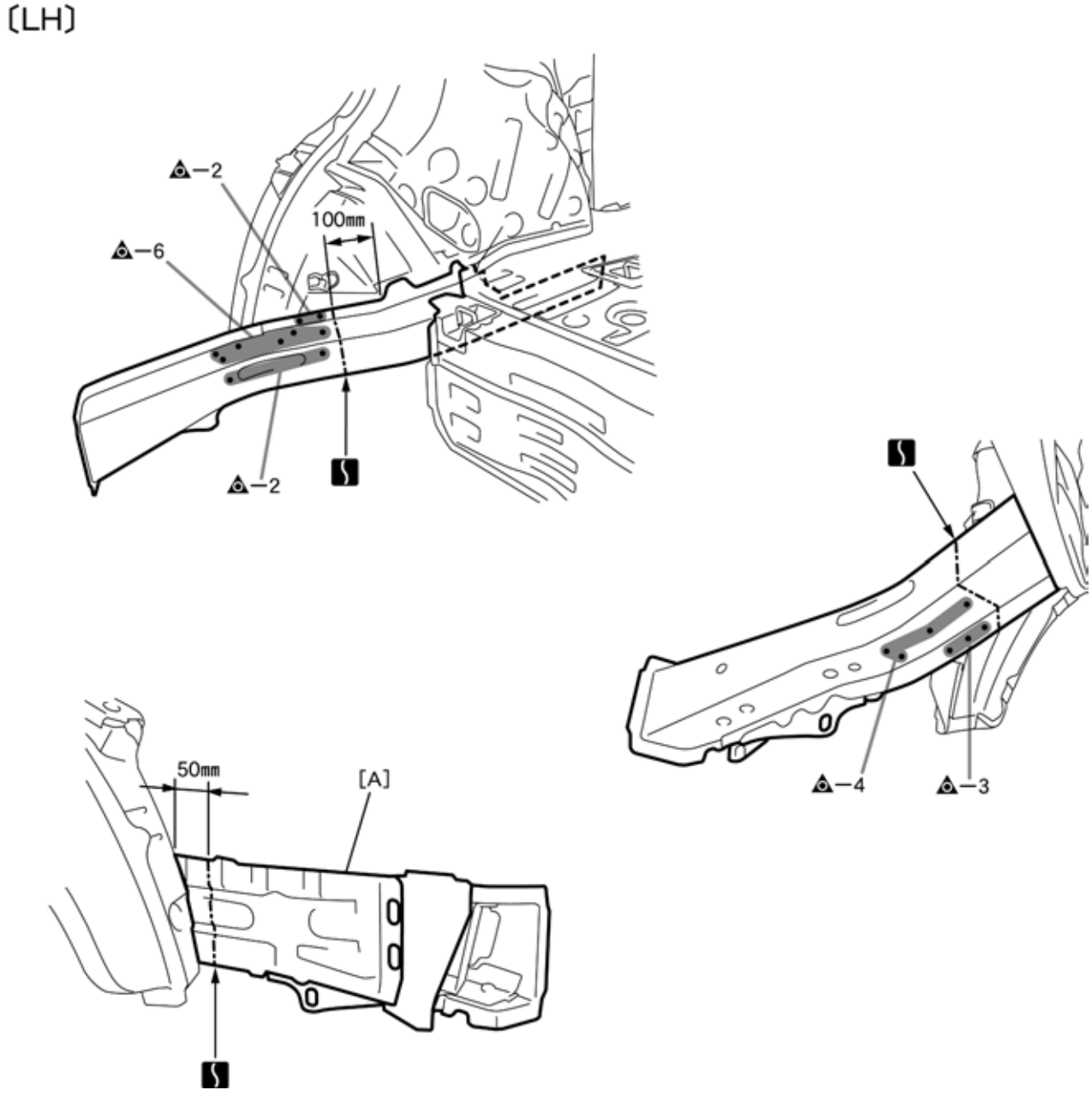
REAR FLOOR SIDE REAR MEMBER (CUT)


F15024-A

REPLACEMENT
With the body lower back panel reinforcement, quarter panel upper rear extension and rear floor pan removed.

