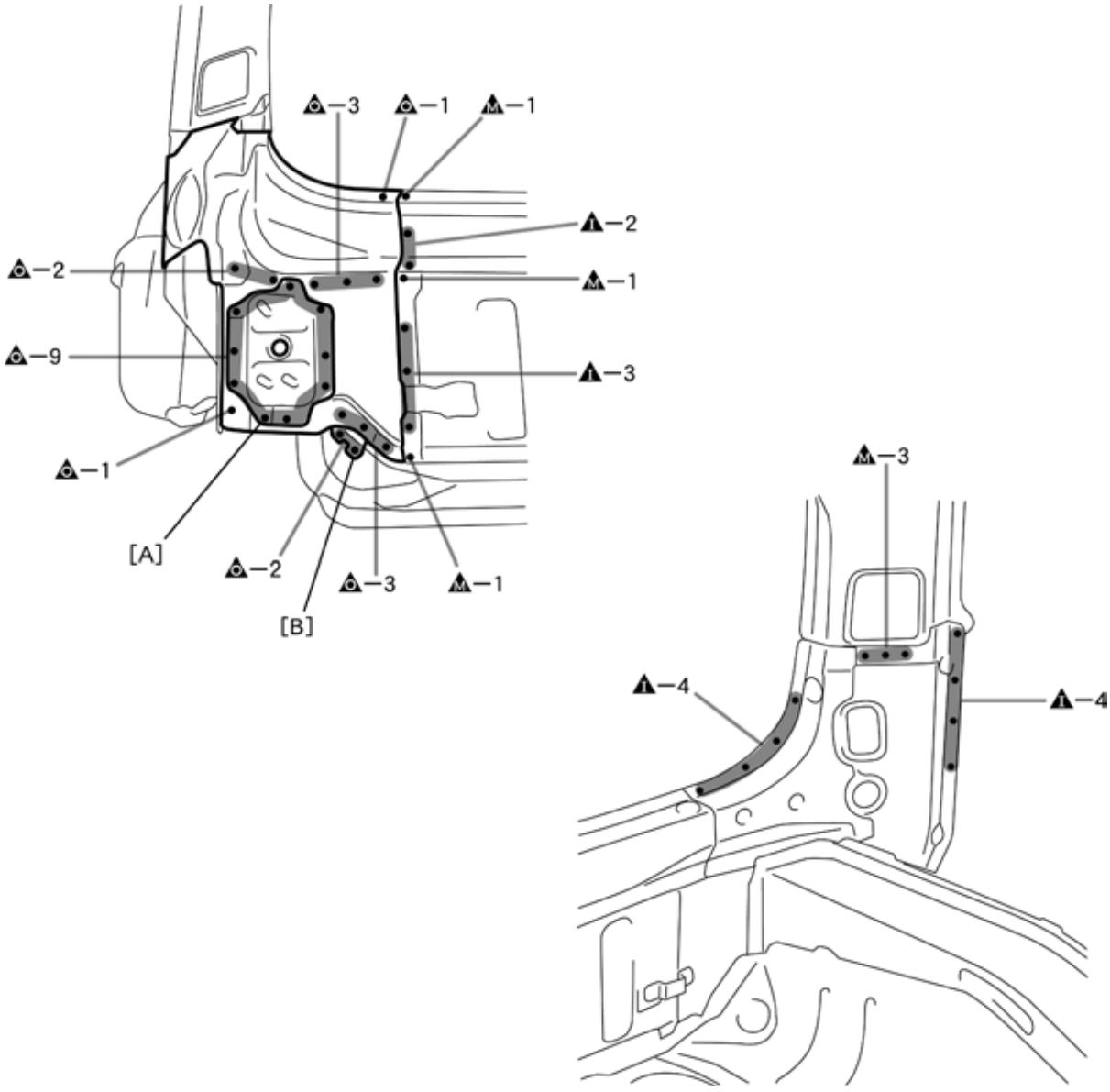
BACK DOOR OPENING LOWER GUSSET (ASSY)


F15011-A

REPLACEMENT
With the back door opening side reinforcement removed.