REMOVAL

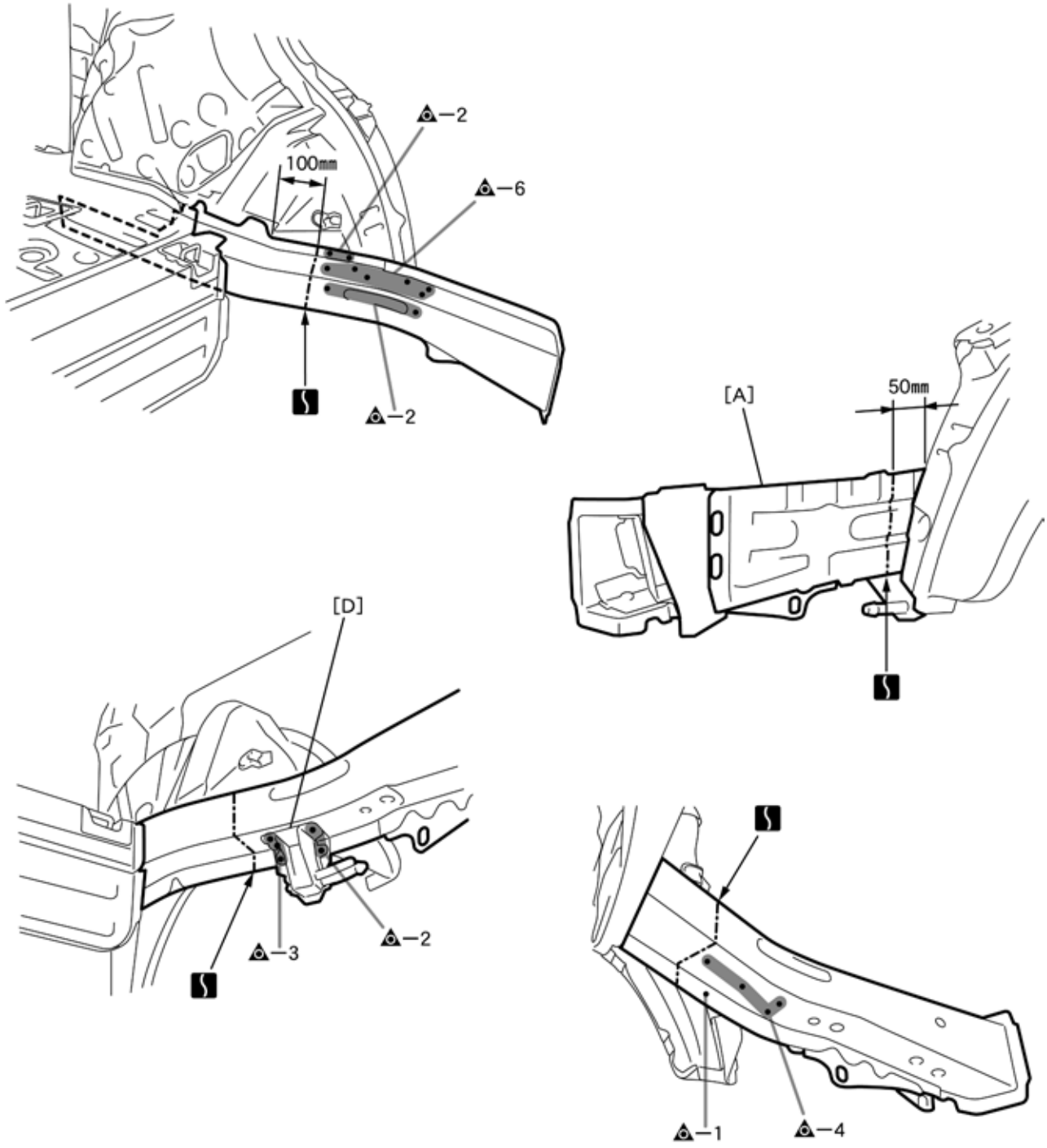


F15024

POINT
1 Take care not to damage the internal reinforcement.
2 Remove the [A] at the same time.

PART NAME
[A] Rear Floor Side Member Cover
50mm (1.97in.) 100mm (3.94in.)

〔RH〕



F15025

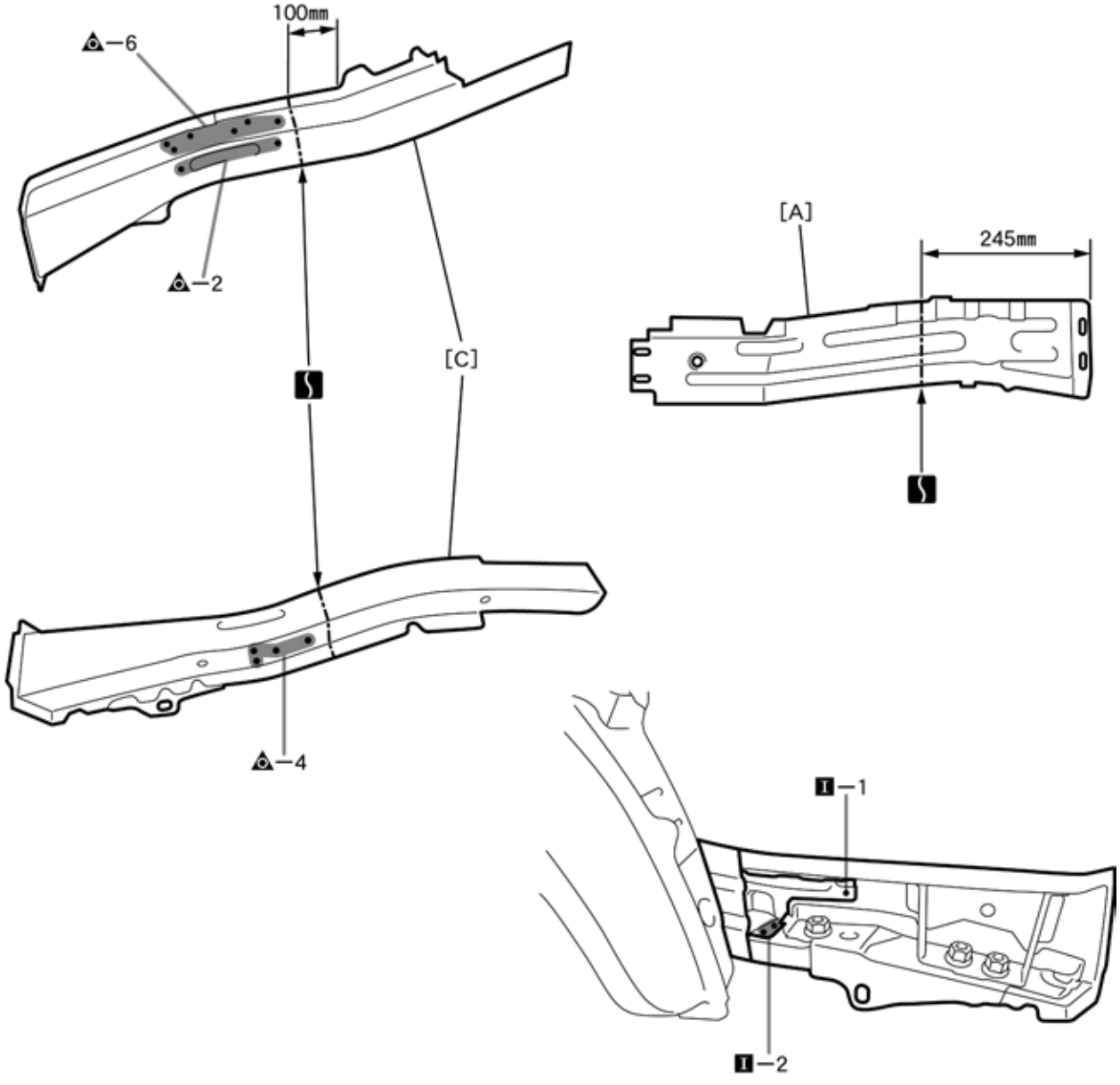
POINT
1 Take care not to damage the internal reinforcement.
2 Remove the [A] at the same time.