REMOVAL



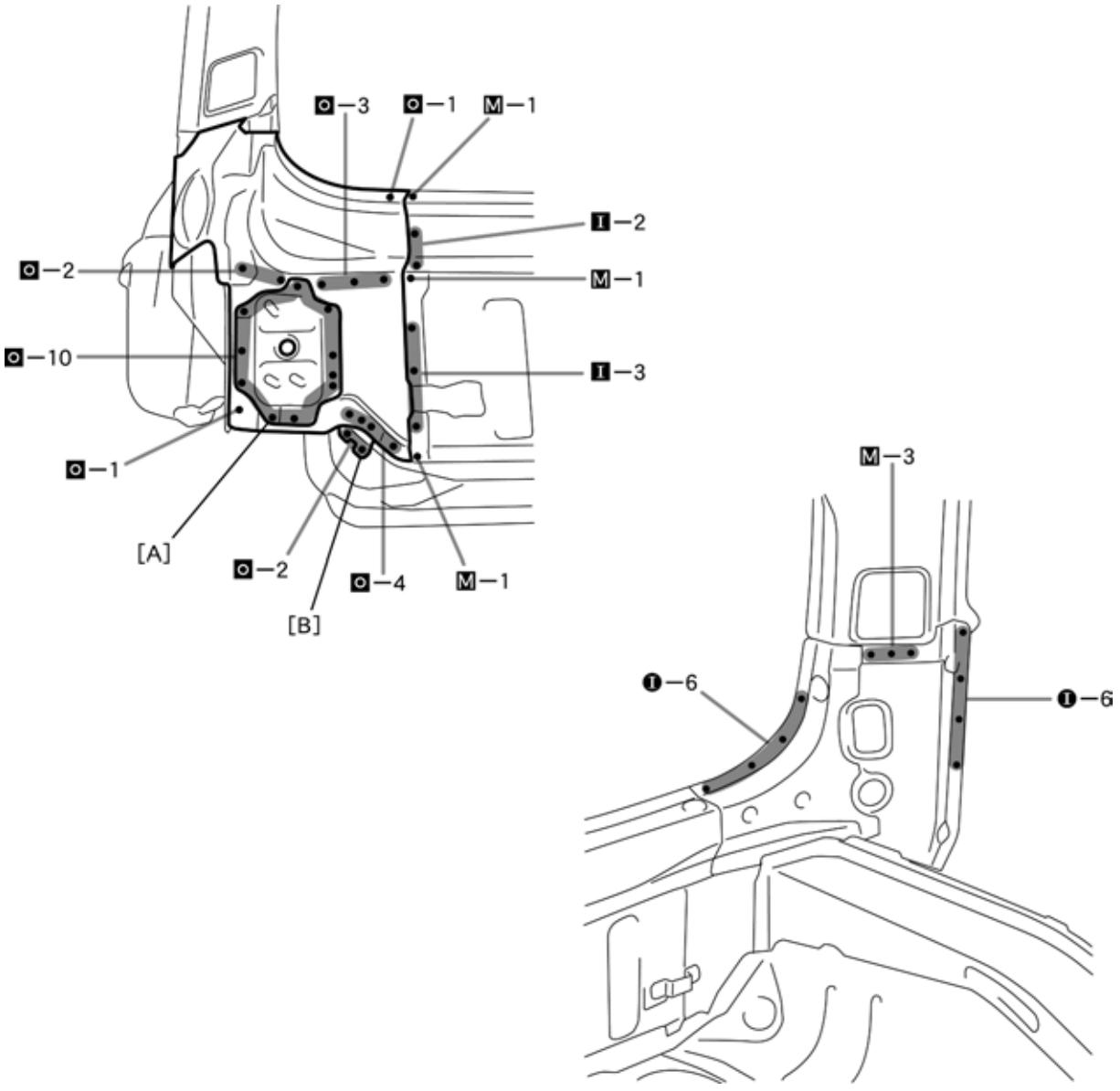
F15011

POINT
1 Remove the [A] and [B] at the same time.

PART NAME
[A] Rear Bumper Arm Support Reinforce [B] Body Lower Back Reinforcement Plate

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F15012

PART NAME

[A] Rear Bumper Arm Support Reinforce [B] Body Lower Back Reinforcement Plate