PART NAME
[A] Rear Floor Side Member Cover [D] Exhaust Pipe No.6 Hanger
50mm (1.97in.) 100mm (3.94in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

〔LH〕



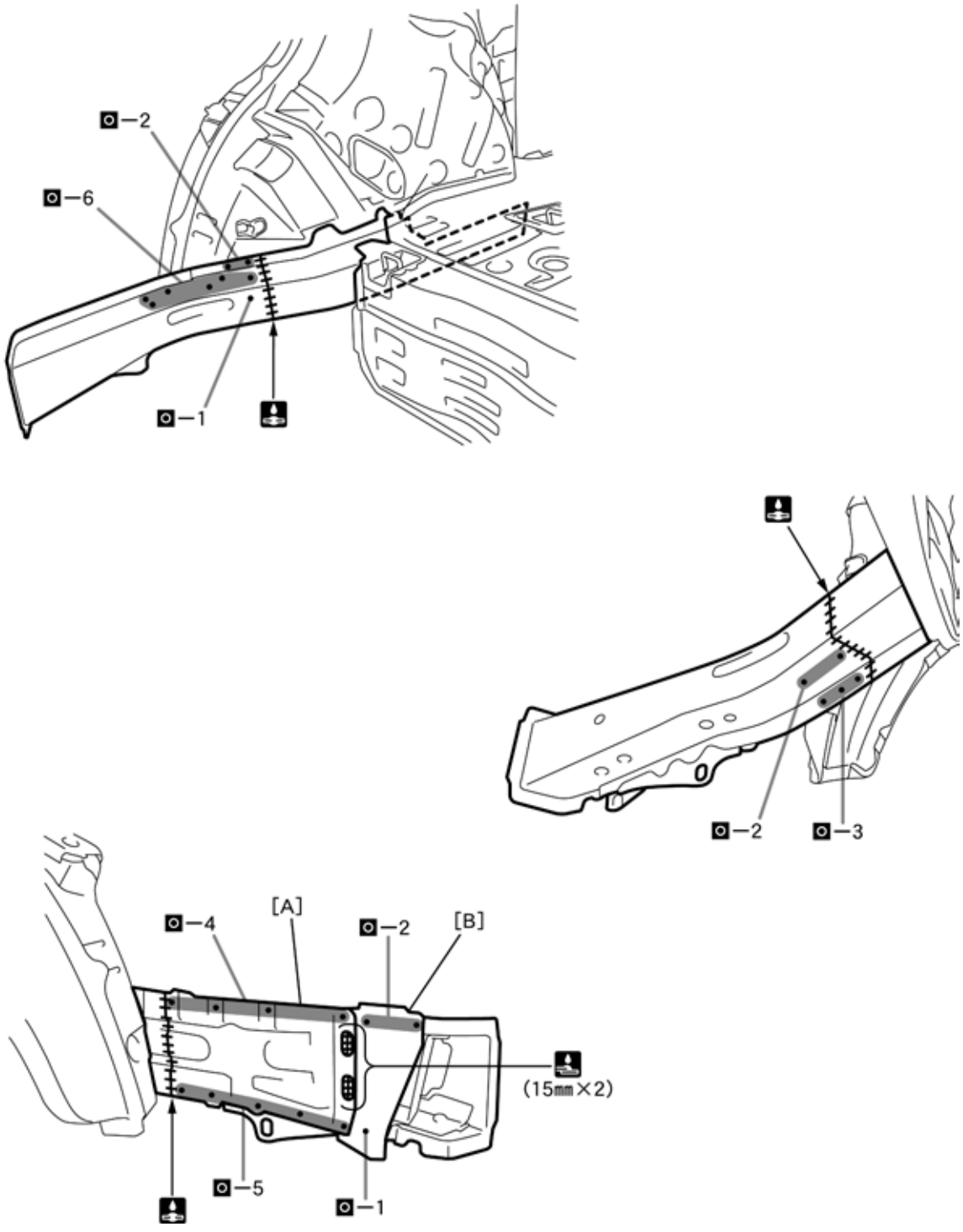
F15026

PART NAME

[A] Rear Floor Side Member Cover [C] Rear Floor Side Rear Member

100mm (3.94in.) 245mm (9.65in.)

(LH)



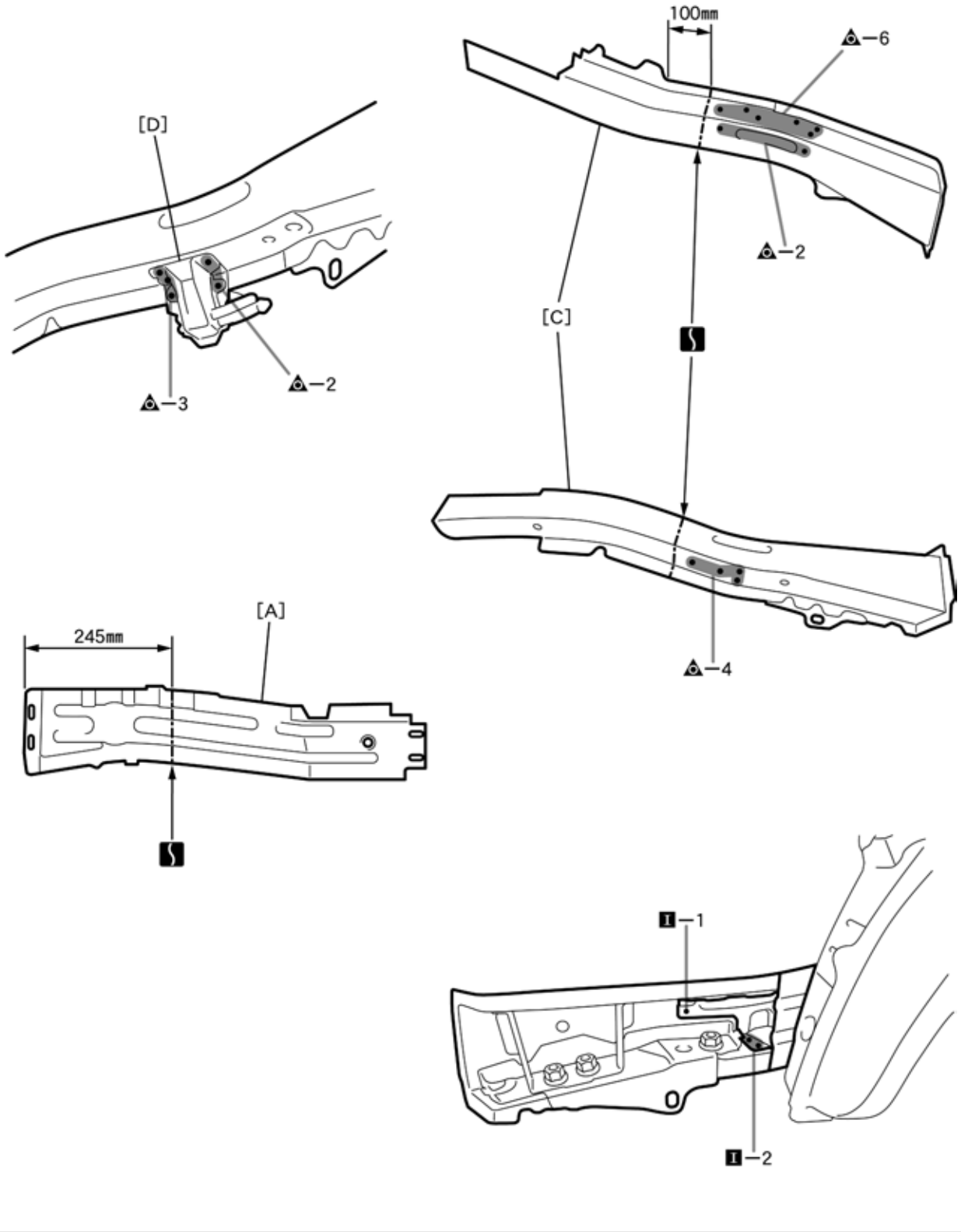
F15027

PART NAME

[A] Rear Floor Side Member Cover [B] Rear Side Member Reinforcement

15mm (0.59in.)

〔RH〕



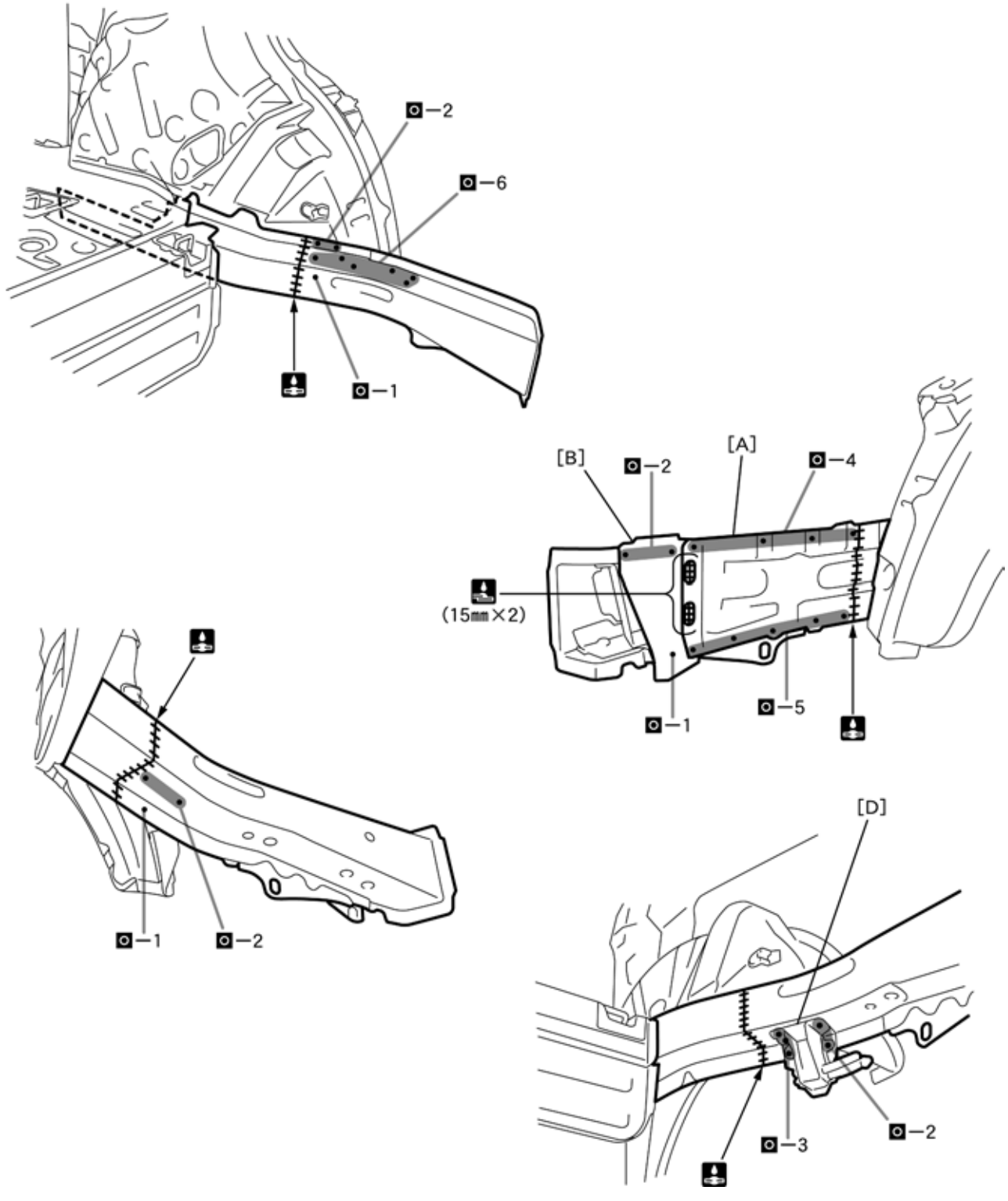
F15028

PART NAME

[A] Rear Floor Side Member Cover
[C] Rear Floor Side Rear Member
[D] Exhaust Pipe No.6 Hanger

100mm (3.94in.) 245mm (9.65in.)

〔RH〕



F15029

PART NAME

[A] Rear Floor Side Member Cover
[B] Rear Side Member Reinforcement
[D] Exhaust Pipe No.6 Hanger

15mm (0.59in.)